COMPARISON BETWEEN DUVAL TRIANGLE AND DUVAL PENTAGON METHOD FOR DISSOLVED GAS ANALYSIS OF POWER TRANSFORMER

SHARAL AIDA BINTI IBRAHIM

A project report submitted in partial fulfilment of the requirements for the award of the degree of Master of Engineering (Electrical Power)

> School of Electrical Engineering Faculty of Engineering Universiti Teknologi Malaysia

> > DECEMBER 2018

DEDICATION

To my beloved parents, siblings, lecturers and friends

ACKNOWLEDGEMENT

In preparing this project report, I was in contact with many people, researchers, academicians, and practitioners. They have contributed towards my understanding and thoughts. I wish to express my sincere appreciation to my main project report supervisor, Dr. Mohd Hafizi Ahmad, for encouragement, guidance, critics and friendship. Without his continued support and interest, this project report would not have been the same as presented here.

My fellow friends should also be recognised for their support. My sincere appreciation also extends to all my colleagues and others who have aided at various occasions. Their views and tips are useful indeed. Unfortunately, it is not possible to list all of them in this limited space. I am grateful to all my family member.

ABSTRACT

Power transformers are the highest value of the equipment installed in highvoltage substations, comprising up to 60% of total investment. There is a need for economic and financial reports to be provided to make asset decisions and ensuring balance between investment, maintenance costs and operational performance. Health index (HI) is the most common approach used in determining the condition of the transformers. It is a tool that process information by creating a score that describe the condition of an asset. A comparative analysis is made between HI calculation models that allow the evaluation of the condition of a power transformer. Through this index it is possible to objectively determine the condition of power transformers to make maintenance or reinvestment decisions. Thus, it is possible to detect possible risk assets preventing them from failing, allowing an increase in the life time. Several studies have examined different power transformer condition assessment and life management techniques. These techniques include measuring or monitoring of dissolved gas analysis (DGA) using Duval Triangle method. DGA technique is a reliable method and widely used to detect incipient faults which may occur in transformers such as partial discharge, thermal fault and electrical fault. This paper will focus on DGA using Duval Triangle & Pentagon method. The objective of this paper is to compare and identify between Duval Triangle and Duval Pentagon methods which may provide more accurate interpretation of DGA test result. This comparative study is based on real data provided by Malaysia utility company. The analysis using Duval Pentagon method give the accurate fault analysis and exactly same as the interpretation given by IEC 60599 Standard. An accurate fault analysis using Duval Pentagon Method give a better output of life time prediction, types of possible faults and recommendations for future maintenance action can be achieved.

ABSTRAK

Alatubah kuasa adalah peralatan nilai tertinggi yang dipasang di pencawang voltan tinggi, yang terdiri daripada sehingga 60% daripada jumlah pelaburan. Terdapat keperluan untuk laporan ekonomi dan kewangan yang disediakan bagi membuat keputusan aset dan memastikan keseimbangan antara pelaburan, kos penyelenggaraan dan prestasi operasi. Indeks kesihatan (HI) adalah pendekatan yang paling biasa digunakan dalam menentukan keadaan alatubah. Ia adalah kaedah yang memproses maklumat dengan membuat skor yang menggambarkan keadaan aset. Analisis komparatif dibuat antara model perhitungan HI yang membolehkan penilaian alatubah kuasa. Melalui indeks ini keadaan alatubah kuasa boleh ditentukan secara objektif untuk membuat keputusan penyelenggaraan atau pelaburan semula. Oleh itu, risiko kegagalan aset dapat dikesan awal serta membolehkan peningkatan dalam jangka hayat aset. Beberapa kajian telah membuat penilaian berdasarkan keadaan alatubah dan teknik pengurusan jangka hayat bagi pelbagai jenis alatubah yang berlainan. Teknik-teknik ini termasuk pengukuran atau pemantauan analisis gas terlarut (DGA) menggunakan kaedah Duval Triangle. Teknik DGA adalah kaedah yang boleh dipercayai dan digunakan secara meluas untuk mengesan kerosakan awal yang mungkin berlaku dalam alatubah seperti pelepasan separa (PD), kerosakan haba dan kerosakan elektrik. Kajian komparatif ini akan memberi tumpuan kepada DGA menggunakan kaedah Duval Triangle & Duval Pentagon. Objektif kajian ini adalah untuk membandingkan dan mengenal pasti antara kaedah Duval Triangle dan Duval Pentagon yang boleh memberikan tafsiran yang lebih tepat mengenai hasil ujian DGA. Kajian komparatif ini berdasarkan kepada data sebenar yang diperolehi daripada syarikat utiliti Malaysia. Analisis menggunakan kaedah Duval Pentagon telah memberikan analisis kerosakan yang tepat dan sama seperti analisis yang diberikan oleh garis panduan IEC 60599. Analisis yang tepat oleh kaedah Duval Pentagon membolehkan anggaran masa hayat, jenis kemungkinan kerosakan dan cadangan yang lebih baik untuk tindakan penyelenggaraan pada masa hadapan.

TABLE OF CONTENTS

TITLE

	DECL	ARATION	ii
	DEDI	CATION	iii
	ACKNOWLEDGEMENT		
	ABST	RACT	V
	ABST	RAK	vi
	TABL	LE OF CONTENTS	vii
	LIST OF TABLES		
LIST OF FIGURES			X
LIST OF ABBREVIATIONS		OF ABBREVIATIONS	xii
	LIST	OF APPENDICES	xiii
СНАРТЕК	R 1	INTRODUCTION	1
	1.1	Problem Background	1
	1.2	Problem Statement	2
	1.3	Research Objective	2
	1.4	Scope of Study	3
	1.5	Thesis Outline	3
CHAPTER 2		LITERATURE REVIEW	5
	2.1	Introduction	5
	2.2	DGA Methods	5
		2.2.1 Duval Triangle Method (DTM)	7
		2.2.2 Duval Pentagon Method (DPM)	10
	2.3	Types of Fault Detectable by DGA	13
	2.4	Chapter Summary	13
CHAPTER 3		RESEARCH METHODOLOGY	15
	3.1	Introduction	15
	3.2	Data Collection	16

	3.2.1 Severance of Fault Classification	17
3.3	Analysis Techniques	
	3.3.1 Duval Algorithm in Microsoft Excel	17
	3.3.2 Statistical Method	18
3.4	Gantt Charts	19
3.5	Chapter Summary	
CHAPTER 4	PROPOSED WORK	21
4.1	Introduction	21
4.2	Results for Fault Analysis	21
	4.2.1 Fault Analysis using Duval Triangle Method	23
	4.2.2 Fault Analysis using Duval Pentagon Method	25
4.3	Comparison between Duval Triangle & Pentagon Method	28
	4.3.1 Case Study 1: Tripping at AJYA T1	29
	4.3.2 Case Study 2: Tripping at VDOR T1	35
4.4	Chapter Summary	39
CHAPTER 5	CONCLUSION AND RECOMMENDATIONS	40
5.1	Conclusion	40
5.2	Future Works	40
REFERENCES		41
Appendices A-I		45-53

LIST OF TABLES

TABLE NO.	TITLE	PAGE
Table 2.1	Normal concentration limit of gas [7]	8
Table 4.1	Data collected for fault analysis	22
Table 4.2	DGA data of 10 different transformer using Duval Pentagon Method	25
Table 4.3	Fault identification by gas type	27
Table 4.4	Comparison between DTM, DPM, IEC & Actual Fault	28
Table 4.5	Summary of electrical test for Case Study 1	34
Table 4.6	Table A.1 IEC 60599: Typical faults in power transformers	38
Table 4.7	Table 11 IEC 60599: Fault types	39

LIST OF FIGURES

FIGURE NO.	TITLE	PAGE	
Figure 2.1	Classical Duval Triangle	9	
Figure 2.2	Graphical analysis on Duval Triangle	10	
Figure 2.3	Basic graphical of Duval Pentagon	11	
Figure 2.4	Placement of point according to gas concentration for Duval Pentagon		
Figure 2.5	Centroid providing by 5 different point of gas concentration	12	
Figure 2.6	Point of fault plotted in graphical of Duval Pentagon	12	
Figure 3.1	Methods for interpretation of gas data [9]	15	
Figure 3.2	Steps for oil sampling provided by TNBR QATS	16	
Figure 3.3	Gantt chart for Project 1	19	
Figure 3.4	Gantt chart for Project 2	19	
Figure 4.1	Correlation between DTM & DPM	22	
Figure 4.2	Analysis using Duval Triangle 1	23	
Figure 4.3	Analysis using Duval Triangle 4	23	
Figure 4.4	Duval Triangle 1 for JSIN T2, 30 MVA	24	
Figure 4.5	Duval Triangle 4 for JSIN T2, 30 MVA shown C fault	24	
Figure 4.6	Point plotted in Duval Pentagon 1 according to each gas concentration	25	
Figure 4.7	Point plotted in Duval Pentagon 2 according to each gas concentration	26	
Figure 4.8	DGA trending before fault occur for Case 1	29	
Figure 4.9	DGA trending after fault occurred for Case 1	30	
Figure 4.10	Winding resistance test for HV & LV side	31	
Figure 4.11	SFRA benchmark vs SFRA after fault for Case 1: AJYA T1		
Figure 4.12	Excitation current reading for HV & blue phase LV side		
Figure 4.13	Male contact loose thread	34	

Figure 4.14	Female contact loose contact	35
Figure 4.15	DGA trending before fault occur for Case 2	36
Figure 4.16	DGA trending after fault occurred for case 2	37
Figure 4.17	Flexible conductor that has been damaged	37

LIST OF ABBREVIATIONS

HI	-	Health Index
DGA	-	Dissolved Gas Analysis
DTM	-	Duval Triangle Method
IEEE	-	Institute of Electrical and Electronics Engineers
DPM	-	Duval Pentagon Method
IEC	-	International Electrotechnical Commission
PD	-	Partial Discharge
TNB	-	Tenaga Nasional Berhad
ppm	-	part per million
H2	-	Hydrogen
C2H2	-	Acetylene
CH4	-	Methane
C2H4	-	Ethane
C2H6	-	Ethylene
SPSS	-	Statistical Package for Service Solutions
PASW	-	Predictive Analytics Software
B-ph	-	Blue phase
UHF	-	Ultra High Frequency
SFRA	-	Sweep Frequency Response Analysis

LIST OF APPENDICES

APPENDIX	TITLE	PAGE
Appendix A	Duval Triangle Analysis for AJYA T1	45
Appendix B	Duval Triangle Analysis for TMAS T2	46
Appendix C	Duval Triangle Analysis for TGBU T2	47
Appendix D	Duval Triangle Analysis for BVTA T1Error!	Bookmark not defined.
Appendix E	Duval Triangle Analysis for BVTA T2Error!	Bookmark not defined.
Appendix F	Duval Triangle Analysis for VDOR T1	50
Appendix G	Duval Triangle Analysis for BRBI T2	51
Appendix H	Duval Triangle Analysis for TKID T2	52
Appendix I	Duval Triangle Analysis for JSIN T1	53

CHAPTER 1

INTRODUCTION

1.1 **Problem Background**

Power transformers are most important equipment that has been installed in both the transmission and distribution of electrical power. It is important to detect and forecast incipient faults in a transformer to prevent failures since a fault in a transformer can have a huge repercussion when failures occur [1-5]. Transformer are subject to electrical and thermal stresses, which can cause the degradation of the insulating materials during the operation time. Generally, the degradation products are gases, which will get dissolve in the oil entirely or partially. These gases are easily detected at the ppm level by dissolved gas analysis.

Dissolved gas analysis (DGA) is a widely used and most powerful method to detect incipient faults on oil filled electrical equipment [6-9]. DGA of transformer oil is the best indicator of a transformer's overall condition. Hence this widely accepted method is used in routine maintenance of power transformers [10,11]. Transformer oil provides insulation, provides cooling, and helps extinguish arcs. Oil also dissolves the gases which are generated due to degradation of oil, moisture and gas from insulation, deterioration of cellulose, and gases and moisture from the surrounding the oil is exposed to [12-15]. Any deterioration in the oil can lead to premature failure of the equipment. The most common type of oil used in transformers is of a mineral oil origin [16]. When the mineral oil is subjected to high thermal and electrical stresses, it decomposes and, as a result, gases are generated. Different types of faults will generate different gases, and the chemical analysis of these gases, performed through a procedure called DGA, will provide useful information about the condition of the oil, and help to identify the type of fault in the transformer [17]. There are different types of faults which can be detected by DGA. The details about the faults are explained below. This project aims to study on the

comparative between two methods of DGA analysis of an oil immersed transformer which are Duval Triangle & Duval Pentagon methods.

1.2 Problem Statement

Interpretation of DGA using Duval Triangle method is quite complicated because of more than one triangle need to be use in analysing faults and easily can lead to misinterpretation of faults. Later in 2014, Duval Pentagon method has been introduced to overcome the mention problem. Duval Pentagon method is not the replacement method of the Duval Triangle method but to bring complementary information for instance for the case of mixtures of faults.

DGA diagnosis using Duval Pentagon method used 5 gases at a time instead of just 3 gases used by Duval Triangle method. The differences between consideration of these gases will also lead to a different DGA diagnostic result and accuracy of fault interpretation. To date, comparison analysis between these two methods for DGA in Malaysia which uses a real data provided by the utility has never been conducted. Therefore, the investigation and analysis on the accuracy between Duval Triangle & Duval Pentagon method ought to be done throughout this study.

1.3 Research Objective

The specific objectives of this study include:

- 1) to compare and identify between Duval Triangle and Duval Pentagon methods which may provide more accurate interpretation of DGA test result.
- to statistical analyse the difference between both method (Triangle & Pentagon)

1.4 Scope of Study

The scopes of this comparative study are to make sure development of the study is heading to the direction in fulfilling the objectives. There are several scopes to be followed.

- 1) To analyse real data using different methods of DGA
- Statistical analysis tools such as histogram, linear regression, correlation coefficient etc. for classification of fault occurrence and gassing rate will be utilized.
- 3) This study deals only with those insulating fluids of mineral oil origin.
- This comparative study is based on real data provided by Malaysia utility company.

The analysis using Duval Pentagon method supposed to give a better output of types of possible faults and recommendations for future maintenance action.

1.5 Thesis Outline

This thesis is dividing into five main chapters. Firstly, Chapter 1 is the introduction of the whole project including problem statement, objectives, scope of project and methodology. Besides, includes the overview of DGA, type of gases analyses and incipient fault condition in oil immersed power transformer.

Chapter 2 will cover about dissolved gas analysis method such as Duval Triangle method and Duval Pentagon method, correlation between dissolved gas and fault occurrence and other related topics.

Data collection and analysis techniques will be discussed in Chapter 3. The analysis includes the comparison between both Duval Triangle & Duval Pentagon method. The suitable analysis technique such as histogram, linear regression and correlation coefficient will be employed in analysing the data.

Chapter 4 will cover data analysis results. The results obtained will be discussed to compare which method can give better interpretation of fault occurrence which also can be used to indicate the condition of a transformer as well as an early warning sign in avoidance catastrophic situation.

Finally, Chapter 5 will explain the conclusion and recommendations of this project. The conclusion is a summary of this project and the recommendations are other alternative or suggestion to improve the lacks that might occur through this project.

REFERENCES

- [1] Lee SJ, Kim YM, Seo HD, Jung JR, Yang HJ, Duval M. New methods of DGA diagnosis using IEC TC 10 and related databases Part 2: Application of relative content of fault gases. IEEE Transactions on Dielectrics and Electrical Insulation. 2013 Apr;20(2):691-6.
- [2] Saha TK. Review of modern diagnostic techniques for assessing insulation condition in aged transformers. IEEE Transactions on Dielectrics and Electrical Insulation. 2003 Oct 1;10(5):903-17.
- [3] Wang M, Vandermaar AJ, Srivastava KD. Review of condition assessment of power transformers in service. IEEE Electrical Insulation Magazine. 2002 Nov;18(6):12-25.
- [4] Saranya S, Mageswari U, Roy N, Sudha R. Comparative study of various dissolved gas analysis methods to diagnose transformer faults. International Journal of Engineering Research and Applications. 2013 May;3(3):592-5.
- [5] Ferrito SJ. A comparative study of dissolved gas analysis techniques: the vacuum extraction method versus the direct injection method. IEEE Transactions on Power Delivery. 1990 Jan;5(1):20-5.
- [6] IEC60599. Mineral oil-impregnated electrical equipment in service-guide to the interpretation of dissolved and free gases analysis; 1999.
- [7] IEEE Std. C57.104. IEEE guide for the interpretation of gases generated in oil-immersed transformers; 2008.
- [8] ABB Group. ABB service handbook for transformers 2nd ed. Zurich, Switzerland: ABB Management Service, Ltd; 2007.
- [9] Duval M. Interpretation of gas-in-oil analysis using new IEC publication 60599 and IEC TC 10 databases. IEEE Electrical Insulation Magazine. 2001 Mar;17(2):31-41.
- [10] Sun HC, Huang YC, Huang CM. A review of dissolved gas analysis in power transformers. Energy Procedia. 2012 Jan 1;14:1220-5.
- [11] Abu-Siada A, Islam S. A new approach to identify power transformer criticality and asset management decision based on dissolved gas-in-oil

analysis. IEEE Transactions on Dielectrics and Electrical Insulation. 2012 Jun;19(3).

- [12] Duval M. A review of faults detectable by gas-in-oil analysis in transformers.IEEE Electrical Insulation Magazine. 2002 May;18(3):8-17.
- [13] Soni, JM, Suthar, DP. An experimental analysis to check accuracy of DGA using duval pentagonal method in power transformer. Kalpa Publications in Engineering. 2017;1:394-401.
- [14] Duval M, Lamarre L. The duval pentagon-a new complementary tool for the interpretation of dissolved gas analysis in transformers. IEEE Electrical Insulation Magazine. 2014 Nov;30(6):9-12.
- [15] Mansour DE. Development of a new graphical technique for dissolved gas analysis in power transformers based on the five combustible gases. IEEE Transactions on Dielectrics and Electrical Insulation. 2015 Oct;22(5):2507-12.
- [16] Jahromi A, Piercy R, Cress S, Service J, Fan W. An approach to power transformer asset management using health index. IEEE Electrical Insulation Magazine. 2009 Mar;25(2):20-34.
- [17] Heathcote, MJ. The J & P transformer book 12th ed. London: Reed Educational and Professional Publishing Ltd; 1998.
- [18] Chen W, Chen X, Peng S, Li J. Canonical correlation between partial discharges and gas formation in transformer oil paper insulation. Energies. 2012 Apr 19;5(4):1081-97.
- [19] International Electrotechnical Commission. Mineral oil-filled electrical equipment in service: Guidance on the interpretation of dissolved and free gases analysis. International Electrotechnical Commission, IEC 60599-2015-09; 2015.
- [20] Emsley AM, Heywood RJ, Ali M, Xiao X. Degradation of cellulosic insulation in power transformers. 4. Effects of ageing on the tensile strength of paper. IEE Proceedings-Science, Measurement and Technology. 2000 Nov;147(6):285-90.
- [21] Duval M, Dukarm J. Improving the reliability of transformer gas-in-oil diagnosis. IEEE Electrical Insulation Magazine. 2005 Jul;21(4):21-7.

- [22] Gouda OE, Saleh SM, El-hoshy SH. Power transformer incipient faults diagnosis based on dissolved Gas analysis. Indonesian Journal of Electrical Engineering and Computer Science. 2015 Dec 1;16(3):409-16.
- [23] Narang, E, Shivanisehgal, E. Fault detection techniques for maintenance using dissolved gas analysis. International Journal of Engineering Research and Technology. 2012;1(6):1-7.
- [24] Liao RJ, Yang LJ, Li J, Grzybowski S. Aging condition assessment of transformer oil-paper insulation model based on partial discharge analysis.
 IEEE Transactions on Dielectrics and Electrical Insulation. 2011 Feb;18(1).
- [25] Jahromi A, Piercy R, Cress S, Service J, Fan W. An approach to power transformer asset management using health index. IEEE Electrical Insulation Magazine. 2009 Mar;25(2):20-34.
- [26] Setiawan NA, Adhiarga Z. Power transformer incipient faults diagnosis using Dissolved Gas Analysis and Rough Set. In 2012 International Conference on Condition Monitoring and Diagnosis (CMD), 2012 Sep 23 (pp. 950-953). IEEE.
- [27] Patil SS, Chaudhari SE. An attempt to investigate the transformer failure by using DGA and SFRA analysis. In 2012 IEEE 10th International Conference on the Properties and Applications of Dielectric Materials (ICPADM), 2012 Jul 24 (pp. 1-4). IEEE.
- [28] Malpure BD, Chaudhari SE. Importance of bushing-DGA in condition assessment of power transformers. In 2012 International Conference on Condition Monitoring and Diagnosis (CMD), 2012 Sep 23 (pp. 589-592). IEEE.
- [29] Snow T, McLarnon M. The implementation of continuous online Dissolved Gas Analysis (DGA) monitoring for all transmission and distribution substations. In 2010 IEEE International Symposium on Electrical Insulation, 2010 Jun 6 (pp. 1-4). IEEE.
- [30] Aburaghiega E, Farrag ME, Hepburn DM, Garcia B. Enhanced condition monitoring of power transformers through improvement in accuracy of DGA interpretation. In 2016 51st International Universities Power Engineering Conference (UPEC), 2016 Sep 6 (pp. 1-6). IEEE.

- [31] Ghoneim S, Shoush KA. Diagnostic tool for transformer fault detection based on dissolved gas analysis. IOSR Journal of Electrical and Electronics Engineering. 2014;9(5):20-6.
- [32] Singh S, Bandyopadhyay MN. Duval triangle: A noble technique for DGA in power transformers. International Journal of Electrical and Power Engineering. 2010;4(3):193-7.
- [33] Beykverdi M, Faghihi F. A new approach for transformer incipient fault diagnosis based on dissolved gas analysis (DGA). Nova Journal of Engineering and Applied Sciences. 2016 Jan 12;3(2).
- [34] Jasim, SY, Shrivastava, J. Dissolved gas analysis of power transformers. International Journal of Electrical and Electronics Engineering Research (IJEEER), 2013;3(5):1-10.
- [35] Muhamad NA, Phung BT, Blackburn TR, Lai KX. Comparative study and analysis of DGA methods for transformer mineral oil. In 2007 IEEE Lausanne Power Tech, 2007 Jul 1 (pp. 45-50). IEEE.