A SPATIAL-ECONOMIC OPTIMISATION OF WASTE TO BIOMETHANE IN MALAYSIA

HOO POH YING

A thesis submitted in fulfilment of the requirements for the award of the degree of Doctor of Philosophy

School of Chemical and Energy Engineering
Faculty of Engineering
Universiti Teknologi Malaysia

'The world has enough for everyone's needs, but not everyone's greed.'

Mahatma Gandhi

ACKNOWLEDGEMENT

This journey of pursuing PhD wouldn't be possible if not for the support from these important persons. I would like to take this chance to express my gratitude to each of them.

To Prof. Haslenda Hashim, my supervisor, for her experience and guidance, always willing to listen and feedback, while being supportive towards my active participation in research conferences and leadership programmes. To Dr. Ho Wai Shin, who has co-supervised this dissertation, for sharing his knowledge generously, always ready to teach and assist.

To Dr Piera Patrizio and Dr Sylvain Leduc, my supervisors during visiting periods at IIASA, for your scientific expertise, guiding me through one of the steepest learning curves during my PhD pursuit. Thanks also go to Dr Florian Kraxner, for his insightful and valuable comments during my stay at IIASA.

To my fellow postgraduate colleagues and friends in UTM, notably Mr. Lim Jia Qi, Mr. Tam Tze Huey and Mr. Muhammad Nurariffudin, for your unselfish guidance on using technical software. Special thanks go to Dr. Liu Wen Hui and Dr. Tan Sie Ting, for encouraging me during those difficult moments.

To the members of UTM, especially the administrative staffs of SKT, FE, SPS and PSZ, for being patience and helping me through bureaucratic processes. Gratitude also goes to UTM Ainuddin Wahid scholarship, this journey wouldn't be possible without the financial assistance from this scholarship.

To my family: dad, mum, brother and sister, for your unconditional love and support, for being my pillar of strength. Special appreciation goes to Mr. Lim Kar Teck, for being an understanding and trusted partner, keeping me grounded at challenging times.

Lastly, to my teacher, Buddha, whose teachings have taught me important things about life.

ABSTRACT

With ever growing population and demand for energy worldwide, the world is facing one of the most prominent issues of the century, environmental sustainability. The resources of the earth are nonetheless finite, the question is how can the limited resources be consumed in a more sustainable way? In the last decades, it has been observed that the energy sector is experiencing transition from fossil fuels to renewable sources, among which included biogas. Biogas is a type of bioenergy produced when organic matters are digested anaerobically. International Energy Agency (IEA) recently highlighted the diversity of benefits of biogas and anaerobic digester (AD) in the advent of circular economy in one of its report last year in 2018. The uniqueness of biogas as compared to other types of bioenergy lies in its production not only coming from energy crops, but also organic wastes. Despite being world second biggest palm oil producer, biogas (produced from palm oil mill effluent, POME) and AD are limitedly covered for its huge potential in Malaysia. Not to mention also the abundant availability of organic waste which could act as feedstock for AD. With raising concern on environmental pollution caused by the oil palm industry, biogas and AD could serve as an opportunity to reflect and showcase on sustainable planting of palm oil by taking massive adoption, but not merely a tag along option with renewable energy transition or waste management, as reflected in the current policy. Malaysian government has implemented Feed-in tariff mechanism since 2011 to promote the industry to adopt renewable energy (RE), which included biogas. However, lack of systematic planning of biogas supply chain, economic competitiveness of biogas and availability of infrastructure have become hindrance to harvest the benefits of biogas optimally. Thus, this study aims to explore potential of biogas upgrading to biomethane and the techno-economic feasibility of biomethane injection into the natural gas grid. An operational optimisation model, biomethane injection operational (BIOP) model was developed to study the relation between biomethane pressure, consumer demand and supply distance. It has found that in a supply distance of less than 50 km, most biomethane is supplied to industrial consumers despite having higher pressure requirement (20 psig), at the annual cost of 1.85 times higher than Business as Usual (BaU), due to high demand by industrial consumers. The study is then followed by an economic assessment to identify feasible FiT range for biomethane production from different feedstock, namely POME, food waste, cattle manure and chicken manure. The proposed FiT range, 59.79 – 147.82 MYR/GJ is economically incompetent for biomethane to compete in the energy market, unless there is government development plan to build distribution and injection infrastructure, which could bring down the cost significantly. BeWhere ©, a spatial-techno-economic optimisation model was then adopted and extended to tackle the limitation of biogas utilisation due to location constraints. Optimised result shows that on-site biomethane plant using food waste as feedstock is the preferred configuration. Besides taking into account the environmental cost through carbon price (500 MYR/tCO₂), it has found that simultaneous rationalisation of natural gas subsidy (25 - 130 MYR/GJ) and attractive incentive for biomethane production (38 – 190 MYR/GJ) is required to make biomethane market competitive.

ABSTRAK

Akibat daripada peningkatan penduduk dunia dan penggunaan tenaga, salah satu isu yang paling menonjol pada abad ini adalah kemampanan alam sekitar. Sumber-sumber planet bumi adalah terhad, persoalannya ialah bagaimanakah sumbersumber yang terhad ini dapat digunakan dengan cara yang lebih lestari? Dalam dekad yang lalu, sektor tenaga telah beralih dari sumber bahan api fosil kepada sumber yang boleh diperbaharui, antaranya termasuklah biogas. Biogas adalah sejenis biotenaga yang dihasilkan apabila bahan organik dicerna secara anaerobik. Agensi Tenaga Antarabangsa baru-baru ini telah menekankan kepelbagaian manfaat fermentasi anaerobik (AD) dan biogas untuk mencapai ekonomi sirkular dalam salah satu laporan pada tahun lepas, 2018. Keistimewaan biogas apabila berbanding dengan jenis biotenaga lain terletak pada pengeluarannya bukan sahaja berasal dari tanaman tenaga, tetapi juga berasal dari bahan buangan organik. Walaupun sebagai pengeluar minyak sawit kedua terbesar di dunia, potensi besar biogas dan AD (terutamanya hasilan daripada limbah cair pengolehan minyak sawit, POME) mendapat liputan terhad di Malaysia. Dengan peningkatan keprihatinan mengenai pencemaran alam sekitar yang disebabkan oleh industri kelapa sawit, penggunaan biogas dan AD boleh menjadi salah satu cara untuk manampilkan penanaman kelapa sawit yang lestari, tetapi bukan semata-mata pilihan sampingan sahaja bersama dengan dasar peralihan tenaga boleh diperbaharui ataupun dasar pengurusan sisa, seperti yang ditunjukkan dalam dasar sekarang. Kerajaan Malaysia telah melaksanakan mekanisme Feed-in tariff (FiT) sejak 2011 bagi menggalakkan industri untuk mengguna pakai tenaga boleh diperbaharui (RE), antaranya termasuk biogas. Walau bagaimanapun, kekurangan perancangan sistematik rantaian bekalan biogas, daya saing ekonomi biogas dan ketersediaan infrastruktur telah menjadi halangan untuk menuai manfaat biogas secara optimum. Oleh itu, kajian ini bertujuan untuk meninjau potensi penaik-tarafan biogas ke biometana dan kemungkinan suntikan biometana ke dalam grid gas asli dengan kajian tekno-ekonomi. Satu model pengoptimuman operasi, Model Operasi Suntikan Biometana dibangunkan untuk mengkaji hubungan antara tekanan biometana, permintaan pengguna dan jarak bekalan. Adalah didapati bahawa dalam jarak bekalan kurang dari 50 km, kebanyakan biometana dibekalkan kepada pengguna industri walaupun pengguna industri memerlu tekanan yang lebih tinggi (20 psig), dimana kos tahunannya adalah sebanyak 1.85 kali lebih tinggi daripada perniagaaan seperti biasa, situasi ini adalah disebabkan oleh permintaan yang tinggi daripada pengguna industri. Kajian ini kemudian diikuti dengan penilaian ekonomi untuk mengenalpasti jangkauan FiT untuk suntikan biometana hasilan bahan mentah yang berbeza, iaitu POME, sisa makanan, tahi lembu dan tahi ayam. Jangkaan FiT yang dicadangkan, 59.79 – 147.82 MYR/GJ adalah didapati terlalu mahal bagi biometana untuk bersaing di pasaran tenaga, kecuali jika terdapat rancangan pembangunan kerajaan yang boleh mengurangkan kos dengan ketara, antaranya termasuklah pembinaan infrastruktur agihan dan suntikan biometana. Akhir sekali, model pengoptimuman spatial-teknoekonomi, BeWhere © telah digunakan dan dibangunkan untuk menangani had penggunaan biogas akibat kekangan lokasi. Adalah didapati bahawa biometana on-site merupakan konfigurasi yang optimum di mana sisa makanan digunakan sebagai bahan mentahnya. Selain daripada mengambil kira kos alam sekitar melalui harga karbon (500 MYR/tCO₂), adalah didapati bahawa rasionalisasi subsidi gas asli (25 – 130 MYR/GJ) dan insentif biometana yang menarik (38 – 190 MYR/GJ) perlulah dilancarkan serentak bagi meningkatkan daya saing biometana dalam pasaran tenaga.

TABLE OF CONTENTS

	TITLE	PAGE
DF	ECLARATION	ii
DH	EDICATIONS	iii
AC	CKNOWLEDGEMENT	iv
AF	BSTRACT	v
AF	BSTRAK	vi
TA	ABLE OF CONTENTS	vii
LI	ST OF TABLES	xi
LI	ST OF FIGURES	xiii
LI	ST OF ABBREVIATIONS	XV
LI	ST OF SYMBOLS	xix
LI	ST OF APPENDICES	XXV
CILA DEED 1	INTER ORDER CONTON	4
	INTRODUCTION	1
1.1	Introduction	1
1.2	Research Background	2
	1.2.1 From Biogas to Biomethane	2
	1.2.2 Biogas Development in Malaysia	3
	1.2.2.1 Renewable Energy Development	4
	1.2.2.2 Waste Mangement Development	5
1.3	Problem Statement	6
1.4	Research Objectives	8
1.5	Research Scope	9
1.6	Significance of Study	10
1.7	Thesis Outline	12
CHAPTER 2	LITERATURE REVIEW	13
2.1	Introduction	13
2.2	Overview of Biogas Supply Chain	14
	2.2.1 Feedstock	15

	2.2.2	Anaerobic Digestion	16
	2.2.3	Upgrading	17
	2.2.4	Transportation of Biomethane	20
	2.2.5	Biomethane Utilisation	21
		2.2.5.1 Heat Generation	21
		2.2.5.2 Electricity Generation	21
		2.2.5.3 Natural Gas Grid Injection	22
		2.2.5.4 Vehicle Fuel	23
2.3	Biogas	s Development in Malaysia	25
	2.3.1	Renewable Energy Policy in Malaysia	25
	2.3.2	MSW Management Policy Development in Malaysia	26
2.4	State-o	of-Art: Biomethane Transportation through Pipeline	30
2.5	State-o	of-Art: Biomethane Supply Chain System Planning	31
2.6	World	Trend of Feed-in Tariff for Biomethane	34
2.7	Summ	ary	36
CHAPTER 3	METI	HODOLOGY	39
3.1	Introd	uction	39
3.2	Resear	rch Framework	39
	3.2.1	Data Collection	41
	3.2.2	Superstructure of Biomethane Injection	42
	3.2.3	Platform for Model Generation	43
	3.2.4	Sensitivity Analysis	43
	3.2.5	Rationale of Model Relation to Scope of the Study	43
CHAPTER 4	OPER	RATIONAL OPTIMISATION OF	
	BIOM	IETHANE INJECTION THROUGH BIOP	
	MOD	EL	47
4.1	Introd	uction	47
4.2	Metho	ods	48
	4.2.1	Supply Chain Model of Bioemthane Injection	48
		4.2.1.1 The Objective Function	50

	4.2.1.2 Constraints	53
4.3	Case Study	54
4.4	Result and Discussion	56
4.5	Conclusion	59
CHAPTER 5	FEED-IN TARIFF FOR FOR BIOMETHANE	
	INJECTION WITH SCEA MODEL	61
5.1	Introduction	61
5.2	Method	61
	5.2.1 Feed-in Tariff (FiT) Calculation	62
	5.2.2 CAPEX and OPEX of Biomethane Transportation Configuration	n 63
5.1	Case study	67
	5.3.1 Biomethane Volumetric Flowrate from each Feedstock	67
	5.3.1.1 Palm Oil Mill Effluent (POME)	68
	5.3.1.2 Food Waste	68
	5.3.1.3 Chicken Manure	69
	5.3.1.4 Cattle Manure	69
	5.3.2 Economic Parameters	70
5.4	Result and Discussion	72
	5.4.1 Biomethane Transported by Virtual Pipelines	72
	5.4.2 Biomethane Transported by Pipelines	74
	5.4.3 Biomethane Transported by Distributors	75
	5.4.4 Comparison and Verification	76
5.5	Conclusion	79
CHAPTER 6	SPATIAL-ECONOMIC OPTIMISATION OF	
	BIOMETHANE INJECTION	81
6.1	Introduction	81
6.2	Method	81
	6.2.1 Spatial Explicit Optimisation Model	81
	6.2.2 Constraints	82
6.3	Case Study	84

	6.3.1	Data Pre-processing	85
	6.3.2	Parameters	90
		6.3.2.1 Feedstock	90
		6.3.2.2 Capital Cost and Production Cost of Technology Configurations	91
		6.3.2.3 Transportation Cost and Emission	92
		6.3.2.4 Fuel Prices	93
6.4	Result	t and Discussion	94
	6.4.1	Baseline Cost and Plant Selection	92
	6.4.2	Sensitivity Analysis at Varying Natural Gas and Biomethane Prices	95
	6.4.3	Biomethane Production Sensitivity towards Increasing Renewable Energy Share Target	97
6.5	Concl	usion	99
CHAPTER 7	CON	CLUSION	101
7.1	Summ	nary	101
7.2	Limita	ations and Suggestions for Future Work	102
REFERENCE	ES		109
APPENDIX A	1		119
APPENDIX B	3		121
APPENDIX C			125
LIST OF PUBLICATIONS			153

LIST OF TABLES

TABLE NO.	TITLE	PAGE
Table 1.1	FiT rate for electricity produced from biogas	5
Table 2.1	Characteristic of biomethane upgraded from different upgrading technologies	18
Table 2.2	Efficiency, capital costs (CAPX) and operating and maintenance costs (O&M) of biogas upgrading technologies	19
Table 2.3	Standards for gas quality	22
Table 2.4	Summary of standard requirement for all biogas utilisation methods	24
Table 4.1	Total cost of fulfilling demand by natural gas under BaU	56
Table 4.2	Industrial area distance at which biomethane supply to commercial/residential area override supply to industrial area (km)	57
Table 5.1	Required POME biogas and biomethane volumetric flowrate	68
Table 5.2	Required food waste biogas and biomethane volumetric flowrate	68
Table 5.3	Required chicken manure and biomethane volumetric flowrate	69
Table 5.4	Required cattle manure and biomethane volumetric flowrate	69
Table 5.5	CAPEX components of biomethane injection into natural gas grid	70
Table 5.6	OPEX components of biomethane injection into natural gas grid	71
Table 5.7	Malaysia Consumer Price Index (CPI)	71
Table 5.8	Exchange rate	72

Table 5.9	Comparison of biomethane FiT among countries	78
Table 6.1	Energy conversion of feedstock	87
Table 6.2	Excerpt of Johor network dataset	88
Table 6.3	Active financing institutes under GTFS	90
Table 6.4	Cost of feedstock	91
Table 6.5	Costs of technologies combinations	92
Table 6.6	Transportation parameters	93
Table 6.7	Prices of natural gas based on fuel and carbon	93
Table 6.8	Details of selected plants	95
Table 6.9	Biomethane production sensitivity towards increasing renewable energy share target	98

LIST OF FIGURES

FIGURE NO.	TITLE	PAGE
Figure 1.1	Thesis outline	12
Figure 2.1	Overview of biogas supply chain	14
Figure 2.2	RE policy development in Malaysia	26
Figure 2.3	Development of MSW management in Malaysia	29
Figure 3.1	Model development framework	40
Figure 3.2	Combined model superstructure	42
Figure 3.3	Summary of research methodology to study scope	45
Figure 4.1	Overview of biomethane injection into natural gas grid	47
Figure 4.2	Possible pathways for biomethane injection	48
Figure 4.3	Hydraulic pressure gradient at constant flowrate	49
Figure 4.4	Surrounding area of Seelong Sanitary Landfill site from Google Maps (2016)	55
Figure 4.5	Biomethane supply for each users by varying the supply distance	57
Figure 4.6	Cost breakdown of biomethane transportation form supply to injection at city gate (a); commercial (b); industrial (c); residential (d) using 8 in diameter pipeline	58
Figure 5.1	Working principal of a virtual pipeline	64
Figure 5.2	LCOG for biomethane transported by virtual pipeline	73
Figure 5.3	LCOG for biomethane transported by pipeline	75
Figure 5.4	LCOG for biomethane transported by distributors	76
Figure 5.5	Average piped gas tariff for non-power sector in Peninsular Malaysia (GMB, 2017)	77
Figure 5.6	FiT-to-Gas-Tariff ratio	78
Figure 6.1	Various feedstocks distribution in Johor region for (a) POME; (b) food waste; (c) cattle manure; (d) chicken manure	86
Figure 6.2	Road network coverage in Johor region	88

Figure 6.3	Visualisation of excerpt of road network dataset	89
Figure 6.4	Biomethane demand in the Johor region	89
Figure 6.5	Locations of selected when carbon price is implemented	94
Figure 6.6	Sensitivity analysis of biomethane price under fixed carbon price	95
Figure 6.7	Sensitivity analysis of natural gas price under fixed carbon price	96
Figure 6.8	Cost breakdown at varying biomethane price and natural gas price increment (%)	97
Figure 6.9	Biomethane production and natural gas consumption at increasing renewable energy share targets	98

LIST OF ABBREVIATIONS

3Rs - Reduce, reuse, recycle

ABC Plan - Action Plan for a Beautiful and Clean Malaysia

AD - Anaerobic digester

BAM - Biogas Association Malaysia

BaU - Business as Usual

Bio-CNG - Bio-Compressed Natural Gas

BIOP - Biomethane Injection Operational Model

BNM - Bank Negara Malaysia

CAD - Centralised Anaerobic Digestion

CAPEX - Capital expenditure

CBG - Compressed biogas

CBM - Compressed biomethane

CCS - Carbon capture and storage

CDM - Clean Development Mechanism

CER - Certified emission reductions

CHP - Combined heat and power plants

COD - Chemical-Oxygen Demand

COP 21 - Paris Climate Change Conference

CPI - Consumer Price Index

DOE - Department of Environment

EUR - Euro

EUR ct - Euro cent

FiAHs - Feed-in Approval Holders

FiT - Feed-in Tariff

GAMS - General Algebraic Modelling System

GASCA - Gas System Cascading Analysis

GCPT - Gas Cost Pass Through

GDC - Gas demand coverage

GHG - Greenhouse gases

GHV - Gross heating value

GIS - Geographical Information System

GMB - Gas Malaysia Berhad

GTFS - Green Technology Financial Scheme

HGVs - Heavy goods vehicles

HHV - Higher heating value

IBR - Incentive Based Regulation

IEA - International Energy Agency

IF - Injection facility

IIASA - International Institute of Applied System Analysis

IRENA - International Renewable Energy Agency

IRR - Internal Rate of Return

JPSPN - National Solid Waste Management Department

KeTTHA - Ministry of Energy, Green Technology and Water

LBG - Liquefied biogas

LBM - Liquified biomethane

LCOG - Levelised cost of gas

LNG - Liquefied natural gas

MESTECC - Ministry of Energy, Science, Technology, Environment

and Climate Change

MaCGDI - Malaysia Centre for Geospatial Data Infrastructure

MHLG - Ministry of Housing and Local Government

MILP - Mixed Integer Linear Programming

MINLP - Mixed Integer Non Linear Programming

MIPV - Malaysia Building Integrated Photovoltaic Technology

Application Project

MSW - Municipal solid waste

MYR - Malaysian Ringgit

NASA - National Aeronautics and Space Administration

NG - Natural gas

NLP - Non-Linear Programming

NPV - Net Present Value

NSP - National Strategic Plan

NSWMB - National Solid Waste Management Department

OD - Origin Destination

OLR - Organic loading rate

OM - Operational and maintenance

OPF - Oil palm frond

OPT - Oil palm trunk

OSM - Open Street Map

POME - Palm oil mill effluent

PPSPPA - Solid Waste Management and Public Cleansing

Corporation

PSA - Pressure swing absorption

PV - photovoltaic

RE - Renewable energy

REBF - Renewable Energy Business Fund

RG - Renewable gas

ROA - Real options analysis

ROI - Return of investment

SCEA - Supply Chain Economic Assessment

SEDA - Sustainable Energy Development Authority

SIRIM - Science and Industrial Research Institute of Malaysia

SREP - Small Renewable Energy Power Program

SSF - Seasonal Swing Factor

SWCorp - Solid Waste and Public Cleansing Management

Corporation

SWM - Solid waste management

TBPA - Time-Based Pinch Analysis

TFI - Tropical Future Initiative

TNB - Tenaga Nasional Berhad

TOC - Trace Organic Components

TPA - Third Party Assess

UK - United Kingdom

UNFCCC - United Nations Framework Convention on Climate

Change

USD - United State Dollar

VS - Volatile solid

WM-MP - Waste Minimisation Master Plan

WtE - Waste-to-energy

LIST OF SYMBOLS

A - amortised factor

 $AB_{s.rm}$ - available biomass at supply s (PJ/y)

 $b_{s,rm,p,tech,size}$ - amount of feedstock transported for plant p at technology

tech and size size (PJ/y)

bar - bar (pressure unit)

c - capcity

C(IP) - gas consumption flowrate (m³/h)

CAPEX - anticipated project lifetime (y)

*CAPEX*_{AD} - Capital cost of anaerobic digester (MYR/kW)

*CAPEX*_{com} - Capital cost of compressor (MYR)

*CAPEX*_{IF} - Capital cost of injection facility (MYR/kW)

*CAPEX*_P - Capital cost of stainless steel pipeline (8-in diameter)

(MYR/km)

CAPEX_{III} - Capital cost of upgrader (MYR/(m³/h biogas))

*CAPEX*_{VP} - Capital cost of virtual pipeline (MYR)

 Cap_{PLANT} - Plant capital cost (MMYR/y)

Carbon price - Proposed carbon price (MMYR/tCO₂)

Cost of biomethane production and injection (MMYR/y)

CostM - pipe material cost (MYR/t)

 $Cost_{Adm}$ - Administrative cost (MYR)

 $Cost_{Con}$ - Construction cost (MYR)

Cost_{digestateSP} - Digestate closed storage cost (MYR)

 $Cost_F$ - Fuel cost (MYR/L)

 $Cost_{FEEDS}$ - Feedstock cost (MMYR/y)

 $Cost_{feedstockSP}$ - Feedstock storage and preparation cost (MYR)

 $Cost_{Ins}$ - Installation cost (MYR)

 $Cost_{Mis}$ - Miscellaneous cost which included digestate handling

cost, labour cost, services, insurance, taxes, pH control and

biogas cleaning (MYR/y)

 $Cost_{NG}$ - Natural gas cost (MMYR/y)

 $Cost_T$ - Transmission cost (MYR/kWh)

CpCom - compressor capital cost (MYR)

CpPipe - pipeline capital cost (MYR)

CpUpgrade - upgrader capital cost (MYR)

d - pipe inside diameter (mm)

d - Day

D - Transportation distance (km)

D - pipe outside diameter (mm)

 E_{bioaas} - Biogas conversion rate (m³ biogas/m³ feedstock)

 E_{hiom} - Biomethane conversion rate (m³ biomethane/t feedstock)

ElecPrice - Electricity price (MYR/kWh)

Emission - Total carbon emissions of biomethane production and

injection (tCO₂/y)

Emiss_{NG} - Carbon emissions from natural gas burning (tCO₂/y)

 $E_{balanceAD}$ - Energy balance of an AD system

 $E_{methane}$ - Methane gross energy content

 E_{nutr} - Nutrient energy content

 E_{water} - Water energy content

 E_{OM} - Energy content of digestate organic content

 E_{log} - Logistic energy used

 E_{pret} - Pre-treatment energy used

 $E_{dig.op}$ - Digester energy used

 $E_{biog.post}$ - Biogas post-treatment energy used

 $E_{dig.post}$ - Digestate post-treatment energy used

 E_{add} - Chemical additives energy content

 E_{inf} - AD maintenance energy used

f - feedstock

f - friction factor, dimensionless

FC - Fuel consumption (L/km)

G - index for gas supply

G - gas gravity (air = 1.00)

GJ - Gigajoule

H - Operating hours

h - Hour

in - Inch

IP - index for demand area

K - Kelvin

kcal - Kilocalories

 K_f - Constant based on type of flow equation

kPa - Kilopascal

kW - Kilowatt

L - length of pipe (km)

 M_f - Feedstock equivalent

mi - Mile

MJ - Megajoule

mm - Millimetre

Mm³ - million cubic meter

MMBTU - million British Thermal Unit

MMYR - Million Malaysian Ringgit

Mpa - Megapascal

MW - Megawatt

MWh - Megawatt

n - Flow exponent based on type of flow equation

NGPrice - natural gas price (MYR/m³)

NoT - Number of trips per year

OMCom - operating and maintenance cost of compressor (MYR)

OMPipe - operating and maintenance cost of piping infrastructure

(MYR)

 OM_{PLANT} - Biomethane production and injection cost (MMYR/y)

OMUpgrade - operating and maintenance cost of uograder (MYR)

OPEX - Total operational and maintenance cost (MYR/y)

OPEX_{AD} - Operational cost of anaerobic digester (MYR/kW)

OPEX_{Com} - Operational cost of compressor (MYR/kWh)

*OPEX*_{IF} - Operational cost of injection facility (MYR/kW)

OPEX_P - Operational cost of pipeline (MYR/km)

 $OPEX_{Up}$ - Operational cost of upgrader (MYR/(m³/h biogas)

*OPEX*_{VP} - Operational cost of virtual pipeline (m3/trip)

Pa - Pascal

 $PE_{n.tech}$ - plant efficiency of each plant p and tech tech

PMC - pipe material cost (MYR)

POF - Plant operating factor

Power - compression power (kW)

ppm - part per million

Production - Biomethane production of plant (GJ)

psig - Pound-force per square inch (gauge)

*P*₁ - upstream pressure of pipeline (kPa)

P₂ - downstream pressure of pipeline (kPa)

 P_b - base pressure (kPa)

 P_d - discharge pressure of gas (kPa)

 P_s - suction pressure of gas (kPa)

Q - gas flow rate (m 3 /d)

r - Feed-in Tariff (MYR/GJ)

 Rev_{RIOME} - Revenue generated from biomethane selling (MMYR/y)

S(G) - gas supply (m³/h)

sm³ - standard cubic meter

 $SS_{s,rm}$ - supply share at supply s

t - discount rate (%)

t - Tonne

T - pipe wall thickness (mm)

TJ - Terajoule

Total CAPEX of biomethane transported via pipeline

(MYR)

 $TotCAPEX_T$ - Total CAPEX of biomethane transported via distributor

(MYR)

Total CAPEX of biomethane transported via virtual

pipeline (MYR)

TotCost - total cost (MYR/y)

Total CAPEX of biomethane transported via pipeline

(MYR/y)

 $TotOPEX_T$ - Total CAPEX of biomethane transported via distributor

(MYR/y)

 $TotOPEX_{VP}$ - Total CAPEX of biomethane transported via virtual

pipeline (MYR/y)

 $TransCost_{BIOME}$ - Biomethane transportation cost (MMYR/y)

 $TransCost_{FFFDS}$ - Feedstock transportation cost (MMYR/y)

*TransEmiss*_{FEEDS} - Carbon emissions from feedstock transportation (tCO₂/y)

TransEmiss_{BIOME} - Carbon emissions from biomethane transportation

 (tCO_2/y)

 T_1 - suction temperature of gas (K)

 T_h - base temperature [K (273 + °C)]

 T_f - average gas flowing temperature [K (273 + °C)]

 $u_{p,tech,size}$ - binary operation to indicate whether a plant a set up at plant

location p

 V_{BG} - Biogas volumetric flowrate (m³/h)

 V_{BM} - Biomethane volumetric flowrate (m³/h)

$x_{p,tech,size}^{BP}$	-	amount of biomethane produced at each plant p at tech $tech$ and size $size$ (PJ/y)
$x_{p,tech,size}^{BE}$	-	amount of excess biomethane produced at each plant p at tech <i>tech</i> and size <i>size</i> (PJ/y)
$\chi_{p,tech,size,g}^{BU}$	-	amount of biomethane used for injection at gas station g (PJ/y)
$\chi_{c,g}^{consumption}$	-	amount of gas consumption at gas station g (PJ/y)
x_g^{NG}	-	amount of natural gas used to fulfil demand at gas station $g\left(PJ/y\right)$
у	-	Year
Z	-	gas compressibility factor at the flowing temperature in pipe, dimensionless
Z_1	-	compressibility of gas at suction conditions of compressor, dimensionless
Z_2	-	compressibility of gas at discharge conditions of compressor, dimensionless
γ	-	ratio of specific heat of gas, dimensionless
η_a	-	compressor adiabatic (isentropic) efficiency, decimal value
°C	-	degree Celcius
°F	-	Fahrenheit

LIST OF APPENDICES

APPENDIX	TITLE	
Appendix A	Compressor and Pipeline Investment Cost Calculation	119
Appendix B	GAMS Input for BIOP model	121
Appendix C	Dataset for Chapter 6	125

CHAPTER 1

INTRODUCTION

1.1 Introduction

Biomethane, which resorted the characteristic of natural gas for its high methane composition (84 - 99 %) is an emerging energy option (Sun et al., 2015). Biomethane is also known as upgraded biogas / landfill gas, renewable gas, or green gas. Biomethane is commonly upgraded from biogas produced from anaerobic digestion (AD) or obtained from a combination of biomass gasification and methanation process. AD is a biological process where large organic matters are broken down into small molecules by microbes in the absence of oxygen (Mao et al., 2015). Gasification, on the other hand, is a process where solid biomass is converted into gases (carbon dioxide, hydrogen and carbon monoxide) under high temperature (> 700 °C)(Li et al., 2015). Both technologies, anaerobic digestion and gasification, are popular methods used in treating biomass waste while producing renewable energy. In this thesis, biomethane is referred as upgraded biogas from AD process as AD is economically more feasible for practical implementation in countries with high moisture content organic waste. This chapter consists of seven sections: Section 1.2 will present the history and background of biomethane development as an emerging energy options; Section 1.3 will discuss the challenges and problems faced by biomethane development due to the complexity when AD is treated as a waste management strategy, in another words, waste-to-energy (WtE). Following that, Section 1.4 will present research objectives while Section 1.5 will discuss the scopes for the development of a novel spatial-economic framework of biomethane supply system planning. At last, the importance of this study and its contribution towards Malaysia will be discussed in Section 1.6.

1.2 Research Background

Methane is a double-edged sword, it can benefit human as an energy source, but it can also be harmful to the environment when it is released into the atmosphere. In year 2013, National Aeronautics and Space Administration (NASA) reported that the carbon dioxide concentration in the air has increased to more than 400 ppm for the first time (Laurie, 2017). Burning of fossil fuels for power generation, industrial activities and transportation are the main contributors of greenhouse gases (GHG) emissions into the air. This alarming situation has triggered nations' commitment to maintain global average temperature to below 2 °C increment before the pre-industrial level, as ratified in Paris Agreement. There are 176 ratified Parties (out of 197) by May 2018 (UNFCCC, 2015). Several actions have been carried out, those included adoption of new technology like carbon capture and storage (CCS), transition to renewable energy, formulation of climate policy and removal of fossil fuels subsidies.

Besides carbon dioxide, methane, which accounted for about 16 % of the GHG in the atmosphere globally (Edenhofer et al., 2014), is 25 times more harmful to the environment than carbon dioxide (Global Warming Potential for 100-y = 25) (EPA, 2018). Methane can be naturally found in biogas released from organic matters in the absence of oxygen. Biogas from palm oil mill effluent (POME) usually contains 60 - 70 % of methane (Loh & Choo, 2013) while landfill gas usually contains 50 - 60 % of methane (Abushammala et al., 2009). When biogas is left untreated and escaped into the atmosphere, it become a severe contributor towards global warming. Therefore, it is important to capture biogas from releasing into the atmosphere, furthermore, captured biogas can then be utilised as an alternative energy option, making it the best epitome of killing two birds with one stone.

1.2.1 From Biogas to Biomethane

This section discusses the biogas development emerges over the years. The idea of biogas has long been recognised as a flammable fuel released from rotten vegetables since the ancient Persians time. The first modern biogas plant could be

dated back to 1859, when the sewage stabilisation facility was built in Bombay, India (Kingdom of BioEnergy, 2017). The idea is then brought to the UK in 1895 and later established to become a more organised biogas system in UK and Germany during early 1900s. The utilisation of biogas was more commonly seen in rural farming villages in India, China and Nepal during 1960s (Bond & Templeton, 2011). With the abundance of animal manures, biogas generated were used as fuel for cooking and heating purposes (Kingdom of BioEnergy, 2017). Until recently, for the past 40 years in Europe and North America, biogas development has advanced to a larger and more complex scale, with higher efficiency and specification for power generation, transportation and industrial usage (Wellinger et al., 2013). Biogas development is described as setting up dedicated biogas facilities which the process can be controlled and optimised with established business prospective. In another words, harnessing the nature potential to produce commercially viable renewable biofuel (Wellinger et al., 2013). Many biogas cleaning, conditioning and upgrading technologies have also been introduced to enhance the fuel quality of biogas, yielding biomethane which has the methane composition that is comparable to that of the natural gas, opening door for biomethane injection into natural gas grid for larger utilisation purposes. Further explanation of different biogas / biomethane utilisations will be discussed in Chapter 2.

Today in the 21st century, environmental concern has become the motivation of growing commitment for biogas development globally, for it is able to reduce GHG emissions into the air while reducing environmental pollution impacts from waste disposal. Biogas / biomethane is also a potential renewable energy source, thus making it a recognised solution towards cleaner energy and more sustainable waste management solution for policy makers.

1.2.2 Biogas Development in Malaysia

Malaysia, as a tropical country with abundance organic waste and biomass resources from the agricultural industry, has huge potential for biogas development. Over the years, biogas development in Malaysia has been driven by renewable energy

(RE) adoption and solid waste management (SWM) development. This section will describe biogas development of this country from these two perspectives.

1.2.2.1 Renewable Energy Development

On year 2001, Fifth Fuel Policy was launched under the 8^{th} Malaysian Plan (2001 – 2005) in looking alternative energy solutions to address challenges relating to fluctuating oil price, depleting fossil fuels resources and increasing climate concern due to burning of fossil fuels. Under this policy, Malaysia target to achieve 5 % of its power generation from renewable sources, that is 500 MW out of 20,000 MW of generation capacity (Maulud & Saidi, 2012). However, the target has failed miserably due to unattractive economic return (an Internal Rate of Return (IRR) of 6-8 % only under RM 0.17 per kWh of electrical tariff purchase by monopolistic utility company in the country), coupled with sluggish global financial growth due to Asian Financial Crisis (1997) and lack of cross ministry jurisdiction backed by legislation for effective implementation (Maulud & Saidi, 2012). Although the target was again set in 9^{th} Malaysian Plan (2006 – 2010), only 41.9 MW of RE generation (< 1.0 %) was achieved by 2009, utilising landfill gas and empty fruit brunch from oil palm plantation.

The penetration of RE only started to see positive growth when Renewable Energy Act was enforced in 2011, where numerous economic incentives, for instance, Feed-in Tariff (FiT) mechanisms, Green Technology Financial Scheme (GTFS) and RE business fund were introduced to improve economic competitiveness of RE as compared to the highly subsidised fossil fuels (Hashim & Ho, 2011). Sustainable Energy Development Authority (SEDA) was established under the Ministry of Energy, Green Technology and Water (KeTTHA) to ensure successful implementation of the policy. Those RE included biomass energy, biogas, mini-hydro, solar energy and solid waste converted energy. Among all these potential RE, biogas is also considered as one of the potential renewable energy as it has high potential from the country's agricultural activities and organic waste generation.

Table 1.1 shows the proposed FiT for electricity generated from biogas. The potential of biogas generated electricity was estimated to be 100 MW by 2015 (Bong et al., 2017), with a reserve of 410 MW by 2030 (Khor & Lalchand, 2014). Despite having huge potential, only 6.48 MW and 51.76 MW of biogas capacity is installed utilising landfill and feedstock from agricultural waste by 2017 (SEDA, 2018b).

Table 1.1 FiT rate for electricity produced from biogas (SEDA, 2018a)

Capacities	Years	FiT rate	Degression
		(MYR/kWh)	rate (%)
< 4 MW	16	0.32	0.5
$>4~\mathrm{MW}<10~\mathrm{MW}$	16	0.30	0.5
> 10 MW < 30 MW	16	0.28	0.5
Bonus for gas engine > 40 % efficiency	16	0.02	0.5
Bonus for local manufacturer	16	0.05	0.5
Bonus for landfill or sewage gas	16	0.08	0.5

1.2.2.2 Waste Management Development

It is obvious that biogas electricity in Malaysia is more commonly seen as energy converted from waste like biogas from palm oil mill effluent (POME) and landfill gas. Being the world second largest palm oil exporter after Indonesia (Shuit et al., 2009), with more than 5.74 million hectares of plantation, Malaysia's oil palm industry accounts to 36.75 % of world palm oil production (MPOC, 2016). Ponding system remained the main treatment towards the organic-contents-rich POME before anaerobic treatment was introduced. Ponding system was not encouraged due to the degradation process requires high retention time, biogas released into the atmosphere was not controlled, thus causing environmental problem, not to mention that global warming potential of methane is 25 times that of CO₂ (Gardner et al., 1993). It is estimated that biogas from POME consisted of 54.4 % of CH₄, or, 1.5 L/min/m² biogas flow rate (Yacob et a., 2006). When Clean Development Mechanism (CDM) was introduced under Kyoto protocol in 1997, it triggered POME treatment from ponding system to anaerobic digestion. There were 36 biogas recovery projects registered by

September 2012. Biogas recovered not only can be utilised for power generation, CDM allows palm oil millers to earn extra revenue by recovering biogas. Based on carbon credit price of 43 MYR/t CO₂e (Yoshizaki et al., 2012), each mill can potentially earn an extra revenue of 600,000 MYR to 3 million MYR per year, depending on size of certified emission reductions (CER).

Other than capturing biogas from POME digestion, landfill site operators also tapped into CDM by proposing gas utilisation systems to be installed in landfill sites. In Malaysia, 95 % of collected MSW is disposed in landfill (Johari et al., 2014). As of 2010, there were 310,000 m³ CH₄ emitted into the atmosphere, it is estimated that the emission will increase to 370,000 m³ by 2020 (Johari et al., 2012). Landfill gas recovery becomes a prominence action to take. However, there were only 15 sanitary landfill sites out of 162 landfill sites in Malaysia, not to mention landfill gas is contributing 47 % of CH₄ emissions in Malaysia (Tan et al., 2014a).

1.3 Problem Statement

Although economic incentives and policy support shown to be the driver of RE adoption in Malaysia, unlike other RE, biogas development faces some challenges due to technical and logistic planning complexity as it involves the utilisation of scattered waste generation as feedstock supply. Other than being recognised as a technology to handle organic waste and mitigate GHG emissions, there is lack of a systematic approach dedicated for optimal biogas development.

1. Not all possible biogas utilisation pathways are being explored in the Malaysian context even though it is maturely adopted in other countries. As studied in the background, palm oil mills and landfill sites show increasing biogas capture when CDM mechanism was introduced. Captured biogas is further utilised for power generation when the government introduced the FiT mechanism. Some palm oil millers utilised excess biogas by upgrading biogas to fuel trucks for transportation purpose (Loh et al., 2017). The possibility of biomethane injection into the natural

gas grid, thus connecting the biogas market to the bigger conventional gas market remained unexplored.

- 2. The utilisation of biogas for power generation and feed into the grid is constrained by spatial limitations. It is learnt from previous experiences that palm oil mills and landfill sites located too far away from the electricity grid (usually more than 10 km) are left considered economically infeasible and technically ineffective for feed in, while there is no electricity demand nearby the production plant. There is an absence of systematic planning involving economic, technical and spatial aspects to integrate location-dependent-RE into the centralised utility system. Therefore, it is important to consider spatial availability of supply and demand during RE planning.
- 3. The current RE policy and economic incentives in Malaysia are insufficient for optimal biogas utilisation as biogas is limited to power generations only while this renewable source can perform more than that when connected to the centralised gas grid. Biogas also shows relatively slower growth under the FiT mechanism when compared to other RE like solar, not to mention that the incentives are only effective for a limited period of time (16 years for biomass and biogas). Other possible financing mechanisms and incentives dedicated for biomethane injection into the natural gas grid are not examined.

Based on the biogas development problems described above, a few research questions are raised:

- 1. What is the technical and economic feasibility of the injection of biomethane injection into the natural gas grid using biogas generated from waste?
- 2. How can the spatial limitation of connecting RE to centralised utility system be handled in a systematic approach?
- 3. What is the level of policy support required in order to promote biomethane injection into the centralised gas grid, especially in a fossil-fuel heavily dependent country?

1.4 Research Objectives

In order to address the above research questions, this research aims to develop a systematic framework for biomethane injection into the grid:

- 1. To develop an optimisation model that is pressure dependent in order to study and identify optimal scenario for biomethane injection into natural gas grid by considering pressure, distance and demand of different users: industrial, commercial and residential users.
- 2. To extend a spatial-economic optimisation model of waste to biogas generation. This model aims to minimise the total cost of biogas supply chain by considering feedstock availability, gas demand, transportation cost, capital cost of different biomethane generation capacity and distribution mode. The spatial-economic model should be able to:
 - i. Identify the optimal biogas production to meet a targeted biogas demand;
 - Determine the optimal capacity and locations of biogas plants based on different scenarios.
- 3. To examine policy and economic framework that will improve biogas market in a highly competitive energy market by identifying the underlying policy and regulatory issues related to the development of biogas sector. The suggestion will be based on the sensitivity analysis of the developed costing model and spatial-economic optimization model where it can identify:
 - i. Feed-in-tariff of upgraded biogas into natural gas grid;
 - ii. Financing mechanisms for the construction of biogas plants and infrastructure.

1.5 Research Scope

Based on the intended research objectives, the scopes of the study are identified as below:

- 1. Conducting a thorough literature review on:
 - Current Malaysia RE and SWM policy development background that are related to biogas;
 - ii. Overview of biogas supply chain from potential biogas feedstock to different potential biogas utilisation with distribution methods;
 - iii. Research state-of-art on biomethane transportation through pipeline;
 - iv. Research state-of-art on systematic planning and optimisation of biomethane supply chain;
 - v. Current trend of biomethane FiT mechanism globally.
- 2. Developing operational model that studies the economic and technical feasibility of biomethane injection into the natural gas grid through pipeline. The specific scopes are:
 - Developing an Biomethane Injection Operational Model (BIOP) to identify the best scenario (residential, commercial or industrial) for biomethane injection;
 - ii. Conducting a case study, namely Seelong Sanitary Landfill Site with sensitivity analysis to assess the trade-off between pressure and demand of biomethane transportation through pipeline to different gas consumers.
- 3. Adopting and adapting BeWhere © model (Leduc, 2009), a spatial-techno economic optimisation model to identify the optimal biogas production, plant capacity and location in Malaysia context. The specific scopes are:
 - Gathering spatial explicit data on the availability of feedstock supply, cost of bio processing technology, energy demand and transportation network of Johor region;

- ii. Conducting sensitivity analysis based on different level of subsidy rationalization of natural gas, different biomethane price and different carbon price.
- 4. Developing Supply Chain Economic Assessment (SCEA) model to identify the optimal FiT rate for biomethane injection into the natural gas grid. The specific scopes include:
 - i. Identifying the initial FiT based on Net Present Value (NPV) calculation;
 - ii. Performing sensitivity analysis based on varying distances and plant capacities to evaluate its profitability from business perspective.

1.6 Significance of Study

Through answering the above described research objectives and addressing all the research scopes, this research contributes to the growth of a mature biogas market in Malaysia through the structural and systematic optimisation models. The details of the significance of the research are described below:

- This research contributes to the research state-of-art on biomethane transportation
 through pipeline. The new model BIOP evaluates the trade-off between pressure
 and demand when evaluating biomethane injection technical and economic
 feasibility into the gas grid.
- 2. The extended BeWhere © model (Leduc, 2009) marked the first model that is successfully implemented in Malaysia for renewable energy resources planning from the International Institute of Applied System Analysis (IIASA). It opens opportunities for the model to be further applied to the whole Malaysia, or even South East Asian countries through the ongoing Tropical Future Initiative (TFI).
- 3. The proposed research is aligned to the 11th Malaysian Plan 2016 2020 (2015) on increasing share of renewable energy in the country's power generation to 11% by 2020. The SCEA model will assist policy makers to further explore biogas

utilisation as an renewable energy through injection into the centralised natural gas grid, specifically in the context of fossil fuel heavily dependent Malaysia.

Publications contributing to this research can also be found in List of Publications section.

1.7 Thesis Outline

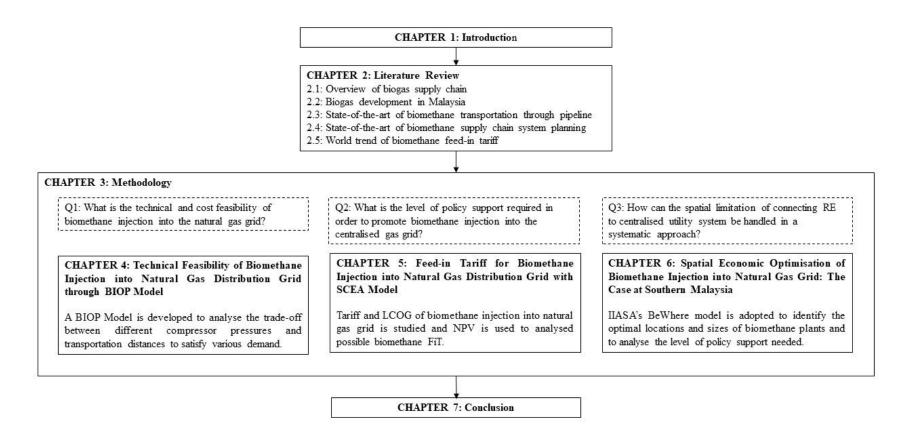


Figure 1.1 Thesis outline

REFERENCES

- Abushammala, M.F.M., Basri, N.E.A., Kadhum, A.A.H. (2009). Review on landfill gas emission to the atmosphere. *European Journal of Scientific Research*, *30*, 427–436.
- Afazeli, H., Jafari, A., Rafiee, S., & Nosrati, M. (2014). An investigation of biogas production potential from livestock and slaughterhouse wastes. *Renewable and Sustainable Energy Reviews*, *34*, 380-386.
- Ahmed, Y., Yaakob, Z., Akhtar, P., & Sopian, K. (2015). Production of biogas and performance evaluation of existing treatment processes in palm oil mill effluent (POME). *Renewable and Sustainable Energy Reviews*, 42, 1260-1278.
- Alves, F.S., Souza, J.N.M., Costa, A.L.H. (2016). Multi-objective design optimization of natural gas transmission networks. *Computers and Chemical Engineering*, 93, 212–220.
- Avcioğlu, A. O., & Türker, U. (2012). Status and potential of biogas energy from animal wastes in Turkey. *Renewable and Sustainable Energy Reviews*, 16(3), 1557-1561.
- Balaman, Ş. Y., & Selim, H. (2014). A network design model for biomass to energy supply chains with anaerobic digestion systems. *Applied Energy*, *130*, 289-304.
- Bekkering, J., Broekhuis, A.A., van Gemert, W.J.T., Hengeveld, E.J. (2013). Balancing gas supply and demand with a sustainable gas supply chain: A study based on field data. *Applied Energy*, 111, 842-852.
- Bekkering, J., Hengeveld, E.J., van Gemert, W.J.T., Broekhius, A.A. (2015). Will implementation of green gas into gas supply be feasible in the future? *Applied Energy*, *140*, 409-417.
- Bond, T., & Templeton, M.R. (2011). History and future of domestic biogas plants in the developing world. *Energy for Sustainable Development*, 15(4), 347–354.
- Bong, C.P.C., Ho, W.S., Hashim, H., Lim, J.S., Ho, C.S., Tan, W.S.P., Lee, C.T. (2017). Review on the renewable energy and solid waste management policies towards biogas development in Malaysia. *Renewable and Sustainable Energy Reviews*, 70, 988-998.

- BÖrjesson, M., Ahlgren, E.O. (2012). Cost-effective biogas utilization A modelling assessment of gas infrastructural options in a regional energy system. *Energy*, *48*, 212-226.
- Budzianowski, W. M. (2016). A review of potential innovations for production, conditioning and utilization of biogas with multiple-criteria assessment. *Renewable and Sustainable Energy Reviews*, 54, 1148-1171.
- Budzianowski, W.M., Brodacka, M. (2017). Biomethane storage: Evaluation of technologies, end uses, business models, and sustainability. *Energy Conversion and Management*, 141, 254–273.
- Budzianowski, W. M., & Budzianowska, D. A. (2015). Economic analysis of biomethane and bioelectricity generation from biogas using different support schemes and plant configurations. *Energy*, 88, 658-666.
- Campana, P.E., Leduc, S., Kim, M., Olsson, A., Zhang, J., Liu, J., Kraxner, F., McCallum, I., Li, H., Yan, J. (2017). Suitable and optimal locations for implementing photovoltaic water pumping systems for grassland irrigation in China. *Applied Energy*, 185, 1879-1889.
- Campton, M. (2018). No better time to end fuel subsidies than now. *Malaysiakini*. Retrieved from https://www.malaysiakini.com/letters/435154 (Accessed: 31 May 2019).
- Clean Development Mechanism (CDM) (2007). Project 0927: Landfill Gas utilisation at Seelong Sanitary Landfill, Malaysia. Retrieved from cdm.unfccc.int/Projects/DB/DNV-CUK1171399647.11/view (Accessed: 31 May 2019).
- Chin, M.J., Poh, P.E., Tey, B.T., Chan, E.S., Chin, K.L. (2013). Biogas from palm oil mill effluent (POME): Opportunities and challenges from Malaysia's perspective. *Renewable and Sustainable Energy Reviews*, 26, 717–726.
- Chinese, D., Patrizio, P., Nardin, G. (2014). Effects of changes in Italian bioenergy promotion schemes for agricultural biogas projects: Insights from a regional optimization model. *Energy Policy*, 75, 189-205.
- Cucchiella F., D'Adamo I. (2016). Technical and economic analysis of biomethane: A focus on the role of subsidies. *Energy Conversion and Management*, 119, 338-351.

- Demissiem, A., Zhu, W., Belachew, C.T. (2017). A multi-objective optimization model for biogas pipeline operations. *Computers and Chemical Engineering*, 100, 94-103.
- Dionne, D. (2013). Composting operations: which emission factors should be used? Enviro-access, GHG Experts. Retrieved from http://www.enviroaccess.ca/blog-en/2013/11/29/composting-operations-emission-factors-used/ (Accessed: 31 May 2019)
- Edenhofer, O., Pichs-Madruga, R., Sokona, Y., Farahani, E., Kadner, S., Seyboth, K., Adler, A., Baum, I., Brunner, S., Eickemeier, P., Kriemann, B., Savolainen, J., Schlömer, S., von Stechow, C., Zwickel, T. (eds.) (2014). *Climate Change 2014: Mitigation of Climate Change. Contribution of Working Group III to the Fifth Assessment Report of the Intergovernmental Panel on Climate Change.*New York: Cambridge University Press.
- Electric Power Research Institute (2006). Assessment of fuel gas cleanup systems for waste gas fueled power generation. California: EPRI.
- Energy Commission (2016a). Malaysia Energy Statistics Handbook 2016. Putrajaya: Energy Commission.
- Energy Commission (2016b). Peninsular Malaysia Piped Gas Distribution Industry Outlook 2016. Putrajaya: Energy Commission.
- Energy Commission (2016c). Piped Gas Distribution Industry Statistics 2015. Putrajaya: Energy Commission.
- Energy Commission (2017). Malaysia Energy Statistics Handbook. Putrajaya: Energy Commission.
- EPA (2018). Overview of Greenhouse Gases. Retrieved from https://www.epa.gov/ghgemissions/overview-greenhouse-gases#methane (Accessed: 31 May 2019).
- Eurostat (2017). Natural gas price statistics. Retrieved from https://ec.europa.eu/eurostat/statistics-explained/index.php?title=Natural_gas_price_statistics&oldid=363331 (Accessed on: 1 March 2019).
- Eusoff, N.S. (2018, September 18). Malaysia sets new goal of 20% clean energy generation by 2030. *The Edge Markets*, Retrieved from http://www.theedgemarkets.com/article/malaysia-sets-new-goal-18-clean-energy-generation-2030 (Accessed: 31 May 2019).

- Fagerström, A., Al Seadi, T., Rasi, S., Briseid, T, (2018). The role of Anaerobic Digestion and Biogas in the Circular Economy. Murphy, J.D. (Ed.) IEA Bioenergy Task 37, 2018: 8
- Fallde, M., & Eklund, M. (2015). Towards a sustainable socio-technical system of biogas for transport: the case of the city of Linköping in Sweden. *Journal of Cleaner Production*, 98, 17-28.
- Fauziah, S.H., Agamuthu, P. (2012). Trends in sustainable landfilling in Malaysia, a developing country. *Waste Management and Research*, *30*, 656–63.
- Fubara, T., Cecelja, F., Yang, A. (2018). Techno-economic assessment of natural gas displacement potential of biomethane: A case study on domestic energy supply in the UK. *Chemical Engineering Research and Design*, *131*, 193-213.
- Galileo Technologies (2014). Transport Technologies. Retrieved from https://www.galileoar.com/en/ (Accessed: 31 May 2019).
- Gardner, N., Manley, B.J.W., & Pearson, J.M. (1993). Gas emissions from landfills and their contributions to global warming. *Applied Energy*, 44(2), 165–174.
- Gas Malaysia Berhad (2017). Latest News 2017. Retrieved from gasmalaysia.com/index.php/news-features/latest-news-2017 (Accessed: 31 May 2019).
- Google Maps (2017). Seelong Sanitary Landfill. Retrieved from www.google.com.my/maps/place/Seelong+Sanitary+Landfill/@1.6041076,10 3.7047844,11z/data=!4m5!3m4!1s0x31da7ad0e69f17bf:0x6bac7e8f77e77259 !8m2!3d1.6598664!4d103.7197679?hl=en (Accessed: 31 May 2019).
- Green Tech Malaysia (2016). Annual Report 2015. Selangor: Malaysia Green Technology Corporation.
- Green Technology Financing Scheme (GTFS) (2016). GTFS Guideline. Retrieved from https://www.gtfs.my/page/gtfs-guideline (Accessed: 31 May 2019).
- Hamid, A.A., Ahmad, A., Ibrahim, M.H., Norulaini, N., Abdul, N. (2012). Food Waste
 Management in Malaysia Current situation and future management options.
 Journal of Industrial Research and Technology, 2, 36–9.
- Hashim, H. & Ho, W.S. (2011). Renewable energy policies and initiatives for a sustainable energy future in Malaysia. *Renewable and Sustainable Energy Reviews*, 15(9), 4780–4787.

- Hengeveld, E.J., Bekkering, J., Gemert, W.J.T., Broekhuis, A.A. (2016). Biogas infrastructures from farm to regional scale, prospects of biogas transport grids. *Biomass and Bioenergy*, 86, 43-52.
- Hengeveld, E. J., van Gemert, W. J. T., Bekkering, J., & Broekhuis, A. A. (2014). When does decentralized production of biogas and centralized upgrading and injection into the natural gas grid make sense? *Biomass and Bioenergy*, 67, 363-371.
- HÖhn, J., Lehtonen, E., Rasi, S., Rintala, J. (2014). A Geographical Information System (GIS) based on methodology for determination of potential biomasses and sites for biogas plants in southern Finland. *Applied Energy*, 113, 1-10.
- Hoo, P.Y., Hashim, H., Ho, W.S. (2018a). Opportunities and challenges: landfill gas to biomethane injection into natural gas distribution grid through pipeline. *Journal of Cleaner Production*, 175, 409–419.
- Hoo, P.Y., Hashim, H., Ho, W.S. (2019). Spatial-economic optimisation of biomethane injection into natural gas grid: the case at southern Malaysia. *Journal of Environmental Management*, 241, 603–611.
- Hosseini, S. E., & Wahid, M. A. (2015). Utilization of biogas released from palm oil mill effluent for power generation using self-preheated reactor. *Energy Conversion and Management*, 105, 957-966.
- How, B.S., Tan, K.Y., Lam, H.L. (2016). Transportation decision tool for optimisation of integrated biomass flow with vehicle capacity constraints. *Journal of Cleaner Production* 136(B), 197-223.
- ICESN (2017). Biogas Asia Pacific Forum. International Clean Energy and Sustainable Network, Singapore.
- Ishikawa, S., Iwabuchi, K., Komiya, M., Hara, R., & Takano, J. (2016). Electricity supply characteristics of a biogas power generation system adjacent to a livestock barn. *Engineering in Agriculture, Environment and Food*, 9(2), 165-170.
- International Energy Agency (IEA) (2013). Energy Technology System Analysis programme: Technology Brief P11 Biogas and Bio-syngas Production.
- International Energy Agency (IEA) (2018). Green Gas Facilitating a Future Green Gas Grid through the Production of Renewable Gas, IEA Bioenergy.
- International Gas Union (2015). *Biogas from Refuse to Energy*. Norway: International Gas Union.

- Johari, A., Ahmed, S.I., Hashim, H., Alkali, H., Ramli, M. (2012). Economic and environmental benefits of landfill gas from municipal solid waste in Malaysia. *Renewable and Sustainable Energy Reviews*, *16*(5), 2907-2912.
- Johari, A., Alkali, H., Hashim, H., Ahmed, S.I., Mat, R. (2014). Municipal solid waste management and potential revenue from recycling in Malaysia. *Modern Applied Science*, 8(4), 37–49.
- JPSPN (2015). Statistic of Landfill Category for Solid Waste Management. Retrieved from www.data.gov.my/data/ms_MY/dataset/jpspn-statistik-kategori-tapakpelupusan-sisa-pepejal-mengikut-negeri-tahun-2015 (Accessed: 31 May 2019).
- Jung, C., Park, J., & Song, S. (2015). Performance and NOx emissions of a biogasfueled turbocharged internal combustion engine. *Energy*, 86, 186-195.
- Jury, C., Benetto, E., Koster, D., Schmitt, B., & Welfring, J. (2010). Life Cycle Assessment of biogas production by monofermentation of energy crops and injection into the natural gas grid. *Biomass and Bioenergy*, 34(1), 54-66.
- Kamaruddin, S.B., Saidi, P.S. (2014). Carbon tax suitable for Malaysia. Retrieved from http://www.ukm.my/news/archive/tahun-2014/february-2014/carbon-tax-suitable-for-malaysia/ (Accessed: 31 May 2019).
- Karim, G., & Wierzba, I. (1992). Methane-carbon dioxide mixtures as a fuel. USA: SAE Technical Paper 921557.
- Kashani, A.H.A., Molaei, R. (2014). Techno-economical and environmental optimization of natural gas network operation. *Chemical Engineering Research and Design*, 92, 2106–2122.
- Khairuddin, N., Manaf, L.A., Hassan, M.A., Halimoon, N., Karim, W.A.W.A. (2015).
 Biogas Harvesting from Organic Fraction of Municipal Solid Waste as a
 Renewable Energy Resource in Malaysia: A Review. *Polish Journal of Environmental Studies*, 24(4), 1477-1490.
- Khan, I.U., Othman, M.H.D., Hashim, H., Takeshi, M., Ismail, A.F., Arzhandi, M.R.D., Azelee, I.W. (2017). Biogas as a renewable energy fuel A review of biogas upgrading, utilisation and storage. *Energy Conversion and Management*, 150, 277-294.
- Khor, C.S. & Lalchand, G. (2014). A review on sustainable power generation in Malaysia to 2030: Historical perspective, current assessment, and future strategies. *Renewable and Sustainable Energy Reviews*, 29, 952-960.

- Kim, K., Park, H., Kim, H. (2017). Real options analysis for renewable energy investment decisions in developing countries. *Renewable and Sustainable Energy Reviews*, 75, 918-926.
- Kimpton, S.K., Brown, M.J. (2010). Answer to the call for tender on gas quality phase 1 of the mandate M/400. GASQUAL.
- Kingdom of BioEnergy. (2017). History of Biogas 1. Retrieved from http://www.kingdombio.com/history1.html (Accessed: 30 April 2018).
- Krich, K., Augenstein, D., Batmale, J.P., Benemann, J., Rutledge, B., Salour, D. (2005). Biomethane from dairy waste a sourcebook for the production and use of renewable natural gas in California. Retrieved from California Institute for Energy and Environment (CIEE) Website https://uc-ciee.org/additional-documents/8/420/121/nested (Accessed: 31 May 2019).
- Kumaran P, Hephzibah D, Sivasankari R, Saifuddin N, Shamsuddin A.H. (2016). A review on industrial scale anaerobic digestion systems deployment in Malaysia: Opportunities and challenges. *Renewable and Sustainable Energy Reviews*, 56, 929-940.
- Lam, H.L., Ng, W.P.Q., Ng, R.T.L., Ng, E.H., Aziz, M.K.A., Ng, D.K.S. (2013). Green strategy for sustainable waste-to-energy supply chain. *Energy*, *57*, 4–16.
- Larsson, M., Grönkvist, S., & Alvfors, P. (2015). Upgraded biogas for transport in Sweden effects of policy instruments on production, infrastructure deployment and vehicle sales. *Journal of Cleaner Production*, 112(5), 3774 3784.
- Laurie, J.S. (2017, January 30). Satellite data confirm annual carbon dioxide minimum above 400 ppm. Retrieved from https://climate.nasa.gov/news/2535/satellite-data-confirm-annual-carbon-dioxide-minimum-above-400-ppm/ (Accessed: 31 May 2019).
- Leduc, S., Starfelt, F., Dotzauer, E., Kindermann, G., McCallum, I., Obersteiner, M., Lundgren, J. (2010). Optimal location of lignocellulosic ethanol refineries with polygeneration in Sweden. *Energy*, 35, 2709-2716.
- Leduc, S. (2009). Development of an optimization model for the location of biofuel production plants. Lulea University of Technology. ISBN 978-91-86233-48-8

- Li, H., Larsson, E., Thorin, E., Dahlquist, E., Yu, X. (2015). Feasibility study on combining anaerobic digestion and biomass gasification to increase the production of biomethane. *Energy Conversion and Management*, 100, 212-219.
- Lim, X., Lam, W., Hashim, R. (2015). Feasibility of marine renewable energy to the Feed-in Tariff system in Malaysia. *Renewable and Sustainable Energy Reviews*, 49, 708–719.
- Loh, S. K., & Choo, Y. M. (2013). Prospect, challenges and opportunities on biofuels in Malaysia in Pogaku, R., Sarbatly, R.H. (eds) *Advances in Biofuels*. US: Springer US, pp. 3–14.
- Loh, S.K., Nasrin, A.B., Azri, S.M., Adela, B.N., Muzzammil, N., Jay, D., Eleanor, R.A.S., Lim, W.S., Choo, Y.M., Kaltschmitt, M. (2017). First Report on Malaysia's experiences and development in biogas capture and utilization from palm oil mill effluent under the Economic Transformation Programme: Current and future perspectives. *Renewable and Sustainable Energy Reviews*, 74, 1257–1274.
- Lim, X.L., Lam, W.H., Hashim, R. (2015). Feasibility of marine renewable energy to the Feed-in Tariff system in Malaysia. *Renewable and Sustainable Energy Reviews*, 49, 708-719.
- Liou, H.M. (2015). Comparing feed-in tariff incentives in Taiwan and Germany. Renewable and Sustainable Energy Reviews, 50, 1021-1034.
- Loh, S.K., Nasrin, A.B., Azri, S.M., Adela, B.N., Muzzammil, N., Jay, T.D. (2017). First report on Malaysia's experiences and development in biogas capture and utilization from palm oil mill effluent under the Economic Transformation Programme: Current and future perspectives. *Renewable and Sustainable Energy Reviews*, 74, 1257–74.
- Lönnqvist, T., Silveira, S., & Sanches-Pereira, A. (2013). Swedish resource potential from residues and energy crops to enhance biogas generation. *Renewable and Sustainable Energy Reviews*, 21, 298-314.
- Lönnqvist, T., Sanches-Pereira, A., & Sandberg, T. (2015). Biogas potential for sustainable transport a Swedish regional case. *Journal of Cleaner Production*, 108, Part A, 1105-1114.

- Mabee, W.E., Mannion, J., Carpenter, T. (2012). Comparing the feed-in tariff incentives for renewable electricity in Ontario and Germany. *Energy Policy*, 40, 480-489.
- MaCGDI (2010). Malaysia Geoportal. Retrieved from http://www.mygeoportal.gov.my/ (Accessed: 31 May 2019).
- Malaysia's Open Data Portal (2017). Population and Demographic Statistics, Malaysia. Retrieved from www.data.gov.my/data/en_US/dataset/population-and-demographic-statistics-malaysia (Accessed: 31 May 2019).
- Mao, G., Zou, H., Chen, G., Du, H., & Zuo, J. (2015). Past, current and future of biomass energy research: A bibliometric analysis. *Renewable and Sustainable Energy Reviews*, 52, 1823-1833.
- Maulud, A.L., & Saidi, H. (2012). The Malaysian Fifth Fuel Policy: Re-strategising the Malaysian Renewable Energy Initiatives. *Energy Policy*, 48, 88–92.
- Menon, E.S. (2005). Gas Pipeline Hydraulics. Florida: Taylor & Francis Group.
- Metcalf, E., Eddy, H. (2003). *Wastewater engineering: treatment and reuse*. New Delhi: Tata McGraw-Hill Publishing Company Limited (4th edition).
- Moh, Y.C., Latifah, A.M. (2014). Overview of household solid waste recycling policy status and challenges in Malaysia. *Resource Conservation and Recycling*, 82, 50–61.
- Moh, Y.C., Latifah, A.M. (2017). Solid waste management transformation and future challenges of source separation and recycling practice in Malaysia. *Resources, Conservation and Recycling, 116,* 1–14.
- MPOB (2014a). National Biogas Implementation (EPP 5). Selangor: Malaysia Palm Oil Board.
- MPOB (2014b). Oil Palm & The environment, Malaysian palm oil board Retrieved from http://www.mpob.gov.my/en/palm-info/environment/520-achievements (Accessed: 31 May 2019).
- MPOC (2016). Annual Report 2016. Selangor: Malaysia Palm Oil Council (MPOC).
- Noorollahi, Y., Kheirrouz, M., Asl, H. F., Yousefi, H., & Hajinezhad, A. (2015). Biogas production potential from livestock manure in Iran. *Renewable and Sustainable Energy Reviews*, 50, 748-754.
- National Renewable Energy Laboratory (NREL) (2010). A Policymaker's Guide to Feed-in Tariff Policy Design.

- O'Shea, R., Wall, D., Kilgallon, I., Murphy, J.D. (2016). Assessment of the impact of incentives and of scale on the build order and location of biomethane facilities and the feedstock they utilise. *Applied Energy*, 182, 394-408.
- Oh, T.H. & Chua, S.C. (2010a). Energy efficiency and carbon trading potential in Malaysia. *Renewable and Sustainable Energy Reviews*, 14, 2095-2103.
- Oh, T.H., Pang S.Y., Chua, S.C. (2010b). Energy policy and alternative energy in Malaysia: issues and challenges for sustainable growth. *Renewable and Sustainable Energy Reviews*, 14, 1241-1252.
- Olsson, L., & Fallde, M. (2015). Waste(d) potential: a socio-technical analysis of biogas production and use in Sweden. *Journal of Cleaner Production*, 98, 107-115.
- Open Street Map (2016). Osm2Shp. Retrieved from http://osm2shp.ru/index.php?isLike (Accessed: 31 May 2019).
- Othman, M.N., Lim, J.S., Theo, W.L., Hashim, H., Ho, W.S. (2017). Optimisation and targeting of supply-demand of biogas system through gas system cascade analysis (GASCA) framework. *Journal of Cleaner Production*, *146*, 101-115.
- Patrizio, P., Leduc, S., Chinese, D., Dotzauer, E., & Kraxner, F. (2015). Biomethane as transport fuel A comparison with other biogas utilization pathways in northern Italy. *Applied Energy*, 157, 25-34.
- Patrizio, P. (2016). Prospects for agricultural biogas as a Vehicle Fuel in northern Italy.
- Pereira, C.P.P., Slingerland, M., van Lier, J.B., Rabbinge, R. (2013). *Anaerobic digestion as a key technology for biomass valorization: contribution to the energy balance of biofuel chains*, in Wellinger, A., Murphy, J., Baxter, D. (eds.) *The biogas handbook science, production and applications*. Philadelphia: Woodhead Publishing Limited, pp. 166-188.
- PETRONAS Gas Berhad (PGB) (2016). Peninsular Gas Utilisation Transmission System. Malaysia: PETRONAS Gas Berhad.
- Rasiah, R., Al-Amin, A.Q., Ahmed, A., Filho, W.L., Calvo, E. (2016). Climate mitigation roadmap: assessing low carbon scenarios for Malaysia. *Journal of Cleaner Production*, 133, 272–283.
- RES LEGAL (2011). Legal sources on renewable energy. Retrieved from http://www.res-legal.eu/ (Accessed on: 1 March 2019)

- Rios, M., & Kaltschmitt, M. (2016). Electricity generation potential from biogas produced from organic waste in Mexico. *Renewable and Sustainable Energy Reviews*, *54*, 384-395.
- Ritzenhofen, I., Spinler, S. (2016). Optimal design of feed-in tariffs to stimulate renewable energy investments under regulatory uncertainty a real options analysis. *Energy Economics*, *53*, 76-89.
- Sahota, S., Shah, G., Ghosh, P., Kapoor, R., Sengupta, S., Singh, P., Vijay, V., Sahay, A., Vijay, V.K., Thakur, I.S. (2018). Review of trends in biogas upgradation technologies and future perspectives. *Bioresource Technology Reports*, 1, 79-88.
- Sarawak Energy (2013). Palm Oil Mill Effluent (POME). https://www.sarawakenergy.com/ (Accessed: 1 July 2018)
- Sarker, S., Lamb, J.J., Hjelme, D.R., Lien, K.M. (2018). Overview of recent progress towards in-situ biogas upgradation techniques. *Fuel*, 226, 686-697.
- SEDA (2016). Annual Report. Putrajaya: Sustainable Energy Development Authority (SEDA) Malaysia.
- SEDA. (2018a). Feed-in Tariff (FiT). Retrieved from http://www.seda.gov.my/ (Accessed: 31 May 2019).
- SEDA. (2018b). RE Installed Capacities. Retrieved from http://www.seda.gov.my/ (Accessed: 31 May 2019).
- SEDA (2018c). FiT Dashboard. Sustainable Energy Development Authority (SEDA) Malaysia. Retrieved from http://seda.gov.my/ (Accessed: 31 May 2019).
- Shuit, S.H., Tan, K.T., Lee, K.T., & Kamaruddin, A.H. (2009). Oil palm biomass as a sustainable energy source: A Malaysian case study. *Energy*, *34*(9), 1225–1235.
- Slegers, P.M., Leduc, S., Wijffels, R.H., van Straten, G., van Boxtel, A.J.B. (2015). Logistic analysis of algae cultivation. *Bioresource Technology* 179, 314-322.
- SIRIM Environmental Technology Research Centre (ETRC) (2014). Report for Palm Oil Mill Distribution in Malaysia. Selangor: SIRIM ETRC.
- Soreanu, G., Beland, M., Falletta, P., Edmonson, K., Svoboda, L., Al-Jamal, M., Seto, P. (2011). Approaches concerning siloxane removal from biogas A review. *Canadian Biosystems Engineering*, *53*, 8.1–8.18.

- Strantzali, E., & Aravossis, K. (2016). Decision making in renewable energy investments: A review. *Renewable and Sustainable Energy Reviews*, 55, 885-898.
- Sun, Q., Li, H., Yan, J., Liu, L., Yu, Z., Yu, X. (2015). Selection of appropriate biogas upgrading technology-a review of biogas cleaning, upgrading and utilisation. *Renewable and Sustainable Energy Reviews*, 51, 521-532.
- SWM (2016). Seelong Sanitary Landfill Biogas Assessment Report. Johor: Southern Waste Management.
- Tan, S.T., Hashim, H., Lim, J.S., Ho, W.S., Lee, C.T., Yan, J. (2014a). Energy and emissions benefits of renewable energy derived from municipal solid waste: Analysis of a low carbon scenario in Malaysia. *Applied Energy*, 136, 797–804.
- Tan, S.T., Hashim, H., Rashid, A.H.A., Lim, J.S., Ho, W.S., Jaafar, A.B. (2018). Economic and spatial planning for sustainable oil palm biomass resources to mitigate transboundary haze issue. *Energy*, 146, 169-178.
- Tan, S. T., Lee, C. T., Hashim, H., Ho, W. S., & Lim, J. S. (2014b). Optimal process network for municipal solid waste management in Iskandar Malaysia. *Journal* of Cleaner Production, 71, 48-58.
- Tongsopit, S. (2015). Thailand's feed-in tariff for residential rooftop solar PV systems: Progress so far. *Energy for Sustainable Development*, 29, 127-134.
- UNFCCC (2015a, 5 October). Paris Agreement Status of Ratification. Retrieved from https://unfccc.int/process/the-paris-agreement/status-of-ratification (Accessed: 31 May 2019).
- UNFCCC (2015b). Topic 4: Interaction between public and private for scaling-up funding and investments in climate resilience Green Technology Financing Scheme Malaysia. Retrieved from https://unfccc.int/files/cooperation_support/financial_mechanism/long-term_finance/application/pdf/t4_syed_ahmad_gtfs.pdf (Accessed: 31 May 2019).
- Wang, X., Lu, X., Yang, G., Feng, Y., Ren, G., & Han, X. (2016). Development process and probable future transformations of rural biogas in China. *Renewable and Sustainable Energy Reviews*, 55, 703-712.

- Weidenaar, T.D. (2011). Dutch gas distribution grid goes green: decision support tool for local biogas utilization. International Gas Union Research Conference, The Netherlands, Retrieved from https://core.ac.uk/download/pdf/11482010.pdf (Accessed: 31 May 2019).
- Weiland, P. (2010). Biogas production: current state and perspectives. *Applied microbiology and biotechnology*, 85(4), 849-860.
- Wellinger, A., Murphy, J., Baxter, D. (eds.) (2013). *The biogas handbook science, production and applications*. Philadelphia: Woodhead Publishing Limited.
- Wetterlund, E., Leduc, S., Dotzauer, E., Kindermann, G. (2012). Optimal localization of biofuel production on a European scale. *Energy*, *41* (1), 462–472.
- Wong, S.L., Ngadi, N., Abdullah, T.A.T., Inuwa, I.M. (2015). Recent advances of feed-in tariff in Malaysia. *Renewable and Sustainable Energy Reviews*, 41, 42-52.
- Wu, B., Sarker, B.R., Paudel, K.P. (2015). Sustainable energy from biomass: Biomethane manufacturing plant location and distribution problem. *Applied Energy*, 158, 597-608.
- Xu, C., Shi, W., Hong, J., Zhang, F., & Chen, W. (2015). Life cycle assessment of food waste-based biogas generation. *Renewable and Sustainable Energy Reviews*, 49, 169-177.
- Yacob, S., Hassan, M.A., Shirai, Y., Wakisaka, M., & Subash, S. (2006). Baseline study of methane emission from anaerobic ponds of palm oil mill effluent treatment. *Science of the Total Environment*, 366(1), 187–196.
- Yoshizaki, T., Shirai, Y., Hassan, M.A., Baharuddin, A.S., Abdullah, N.M.R., Sulaiman, A., & Busu, Z. (2012). Economic analysis of biogas and compost projects in a palm oil mill with clean development mechanism in Malaysia. *Environment, Development and Sustainability*, 14(6), 1065–1079.
- Zhang, C., Su, H., Baeyens, J., & Tan, T. (2014). Reviewing the anaerobic digestion of food waste for biogas production. *Renewable and Sustainable Energy Reviews*, 38, 383-392.