# FLOATING KAPPA CARRAGEENAN BASED HYDROGEL WITH GRAPHENE OXIDE NANOPARTICLES

## MOHAMAD AZIM BIN MOHAMAD SIS

A dissertation submitted in partial fulfilment of the Requirements for the award of the degree of Master of Engineering

Faculty of Chemical and Energy Engineering Universiti Teknologi Malaysia

## **ACKNOWLEDGEMENT**

First of all, Praise to Allah, I have done my research entitle "Floating Kappa-Carrageenan Based Hydrogel with Graphene Oxide Nanoparticles". In preparing this thesis, I was in contact with many people, researchers and academicians. They have contributed towards my understanding and thoughts. In particular, I wish to express my sincere appreciation to my main thesis supervisor, Prof. Dr. Ida Idayu Muhamad, for encouragement, guidance, critics, advises and motivation. Without her continued support and interest, this thesis would not have been the same as presented here.

I am also indebted to many people who have helped me and inspired me in various ways from the start of my master project research until the end of presentation. Special thanks to Mr. Harfez, Mr. Shahrul, Mrs. Hayati and Ms. Suguna for giving me supporting ideas and guidance.

My fellow post-graduate students should also be recognized for their support. My sincere appreciation also extends to all my colleagues and others who have provided assistance at various occasions. Their views and tips are useful indeed. Unfortunately, it is not possible to list all of them in this limited space. I am also grateful to all my family members.

### **ABSTRACT**

Incorporation of nanoparticles in drug vehicle has attracted much attention in the area of drug delivery application due to its unique properties. It is hypothesised graphene oxide (GO) nanoparticles incorporation can provide excellent hydrogel properties with effective drug vehicle. In this work, GO nanoparticles are used in the formulation of floating hydrogel prepared using κ-carrageenan, sodium carboxymethyl cellulose and calcium carbonates. Calcium carbonate is added as effervescent agents to promote the buoyancy effect. Floating hydrogel without GO nanoparticle and floating hydrogel with GO nanoparticle act as controls. The analyses were carried out on swelling degree, antibacterial study, floating properties and in vitro methylene blue released as modelled drug. The properties of drug carrier were analysed using Fourier transform infrared spectroscopy (FTIR), TGA and Variable Pressure Scanning Electron Microscope (VPSEM). GO-loaded floating nanocomposite hydrogels showed significant effect on swelling ratio which is reduced more than 50% but did not much effect on kinetic reaction with acidic pH1.2 buffer solution. Antibacterial properties were proved based on positive result that inhibited spore growth within 96hours. In vitro released profile with additional 0.01% GO was slower (5.4%) compared to the controls. In summary, GO nanoparticles-loaded κ-carrageenan based floating nanocomposite hydrogel has a significant floating potential that could be used as prospective drug carrier in gastrointestinal tract.

#### **ABSTRAK**

Campuran nanopartikel dalam sistem penyampaian dadah telah menarik banyak perhatian dalam bidang aplikasi penghantaran ubat kerana sifatnya yang unik. Ia adalah hipotesis graphene oxide (GO) nanopartikel yang dicampur boleh memberikan sifat hidrogel yang sangat baik dengan penyampaian ubat yang berkesan. Dalam kerja ini, nanopartikel GO digunakan dalam perumusan hidrogel terapung yang disediakan menggunakan κ-carrageenan, natrium karboksimetil selulosa dan kalsium karbonat. Kalsium karbonat ditambah sebagai ejen ampungan untuk mempromosikan kesan keapungan. Hidrogel terapung tanpa GO nanoparticle dan hydrogel terapung dengan GO nanoparticle bertindak sebagai kawalan. Analisis dilakukan pada tahap serapan air, kajian antibakteria, sifat-sifat terapung dan in vitro metilene biru dilepaskan sebagai ubat model. Ciri-ciri pembawa dadah dianalisa menggunakan spektroskopi inframerah transformasi Fourier (FTIR), TGA dan Mikroskop Pengimbasan Tekanan Pembolehubah (VPSEM). Hidrogel nanocomposit terapung yang dicampur GO menunjukkan kesan yang ketara terhadap nisbah serapan air yang berkurang lebih daripada 50% tetapi tidak banyak memberi kesan kepada tindak balas kinetik dengan redaman pH1.2 berasid. Sifat antibakteria terbukti berdasarkan hasil positif yang menghalang pertumbuhan spora dalam tempoh 96 jam. Profil in vitro yang dikeluarkan dengan tambahan 0.01% GO adalah perlahan (5.4%) berbanding dengan kawalan. Ringkasnya, GO nanopartikel yang dimuatkan κ-carrageenan berasaskan nanocomposite terapung hidrogel mempunyai potensi terapung yang besar yang boleh digunakan sebagai pembawa dadah prospektif dalam saluran gastrointestinal.

# TABLE OF CONTENT

CHAPTER	TITLE	PAGE
	DECLARATION	i
	DEDICATION	iv
	ACKNOWLEDGEMENT	V
	ABSTRACT	vi
	ABSTRAK	vii
	TABLE OF CONTENT	ix
	LIST OF TABLES	xi
	LIST OF FIGURES	xiii
	LIST OF ABBREVIATIONS	xvii
	LIST OF APPENDICES	xviii
1	INTRODUCTION	
	1.1 Research Background	1
	1.2 Problem Statement	2
	1.3 Objective of Study	5
	1.4 Scopes of Study	5
2	LITERATURE REVIEW	
	2.1 Introduction	7
	2.2 Hydrogel	7
	2.3Structure of Hydrogel	9

	2.4 Cross-Linking and Swelling of Hydrogel	12
	2.5 Gastrointestinal Tract	14
	2.6 Floating System	17
	2.7 Materials for Hydrogel as Drug Carrier	21
	2.7.1 Carrageenan	21
	2.7.2 Graphene and Graphene Oxide	25
3	METHODOLOGY	
	3.1 Introduction	28
	3.2 Materials and Apparatus	29
	3.2 Preparation κ-carrageenan Nanocomposite	31
	3.2.1 Preparation of κ-carrageenan Hydrogel	31
	3.2.2Preparation of Control Hydrogel	32
	3.2.3 Swelling Study of Hydrogels	32
	3.2.4 Preparation of Methylene Blue Loaded GO κ-carrageenan Nanocomposite	33
	3.3 Floating Study	34
	3.4Characterization	34
	3.4.1 Chemical Bonding Analysis	34
	3.4.2 Surface Morphology	35
	3.4.3 Mapping using EDX	36
	3.4.4 Thermal Stability Measurement using TGA	36
	3.4.5 Antibacterial Study	36
	3.5 In Vitro Release Study of Methylene Blue as Model Drug from Hydrogel	37
	3.6 Kinetic Release Study of Model Drug from Hydrogels	38
4	RESULT AND DISCUSSION	
	4.1Preparation and formulation of Hydrogel 39	
	4.1.1 Formulation κ-carrageenan base Hydrogel	39
	4.1.2 Swelling Study	40
	4.2 Floating Study	44
	4.3 Antibacterial Study	45
	4.4 Characterization of Formulated Hydrogels	48

	4.4.1 Chemical Bonding Analysis	48
	4.4.2 Surface Morphology	54
	4.4.3 Mapping Using EDX	57
	4.4.4 Thermal Stability	60
	4.5In vitro methylene blue (MB) Release Study	63
	4.6Kinetic Release Study of Model Drug from Hydrog	gel 66
5	CONCLUSION AND RECOMMENDATION	
	5.1 Conclusion	67
	5.2 Recommendation	69
	REFERENCES	71
	APPENDICES A-D	7-94

# LIST OF TABLES

TABLE NO.	TITLE	PAGE
2.1	Different Properties of carrageenan types	24
3.1	List of Materials and Apparatus	26
3.2	Control Blend Formulation Ratio	27
4.1	Analysis summary of control blend ratio	42
4.2	n and k values for release from hydrogel nanocomposites using Power law model.	66
5.1	Summarizes effect of modification floating $\kappa$ -carrageenan Hydrogel	70
A.1	Degree of swelling dried $\kappa$ -carrageenan beads in buffer solution pH1.2	79
A.2	Summary of swelling study on buffer solution pH 1.2	79
A.3	Degree of swelling dried $\kappa$ -carrageenan beads in buffer solution pH 7.0	80
A.4	Summary of swelling study on buffer solution pH 7.0	80
A.5	Swelling degree ofdried 80:20 κ-carrageenan:NaCMC blend ratio with different composition of graphene oxide hydrogel in buffer solution pH1.2	81

B.1	Formulation(κ-carrageenan:NaCMC / 80:20) with CaCO <sub>3</sub> and different composition of graphene oxide 82	
C.1	Analysis data for preparing standard curve	85
C.2	Analysis data of formulated floating hydrogel without graphene oxide (Control)	86
C.3	Observation rate of dispersion methylene blue	87
C.4	Analysis data of formulated floating hydrogel with graphene oxide	88
C.5	Accumulate release concentration (ppm) of methylene blue from floating $\kappa$ -carrageenan hydrogel control and modified $\kappa$ -carrageenan hydrogel with different composition of GO	89
D.1	Analysis fata for kinetic release study	91
D.2	Value n, ln k, k and R <sup>2</sup> for respective case	94
D.3	<i>Mt/Minf</i> value for respective case	95

# LIST OF FIGURES

FIGURE NO.	TITLE PAGE	2
2.1	Illustrative structure of hydrogel	10
2.2	Responsive swelling hydrogel on aqueous solution	11
2.3	Degradation of hydrogel	11
2.4	Cross-linking methods used in hydrogel	13
2.5	The parts of the stomach	15
2.6	Stomach anatomy	16
2.7	Histology of stomach	16
2.8	Schematic localization of floating microcapsule and high density system in body of stomach	18
2.9	a) Three different layer of matrix gel; b) Mechanism of floatation via CO <sub>2</sub> generation 19	
2.10	Different mechanisms of floating system a) Swelled dosage forms; b) Density concept system; c) Gas generating system	20
2.11	Principle repeating carrageenan structure of a) κ-, b) ι- and c) λ-carrageenan	23

2.12	Gelation mechanism of carrageenan	25
2.13	Simplified scheme of graphene to graphene oxide structure	27
3.1	Experimental workflow	29
4.1	Swelling degree of $\kappa$ -carrageenan:NaCMC ratio in buffer solution pH1.2	40
4.2	Swelling degree of κ-carrageenan:NaCMC ratio in buffer solution pH7.0	41
4.3	Analysis of effect of graphene oxide nanoparticles to 80:20 κ-carrageenan:NaCMC blend ratio hydrogel in pH1.2	43
4.4	The effect of graphene oxide on time taken for floating	44
4.5	Fresh hydrogels without graphene oxide and hydrogels with graphene oxide.	45
4.6	Observation on day 4 (After 96 hours)	46
4.7	Observation on day 8 (After 192 hours)	46
4.8	Fourier transforms infrared spectra (FTIR) of non-floating hydrogel without Graphene Oxide	49
4.9	Fourier transforms infrared spectra (FTIR) of non-floating hydrogel with Graphene Oxide	50
4.10	Fourier transforms infrared spectra (FTIR) of floating hydrogel without Graphene Oxide	51
4.11	Fourier transforms infrared spectra (FTIR) of floating hydrogel with Graphene Oxide	52

4.12	FTIR spectra of (a) kappa-carrageenan based hydrogel without GO, (b) kappa-carrageenan based hydrogel with GO, (c) floating κ-carrageenan hydrogel without GO, (d) kappa-carrageenan based floating hydrogel with GO and (e) kappa-carrageenan based floating hydrogel with commercial grade GO	53
4.13	Scanning electron microscope (SEM) micrograph of κ-carrageenan based floating hydrogel without graphene oxide at (a) 50 (b) 100 and (c) 200x magnification	54
4.1	Scanning electron microscope (SEM) micrograph of modified floating κ-carrageenan hydrogel with graphene oxide at (a) 50 (b) 100 and (c) 200x magnification	55
4.15	Mapping of oxygen and carbon elements on modified floating $\kappa$ -carrageenan hydrogel with graphene oxide	57
4.16	Distribution of oxygen element on modified floating $\kappa$ -carrageenan hydrogel with graphene oxide	58
4.17	Distribution of carbon element on modified floating $\kappa$ -carrageenan hydrogel with graphene oxide	59
4.18	EDX spectrum of modified floating κ-carrageenan hydrogel with graphene oxide	59
4.1	TGA analysis of graphene oxide	60
4.2	TGA analysis of unmodified floating	
	к-carrageenan hydrogel without graphene oxide	61
4.21	TGA analysis of modified floating	
	κ-carrageenan hydrogel with graphene oxide 61	

4.22	Standard curve absorbance vs concentration methylene blue	63
4.23	Relationship between time and concentration of methylene blue released for different compositions of graphene oxide loaded in modified κ-carrageenan hydrogel and comparison with unloaded graphene oxide modified κ-carrageenan hydrogel	64
4.24	Cumulative drug release of methylene blue in simulated gastric fluid	67
C.1	Standard curve Absorbance vs concentration methylene blue	85
D.1	<i>ln Mt/Minf</i> vs <i>ln t</i> for control floating hydrogel	92
D.2	<i>ln Mt/Minf</i> vs <i>ln t</i> for floating hydrogel with 0.01% GO	92
D.3	<i>ln Mt/Minf</i> vs <i>ln t</i> for floating hydrogel with 0.02% GO	93
D.4	<i>ln Mt/Minf</i> vs <i>ln t</i> for floating hydrogel with 0.03% GO	93

## LIST OF ABBREVIATION

Ca<sup>2+</sup> Calcium ion

CaCO<sub>3</sub> Calcium carbonate

 $CO_2$  Carbon dioxide  $CO_3^{2-}$  Carbonate ion

F Floating

FTIR Fourier transforms infrared spectra

GO Graphene Oxide H<sup>+</sup> Hydrogen ion

H<sub>2</sub>O Water

HCl Hydrochloric acid

κ-carrageenan Kappa-carrageenan

NaCMC Sodium carboxymethyl cellulose

MB Methylene blue

SEM Scanning electron microscope

SD Swelling degree

-OH Hydroxyl bonding

# LIST OF APPENDICES

APPENDIX	TITLE	PAGE
A	Analysis data of study on swelling degree of non-floating κ-carrageenan hydrogel	77
В	Analysis data of floating properties	81
C	Analysis data of release study	83
D	Analysis data of kinetic release study	90

## **CHAPTER 1**

#### INTRODUCTION

## 1.1 Research Background

Hydrogel is a macromolecular polymer gel that was constructed of network of crosslinked polymer chain. Due to their properties like hydrophilic, biocompatibility and three dimensional structures, hydrogel especially "smart" hydrogel became the great interest to biomaterials scientists. According to Ebara and co-workers(2014), "Smart hydrogel" has the remarkable ability to respond to stimuli in a variety of ways. It has enormous potential in various biomedical applications because some environmental variables, such as low pH and elevated temperatures are found in the human body which is important factor need to consider in designing drug delivery system (Jingquan et al., 2014). The fascinating properties of the stimuli-sensitive polymers are promising for many future applications and offer possible use as the next generation of materials in biological, biomedical and pharmaceutical products.

The hydrogel can be classified in various physical form including solid model form (e.g. soft contact lenses), pressed powder matrices (e.g. pills or capsules for oral ingestion), microparticles (e.g. as bioadhesivecarriersfor wound treatments), coating (e.g. on implants or catheters on pills or capsule or coating on the inside capillaryelectrophoresis), membranes or sheets (e.g. as reservoir in a transdermal drug delivery patch), encapsulated solids (e.g. osmotic pumps) and liquids form (e.g. gels upon heating or cooling) (Ebara*et al.*, 2014; Hoffman, 2002).

Despite considerable advancements in drug delivery, the oral route remains the preferred route due to ease of administration and a cheaper therapy compare to other route. However, the main important is to achieve the high level of patient compliance.

Recently, there are many researches on the development of new materials and these partly are the innovative combination of known components. The structural combination of a polymer hydrogel network with nanoparticles (metals, non-metals and metal oxides) promising of providing superior functionality to the composite materials with various applications (Praveen et al., 2015) The new components could be applied in diverse fields including catalysis, electronics, bio-sensing, drug delivery, nano-medicine, and environmental remediation. Today, incorporation with nanoparticle hydrogel finds their applications in common consumer products and appliances due to their differences in properties compared to bulk materials. However, Praveen and his coworker (2015) stated that, the hydrogel with nanoparticles still have challenges to decrease risks to human health and environment.

#### 1.2 Problem Statement

Recently, many people are aware and concern about their health. The modern lifestyle such as over taking junk food, fast food and the food that contain high percentage of saturated fats are the major factors of unhealthy lifestyle. These imbalance diets will cause the body prone to diseases such as diabetes, heart problem and cancer (Rajgopal*et al.*, 2002). Therefore the patient will seekthe most effective medicine that can reduce pain and heal as fastas possible.

In conventional dosage form, oral drugs delivery are easily absorbed into gastrointestinal tract and have a short-lives due to quickly eliminated from systemic circulation. Frequent dosing is required to achieve suitable therapeutic activity. Sometime, the drugs carried by drug vehicle could not deliver directly to specific target of action to achieve and maintain the desired drug concentration in the body.

By taking conventional oral dosage, patients need to follow the instruction and advice from doctor or medical expertisein hospital. Sometimes the patients forget to follow the schedule by taking the medicine on time or lazy to consume it frequently per day. This is because the conventional oral dosage forms suffer from inability of drug to reside in stomach or proximal part of the small intestine for a prolonged period (Singh and Chauhan.,2011). These will result incomplete drug release in the absorption zone and reducing its bioavailability and therapeutic efficacy (Gadad*et al.*, 2009). In another words, the conventional dosage form is very wasting because of incomplete absorption and reduce patient's compliance to consume it (Sing *et al.*, 2011).

Other factors that lead to unhealthy styles are poor sleeping habit, smoking and alcoholic addiction. These bad habits contribute stress to the body and may reduce the absorption nutrient into the body (Nicklas*et al.*, 2000). Insufficient nutrient in the body may cause the person to easily feel tired, inactive and promote

sickness and diseases (Nicklas*et al.*, 2001). To overcome this problem, many people take some dietary supplements of essential nutrient such as vitamin, calcium, iron and probiotics to replenishthe lack of nutrient in the body (Nicklas*et al.*, 2001).

Oral controlled-release drug delivery system provide drug release at a predetermined, predictable, and controlled rate and have drawn considerable attention. Moreover, some drugs have demonstrated poor bioavailability and biocompatibility due to incomplete absorption or degradation in gastrointestinal tract. Biocompatibility is the major concern in development of biomaterial (Ying *et al.*, 2013).

Based onthese problems, more effective way of therapeutic drug or functional food deliveryinto the body has to be studied. To achieve the desired concentration of drug or essential nutrient absorbs into the blood or tissue, designing drug delivery system need to be improved (Singh *et al.*, 2011). Floating deliveryis one of the systems than could potentiallyachieve longer retention time of capsulated bioactive drug or functional food in the gastrointestinal tract (Rajinikhanth and Mishra, 2008). This system will enhance the absorbance of drug or functional food. At the same time, the patient can reduce uptake of oral drug dose per day due the longer pharmacotherapy per dose intake (Patil*et al.*, 2011).

To avoid this limitation, extensive research need to be carried out in designing of sustained drug delivery system that can highly control the drug release, so the drug could be supplied continuously to its absorption site in gastrointestinal tract. Efficient drug delivery system is crucial to ensure optimum dosage of medicine necessary to treat a certain disease. Taking over dosage or drug that is wasted in the digestive system will reduce the benefit to the patients. Hence, a more effective design of delivery system will help patient to heal in a comfortable and practical way.

To improve targeted delivery of drug, the bioavailability and stability of therapeutic agents against degradation and extending drug effect in target tissue, applying nanoparticles seemsto offer much benefit in pharmaceutical studies (Hezaveh and Muhammad, 2012). Besides, applied nanotechnology in drug delivery system offers a suitable method for site-specific and time-controlled delivery of bioactive agents. Many biomaterial researchers showed interests to develop hydrogel incorporated with nanoparticles like gold nanoparticle, graphene, graphene oxide and magnesium oxide for this purpose.

## 1.3 Objectives of Study

To develop carrageenan based floating hydrogel incorporated with graphene oxide and evaluateits performance in drug delivery system.

## 1.4 Scope of Study

To achieve the objective, three scopes have been identified in this study

- (1) Formulations of carrageenan based floating hydrogel with graphene oxide and examinethe effect of blend ratio by measuringthe swelling degree of hydrogel.
- (2) Determination of drug release properties by evaluating drug release profiles of floating hydrogel incorporated with graphene oxide and floating hydrogel without graphene oxide.
- (3) Study of the properties offloating carrageenan based hydrogel incorporated with graphene oxide based on antimicrobial effect, surface morphology thermal stability.

#### REFERENCE

- Al-Alawi, A. A., Al-Marhubi, I.M., Al-Belushi, M. S. M., and Soussi, B. (2011).
  Characterization of carrageenan extracted from hypneabryoides in Oman. *Marine biotechnology*, 13, 893-899.
- Artur, M. P., Ines, C.G., and Fenao, D.M. (2013) Graphene based materials biocompatibility: A review. *Colloids and Surfaces B: Biointerfaces*.(111)188-202.
- Asghar, L.F.A. and Chandran, S. (2006). Multiparticulate formulation approach to colon specific drug delivery: Current perpectives. *J.Pharm. Sci.* 9(3), 327-338.
- Azim, M.S. (2013) Designing carrageenan based floating microparticulate hydrogel for drug delivery in gastrointestinal conditions. Bachelor of Engineering (Chemical-Bioprocess) Degree Thesis, Faculty of Chemical Engineering, UniversitiTeknologi Malaysia.
- Borase, C.B. (2012). Floating systems for oral controlled release drug delivery. *International journal of applied pharmaceutics*, 4(2), 1-13.
- Bianco, A., Kostrarelos, K., Prato, M., (2005). Application of nanotubes in drug delivery. *CurrOpinChemBiol* (9) 674-679.
- Cardinal, J.R. (2011). *Gastric retentive drug delivery systems*. (First Edition) Sharon, MA, John Wiley & Sons, Inc.
- Chandel, A., Chauhan, K., Parashar, B., Kumar, H. and Arora, S. (2012). Floating drug delivery systems: A better approach. J. *Int. Current Pharma*, 1(5), 110-118
- Chaudhary, A., Nagaich, U., and Patel, P. (2012). Hydrogels: Recent advanced drug delivery: A review. *J. Pharma and Life Science*, 2(2), 226-250.
- Chan, S.W., Mirhosseini, H., Taip, F.S., Ling, T.C. and Tan, C.P. (2013).Comparative study on the physicochemical properties of κ-carrageenan extracted from *Kappaphycusalvarezii* (doty) doty ex Silva in Tawau, Sabah, Malaysia and commercial κ-carrageenans. *Food hydrocolloids*, 30(2), 581-588

- Dhole, A., Gaikwad, P., Bankar, V. and Pawar, S. (2011). A renew on floating multiparticulate drug delivery system: A novel Approach to gastric retention. *Int. J. Pharm. Sci. Rev. and Res*, 6(2), 205-211.
- Dyrby, Petersen, Larsen, Rudolf, L., Norgaard, S.B. and Engelsen, (2004). Towords on-line monitoring of composition of commercial carrageenan powders. *Carbohydrate Polymers*, 57(1), 337-348.
- Ebara, M., Kotsuchibashi, Y., Narain, R., Idota, N., Kim, Y., Hoffman, J.M., Uto, K. and Aoyagi, T. (2014) *Smart Biomaterials*. (First Edition) National Institute for Materials Science, Japan; Springer Publisher, 9-52.
- Ellis, A. and Jacquier, J.C. (2009). Manufacture of food grade k-carrageenan microspheres: *Journal of Food Engineering*, 94 (3-4), 316-320.
- Ellis, H.A. (2011). Basic science: Anatomy of the stomach: Surgery. *Elsevier Ltd.*, 29, 541-543.
- Erika, N., Hirofumi, M., Hiroko, T., Izumi, K., Maiko, T., Tsukasa, A., Tsutomu, S., Ryuji, K., and Masamitsu. (2014) Graphene oxide coating facilitates the bioactivity of scaffold material for tissue engineering. Japan J. Appl. (53) 1-6
- Flashaw, R., Bixler, H.J. and Johndro, K. (2001). Structure and performance of commercial kappa-2 carrageenan extracts I. structure analysis. *Food Hydrocolloids*, 15(1), 441-452.
- Gadad, A.P., Patil, M.B., Naduvinamani, S.N., Matiholimath, V.S., Dandagi, P.M, and Kulkarni, A.R. (2009). *Journal of applied polymer science*, 114(3), 1921-1926.
- Gibas, I. and Janik, H. (2010). Synthetic polymer hydrogels for biomedical applications: A review. *J. Int. Pharma Rev.*, 4(4), 297-304.
- Gowda, D.V., Khan, M.S. and Vineeda, S. (2012). Development and evaluation of phosphate cross-linked guar gum microspheres for improved delivery of anticancer drug to colon. *Polymer-plastics technology and engineering*, 51, 1395-1402.
- Goyal, M., Prajapati, R., Purohit, K. and Mehta, S., (2011). Floating drug delivery system: A review. *J. current Pharma. Res*, 5(1), 7-18.
- Hamidi, M., Azadi, A., and Rafiei, P. (2008). Advance drug delivery review: Hydrogel nanoparticles in drug delivery. *Advance Drug Delivery Review*, 60, 1638-1649.

- Hezaveh, H. and Muhamad, I.I. (2012). Impact of metal oxide nanoparticles on oral release properties of pH-sensitive hydrogel nanocomposites. *International journal of biological macromolecules*, 50, 1334-1340.
- Hoffman, AS (2002). Hydrogel for biomedical applications. *Advance Drug Delivery*, Rev 54(3)12.
- Hui, N.H. (2009). Effect of cross-linking on the properties of kappa-carrageenan / sodium carboxymethyl cellulose hydrogel. Degree Thesis. Faculty of Chemical and Natural Resources Engineering, Universiti Tekbologi Malaysia.
- Imeson, A. (1997). Thickening and gelling agents for food, Second edition, London: Blackie Academic & Professional, 45-83.
- Jingquan, L., Liang C., Na K., Colin J. B. and Wenrong Y. (2014) RAFT controlled synthesis of graphene/polymer hydrogel with enhanced mechanical property for pH-controlled drug release. *European Polymer Journal* (50), 9-17.
- Jingquan, L., Liang, C., Dusan, L., (2013). Graphene and graphene oxide as new nanocarriers for drug delivery application. *ActaBiomaterialia* (9) 9243-9257.
- Kopecek, J. (2007). Hydrogel biomaterial: A smart future. *Biomaterials*. 28(34), 5185-5192.
- Liu, Z., Robinson, T., Sun, X., and Dai, H. (2008) PEGylated nanographene oxide for delivery of water insoluble cancer drug. Journal Am Chemistry Society. (130) 10876-10877.
- Mayavanshi, AV., Gajjar, SS. (2008). Floating drug delivery systems to increase gastric retention of drugs: A review. *Research J. Pharma and Tech*, 1(4), 345-348.
- Michel, G., Nyval-Collen. P., Barbeyron. T, Czjzek .M. and Helbert.W. (2006). Bioconversion of red seaweed galactants: a focus on bacterial agarases and carrageenanes. *Application Microbiol Biotechnology*, 7(1), 23-33.
- Murata.Y., Kofuji.K. and Kawashima.S. (2003) Preparation of floating alginate beads for drug delivery to gastric mucosa. *J.Biomateialr Sci. Polymer Edn*, 14(6), 581-588.
- Mor J. (2011). Progress in floating drug delivery systems. *A review Ins. J. Pharma Profe. Res.*, 4(2), 441-446.

- Nicklas, T.A., Reger, C., Myers, L. and O'Neil, C. (2000). Breakfast consumption with and without vitamin-mineral supplement use favorably impacts daily nutrient intake of ninth-grade students. *Journal of American College of Nutrition*27(5), 314-321.
- Nicklas, T.A., Baranowski, Tom., Cullen, K.W. and Berenson, G. (2001). Eating patterns, dietary quality and obesity. *Journal of American College of Nutrition* 20(6), 599-608.
- Okay.O. (2009).General properties hydrogels.Hydrogel Sensors and Actuators. 1-15
- Patil, C., Baklilwal, S., Rane, B., Gurathi, N. and Pawar, S. (2011). Floating microspheres: A promising Approach for gastric retention. *Ins. J. Pharma. Res. And Dev* 12(2), 26-38.
- Peppas, N.A, Bures, P., Leobandung, W., and Ichikawa, H. (2000). Hydrogels in pharmaceutical formulations. *Hydrogel in Medicine and Pharmacy*, 50(1), 27-46.
- Peppas, N. A. and Khare, A.R. (1993). Preparation, structure and diffusional behaviour of hydrogels in controlled release, advance drug delivery. *Adv. Drug. Del. Rev.*, 11(1-2), 1-35.
- Peppas, N. A. and Khare, A.R. (2000). Physicochemical foundations and structural design of hydrogels in medicine and biology, Material Science. *Biomedical*. *Engineering*.., 2(9-29), 1-15.
- Praveen, T., Mein J. T., Karim A. A., David J. Y. and Xian J. L. (2015)

  Nanoparticle-hydrogel composites: Concept, design and applications of these promising, multi-functional materials. *Advance Sciences* (2), 1-13.
- Qin, X.C,.Guo, Z.Y., Liu, Z.M., Zhang, W., Wan, M.M., and Yang, N.W., (2013) Folic acid-conjugated graphene oxide for cancer targeted chemo-photothermal therapy. J.Photochem. Photobiol (120) 156-162
- Rajgopal, H., Ruby, H., Cox, Lambur, M., and Lewis, E.(2002). Cost-Benefit
  Analysis Indicates the Positive Economic Benefits of the Expanded Food and
  Nutrition Education Program Related to Chronic Disease Prevention. 34(1), 26-37.
- Rajinikhanth, B. and Mishra, (2008). Floating in situ gelling system for stomach site-specific delivery of clarithromycin to eradicate H.pylori. *Journal of Control release*. 125(1), 33-41.
- Ramdas, T. D., Avinash, H., and Sachin, B. (2015) Raft technology for gastro retentive drug delivery. *Human Journals Review Article* (3) 232-252.

- Relleve, L., Yoshii, F., Dela Rosa, A.M. and Kume, T. (1999).Radiation-modified hydrogel based on poly (n-vinyl-2- pyrrolidone) and carrageenan. *Radiat. Phys. Chem*, 273(1), 63–68.
- Ritger, P.L. and Peppas, N.A. (1987). A simple equation for description of solute release. I. Fickian and non-Fickian release from non-swellable devices in the form of slabs, spheres, cylinders or discs. *Journal of Controlled Release*, 5, 23–36.
- Sailendra, M., and Subhankar, P., (2015) Bovine α-lacrtalbumin functionalized graphene oxide nano-sheet exhibits enhanced biocompatibility: A rational strategy for graphene-based targeted cancer therapy. Colloids and surface B: Biointerfaces. (134)178-187.
- SugunaSelvakumaran (2016). Kappa carrageenan based hydrogel with nanoparticles for floating drug delivery system in the stomach. PhD Thesis. Faculty of Chemical and Energy Engineering, UniversitiTeknologi Malaysia. Johor Bahru, Malaysia.
- Singh, B. and Chauhan, D. (2011). Barium ions crosslinked alginate and sterculia gum-based gastroretentive floating drug delivery system for used in peptic ulcers. *J. Int. Polymeric Materials*, 60, 684-705.
- Singh, V., Daeha. J., Lei, Z., Soumen, D., Saiful, I.K., and Sudipta, S. (2011)

  Graphene based material: past, present and future. *Progress in Materials Science*. (56) 1178-1271.
- Song, K, Ch., Lee, S, M., Park, T, S., Lee, B, S. (2009). Preparation of colloidal silver nanoparticles by chemical reduction method, *Korean Journal of Chemical Engineering*, 26, 153-155.
- Uriel, S., Patricia A., Clara, B., Marcos, G., Ricardo, S., and Rosa, M. (2016) Cokes of different origin as precursors of graphene oxide. *Fuel* (166) 400-403.
- Vipul, D. P., Girish, K.J., Tohra, A. K., and Bhumi S. Z. (2013) Review Raft forming system-an upcoming approach of gastroretentive drug delivery system. Journal of Controlled Release. (168) 151-165.
- Ying, C. C., Hsiu-O, H., Tzu-Yu, L., Ming-yhau S. (2013) Physical characterizations and sustained release profiling of gastroretentive drug delivery systems with improved floating and swelling capabilities. *International Journal of Pharmaceutics* 411(162-169).

Zhongqian, S., Yuanhong, Xu., Wenrong. Y., Liang, C., Jizhen, Z., and Jingquan, L. (2015) Graphene/tri-block copolymer composites prepared via RAFT polymerization for dual controlled drug delivery via pH stimulation and biodegradation. *European Polymer Journal*. (69) 229-572.