

PAPER • OPEN ACCESS

COPPER-BASED 3D PRINTER FILAMENT AS PASSIVE Q-SWITCHER

To cite this article: N. N. A. N Zain *et al* 2021 *J. Phys.: Conf. Ser.* **2075** 012003

View the [article online](#) for updates and enhancements.

You may also like

- [Modification of egg shell powder with *in situ* generated copper and cuprous oxide nanoparticles by hydrothermal method](#)
Matuphum Phuthotham, Suchart Siengchin, Basa Ashok *et al.*

- [Effect of flake graphite content on wear between behavior between P/M copper-based pantograph slide and contact wire](#)
Jianxiang Huang, Man Wang, Yaochuan Li *et al.*

- [Impact of SiC Switch–MOS for Thermal Impedance Evaluation of Power Module](#)
Fumiki Kato, Atsushi Yao, Shinji Sato *et al.*



ECS Membership = Connection

ECS membership connects you to the electrochemical community:

- Facilitate your research and discovery through ECS meetings which convene scientists from around the world;
- Access professional support through your lifetime career;
- Open up mentorship opportunities across the stages of your career;
- Build relationships that nurture partnership, teamwork—and success!

Join ECS!

Visit electrochem.org/join



COPPER-BASED 3D PRINTER FILAMENT AS PASSIVE Q-SWITCHER

N. N. A. A. N Zain ¹, N. A. H. Jasni ¹, W. M. F. W Nawawi ² and F. Ahmad ^{1*}

¹Malaysia- Japan International Institute of Technology, Universiti Teknologi Malaysia, Jalan Sultan Yahya Petra, 54100 Kuala Lumpur, Malaysia

²Department of Biotechnology Engineering, International Islamic University Malaysia, Kuala Lumpur, Malaysia

*Corresponding author's email: fauzan.kl@utm.my

Abstract. Using a copper-based saturable absorber (SA) and chitin as a biocompatible host polymer, this research effectively demonstrated the production of passive Q-switched in an erbium-doped fibre laser (EDFL). A Q-switched lasing was generated with a 100 kHz repetition rate and a pulse width of 4.60 μ s. High pulse energy of 17.19 nJ was generated, with a respective instantaneous peak power of 3.51 mW.

1. Introduction

Researchers have recently become interested in metal nanoparticles, such as copper, for the next generation of SAs for use in passive Q-switching [1]. This is due to the Localized Surface Plasmon Resonance (LSPR) feature of metal nanomaterials, which is caused by the collective oscillation of conduction electrons in metal nanoparticles [8]. Copper has a broad saturable absorption range and a fast response time [2, 3]. Copper-based pulse laser generation are reported to operate at broad operating wavelength [9-12] with various source materials such as copper pellets [9], copper nanoparticles [10], copper oxide nano powder [11], and copper nanowires [12]. Using copper-based 3D printer filament as the starting material and Chitin biocompatible host polymer, this work provided an alternate method for developing copper-based passive Q-switchers. This method aims to investigate the use of metal-based 3D printer filament in optics. Because of the compatibility of the solvent used to dissolve the metal base, the chitin biocompatible polymer was chosen.

2. Methodology

2.1. Copper-chitin SA fabrication

3D Gadgets provided the copper-based 3D printer filament (Magma). The diameter of the 3D printer filament is 1.75mm +/- 0.03mm, the length is 155mm, the heated bed temperature is 0- 60°C, the printing temperature is 190°C - 210°C, the net weight is 0.50 kg, and the material is Polylactic Acid (PLA) with 15% copper powder. The size of 3D printer filament was red for easier construction. . The size of 3D printer filament was reduced from 1.75 mm to 400 m by extrusion at 210°C through a 0.4 mm extruder nozzle for easier fabrication process. To dissolve the copper-PLA 3D printer filament, 25 mg of reduced diameter copper filament was thoroughly combined with 1 ml tetrahydrofuran (THF) solvent, to produced copper-PLA-THF suspension. Wan Nawawi et al. [4] described the production of Chitin as a host polymer using oyster mushrooms as the source of chitin. To develop a copper-chitin-based passive



saturable absorber, the copper-PLA-THF suspension was completely mixed with chitin suspension in a one-to-one ratio at room temperature through ultrasonication. Around 5 mL of the copper-PLA-THF-Chitin homogeneous suspension was poured into a dish and dry for 36 hours at ambient, where the PLA-THF evaporated, leaving a copper-chitin-based film. The free-standing copper-chitin based film will be peeled off and divided into 1 mm x 1 mm squares before being integrated in ring laser cavity for pulsed laser generation.

2.2. Experimental setup

As illustrated in Figure 1, a 980 nm laser diode (LD) was utilised to pump the erbium-doped fibre laser (EDFL) ring cavity. A 980/1550 nm wavelength division multiplexer (WDM) pushed the laser towards the gain medium, which was a 1.7 m erbium-doped fibre gain medium. An isolator was installed in the cavity to ensure unidirectional light propagation. Before being integrated into the cavity as a passive Q-switcher, the free-standing copper chitin was sandwiched between two fibre ferrules with the help of index matching gel. For the output observation, the light passes via a 95/5 output coupler, with 95% of the signal remaining in the cavity and the remaining 5% tapped out as data gathering output. A Yokogawa AQ6370B Optical Spectrum Analyzer (OSA), an optical power meter (OPM), a Tektronix MDO3024 Mixed Domain Oscilloscope with Thorlabs DET01CFC 460 kHz bandwidth photodetector (PD) were used to monitor the signal.

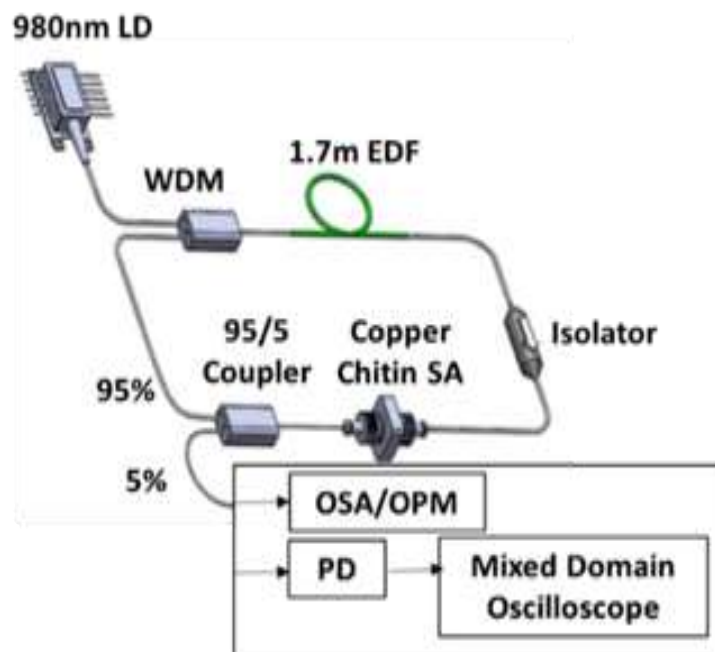


Figure 1 Integration of copper-chitin SA in ring laser cavity

3. Result and discussion

The Q-switching wavelength of copper chitin SA in the laser cavity is 1559.316 nm, as illustrated in Figure 2. The threshold power of the Q-switched is at 38.7 mW and up maximum the pump power of 71.8 mW. Because the SAs have been saturated, Q-switched pulses cannot be created above 71.8 mW pump power, and only limited signal absorption can be achieved at higher pump power [5].

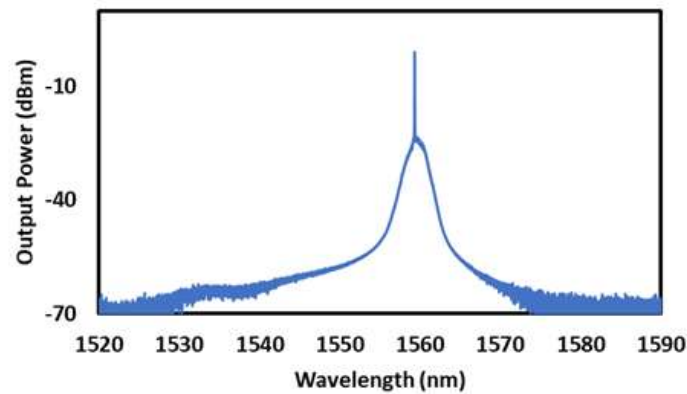


Figure 2 The optical spectrum at 71.8 mW of pump power.

A continuous Q-switching operation with no amplitude modulation was shown in Figure 3. Figure 3(a) depicts the Q-switching operation's pulse train repetition rates. At an input pump power of 71.8 mW, the copper chitin SA produced a pulse train with a 100 kHz repetition rate and a 10 μ s pulse separation. Figure 3(b) illustrates a pulse width of 4.60 μ s at the 71.8 mW.

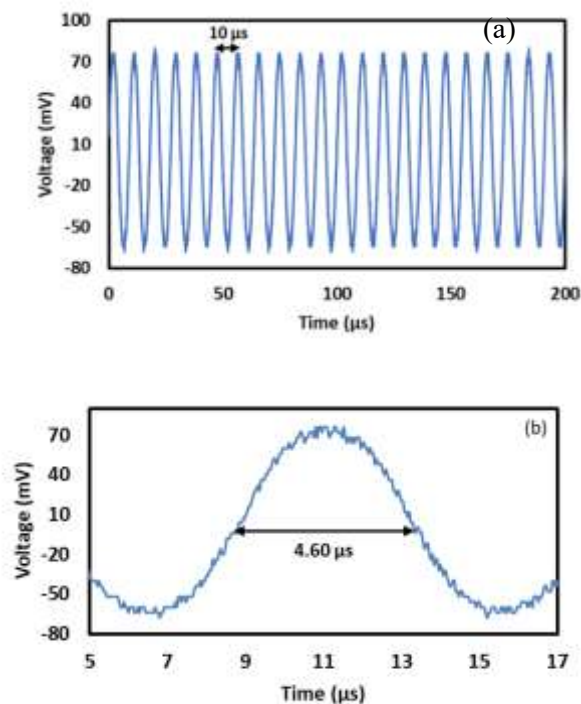


Figure 3 A continuous Q-switching operation (a) repetition rate (b) pulse width at 71.8mW.

Figure 4 illustrates that when the pump power increases, the repetition rate climbs almost linearly until it approaches 100 kHz, which is typical of Q-switched operations [6]. The pulse width decreased within input power from 38.7 mW to 71.8 mW, decreasing from 7.57 μs to 4.60 μs . Increasing pump power should theoretically provide more gain in producing SA saturation, resulting in a higher repetition rate and smaller pulse width [6][7].

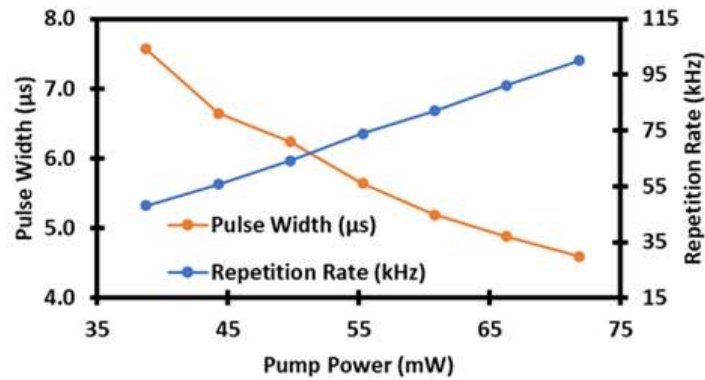


Figure 4 Pump power against repetition rate and pulse width.

Figure 5 illustrates how the instantaneous pulse energy and peak power were calculated using the observed repetition rate and pulse width [13]. Pumping power was raised from 38.7 to 71.8 mW, resulting in enhanced pulse energy and peak power.

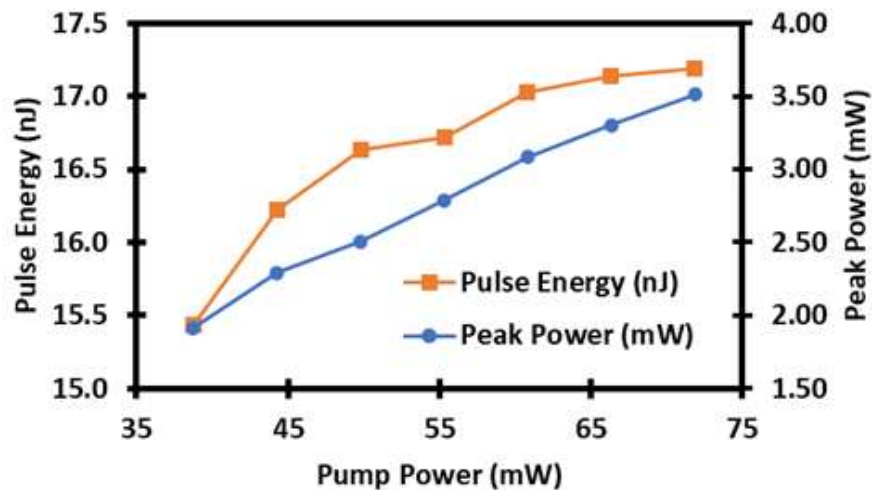


Figure 5 Instantaneous pulse energy and peak power versus input pump power.

Figure 6 shows how a mixed domain oscilloscope was used to verify the stability of the generated Q-switched pulse. At 71.8 mW, the initial beat note at 98 kHz was 80.18 dB, indicating good pulse stability. The signal-to-noise ratio (SNR) was higher than that of copper nanoparticles, which was 54 dB [3].

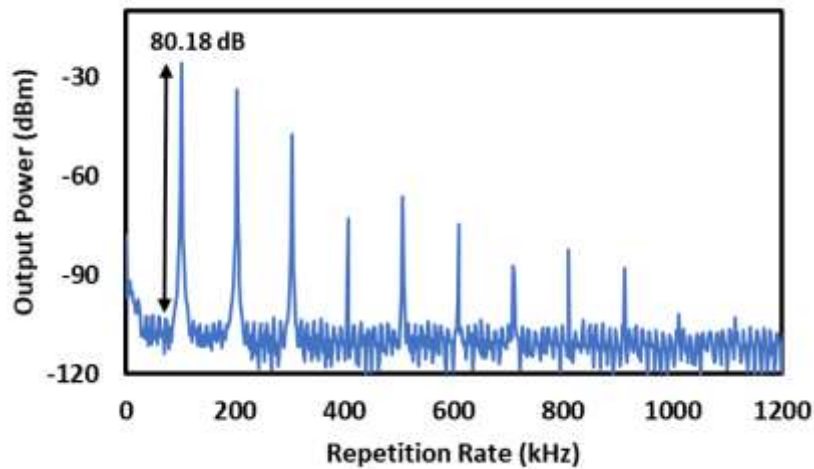


Figure 6 Signal-to-noise ratio

4. Conclusion

Copper-chitin SA was used to demonstrate a passively Q-switched EDFL with a highest repetition rate of 100 kHz, the shortest pulse width of 4.60 s, and a pulse energy of 17.19 nJ at input pump power of 71.8 mW. The pulse's stability can also be seen in the mixed domain oscilloscope with signal-to-noise ratio of around 80.18 dB. The copper-based 3D printer filament in chitin biocompatible host polymer revealed the ability to operate as a passive Q-switcher in this study.

References

- [1] Ismail E, Ahmad F, Ambran S, Latiff A, Harun S. Q-switched erbium-doped fiber lasers based on copper nanoparticles saturable absorber. *Journal of Physics: Conference Series*. 2019;1371:012028.
- [2] Lu S, Miao L, Guo Z, Qi X, Zhao C, Zhang H et al. Broadband nonlinear optical response in multi-layer black phosphorus: an emerging infrared and mid-infrared optical material. *Optics Express*. 2015;23(9):11183.
- [3] Guo H, Feng M, Song F, Li H, Ren A, Wei X et al. Q-Switched Erbium-Doped Fiber Laser Based on Silver Nanoparticles as a Saturable Absorber. *IEEE Photonics Technology Letters*. 2016;28(2):135-138.
- [4] Fazli Wan Nawawi W, Lee K, Kontturi E, Murphy R, Bismarck A. Chitin Nanopaper from Mushroom Extract: Natural Composite of Nanofibers and Glucan from a Single Biobased Source. *ACS Sustainable Chemistry & Engineering*. 2019;7(7):6492-6496.
- [5] Kiat YY. Chemical Synthesis And Characterization of Graphene Oxide For Use As Saturable Absorber and Broadband Polarizer [dissertation]. Kuala Lumpur, Malaysia : University of Malaya; 2015.
- [6] Holzwarth A. Applications of ultrafast laser spectroscopy for the study of biological systems. *Quarterly Reviews of Biophysics*. 1989;22(3):239-326.
- [7] Degnan J. Optimization of passively Q-switched lasers. *IEEE Journal of Quantum Electronics*. 1995;31(11):1890-1901.
- [8] Murray, W. A., & Barnes, W. L. (2007). Plasmonic materials. *Advanced materials*, 19(22), 3771-3782.
- [9] Muhammad, A.R, Ahmad, M., Zakaria, R., Rahim, H., Yusoff, S., Hamdan, K., Yusof, H., Arof, H., & Harun, S.W. (2017). Q-Switching Pulse Operation in 1.5- μm Region Using Copper Nanoparticles as Saturable Absorber. *Chinese Physics Letters*, 34(3), 034205.

- [10] Muhammad, A.R, Ahmad, M., Zakaria, R., Yupapin, P., Harun, S.W., & Yasin, M. (2019). Mode-locked thulium doped fibre laser with copper thin film saturable absorber. *Journal of Modern Optics*, 66(13), 1381-1385.
- [11] Sadeq, S. A., Al-Hayali, S. K., Harun, S. W., & Al-Janabi, A. (2018). Copper oxide nanomaterial saturable absorber as a new passive Q-switcher in erbium-doped fiber laser ring cavity configuration. *Results in Physics*, 10, 264-269.
- [12] Ismail E, Ahmad F, Shafie S, Yahaya H, Latif A, Muhammad F. Copper nanowires based mode-locker for soliton nanosecond pulse generation in erbium-doped fiber laser. *Results in Physics*. 2020;18:103228.
- [13] Zain N N A A N, Zuikafly S N F, Jasni N A H, Nawawi W M F W and Ahmad F. Passively Q-Switched Tri-Wavelength Erbium-Doped Fiber laser with Aluminium-Based Saturable Absorber. *Results in IEEE International Conference on Semiconductor Electronics (ICSE)*. 2020:128-131