

COMPUTER-AIDED MODELLING FOR FLAVONOID SOLUBILITY  
PREDICTION USING COMBINED COSMO-RS AND UNIFAC

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*Specially dedicated to my beloved wife, daughters, son and family*

*Thanks for their endless love, support and encouragement*

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## ABSTRACT

Flavonoids are groups of molecules with a broad spectrum of pharmacological activities such as antioxidant, anti-bacterial, anti-carcinogenic and anti-inflammatory properties. From the pharmaceutical point of view, the effectiveness of these compounds is largely controlled by their solubility to obtain acceptable bioavailability with minimal side effects in effective therapeutic dosages. The study of flavonoid solubility in solvent is important for effective extraction and better understanding of their physicochemical properties. The experimental works for flavonoids solubility measurement is laborious, time-consuming and costly. As a result, there is limited data on the solubility of flavonoids for the processing of flavonoid-based products. The prediction of solubility via solid-liquid equilibrium thermodynamic model is the method of choice to overcome these drawbacks. Therefore, the main objective of this study was to develop a new UNIFAC-based model assisted by COSMO-RS for predicting the solubility of flavonoids in solvents. The methodology of this study can be summarised into four main stages, namely, (1) data collection and database development of pure components (fusion enthalpy and melting temperature) and mixture (solubility and activity coefficient) properties, (2) UNIFAC-based model development, (3) model validation, and (4) model application (case studies). The missing data were determined using modeling approach after the accuracy of the model has been verified. Melting temperature was determined using improved Marrero and Gani model using stepwise and simultaneous regression methods, and fusion enthalpy data were calculated using original Marrero and Gani model, while solubility was computed using COSMO-RS computer-aided tool. The solubility data were regressed to determine new UNIFAC interaction parameters applicable for the case of flavonoids. This solubility model was validated against four datasets, two datasets from experimental work involving baicalein and kaempferol in methanol, ethanol and 1-propanol at various temperatures between 298.15 to 373.15 K and another two compounds from the literature (luteolin and apigenin). The validation results showed better predictions for all four datasets with confidence level higher than 94 %. The model was applied to two case studies involving solvent selections for flavonoids extraction and crystallisation. From the results of these case studies, the model shows reasonable accuracy and predictive capability with high confidence level in estimating the solubilities of flavonoids. As a conclusion, this study has proven that the proposed combination of COSMO-RS computer-aided and UNIFAC approaches can offer a new and reliable model for solubility prediction of flavonoids, thereby time saving and cost effective for product design and development.

## ABSTRAK

Flavonoid merupakan sebatian molekul yang mengandungi aktiviti farmakologi dan tindak balas fisiologi yang menyeluruh melibatkan anti oksidan, anti bakteria, anti karsinogenik dan anti keradangan. Dalam bidang farmaseutikal, keberkesanan flavonoid untuk bioperolehan yang memuaskan, kesan sampingan yang minimum dan dos ubat yang efektif lazimnya dipengaruhi oleh kebolehlarutan sebatian. Kajian kebolehlarutan flavonoid sangat penting untuk memastikan proses pengekstrakan yang lebih efektif dan memahami sifat biofarmaseutikalnya. Walau bagaimanapun, eksperimen untuk menentukan kebolehlarutan flavonoid biasanya memerlukan masa, kos dan tenaga kerja yang tinggi. Ini mengakibatkan kurangnya data kebolehlarutan sebatian ini sedangkan ianya penting dalam pemprosesan produk berasaskan flavonoid. Salah satu cara yang digunakan untuk mengatasi masalah ini adalah melalui kaedah ramalan data kebolehlarutan menggunakan model termodinamik keseimbangan pepejal-cecair. Matlamat utama kajian ini adalah untuk menambahbaik model UNIFAC berbantuan perisian COSMO-RS bagi meramal data kebolehlarutan flavonoid dalam sesuatu pelarut. Kajian ini diringkaskan kepada empat peringkat, (1) pengumpulan data dan pembangunan pengkalan data melibatkan sifat komponen tulen (entalpi pelakuran dan suhu takat lebur) dan campuran komponen (kebolehlarutan dan pekali aktiviti), (2) pembangunan model berasaskan UNIFAC, (3) pengesahan model, dan (4) aplikasi model melalui kajian kes. Kelompongan data yang diperlukan boleh dikira menggunakan model yang telah dipastikan kejituaannya. Data suhu takat lebur dikira menggunakan model Marrero dan Gani yang telah ditambahbaik melalui kaedah regresi langkah demi langkah dan regresi serentak, entalpi pelakuran dikira menggunakan kaedah asal Marrero dan Gani, data kebolehlarutan pula dikira menggunakan COSMO-RS iaitu kaedah berbantuan komputer. Data kebolehlarutan dikira berulang kali bagi mendapatkan parameter interaksi baharu yang terbaik, sesuai untuk flavonoid. Model kebolehlarutan ini disahkan menggunakan empat set data; dua set data diambil daripada eksperimen yang dijalankan sendiri melibatkan kebolehlarutan *baicalein* dan *kaempferol* di dalam metanol, etanol dan 1-propanol pada suhu di antara 298.15 K ke 373.15 K manakala dua set data lagi diambil daripada literatur (*luteolin* dan *apigenin*). Keputusan pengesahan model bagi keempat-empat set data menunjukkan nilai ramalan yang baik dengan paras keyakinan lebih daripada 94%. Model ini diaplikasikan dalam dua kajian kes melibatkan pemilihan pelarut bagi pengekstrakan dan pengkristalan flavonoid. Melalui kedua-dua kajian kes ini, kemampuan model dalam membuat ramalan data yang jitu bagi kebolehlarutan flavonoid telah dibuktikan dengan paras keyakinan yang tinggi. Kesimpulannya, kajian ini membuktikan bahawa model baharu yang dikemukakan untuk meramal data kebolehlarutan flavonoid melalui pendekatan gabungan antara COSMO-RS dan UNIFAC mampu menjimatkan masa dan kos terutamanya berkaitan pembangunan dan rekabentuk produk.

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**LIST OF ABBREVIATIONS**

COSMO-RS	-	Conductor-like screening model for a real solvent
DFT	-	Density functional theory
DMSO	-	Dimethyl sulfoxide
DSC	-	Differential scanning calorimetry
GSE	-	General solubility equation
HPLC	-	High performance liquid chromatography
ICAS	-	Integrated Computer Aided System
JR	-	Joback and Reid
LLE	-	Liquid-liquid equilibrium
MG	-	Marrero and Gani
MSDS	-	Material safety data sheet
NIST	-	National Institute of Standards and Technology
NRTL	-	Non-Random Two Liquid
PXRD	-	Powder X-ray diffraction
QSAR	-	Quantitative structure-activity relationship
QSPR	-	Quantitative structure-property relationship
SLE	-	Solid-liquid equilibrium
SMILES	-	Simplified molecular-input line-entry system
UNIFAC	-	Universal Functional Activity Coefficient
VLE	-	Vapour-liquid equilibrium

## LIST OF SYMBOLS

$a_{mn}$	-	Adjustable binary interaction parameters between groups m and n
$A_i$	-	Group contributions of compound i
$A_j$	-	Group contributions of compound j
$A_H$	-	Slope of each empirical correlation for enthalpic term
$A_S$	-	Slope of each empirical correlation for entropic term
$B_H$	-	Intercept of each empirical correlation for enthalpic term
$B_S$	-	Intercept of each empirical correlation for entropic term
$H_{fus0}$	-	Universal constant of fusion enthalpy
$H_{fus1i}$	-	Fusion enthalpy contribution value of first order groups occurring in the compound
$H_{fus2j}$	-	Fusion enthalpy contribution value of second order groups occurring in the compound
$H_{fus3k}$	-	Fusion enthalpy contribution value of third order groups occurring in the compound
$n$	-	Number of consecutive repeat units in the series.
$N$	-	Total number of groups
$N_i$	-	Number of first order groups in the compound
$N_i$	-	Number of groups in which carbon element forms the centre of the group
$N_j$	-	Number of groups in which non-carbon element forms the center
$m_i$	-	Contribution of group i related to the enthalpy of melting
$M_j$	-	Number of second order groups in the compound
$M_w$	-	Molecular weight
$n_i$	-	Number of times a group i appears in a compound
$O_k$	-	Number of third order groups in the compound

$P_k$	-	Characterizes position factor
$q_i$	-	Van der Waals molecular volume of component i
$q_j$	-	Van der Waals molecular volume of component j
$Q_k$	-	Van der Waals surface area parameters
$R$	-	Ideal gas constant
$r_i$	-	Van der Waals molecular area of component i
$r_j$	-	Van der Waals molecular area of component j
$R_k$	-	Van der Waals volume parameters
$R^2$	-	Coefficient of determination
$T$	-	Temperature
$T_{m,i}$	-	Melting temperature of component i
$T_{mo}$	-	Universal constant of melting temperature
$T_{m1i}$	-	Melting temperature contribution value of first order groups occurring in the compound
$T_{m2j}$	-	Melting temperature contribution value of second order groups occurring in the compound
$T_{m3k}$	-	Melting temperature contribution value of third order groups occurring in the compound
$v_k^{(i)}$	-	Number of groups of k in component i
$x_i$	-	Solubility or mole fraction of component i
$X_j^{exp}$	-	Property experimental data
$X_j^{pred}$	-	Property predicted value
$\Delta C_{p,i}^{fus}$	-	Heat capacity of component i
$\Delta H_i^{fus}$	-	Fusion enthalpy of component i
$\Delta S_i^{fus}$	-	Total fusion entropy of component i
$\Delta S_{tot,i0}^{fus}$	-	Total fusion entropy of component i at 0 K
$\alpha$	-	Confidence level
$\sigma$	-	Rotational symmetry number of a compound
$\phi_i$	-	Segment fraction of component i
$\theta_i$	-	Area fraction of component i



$\Phi$	-	Molecular flexibility number of a compound
$\Theta_m$	-	Area fraction of group m
$\Theta_n$	-	Area fraction of group n
$\Gamma_k$	-	Residual activity coefficient of group k in the mixture
$\Gamma_k^{(i)}$	-	Residual activity coefficient of group k in a solution of pure component i.
$\gamma_i$	-	Activity coefficient of component i
$\gamma_i$	-	Activity coefficient of component i
$\gamma_i^C$	-	Combinatorial term of activity coefficient of component i
$\gamma_i^R$	-	Residual term of activity coefficient of component i
$\Psi_{mk}$	-	Boltzmann factor between groups m and k
$\Psi_{km}$	-	Boltzmann factor between groups k and m
$\Psi_{mn}$	-	Boltzmann factor between groups m and n

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## **CHAPTER 1**

### **INTRODUCTION**

#### **1.1 Introduction**

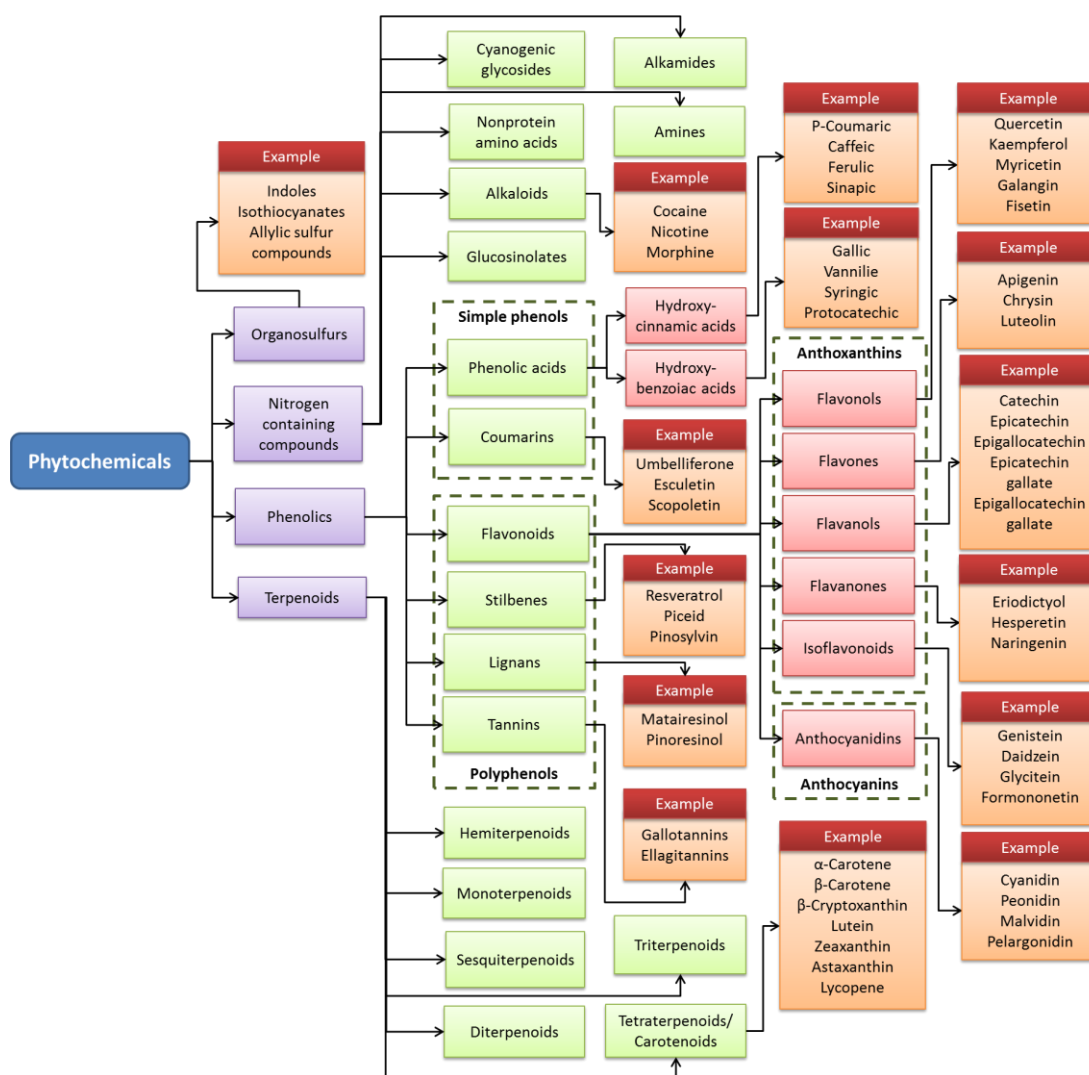
Flavonoids are widely used phytochemicals in the pharmaceutical, food, and pigment industries. This chapter provides an outlook of the flavonoid compounds followed by an introduction of the research background and problem statement. Next, the research objectives and the scope of this work related to the development of new UNIFAC-based model to predict the flavonoids solubility are described. Finally, this chapter highlights three (3) key contributions of this thesis that are relevant to the research field, and the potential application of the developed method in the pharmaceutical and bioproduct industries.

#### **1.2 Research Background**

Phytochemicals are chemical compounds extracted from plants. “Phyto” is the prefix derived from a Greek word, meaning plant. Phytochemicals are used to protect plants against bacteria, viruses, fungi, and other climate stimuli as well as to provide colour, aroma and flavour. Researchers have demonstrated that phytochemicals can be used to protect humans against diseases (Rao, 2003). Historically, phytochemicals was first consumed as a traditional medicine for many centuries and across civilisations, from the west to the east in the form of Greek medicine, Indian Ayurvedic medicine, Japanese Kampo medicine, traditional Chinese medicine

(represented by acupuncture and Chinese herbal medicine), and Unani medicine in the South Asia and Middle East (Mosihuzzaman and Choudhary, 2008). Evidence of herbal remedies being used by Neanderthal man around sixty thousand years ago was found in an uncovered burial site of a cave in northern Iraq in 1960 (Kunle *et al.*, 2012).

Phytochemicals usage for the prevention and treatment of various illnesses is drawing worldwide attention. The synthetic allopathic drugs may also cause unavoidable side-effects. Islam *et al.* (2015) reported that 121 active compounds currently being used are derived from plants. This makes up about 25 % from all drugs prescribed worldwide. It includes several well-known allopathic medicines such as morphine, digitoxin, quinidine, taxol, quinine, colchicine, digoxin, and L-hyoscyamine. It is believed that the therapeutic effects can be attributed to the bioactive compounds that exist naturally in plants. The process of tracing these bioactive compounds is known as phytochemical screening. The screening has revealed the presence of four phytochemical classes which are phenolics, terpenoids (Saxena *et al.*, 2013), nitrogen containing compounds (Wink, 2004) and organosulfurs (Vazquez-Prieto and Miatello, 2010) as the major group of phytochemicals in the successive extracts of different plants. A summary of the phytochemicals classification is shown in Figure 1.1. The classification may also be derived from their biosynthetic origin, such as terpenoids resulting from the condensation of a varying number of isoprene units formed through the mevalonate pathway. As a result, most phytochemical classification schemes are based on chemical structure definitions.



**Figure 1.1** Classification of phytochemicals

Flavonoids are one of the most studied compounds among the numerous classes of phytochemicals that are present in plants (Chaaban *et al.*, 2017) and known as one of the important plant constituents that are consumed in diet (Hertog *et al.*, 1992) and applied in medicine. They are believed to have many therapeutic capabilities and potential to reduce the risk of multiple diseases. They have been utilised to enhance human health via their multiple biological activities including antimicrobial (Cushnie and Lamb, 2005), anti-inflammatory (Yamamoto and Gaynor, 2001), antioxidant (Shahidi *et al.*, 1992), the prevention of osteoporosis (Migliaccio and Anderson, 2003) and anticancer functions (Jose *et al.*, 2014). Their potential role as anticancer agents have been intensely explored in the medication of breast, ovarian, cervical,

prostate cancer, and pancreatic (Liu *et al.*, 2010). Due to these vast potentials, flavonoids have driven the development of many processes for the manufacture of flavonoid derived products. The processes that are typically employed in the industrial production of flavonoids (pharmaceutical, nutraceutical, food etc.) are extraction, formulation and crystallisation. According to the new report published by Grand View Research, global demand for flavonoids market was valued at over USD 410.1 million in 2015 and is forecasted to reach above USD 1.06 billion by 2025 (Haven and Ranjan, 2017).

It is important to have fundamental physicochemical property data for the flavonoids in order to optimise these process designs. One of the most important properties that play an essential role in these processes is solubility. It is crucial to know the flavonoids solubility in various solvents to select the proper solvents and design an optimised production process. The solubility can be determined experimentally via solubility measurement techniques such as batch method (Jouyban *et al.*, 2001), flow column method (Wasik *et al.*, 1981), the potentiometric, the micro solubility self-calibrating direct UV, miniaturized shake-flask microtitre plate, the micro dissolution methods (Dressman and Reppas, 2007), gravimetric shake flask method (Liu *et al.*, 2014) and synthetic method (Wang *et al.*, 2006). The work on measurement of the flavonoid solubilities in solvents has been growing in the literature but the technical data is still insufficient to support the process design. As a matter of fact, experimental solubility measurement methods are expensive especially raw material cost, laborious, and often technically problems due to the lack of experience in analytical skills. For instance, in the shake flask method, saturated solutions are prepared at a certain temperature with a surplus of solid solute. The suspension is centrifuged or filtrated to ensure the solution is fully free from undissolved solute. Centrifugation or filtration steps are often conducted at a lower temperature than the saturation experiments, leading to the variance in the degree of precision and accuracy of obtained values.

Thus, one of the attractive directions is to employ the solid-liquid equilibrium (SLE) thermodynamic model. This model is commonly used for predicting solubility

through the relative importance between the melting properties (melting temperature and fusion enthalpy), heat capacity and activity coefficient. These critical data are needed to develop an efficient process model that can be integrated into process design methods similar to those that have been established for the petrochemical and palm-oil-based oleo-chemical industries (Mohammad Azmin *et al.*, 2016). The thermodynamic framework for solubility modelling suggested here is based on the Universal Functional-group Activity Coefficients (UNIFAC) correlation for estimating activity coefficients from group contributions. UNIFAC is a well-known model for the estimation of molecule activity coefficients in non-ideal mixtures developed by Fredenslund *et al.* (1975).

To date, research to establish solubility of flavonoids in solvents has been very scarce due to the lack of physicochemical property data. From the literature search, there is very little reported publication related to the flavonoids modeling and experimental works. Previously, Guo *et al.* (2007) predicted the flavonoids solubility in a broad variety of ionic liquids with over 1800 available structures which were investigated based on the conductor-like screening model for a real solvent (COSMO-RS) computation, while Chebil *et al.* (2007) used the Austin Model 1 method carried out in HyperChem 7 molecular simulation and visualization program for the prediction of flavonoids (quercetin, chrysin, rutin, naringenin, isoquercitrin and hesperetin) solubility. Hansen solubility parameters have also been applied for optimizing the solubility in extraction of flavonoids from grape and berry substrates (Srinivas *et al.*, 2009). In addition, Ferreira and Pinho (2012) applied NRTL-SAC to predict flavonoids solubility for apigenin, genistein, hesperetin and luteolin in pure solvent. Sevillano *et al.* (2014) proposed MPP-UNIFAC for estimating polyphenols using flavonoids and stilbenoids as a regression dataset. In fact, most of the flavonoids solubility predictions were simply correlated using non-predictive empirical models such as the Apelblat or Modified Apelblat equation such as for quercetin and quercetin dehydrate hesperetin (Liu and Chen, 2008), luteolin (Peng and Yan, 2009), (Srinivas *et al.*, 2010), genistein (Wu *et al.*, 2010), apigenin (Xiao *et al.*, 2010) and chrysin (Zhou *et al.*, 2014).

In this work, the flavonoids solubility data was generated using COSMO-RS related to quantum chemistry calculations since there are very limited experimental data in literature for parameter regression. Previously, the generated COSMO-RS data was compared with available literature data in preliminary study and the results were very promising for alcohol solvents. The produced COSMO-RS data was used for UNIFAC parameter regression. This combination of modeling between UNIFAC and COSMO-RS approaches is expected to contribute towards the establishment of the vital solubility database and prediction thermodynamic model of flavonoids.

Throughout this research, the questions that will be answered are as follows:

- i. Is there a systematic and effective framework to model the solubility of components such as flavonoids that are typically complex and have scarce physicochemical property data?
- ii. Can a thermodynamic SLE model approach be used to guide designers to find the optimum flavonoids solubility in extraction, formulation and crystallisation processes?
- iii. What are the relevant property relationships between a solvent and flavonoids to estimate their solubilities?
- iv. Can UNIFAC model combined with COSMO-RS be used to predict flavonoids solubility with less resources and effort?
- v. How accurate would be these models and predictive methods?

### **1.3 Problem Statement**

The solubility of the solutes in solvents plays a vital role in the operation and development of extraction, formulation and crystallisation process. Therefore, knowing the product solubility is a necessary method in optimising and designing those processes properly. However, there are currently very limited data available on the solubility of flavonoids that are vital for the design and optimisation of industrial processes. The work on flavonoid solubilities measurement has been growing in the



literature but the data is still inadequate to support the process design. It is also well-known that the flavonoid standards (raw materials) are quite expensive because of the typically small quantity of flavonoids that are recoverable from the appropriate sources. As a result, process design and optimisation tasks are currently performed on trial-and-error basis based on researchers' experiences through case studies (Aziz *et al.*, 2003). The disadvantage of the trial-and-error method is that the number of experimental repetitions is unknown and might require a lot of work and time. This will lead to high cost of raw materials, utilities, time, and labour.

Since solubility experiments are very expensive because of the raw materials cost, SLE thermodynamic model which allows for solubility predictions in solvents is of great importance for increasing extraction efficiency. A comprehensive database with solubilities, activity coefficient and pure component data (heat capacity, melting temperature and fusion enthalpy) is required for model development. Sometimes, error is quite high for the prediction of the melting temperature, especially for complex molecules. To improve the model, a regression on melting temperature data needs to be conducted specifically for flavonoids. Until now, no study has examined the potential of MG group contribution model for predicting melting temperature, particularly for flavonoids. Numerous models for the prediction of solubility have been developed such as the Hansen solubility parameter (Hansen, 1967), UNIFAC, COSMO-RS, - Non-Random-Two-Liquid (NRTL) (Renon and Prausnitz, 1969), the general solubility equation (GSE) (Ran *et al.*, 2001) and many more. One of the most commonly used and well-established methods is UNIFAC. Nevertheless, UNIFAC accuracy is depending on the contribution parameters determined by regression of experimental data collected in large databases.

One of the main issues which can be improved in UNIFAC prediction of flavonoids solubility is the regression data size of interaction parameters. A common point in the case of flavonoid molecules is that the experimental data are needed for the model parameters regression but the measurement is often expensive, time-consuming and may even be infeasible in some cases. COSMO-RS has been introduced as a full predictive model-based approach to produce the data for

UNIFAC interaction parameters regression. The main advantage of the COSMO-RS is that it uses only data from quantum chemical calculations, thus enabling predictions when there are no available experimental data. The model uses the sigma profile (a molecule-specific distribution of the charge density) as input for the calculation of solubility. The most time-consuming aspect of the method is the generation of sigma profiles, and also required quite expensive license to perform the software. To date, no study has used COSMO-RS to generate flavonoids solubility data for UNIFAC parameter regression. In UNIFAC, the parameters are determined with the contribution of the diverse functional groups in flavonoids. Even though the interaction parameters between those groups have been regressed from COSMO-RS data, they still can be applied to other flavonoids and solvents not evaluated in the initial dataset. UNIFAC strength lies on its predictive ability without the need of previous experimental effort.

Hence, there is a need to develop a combination of UNIFAC and COSMO-RS approach that could predict the solubility of flavonoids in solvents in high accuracy. This will indirectly contribute towards the development of high value flavonoids based product. Following is the problem statement of this research:

*“Given flavonoids with a set of solubility data, and each flavonoid solubility differs based on the range of temperature and solvent used, it is desired to study the relationship between solvent and solute, and develop UNIFAC-based model that can predict the solubility of flavonoids in solvents at different temperatures. In addition, the model developed must be fast, reliable, and cost-effective method to determine the solubility at any temperature for extraction, formulation and crystallisation of flavonoid components. This UNIFAC based model uses a computer aided approach (COSMO-RS) in generating the solubility data. The method involves development of COSMO-RS solubility for flavonoids, prediction of SLE pure properties and regression of new UNIFAC parameters. This UNIFAC based model then is verified with experimental work in order to validate the developed model in terms of accuracy and hence, reliability”.*

#### 1.4 Objective of the Study

The primary aim of this research is to establish new UNIFAC-based parameters and model in predicting the solubility of flavonoids in common solvents. The main objective is supported by four specific sub-objectives:

- i. To predict flavonoids solubility via solid-liquid equilibrium.
- ii. To develop a UNIFAC-based model to predict the activity coefficient that is a vital parameter to be used in solubility prediction of flavonoids.
- iii. To generate flavonoids solubility and activity coefficient data using COSMO-RS tool that is important in regression of UNIFAC interaction parameters.
- iv. To validate the developed UNIFAC-based solubility model through experimental study, as well as experimental data from the literature.
- v. To apply the developed UNIFAC-based model to related case studies.

#### 1.5 Scope of the Study

The scope of study contains:

- i. State-of-the-art review and analyses of flavonoids physicochemical property models (pure and mixture properties) and their connections in the SLE thermodynamic model.
- ii. Application of MG method in predicting the fusion enthalpy (vital property in SLE calculation) for flavonoids.
- iii. Improvement of MG melting temperature (vital property in SLE calculation) model for flavonoids by introducing new group contributions.
- iv. Development of fusion enthalpy and melting temperature (pure component properties) database, collected either from literature/ open database or calculated using MG models for unavailable published data.
- v. Development of solubility and activity coefficient (mixture properties) database, collected from literature for various solvents and computed using COSMO-RS for common alcoholic solvents (methanol, ethanol and 1-propanol) at temperature range from 298.15 to 373.15 K.

- vi. Regression of new UNIFAC interaction parameters using developed property database for flavonoids solubility
- vii. Solubility measurements for baicalein and kaempferol (in methanol, ethanol and 1-propanol at 298.15 to 373.15 K) using shake flask method for the purpose of validation of the UNIFAC based model.
- viii. Improvement of processes in extraction and crystallisation through solvent selection as case studies.

## **1.6 Significance of the Study**

Due to the time and cost intensiveness of performing temperature-dependent measurements for many different binary systems, the availability of a reliable method to predict this property is of foremost importance. Therefore a fully predictive model, able to well characterise the behaviour of such solubility systems, would be a smart alternative.

This study would be of significant interest to scholars, as well as practitioners, particularly in the efficient design of flavonoid products and processes to produce high value products in Malaysia. In addition, the understanding of the concept of solubility provides promising commercial benefits for industry. From a practice standpoint, this study is relevant and timely, especially for the pharmaceuticals, cosmetics and food sector.

## **1.7 Contributions of the Study**

The key specific contributions of this study are compiled as follows:

- i. Creation of flavonoids physicochemical property database: Flavonoid databases including pure component (melting temperature (from open

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