RELIABILITY OF INDIRECT TENSILE STRENGTH TEST ON HOMOGENOUS MATERIAL USING FINITE ELEMENT METHOD

FIRAS AHMED IBRAHIM KHALFALLA

A project report submitted in fulfilment of the requirements for the award of degree of Master of Engineering (Geotechnics)

> Faculty of Civil Engineering Universiti Teknologi Malaysia

> > JUNE 2016

Dedicated to my beloved grandfather, grandmother, parents, cousins and friends, for their endless support and prayers

ACKNOWLEDGEMENT

All thanks and praise is due to Allah the Lord of the world, the source of all knowledge, master of the Day of Judgment who among His favours created me, nourished me, spares my life up to this moment and above all bestowed on me the mental ability to withstand all academic challenges. May His peace and blessings be upon our prophet Muhammad (SAW).

With immense and sincere gratitude, I wish to commend the huge efforts of my project supervisor Dr. Rini Asnida Binti Abdullah, for her commitments and scholarly advice to make this work a reality. My immediate colossal gratitude goes to Assoc. prof Mohd For bin Mohd Amin for his immense contribution.

I am greatly indebted to my parents for their wise counsel, sympathetic ear and unending supports up to this level of my life. You are always there for me. My immediate warm and sincere gratitude goes to my brother and sisters (Samer, Rasha, Lina & Reel).

Lastly, worth of commendations is my close friends Salah Ismail & Umar Ali for their endless support, encouragement and patience throughout the duration of this project.

ABSTRACT

The difficulties associated with performing a direct tensile test on a rock specimen have led to a number of indirect methods for assessing the tensile strength. This study focuses on the influence of the contact area between loading plates and the sample on the stress distribution, deformations and cracks initiation within homogenous material (Acrylic) disc samples subjected to indirect tensile loading by Brazilian testing with flattened plates. Finite element software of RS2 from Rocscience was utilized to simulate the condition and compared with the laboratory testing to generate gain in depth understanding of the Brazilian test. The analysis showed that the indirect tensile strength dramatically decreased as the contact area increased. Furthermore, from the simulation work, it is observed that cracks initiates as points near to the loading plates rather than centre, this condition occurred due to the induced shear stresses initiate near the flattened loading plates.

ABSTRAK

Masalah yang berkaitan dengan ujikaji tegangan langsung ke atas spesimen batu telah membawa kepada beberapa kaedah tidak langsung untuk menilai kekuatan tegangan. Kajian ini memberi tumpuan kepada pengaruh kawasan sentuhan antara beban plat dan sampel pada agihan tegasan, anjakan dan permulaan retakan dalam bahan homogenus sampel iaitu akrilik. Sampel yang berbentuk cakera ini tertakluk kepada beban tegangan tidak langsung dengan menggunakan ujian Brazilian dengan plat rata. Perisian kaedah unsur terhingga, RS² dari Rocscience telah digunakan dalam simulasi dan kemudiannya dibandingkan dengan ujian makmal untuk menjana pemahaman yang mendalam bagi kaedah ujikaji Brazilian. Hasil analisis menunjukkan bahawa kekuatan tegangan tidak langsung menurun secara dramatik apabila kawasan sentuhan meningkat. Hasil simulasi juga membuktikan bahawa retakan bermula berhampiran dengan beban plat dan bukannya dari pusat sampel, keadaan ini berlaku disebabkan oleh tegasan ricih di mana tegasan bermula berhampiran dengan plat beban yang berbentuk rata.

TABLE OF CONTENTS

СНАРТ	TER TITLE	PAGE
DECLA	ARATION	iii
DEDIC	ATION	iv
ACKNO	DWLEDGEMENT	v
ABSTR	ACT	vi
ABSTR	AK	vii
TABLE	OF CONTENTS	viii
LIST O	F TABLES	xi
LIST O	F FIGURES	xii
LIST O	F APPENDICES	xiv
1	INTRODUCTION	1
	1.1 Introduction	1
	1.2 Problem Statement	2
	1.3 Research Aim and Objectives	2
	1.4 Scope of Study	3
2	LITERATURE REVIEW	4
	2.1 Introduction	4
	2.2 Rocks Stresses and Deformations	5
	2.3 Rock Anisotropy	6
	2.4 Rock Tensile strength	7
	2.4.1 Direct Tensile Strength Test	9
	2.4.2 Indirect Tensile Strength Test (Brazilian Test)	11

		2.4.2.1 Development of the Brazilian Test in Rock	
		Mechanics Applications	13
		2.4.2.2 Crack Initiation under Compressive Loading	17
		2.4.2.3 Mathematical model of determining stress and	
		strain distribution	18
	2.5	Numerical Methods in Rocks Mechanics	23
		2.5.1 The FEM and related methods	26
3	RE	SEARCH METHODOLOGY	29
	3.1	Introduction	29
	3.2	Laboratory work	30
		3.2.1 Density Test	31
		3.2.2 Uniaxial Compression Strength	32
		3.2.3 Indirect tensile (Brazilian) Test	33
	3.3	Testing Equipment	35
		3.3.1 Tinius Olsen Super "L" Hydraulic Universal Testing	
		Machine.	36
		3.3.2 Load cell	38
		3.3.3 Spherical Seating	38
		3.3.4 Displacement Transducer	39
		3.3.5 Data logger	39
	3.4	Testing Method	40
	3.5	FEM analysis by Rocsceince RS2	41
4	RE	SULTS AND DISSCUSSIONS	44
	4.1	Introduction	44
	4.2	Laboratory tests results	44
		4.2.1 Density Test	45
		4.2.2 UCS Test results	45
		4.2.3 Brazilian Test results	47
	4.3	FEM results	49
		4.3.1 Stress distribution	49
		4.3.2 Cracks (yielded elements) evolution process	52
		4.3.3 Deformations	52

5	CONCLUSION	56
	5.1 Introduction	56
	5.2 Conclusions	56
	5.3 Recommendations	57

REFERENCES

59

LIST OF TABLES

TABLE NO.	TITLE	PAGE
.2.1	Developmental timeline of the Brazilian test on rocks	
	(1943–2011), modified from Li & Wong (2012).	14
3.1	Dimensions (height and diameter) of UCS cylindrical	
	samples	33
3.2	Dimension (height and diameter) of disc shaped samples	35
4.1	Density test results	45
4.2	UCS test results	46
4.3	Brazilian test results	47

LIST OF FIGURES

FIGURE N	O. TITLE	PAGE
2.1	Shear failure in a solid disk.	9
2.2	Direct tension testing arrangements using a split grips for	
	dog-bone shaped specimens (shape described by Hoek	
	1964), b glued end caps for cylindrical specimens (ISRM	
	1978).	10
2.3	Typical Brazilian tensile test loading configurations: (a)	
	flat loading platens, (b) flat loading platens with two small-	
	diameter steel rods, (c) flat loading platens with cushion,	
	and (d) curved loading jaws	12
2.4	Different methods of determining crack initiation (CI) and	
	crack propagation (CD) thresholds during a compression	
	test. CC crack closure, Vol volumetric, ITLS inverse	
	tangent lateral stiffness, and AE acoustic emission	18
2.5	Orthotropic circular disk under diametrical compression.	19
2.6	Relation between the direction of principal elastic axis $E1$	
	and the direction of maximum principal strain. (Tsutsumi	
	2010)	19
2.7	The four basic methods, two levels, and hence eight	
	different approaches to rock mechanics modelling and	
	providing a predictive capability for rock engineering	
	design (Jing and Hudson, 2002).	25
3.1	Research stages flow chart	30
3.2	Density Test	31
3.3	Labelled Cylindrical Acrylic samples for UCS test.	32
3.4	Attached strain gauge on UCS sample	33

3.5	Labelled disc shaped Acrylic samples (painted with black	
	for other purposes)	34
3.6	Attached strain gauges on disk shaped sample	35
3.7	Tinius Olsen Super 'L' Hydraulic Universal Testing	
	Machine	37
3.8	Power pack of Tinius Olsen	37
3.9	Model 602H hand-held remote control (Tinius Olsen)	38
3.10	Load cell, spherical seated platen and displacement	
	transducer	39
3.11	Data logger	40
3.12	Setting the properties of Acrylic	41
3.13	Geometry of Brazilian Test simulation in RS2	42
3.14	Boundary conditions of Brazilian Test simulation in RS ²	43
3.15	Generating and setting the mesh	43
4.1:	stress-strain relationship of the three tested Acrylic samples	46
4.2	Brazilian test set up	47
4.3	relationship between Brazilian tensile strength and contact	
	area for Acrylic samples	48
4.4	relationship between vertical strain and loading at the	
	centre of Acrylic sample	48
4.5:	vertical stresses distribution along the vertical sample	
	diameter	49
4.6	horizontal stresses distribution along the horizontal sample	
	diameter	50
4.7	(a) horizontal stresses distribution for 8% contact area, (b)	
	& (c) showing horizontal stresses distribution before and	
	after failure respectively	51
4.8	relationship between horizontal stresses and vertical	
	displacement at the centre of the sample	53
4.9	yielded elements evolution of Acrylic samples: a 0%, b 4%	
	and c 8% of contact area	54
4.10	vertical strains distribution, a 0%, b 4% and c 8% of	
	contact area	55

LIST OF APPENDICES

Appendix A: UCS test results Appendix B: Brazilian test results

CHAPTER 1

INTRODUCTION

1.1 Introduction

The last two decades have seen a growing trend towards the construction of tunnels in civil infrastructures. However the tensile strength of rocks has a pivotal role in controlling the failure of tunnels roofs because rocks are much weaker in tension than in compression.

A rock's tensile strength is much less than its compressive strength, so rock breakage in rock engineering is mainly caused by the relatively low tensile strength and hence attention has been paid to the methods for measuring the tensile strength of rock. However, the tensile strength is usually measured in an indirect way, rather than directly, because of difficulties in implementing the direct tensile strength test. Furthermore, the tensile strength is a key parameter for determining the load bearing capacity of rocks, their deformation, damage and fracturing, crushing, etc., and is used to analyse the stability and serviceability of rock structures. Therefore, tensile strength is frequently used as key input parameter in many applications in civil engineering, mining and petroleum engineering. There are many risks that need to be mitigated/minimized in tunnels design due to the complex geological conditions, uncertainties and difficulties in determining in advance the actual geology and the behaviour of geotechnical structures.

1.2 Problem Statement

Brazilian test has been practised in obtaining the tensile strength of the rock indirectly. Stress and deformability undergo during the test reflected by the total contact area between the sample and loading platen. This study is essential in understanding the deformation behaviour of homogenous material under tension. Analytical study shows that the tensile stress generated near the loading plates is influenced by the contact area between the loading plates and the specimen in diametrical compression test (Tsutsumi, 2010), a verification on the physical model and numerical simulation will gain in depth understanding of this simple Brazlian test.

1.3 Research Aim and Objectives

The aim of this study is to assess the reliability of tensile strength obtained from diametrical compression test on homogenous material (Acrylic). The objectives of the study are as follows:

1. To understand the mechanics of tensile stress under Brazilian test.

- To perform the Brazilian test on Acrylic with different contact areas of 0%, 4% and 8%.
- To generate numerical modelling of Brazilian test in finite element model of RS² in order to study the stress/ strain distribution and cracks evolution inside the Acrylic sample model.

1.4 Scope of Study

The scope of this study will include aspects as below:

- 1. The laboratory tests that will be conducted are; Density test, UCT and Brazilian Test with different contact areas.
- 2. Testing will be carried out on artificial homogenous material of acrylic.
- 3. Results obtained will be used to create a model using FEM software to study the stress/strain distribution and cracks evolution inside the Acrylic sample.

REFERENCES

- Akazawa T (1943) New test method for evaluating internal stress due to compression of concrete: the splitting tension test. J Japan Soc Civil Eng 29:777–787
- Belytschko T, Black T (1999). *Elastic crack growth in finite elements with minimal re-meshing*. Int J Numer Methods Eng 1999;45:601–20.
- Belytschko T, Organ D, Gerlach C. (2000) Element-free Galerkin methods for dynamic fracture in concrete. Comput Methods Appl Mech Eng 2000;187:385–99
- Carneiro FLLB (1943) A new method to determine the tensile strength of concrete. In: Paper presented at the Proceedings of the 5th meeting of the Brazilian Association for Technical Rules ("Associac,a[°]o Brasileire de Normas Te'cnicas—ABNT"), 3d. Section
- D. W. Hobbs (1963), The Tensile Strength Of Rocks, Int. J. Rock Mech. Mining Sci. Vol. I, Pp. 385-396.
- Dinh Quocdan, Heinzkonietzky &Martinherbst (2012), Brazilian Tensile Strength Tests On Some Anisotropic Rocks, International Journal Of Rock Mechanics & Mining Sciences 58 (2013) 1–7.
- Diyuan Li & Louis Ngai Yuen Wong (2012), The Brazilian Disc Test for Rock Mechanics Applications: Review and New Insights, Rock Mech Rock Eng (2013) 46:269–287
- Erarslan N, Liang ZZ, Williams DJ (2011) Experimental and numerical studies on determination of indirect tensile strength of rocks. Rock Mech Rock Eng. doi:10.1007/s00603-011-0205-y
- Fairhurst C (1961) Laboratory measurements of some physical properties of rock. In: Proceedings of the fourth symposium on rock mechanics. Pennsylvania, USA
- Feng Dai and Kaiwen Xia (2010), Loading Rate Dependence of Tensile Strength Anisotropy of Barre Granite, Pure Appl. Geophys. 167 (2010), 1419–1432

- Flavio Lanaro, Toshinori Sato, Ove Stephansson (2009), Microcrack modelling of Brazilian tensile tests with the boundary element method, International Journal of Rock Mechanics & Mining Sciences 46 (2009) 450–461
- Huang, Y. G., et al. "Semi-analytical and Numerical Studies on the Flattened Brazilian Splitting Test Used for Measuring the Indirect Tensile Strength of Rocks." Rock Mechanics and Rock Engineering 48.5 (2015): 1849-1866.
- Jing L., Hudson J.A (2002) Numerical methods in rock mechanics. International Journal of Rock Mechanics & Mining Sciences 39 (2002) 409–427.
- Li C, Wang CY, Sheng J, (1995) Proceedings of the First International Conference on Analysis of Discontinuous Deformation (ICADD-1). Chungli, Taiwan: National Central University, 1995.
- Li S, Qian D, Liu WK, Belytschko T. (2001) a mesh free contact detection algorithm. Compute Methods Appl Mech Eng 2001;190:3271–92.
- Matthew A. Perras & Mark S. Diederichs (2014), A Review of the Tensile Strength of Rock: Concepts and Testing, Geotech Geol Eng (2014) 32:525–546 DOI 10.1007/s10706-014-9732-0
- Mellor M, Hawkes I (1971) Measurement of tensile strength by diametral compression of discs and annuli. Eng Geol 5(3):173-225. doi:10.1016/0013-7952(71)90001-9
- Nazife Erarslan & Davidjohnwilliams (2011), Experimental, Numerical And Analytical Studies On Tensile Strength Of Rocks, International Journal Of Rock Mechanics & Mining Sciences 49 (2012) 21–30.
- Standard Test Method for Splitting Tensile Strength of Intact Rock Core Specimens, ASTM D3967 – 08
- T. Tsutsumi (2010), Method Of Determination Of Orthotropy Ratio And Principal Material Direction For Orthotropic Rock Material With Diametrical Compression Test, Harmonising Rock Engineering And The Environment – Qian & Zhou (Eds)Taylor & Francis Group, London, Isbn 978-0-415-80444-8
- Tan, Xin, et al. "Brazilian tests on transversely isotropic rocks: laboratory testing and numerical simulations." Rock Mechanics and Rock Engineering48.4 (2015): 1341-1351.

- Wan RC. (1990) *the numerical modeling of shear bands in geological materials*. Ph.D. thesis, University of Alberta, Edmonton, Alberta, 1990.
- Wang G, Yuan J (1997) A new method for solving the contact-friction problem. In: Yuan, editor. Computer methods and advances in geomechanics, vol. 2. Rotterdam: Balkema, 1997. p. 1965–7.
- Yu, Yong, Jianxun Zhang, and Jichun Zhang. "A modified Brazilian disk tension test." International Journal of Rock Mechanics and Mining Sciences46.2 (2009): 421-425.
- Z. T. Bieniawski & I. Hawkes (1978), Suggested Methods For Determining Tensile Strength Of Rock Materials, Int. J. Rock Mech. Min. Sci. & Geomech. Abstr. Vol. 15, Pp. 99-103.
- Zhang X, Lu M, Wegner JL (2000) *A 2-D meshless model for jointed rock structures*. Int J Numer Methods Eng 2000;47: 1649–61.