

FIBER OPTIC TEMPERATURE SENSOR BASED ON NO-CORE FIBER (NCF) FOR
HIGH TEMPERATURE SENSING

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DEDICATION

Special dedicated,

To my beloved family who are always praying for my success,

To my supervisor who always motivate, encourage and give me advise throughout
this project,

To all my friend for their support.

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ABSTRACT

This paper proposes an improved fiber optic temperature sensor based on No-Core-Fiber (NCF) with sol-gel coating material for high temperature sensing. The main advantage of this sensor is the multimode interference (MMI) effect could react better to the changes of its surrounding compared with the multimode fiber. Without a physical cladding, an NCF will consider its surrounding as the cladding layer that facilitates the total internal reflection of the propagated light wave. With that configuration, changes of surrounding refractive index will impact the MMI effect directly. The design of sensor using Rsoft Beam Prop software has been carried out to determine the power intensity and temperature sensitivity. In addition, three different sol-gel materials were used to evaluate the sensor performance. From the simulation result, compared to TiO_2 and SiN_x , it is found that the ZrO_2 coating has most significant performance in enhancing seven time greater than without coating within temperature range of 25 °C to 100 °C. The temperature sensitivity became 0.01637 dB/°C rather than 0.0225 dB/°C. Therefore, the sensor with ZrO_2 is the most suitable for monitoring the high-temperature sensing applications.

ABSTRAK

Kajian ini mencadangkan binaan sensor suhu gentian optik yang lebih baik menggunakan gentian optik tanpa teras dengan diselaputi bahan sol-gel untuk pengukuran suhu pada julat yang tinggi. Kelebihan utama sensor ini ialah kesan gangguan berbilang mod dapat bertindak balas dengan lebih baik kepada perubahan persekitarannya berbanding sensor yang menggunakan gentian optik berbilang mod biasa. Gelombang cahaya akan merambat ke dalam gentian optik tanpa teras dengan penghasilan pantulan dalam penuh oleh gentian optik tanpa teras yang menjadikan udara sebagai teras. Oleh yang demikian, kesan gangguan berbilang mod dapat bertindak balas secara terus kepada perubahan indeks biasan di persekitannya. Reka bentuk sensor telah dibangunkan dengan menggunakan perisian RSoft Beamprop untuk menentukan kepekaan suhu sensor. Di samping itu, bagi menilai kepekaan suhu yang lebih baik bagi sensor gentian optik tanpa teras, ia akan disalut oleh tiga bahan sol-gel iaitu TiO_2 , ZrO_2 and SiNx . Hasil simulasi menunjukkan salutan ZrO_2 mempunyai prestasi yang paling baik kerana kepekaan suhu meningkat sebanyak tujuh kali ganda dari kepekaan suhu sensor tanpa salutan. Kepekaan suhu menjadi $0.01637 \text{ dB}/^\circ\text{C}$ berbanding $0.225 \text{ dB}/^\circ\text{C}$ pada julat suhu antara 25°C hingga 100°C . Oleh itu, sensor dengan salutan ZrO_2 adalah paling sesuai dalam penggunaan aplikasi penderia suhu tinggi.

TABLE OF CONTENTS

CHAPTER	TITLE	PAGE
	DECLARATION	ii
	DEDICATION	iii
	ACKNOWLEDGEMENT	iv
	ABSTRACT	v
	ABSTRAK	vi
	TABLE OF CONTENTS	vii
	LIST OF TABLES	x
	LIST OF FIGURES	xi
	LIST OF ABBREVIATIONS	xii
	LIST OF SYMBOLS	xiii
	LIST OF APPENDICES	xiv
CHAPTER 1	INTRODUCTION	1
	1.1 Project Background	1
	1.2 Motivation of The Study	2
	1.3 Problem Statement	2
	1.4 Objectives	3
	1.5 Scope of Study	3
	1.6 Thesis Outline	4
CHAPTER 2	LITERATURE REVIEW	6
	2.1 Overview	6
	2.2 Lightwave Propagation in Fiber Optic	6

2.3	Fiber Optic Sensor (FOS)	7
2.3.1	Structure of The Temperature Sensor	8
2.3.2	Multimode Interference (MMI) Effect	10
2.4	Temperature Sensitivity of No-Core-Fiber (NCF)	11
2.5	Additional Coating Material	11
2.5.1	Sol-gel Process	13
2.5.2	Summary on Coating Material	14
2.6	Summary	16
CHAPTER 3	METHODOLOGY	18
3.1	Introduction	18
3.2	Research Activities	18
3.3	RSoft Beamprop Software	20
3.3.1	Design of The Sensor	20
3.3.2	Design Simulation	21
3.3.3	Temperature Setting	23
3.4	Project Management	23
CHAPTER 4	RESULTS AND DISCUSSIONS	25
4.1	Overview	25
4.2	Introduction	25
4.3	Design Simulation	26
4.3.1	Bare NCF Sensor Design	26
4.3.2	NCF Sensor with Coating Titanium dioxide Design	27
4.3.3	NCF Sensor with Coating Zirconium dioxide Design	28
4.3.4	NCF Sensor with Coating Silicon Nitride Design	29
4.4	The Performance of an improved NCF sensor	30

4.4.1	The Result of Bare NCF Sensor	31
4.4.2	Result of NCF sensor with coating TiO ₂	32
4.4.3	Result of NCF sensor with coating ZrO ₂	33
4.4.4	Result of NCF sensor with coating SiN _x	35
4.5	Overall Result and Discussion	36
4.6	Summary	37
CHAPTER 5 CONCLUSION		38
5.1	Conclusion	38
5.2	Recommendation	39
REFERENCES		40
APPENDICES A-B		43-50

LIST OF TABLES

TABLE NO.	TITLE	PAGE
Table 2.1	Previous study on coating material applied on fiber sensor	15
Table 2.2	Optical properties of sol-gel material reported in literatures	15
Table 2.3	General information for fiber optic sensor	16
Table 3.1	Parameters of bare NCF sensor	22
Table 3.2	Work schedule for project 1	24
Table 3.3	Work schedule for project 2	24
Table 4.1	Data from simulation result of bare NCF sensor	31
Table 4.2	Data from simulation result of coating TiO ₂	32
Table 4.3	Data from simulation result of coating ZrO ₂	34
Table 4.4	Data from simulation result of coating SiN _x	35

LIST OF FIGURES

FIGURE NO.	TITLE	PAGE
Figure 1.1	The structure of single mode-no core-single mode (SNS) fiber	4
Figure 2.1	The principle of reflection and refraction from the light of propagation	7
Figure 2.2	Cross section of SMF	9
Figure 2.3	The structure of SNS	9
Figure 2.4	MMI effect in the SNS structure	10
Figure 2.5	The process in sol-gel production	14
Figure 3.1	Overall project flow	19
Figure 3.2	RSoft Beamprop Software	20
Figure 3.3	Startup window	21
Figure 3.4	The cross sectional area of bare NCF sensor	22
Figure 3.5	Light pathway in bare NCF sensor	23
Figure 4.1	Cross sectional of bare NCF and light propagation	27
Figure 4.2	Cross sectional of NCF with TiO ₂ coating	28
Figure 4.3	Cross sectional of NCF with ZrO ₂ coating	29
Figure 4.4	Cross sectional of NCF with SiN _x coating	30
Figure 4.5	The intensity (dB) response to the temperature change of bare NCF	32
Figure 4.6	The intensity (dB) response to the temperature change for coating TiO ₂	33
Figure 4.7	The intensity (dB) response to the temperature change for coating ZrO ₂	34
Figure 4.8	The intensity (dB) response to the temperature change for coating SiN _x	35
Figure 4.9	The reponse of the intensity and temperature change of overall design	37

LIST OF ABBREVIATIONS

FBG	-	Fiber Bragg Grating
FOS	-	Fiber Optic Sensor
MMF	-	Multimode Fiber
MM FBG	-	Multimode Fiber Bragg Grating
MMI	-	Multimode Interference
NCF	-	No-Core Fiber
RI	-	Refractive index
SNS	-	Single mode – no core – single mode
SMS	-	Single mode – multimode – single mode
SMF	-	Single mode fiber
SiN _x	-	Silicon Nitride
TiO ₂	-	Titanium dioxide
TFBG	-	Tilted Fiber Bragg Grating
TOC	-	Thermo-optic coefficient
ZrO ₂	-	Zirconium dioxide

LIST OF SYMBOLS

λ	-	Wavelength
d	-	Diameter
n	-	Refractive index
θ_c	-	Critical angle

LIST OF APPENDICES

APPENDIX	TITLE	PAGE
Appendix A	SMF Specification	43
Appendix B	Beamprop Simulation Procedure	47

CHAPTER 1

INTRODUCTION

1.1 Project Background

Fiber optic sensors (FOS) have good durability against harsh environments, high sensitivity and stability, fast response, high resolution, and immune to electromagnetic interferences [1, 2]. The superiority of FOS in term of its durability in extreme environment and the stability of optical signals from external factors makes FOS widely applied in industries to monitor temperature development in a certain environment such as a hazardous environments that are constituted with toxic chemical and flammable gases or substances. Therefore, FOS plays a vital role in preventing a disastrous event from taking place.

Many different classification of FOS have been developed for high temperature measurement in the past two decades. The most reported researches are on Bragg grating in multimode optical fibers. Multimode fiber Bragg grating (MM-FBG) are well known for its simplicity in construction and lower cost compared to the other such as Brillouin scattering and Raman scattering. In aspect of temperature resolution, MM-FBG has lower temperature resolution compared to Brillouin scattering and Raman scattering.

Although the desired feature in most temperature sensor is its high-temperature resolution, in many cases, the reflected factor in the final sensor commercial value is the fabrication cost. Therefore, there is always the need for the development of a fiber optic temperature sensor that is simple, reliable, and cost-effective.

1.2 Motivation of the Study

In recent times, single mode-multimode-single mode (SMS) fiber optic sensor has been used to monitor temperature development. With the increasing research works in its ability to sense temperature up to 375° C [2], single mode-NCF (No-Core Fiber)-single mode (SNS) fiber also contributes to improving the temperature sensitivity with its simple design. This research will demonstrate the improved performance in temperature sensitivity of the analytical design of SNS fiber with an operating principle based on multimode interference (MMI) effect.

1.3 Problem Statement

The operating principle of the traditional single mode-multimode-single mode (SMS) based on MMI effect that occurs within the SMS fiber structure has been exploited to achieve the sensing capability. In spite of that, the SMS fiber structure has limited sensing sensitivity due to the presence of cladding in the multimode fiber (MMF). The nature of sensing principle of most FOS is through the changes in refractive index in perturbation environment. However, the guided modes enclosed inside the MMF makes the fiber insensitive to the changes of refractive index in its surrounding and causes a minimal impact from the MMI effect [3].

Therefore, an alternative to the solution is temperature sensor based on special MMF without cladding known as the NCF that has many different applications including high-temperature sensing application. The surrounding environment replacing the physical cladding layer will facilitate the total internal reflection of the propagating light wave in an NCF [4]. As a result, changes of surrounding refractive index will impact the MMI effect directly.

1.4 Objectives

This research aims to assess a high temperature sensor by developing an FOS based on NCF sensing configuration. The objectives of this research are stated as below:

- a) to develop an analytical design of temperature sensor based on NCF.
- b) to determine the sensitivity to temperature change for both bare NCF and coated NCF in a range of high temperature.
- c) to evaluate the performance of NCF by adding additional material that suits high temperature application.

1.5 Scope of Study

The scope of this study is to develop a fiber optic temperature sensor based on NCF for high temperature sensing application and to investigate the performance of the bare NCF and coated NCF in term of power intensity to the temperature change which will attribute to the temperature sensitivity of the NCF. The sensing configuration of the NCF constitutes of SNS fiber, as shown in Figure 1.1, replace the traditional multimode fiber to improve the sensitivity to its surrounding.

In this study, the optical properties of SMF and NCF and coating material will be required to design the models of the sensor. The design of the sensor models involves in this research are bare SMF-NCF-SMF and coated-NCF. Suitable coating materials will be used to coat the surface of the fiber sensor, NCF to study the influence of each coating material to its structure. The technique that will be used to coat the material on NCF is through the sol-gel process. The refractive index of the coating material and optical properties such as thermo-optic coefficient (TOC) will be investigated to ensure the validity of the performance of the sensor.

The effect of the coating material to the temperature sensitivity of the sensor and the power intensity to the temperature change of the both bare and coated sensor will be studied and highlighted. The simulation will be carried out using RSoft Beamprop software.

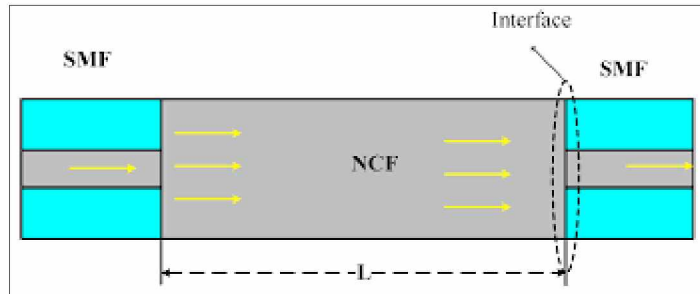


Figure 1.1 The structure of SNS fiber

1.6 Thesis Outline

This thesis encompasses five chapters covering and discussing the literature research, the overall progression, and the implementation of the project.

Chapter 1 describe the introduction part of the project. The overview of the project background, problem statement, objectives, and scope of the project will be carried out to this chapter.

Chapter 2 discuss the literature review on this project including the types of the fiber optic, the light propagation, MMI effect and additional material as a coating of the sensor.

Chapter 3 focuses on the flow of the methodology used throughout this project. The design of the sensor will be carried out using RSoft Beamprop software.

Chapter 4 provide the simulation result and discussion on the findings. The comparison of sensitivity among the sensors will be illustrated using graph.

Chapter 5 include the conclusion of the project and recommendation of the future work.

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