

CHARACTERIZATION OF FREEZE DRIED CRUDE XYLANASE ON ITS
STABILITY DURING STORAGE AT DIFFERENT TEMPERATURES

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**This thesis has fulfilled the requirement in terms of scope and quality for the
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ABSTRACT

Most of the enzymes are commercially available in powder form after undergoing freeze-drying process. However, such form is unstable if exposed to humidity at relatively higher temperature for a long-period of time that could affect the stability of the enzyme. Recently, crude xylanase enzyme has been produced through solid-state fermentation (SSF) and subjected to freeze-drying. The freeze-dried form of crude xylanase was characterised in terms of its stability after storage at different temperatures. Oil palm frond (OPF) is used as a substrate in a SSF to produce crude xylanase after fermentation for 18 days, then the samples of crude xylanase enzyme were extracted and analysed. Prior to centrifugation, crude xylanase solution was subjected to freeze-dry (Lyophilisation approach). In this research, storage test was conducted at various temperature points (-20°C , 4°C and 25°C), which were the common storage temperature for biological products. In addition, each sample taken was analysed in terms of xylanase activities using a standard xylanase assay. Meanwhile, qualitative structural changes of the crude xylanase were analysed using the Fourier Transform Infrared Spectroscopy (FTIR). No significant changes were observed in the peak profile in the FTIR analysis for all samples as compared to commercial xylanase. However, there were slight modifications of peak profile in the secondary structure pattern. Preliminary results showed that the freeze-dried crude xylanase was stable within the storage period of 91 days. Reduction of xylanase activities was observed after 120 days for the samples stored at 25°C . However, at temperature of -20°C and 4°C , results show that freeze-dried xylanase was stable or can be stored in a long-period of time. In conclusion, the crude xylanase can be stored in a long-period of time at -20°C , 4°C and 25°C for at least more than 3 months after freeze-drying process.

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LIST OF SYMBOLS

A_{cmc}	-	Cellulase activity
A_{xyl}	-	Xylanase activity
mg	-	Amount of cellulose or xylose produced
Stdev	-	Standard deviation
dil. Factor	-	Dilution factor
delOD	-	Amount of sample minus enzyme
delblank	-	Buffer solution
%	-	Percent
g	-	Gramme
$^{\circ}C$	-	Degree celcius
ml	-	milliliter
nm	-	nanometer
Kcat	-	Kinetics catalyst

LIST OF ABBREVIATIONS

DOE	-	Design of Experiments
CCD	-	Central Composite Design
OPT	-	Oil palm trunk
EFB	-	Empty fruit bunch
OPF	-	Oil palm frond
Wt	-	Weight
IR	-	Infrared
UV	-	Ultraviolet spectrophotometer
pH	-	Potential hydrogen
RPM	-	Rotation per minutes
WL	-	Wavelength
SSF	-	Semi solid fermentation
SSC	-	Solid state culture
SDS	-	Sodium dodecyl sulphate
PAGE	-	Polyacrylamide gel electrophoresis
RSM	-	Response Surface methods
RSTW	-	Rice straw waste

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CHAPTER 1

INTRODUCTION

1.1 Background of Study

In Malaysia, oil palm is first introduced as an ornamental plant and covered 4.48 million hectares of planted area through combination of processing capacity of 92.49 million tons through 406 mills and 52 refineries. It has generated 17.73 million tons of palm oil annually (Malaysia Palm Oil Board 2009).

Oil palm frond can be used as substrates for the cultivation of various microorganisms for the production of different products which are important for industrial application through solid state fermentation (SSF), particularly in this research, for the production of xylanase enzyme. Enzymes are distinct biological polymers that catalyse the chemical reactions and convert substrates to particular products. They are specific in function and speed up reactions by providing alternative pathways of lower activation energy without being consumed. SSF is defined as the growth of the microorganisms on solid material in the absence or near absence of free water. The depolymerisation action of xylanase results in the conversion of polymeric substances into xylo-oligosaccharides and xylose (Omar *et al.*, 2008).

The agricultural wastes from oil palm tree are known to contribute to the agro-waste from oil palm trees which are rich in cellulose and hemicellulose. It was reported that approximately 51 million tons of oil palm frond (OPF) were generated in Malaysia (Goh 2010). OPF consists of polysaccharides and lignocellulosic

components such as celluloses, hemicelluloses and lignin which are an indication of high organic matter content.

The agricultural waste materials if manipulated properly can play a significant role in the economic uplift. There is an increasing gist to utilize such neglected materials in the production of enzymes which can be employed further such as in producing downstream products (Mohammadi *et al.*, 2006; Okafor *et al.*, 2007).

Xylans; the substrates for xylanases are polysaccharides composed of β -1,4 linked xylopyranose units. They are highly branched and in firm association with other polymers. Acid hydrolysis of xylans is a rapid process for the production of xylose but a number of toxic and undesirable substances are also produced (Jackson and Hosoney 1986). Nowadays, the demand for chemical free food products is increasing rapidly over the globe and biotechnology can play a significant role to meet the purpose. Accordingly, the fermentation industry has stepped forward and grown well in the recent past (Pandey *et al.*, 2000; Ahuja *et al.*, 2004).

There are two main methods for the production of cellulolytic enzymes which are SSF and submerged fermentation (SmF). In SSF, wastes of agro-industrial have been used as a substrate-support for enzyme production. SSF is different from submerged fermentation and is more favourable because there is no free-flowing water in the SSF, however the moisture present is enough to support cell growth.

The major factors that affect the production of cellulolytic enzymes in SSF systems are temperature, pH, type of substrate used, humidity of substrate bed, particle size of substrate and moistening agent. Different microorganisms require different conditions in producing cellulolytic enzymes, while temperature and pH have influence on the growth and the enzyme production. It has been reported that the success of SSF depended on the consumption of glucose, controlled temperature and pH, with the process closely monitored. (Frederic Leroy and Luc de Vuyst, 1999).

Freeze drying is a complex operation where the solvent (usually water) is removed from the product by sublimation. Sublimation occurs when a frozen liquid goes directly to the gaseous state without passing through the liquid phase. This direct phase transfer “ice - water vapor” is a function of pressure and ice temperature which can be delineated by the phase diagram of water.

These studies are designed as per centre composite design and choosing an ideal storage time and the temperature of freeze drying of crude enzyme materials. The response for this study is enzyme activities. Enzyme stabilization has notable importance due to the increasing number of enzyme applications. Stabilization of enzymes is used to realize their full potential as catalysts. There are different approaches to enzyme stabilization. It can be studied from the point of view of the various denaturation reactions that occur, the kinetics involved therein and with respect to intended industrial use and storage stability.

1.2 Statement of Problem

Enzymes are in demand to replace traditional chemical processes with advanced biotechnological fermentation process involving microorganisms. Enzymes are rapidly used in several different industrial products (David J.C. 2011). In terms of fungal based fermentation, several alternative methods are available, but reports emphasized the feasibility of solid-state fermentation (SSF) as the best.

Most of enzymes products face problems on thermal stability, during storage and transportation. Enzyme products are normally stored in liquid form, however it has issues on the activity reduction and stability of the products (shelf life). Therefore, the mixed crude liquid enzymes are converted to powder formed by freeze drying process, in order to extend the product shelf life of the enzyme.

However, the primary concern of prolonging storage will influence most enzymes regardless of how the enzyme is prepared. Moreover, the knowledge of

freeze-dried protein and prolonged storage relationship so far has not been extensively discussed.

1.3 Objective of Study

1.3.1 To optimise the factors of stability storage time and temperature on the activity of freeze dried crude xylanase enzyme.

1.3.2 To produce crude xylanase enzyme from oil palm frond (OPF) using solid-state fermentation (SSF) process.

1.4 Scope of Study

1.4.1 To produce crude xylanase enzyme using microorganism of thermophilic fungi (*Aspergillus Niger*).

1.4.2 To determine crude xylanase activity using standard enzymatic assay method.

1.4.3 To characterise crude xylanase enzyme using Fourier Transformed Infrared (FTIR) Spectroscopy.

1.4.4 To evaluate the factors of storage time and temperature on the activity of crude xylanase enzyme using design expert 7 crack (D-optimal factor) experiment.

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