

DESIGN AND CONSTRUCTION OF AN INTERROGATION UNIT FOR FIBER
BRAGG GRATING SENSOR SYSTEM

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To my beloved father, mother, families and friends for their timely support during
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ABSTRACT

Fiber optic sensors are commonly used nowadays in civil structure and medical applications as well as in research. This is due to the ability of fiber optic sensors exceeding the ability of other sensors in terms of sensitivity, precision and the ability to be multiplexed in a large network of sensors such as for a large area landslide monitoring. One popular applications of fiber optic technology is the use of in core Fiber Bragg grating (FBG). FBG sensors are very sensitive to parameters such as strain and temperature. Unfortunately the high sensitivity demanded interrogation system that has the same resolution capability. This thesis mainly discusses on the development of an interrogation system for FBG using a wavelength filter method. The works also cover a simulation coding program using Matlab® that has been developed for a tunable filter around 1310 nm to studies the characteristics of a Fabry Perot (FP) filter. The complete interrogation system based on wavelength filter method is developed using other optical components including broadband source, coupler, wavelength filter and photodetector. The photodetector and wavelength filter are interface to a personal computer (PC) for the purpose of tuning at a certain wavelength and photodetector collecting the optical power. By scanning the whole spectrum and collecting the power of each individual wavelength, λ ; the λ_{Bragg} from the sensor can be identified. This is achieved by using an RS-232 interface protocol and a software utilizing Microsoft Visual Basic 6.0. The design software governs the whole process of controlling the wavelength filter and the collection of power from photodetector. The Bragg wavelength, λ_{Bragg} , is easily known via an algorithm developed by comparison method. This setup can be used in any sensing system based on FBG such as temperature and strain monitoring with the resolution of 0.1nm. This system gives a Bragg wavelength, λ_{Bragg} with a standard deviation of 1.2% compare to the OSA value. Finally the system was tested using FBG with a given strain. The result produced indicated a linear trendline which is similar to that obtained on OSA with a linear regression of 99.77%.

ABSTRAK

Penderia Gentian Optik banyak digunakan pada masa kini dalam aplikasi struktur awam dan perubatan serta penyelidikan. Ini kerana kebolehan yang ada pada penderia gentian optik yang melebihi penderia-penderia lain seperti kepekaan, kepersisan dan kebolehannya untuk menggabungkan penderia dalam satu rangkaian penderia yang besar seperti mengawas kawasan berpotensi tanah runtuh yang luas. Satu penggunaan terkenal teknologi gentian optik adalah dengan menggunakan gentian parutan Bragg. Gentian parutan Bragg ini sangat sensitif terhadap parameter suhu dan tegangan. Malangnya kepekaan yang tinggi memerlukan sistem pengujian panjang gelombang yang selaras dengan resolusinya. Tesis ini membincangkan tentang pembangunan sistem pengujian untuk Penderia Gentian Optik ini dengan menggunakan kaedah talaan tapis panjang gelombang. Ia juga meliputi pembangunan kod simulasi menggunakan Matlab® untuk penapis talaan 1310 nm untuk mengkaji ciri-ciri penapis Fabry Perot (FP). Sistem pengujian ini dibina menggunakan sumber cahaya jalurlebar, penganding, penapis talaan panjang gelombang dan pengesan foto. Pengesan foto dan penapis talaan panjang gelombang di antaramuka pada komputer peribadi (PC) untuk tujuan menala panjang gelombang yang sesuai semasa penapisan dilakukan dan pengesan foto mengambil nilai kuasa pada gelombang yang ditala. Dengan mengimbas keseluruhan spektrum dan mengambil nilai kuasa untuk setiap panjang gelombang λ ; the λ_{Bragg} dari penderia boleh dikenal pasti. Ini dicapai dengan menggunakan protokol antaramuka RS-232 dan perisian yang dibina dengan menggunakan Visual Basic 6.0. Perisian yang direka ini mentadbir urus keseluruhan proses mengawal panjang gelombang yang ditapis dan pengumpulan kuasa dari pengesan foto. Panjang gelombang, λ_{Bragg} , mudah diketahui melalui algoritma yang dibina menggunakan kaedah perbandingan. Keseluruhan susun atur boleh digunakan untuk mengesan sistem berdasarkan FBG seperti mengawas suhu dan tegangan dengan resolusi 0.1nm. Sistem ini memberikan panjang gelombang λ_{Bragg} dengan sisihan piawai 1.2% dibandingkan dengan OSA. Akhirnya sistem ini diuji dengan FBG yang dikenakan tegangan. Hasilnya adalah hubungan seperti diberikan oleh OSA dengan kelinearan 99.77%.

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LIST OF SYMBOLS

λ_{Bragg}	-	Bragg wavelength
IMG	-	Index Matching Gel
$\mu\epsilon$	-	microstrain
TLS	-	Tunable Laser Source
FBG	-	Fiber Bragg Grating
FPFBG	-	Fabry Perot Fiber Bragg Grating
λ	-	Wavelength
AOTF	-	Acousto-optic tunable filter
BFF	-	Biconical fibre filter
BWDM	-	Bandpass wavelength-division multiplexing
CCD	-	Charge coupled device
CFBG	-	Chirped fibre Bragg grating
DOE	-	Diffractive optical element
DWDM	-	Dense wavelength-division multiplexing
ECL	-	External cavity diode laser
EDF	-	Erbium-doped fibre
EDFA	-	Erbium doped fibre amplifier
FFP	-	Fibre Fabry-Perot
FFTS	-	Fibre fourier transform spectroscopy
FSK	-	Frequency shift keying
FSR	-	Free spectral range
FTS	-	Fourier transform spectroscopy
FWHM	-	Full width half maximum
GRIN	-	Graded Index
HOCC	-	Highly over-coupled couplers
IC	-	Integrated circuit
LED	-	Light emitting diode

LPG	-	Long period grating
MLM	-	Mode-lock modulator
MZI	-	Mach-Zehnder interferometer
OPD	-	Optical path difference
OSA	-	Optical spectrum analyzer
PC	-	Personal computer
PZT	-	Piezo-electric transducer
RF	-	Radio frequency
SFBG	-	Superstructure fibre Bragg grating
SLD	-	Super-luminescent diode
SMF	-	Single mode fibre
UV	-	Ultra violet
VCO	-	Voltage controlled oscillator
WDM	-	Wavelength-division multiplexing
WS	-	Wavelength scanner
ΔT	-	temperature change
ΔF	-	applied force
ε	-	strain
σ	-	stress
n	-	refractive index
d	-	spacial period
Λ	-	grating pitch
n_{eff}	-	effective index of refraction
$\Delta\varepsilon$	-	strain applied
$\rho\alpha$	-	photo-elastic coefficient
ρ_{11}, ρ_{12}	-	components of the fibre optic strain tensor
ν	-	Poisson's ratio
ΔL	-	space between Bragg grating elements
F_1, F_2	-	pulse train frequencies
G1S	-	sensor grating
G1R	-	receiver grating
P, P_1, P_2	-	optical power
$\Delta\Psi$	-	interferometer phase change

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CHAPTER 1

INTRODUCTION

1.1 General Introduction to FBG Technology

The research and development of precise measurement using optical sensor technology gives birth to a Fiber Bragg Grating (FBG) in 1978 (Hill K. O. et. al., 1993). It was discovered by Ken Hill and colleagues at Canada's Communications Research Center (CRC; Ottawa, Canada) when they were studying for a nonlinear effects in germanium doped silica fiber.

Basically, a fiber Bragg grating are simple intrinsic devices which can be 'photo-imprinted' into fiber optic and represent one of the most exciting developments in the area of fiber optic sensing in recent years. It is a simple device consists of a periodic modulation of the index of refraction along the core fiber and couples light in and out of fiber and performs many functions such as reflection, diffraction, filtering (spatial, polarization, etc.) in a highly efficient, low loss manner. FBG are set to revolutionize telecommunications and also have a critical impact on the optical fiber sensor field. Figure 1.1 below show the fiber Bragg grating in the core of fiber optic.

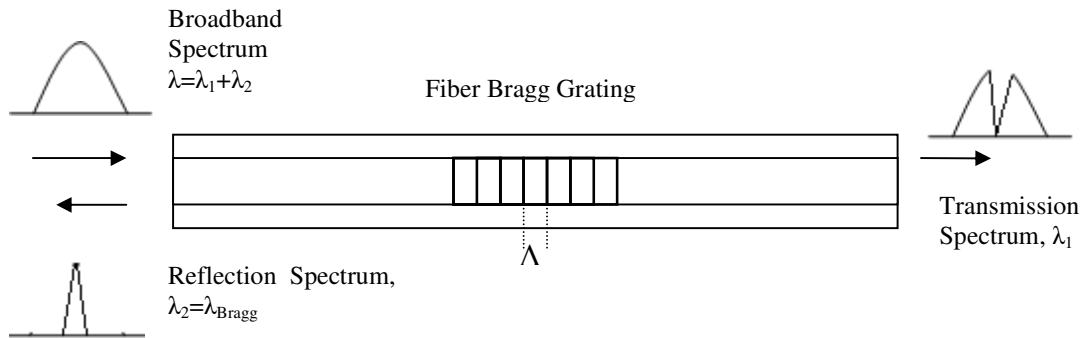


Figure 1.1: A schematic representation of a Bragg grating inscribed in the core of an optical fiber

The working principle of a fiber Bragg grating is it an optical diffraction grating with a light wave incident on the grating at an angle of θ_1 , can be described by the grating equation given by Hecht (2002) as

$$n \sin \theta_2 = n \sin \theta_1 + m(\lambda/\Lambda) \quad (1.1)$$

Where θ_2 the angle of the diffracted wave, n is the refractive index of the media, λ is the incident wavelength, Λ is the spatial period of the grating, and the integer m determines in the diffraction order as shown in Figure 1.2 (Van L.L. 2003). This equation predicts the direction for which constructive interference occurs and is used for determining the wavelength at which a grating most efficiently coupled light between two modes.

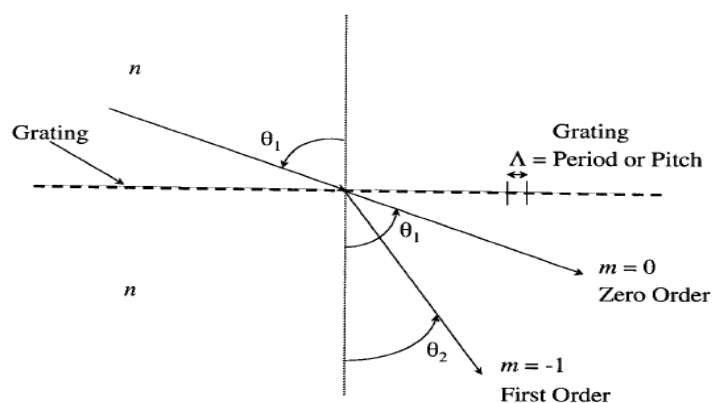


Figure 1.2: Diffraction of a light wave by a grating

For a conventional fiber Bragg grating, the periodicity of the index modulation has a physical spacing that is one half of the wavelength of light propagating in the waveguide (it is phase matching between the grating planes and incident light that results in coherent back reflection) (Othonos A. and Kalli K., 1999).

Reflectivity's approaching 100% are possible, with the grating bandwidth tailored from typically 0.1 nm to in excess of tens of nanometers. These characteristics make Bragg gratings suitable for telecommunication where they are used to reflect, filter or disperse light. Fiber lasers capable of producing light at telecommunications windows utilize Bragg gratings in forming both the high-reflectivity end mirror and output coupler to the laser cavity, realizing an efficient and inherently stable source (Grattan K.T.V. and Meggitt B.T., 2000).

On top of that, the advantage of using the Fiber Bragg grating (FBG) sensors have received significant interest in recent years because they have a number of distinguishing advantages compared with other implementations of fiber-optic sensors (Rao Y. J. et. al., 1995). The main advantage is the two characteristics of Bragg gratings written in Ge-doped silica fibers make them particularly attractive for sensing applications. First, the gratings are intrinsic; thus they may be inserted in small or complex structures with minimal disturbance of the structure. Second, the measurand causes a wavelength shift of the light reflected by the grating. Since the sensed signal is naturally wavelength-encoded, the sensed information is independent of source power fluctuations and losses in the connecting fibers and couplers (Weis R. S., 1994). Other advantages are:

- i. They give an absolute measurement insensitive to any fluctuations in the irradiance of the illuminating source, as the information is obtained by detecting the wavelength shift induced by the measurand (Morey W. W. et. al., 1991).
- ii. They can be written into the fiber without changing the fiber diameter, making them compatible with a wide range of situations where small diameter probes are essential, such as in advanced composite materials, human bodies etc.

- iii. They can be mass-produced with good repeatability, making them competitive with conventional electrical sensors (Askins C. C. et. al., 1994).
- iv. Many gratings of FBG can be serially arranged along a fiber to create a quasi-distributed sensor array. These distributed and multiplexed fiber-grating-based sensing schemes have been proposed in many ways that have been intensively investigated for use with fiber-optic sensors, such as wavelength-division multiplexing (WDM), frequency-division multiplexing (FDM), time-division multiplexing (TDM), and their combinations (Kersey A. D. et. al., 1994), making quasi-distributed sensing practically feasible. These systems are illuminated using a spectrally broad-band source and each grating reflects a narrow-band portion of the incident light spectrum. A measurand-induced change of an individual grating's period changes the narrowband wavelength reflected by that grating. The wavelength shift of the grating-reflected light is detected at the output. (Weis R. S., 1994)

1.2 Measurement of Wavelength Shift

The detection of this 'wavelength shift' has been the subject of considerable research and several techniques have been developed. Two techniques that use filter as their main components to detect the 'wavelength shift' are using bulk optic filters whose fractional power transmitted are linear functions of wavelength (over the wavelength range of interest) (Melle S. M. et. al., 1992), and the other with a fused biconical coupler (Davis M. A. et. al., 1994). Another technique uses matched receiving-sensing grating pairs where the receiving grating tracks the wavelength shift of the sensing grating (Jackson D. A. et. al. 1993). A similar scheme uses a fiber Mach-Zehnder interferometer and an isolated reference grating (Kersey A. D., 1993). Others use fiber laser cavities whose lasing wavelengths are dependent on the Bragg grating (Alavie A. T. et. al., 1993). Fiber Fabry-Perot (FFP) and fiber Mach-Zehnder (MZ) interferometers have also been used to detect the wavelength shifts. In the FFP scheme, the FFP acts as a tunable narrowband wavelength filter (Kersey A. D., 1993). In the MZ

scheme, the MZ converts the wavelength shift of the grating reflected light to a phase shift and then detects that phase shift. (Weis R. S., 1994)

1.3 Background of Problem

The primary drawback of the interrogation system for FBG sensor lies in the detection of wavelength shift $\Delta\lambda$ of the FBG sensor return. This function can be provided by a conventional spectrometer or monochromator, or by a more simple arrangement involving a dispersive element coupled with an image array, such as a CCD detector array. The problem is the system are unapplicable due to bulk-optical nature, size, lack of ruggedness and limited resolution capability (A. D. Kersey, 1992), (Rao Y. J. et. al., 1995).

In order for these gratings to be used in a practical sensor system, the determination of the peak wavelength of the narrow-band spectrum, on the order of angstroms, reflected from such a grating is of particular importance (Melle S. M. et. al., 1992).

However, the cost of the optical interrogation system remains high. This points of a future where the cost of a complete system is dictated by the interrogation method rather than by the gratings themselves. The majority of Bragg gratings are interrogated in one of two ways. (Fallon R W, 1998):

- (a) By a tunable filter such a Fabry–Perot. These systems are moderately expensive, good for measuring static and quasi-static measurands with a resolution of about $10 \mu\epsilon$ and are particularly suitable for wavelength multiplexing.
- (b) By an interferometer such as an imbalanced Mach–Zender. These are expensive, complex and require a considerable amount of equipment and set-up time. Although they are ideal for measuring exceptionally small dynamic and quasi-static strain, their environmental related instability remains a difficult problem.

1.4 Statement of Problem

A key issue with FBG sensors is it needs a high-resolution device for the detection of wavelength shift (or Bragg wavelength, λ_B) that had a bandwidth ~ 0.1 nm (Rao Y. J. et. al., 1996). In the lab, usually the Optical Spectrum Analyzer (OSA) was used to detect the wavelength shift. Although OSA has a capability of scanning to a wide range spectrum and can achieve high-resolution wavelength detection, but it is not applicable to be used with the FBG sensor on the field work. This is because the OSA is not rugged, fragile, not robust device for sensing environment, bulky in term of size and portable. Also the OSA are scanning the power in the wavelength range, so the wavelength shift is manually determine according to FBG sensor setup either the reflection or the transmission power. This is a disadvantage of time consuming to detect the wavelength range.

1.5 Scope of study

The highlight of the research was the development of an interrogation unit for FBG sensor with the center wavelength of 1300nm. The work flow of this research includes:

- i. Design and construct setup for FBG detection unit of wavelength 1290 nm (1270 nm – 1310 nm) using optical and electronic circuit
 - Optical - using Motor-Driven Tunable filter and Photodetector as an optical scanner
 - Electronic – build interface card Serial Port from ADC/DAC ADS1212 to control Motor-Driven Tunable Filter and capture data from Photodetector using computer
- ii. Software development using Visual BasicI® for data acquisition and finding wavelength shift
- iii. Evaluate the system performance by testing with the strain FBG sensor to finds the equipment sensitivity, responsitivity, and accuracy compare to OSA.

1.6 Statements of hypotheses

The hypotheses made are as follows;

1. the wavelength shift can be detected or defined by interrogation unit detecting using two methods: detect the peak of highest power in the transmission spectrum of fiber Bragg grating (FBG) and the peak of lowest power in reflection spectrum of FBG
2. Besides using a fiber Bragg grating (FBG) as a fiber optic sensor, theoretically it also has a capability as a high resolution interrogation unit.
3. an improvement of interrogation unit based on Fabry Perot (FP) system by using dual FBG to make Fabry Perot FBG (FPFBG)

1.7 Objectives of the study

The objectives of this study are;

1. To design and construct a portable high-resolution an interrogation unit for Fiber Bragg Grating sensor,
2. To ensure the interrogation unit should be low-cost, simple system and directly give the Bragg wavelength value without needing to analyze or show the whole spectrum,
3. To determine the optimum parameter of Fabry Perot Fiber Bragg Grating in terms of length of resonator, free spectral range, minimum resolvable bandwidth, finesse and contrast factor to achieve tunable filter replacing Motor-Driven Tunable Filter for interrogation unit,
4. To test the interrogation unit to a complete sensor system.

1.8 Thesis plan

This thesis comprises five chapters. In the introduction discuss the important of a FBG sensor as a state of the art technology convenience to many applications such as

civil monitoring, telecommunication and also surveillance. This chapter also give an inside problem to the FBG that show the important of this study to make FBG sensing system are feasible to real life application.

The second chapter deals with the literature review on the previous studies done by research all over the world in the interrogation unit field. It highlights the most important system and setup cover up from 1992 until 2007 such as by using highly overcoupled couplers, mode-locked interrogation, biconical fiber filter, bandpass wavelength multiplexing, pseudoheterodyne demodulation technique, acousto-optic tunable filter and others more method describe detailly in this chapter. Also, this chapter discusson the detailed theory of FBG including the mathematical model to describe the physical meaning inside the grating and the method to simulate or design of a FBG. The focuses of this chapter also include the background theory of this whole research work on how the FBG itself can be used to develop and constructed the effective interrogation unit. Consolidation to the used of a Fabry Perot phenomenon as an added advantage to increase the performance of FBG interrogation is also distinct.

The third chapter states the experimental and measurement techniques which includes research design and the apparatus used for both optical and electrically. The parameters and physical measurements are defined.

The fourth chapter deals with analysis of the system performance. The characteristics of FBG as a main medium for interrogation unit are clarify both experimentally. Because of a fabrication limitation, the Fabry Perot fiber Bragg grating (FPFBG) only analyses using mathematical modelling and simulation only. In the end of this chapter, the results of a demonstration interrogation unit in practical application are presented.

The final chapter summarize the findings and comments on the interrogation unit based on FBG in relation to wavelength resolution and effectiveness. Recommendations for further work are also mentioned.