



# A Bidirectional Diagnosis Algorithm of Fuzzy Petri Net Using Inner-Reasoning-Path

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Received: 1 May 2018; Accepted: 25 May 2018; Published: 1 June 2018



MDF

**Abstract:** Fuzzy Petri net (FPN) is a powerful tool to execute the fault diagnosis function for various industrial applications. One of the most popular approaches for fault diagnosis is to calculate the corresponding algebra forms which record flow information and three parameters of value of all places and transitions of the FPN model. However, with the rapid growth of the complexity of the real system, the scale of the corresponding FPN is also increased sharply. It indicates that the complexity of the fault diagnosis algorithm is also raised due to the increased scale of vectors and matrix. Focusing on this situation, a bidirectional adaptive fault diagnosis algorithm is presented in this article to reduce the complexity of the fault diagnosis process via removing irrelevant places and transitions of the large-scale FPN, followed by the correctness and algorithm complexity of the fault diagnosite in detail. A practical example is utilized to show the feasibility and efficacy of the proposed method. The results of the experiments illustrated that the proposed algorithm owns the ability to simplify the inference process and to reduce the algorithm complexity due to the removal of unnecessary places and transitions in the reasoning path of the appointed output place.

Keywords: fuzzy petri net; fault diagnosis; inner-reasoning-path; correctness; algorithm complexity

### 1. Introduction

With the increasing complexity of real systems, multifarious mechanisms have been presented to implement the inference process: expert system [1–4], Bayesian network [5], neural fuzzy system [6–11], multi-class diagnostic technique [12], Petri net (PN) [13,14], fuzzy Petri net (FPN) [15–17], etc. Among these techniques, FPN inherits the graphical nature and mathematical foundation of PN and represents the fuzzy production rule (FPR) accurately. Besides that, FPN can implement the dynamic inference process using different reasoning mechanisms. Owing to the advantages above, FPN has been applied in various fields to implement inference [18–23].

Ever since Looney (1998) proposed the forward fuzzy reasoning method using FPN for rule-based decision making [24], it has received much attention in the field of fault diagnosis to implement reasoning by FPN [25]. According to the existing literature, the main approach of fault diagnosis using FPN could be classified into two type: inference utilizing reachability tree-based analysis strategy and reasoning using the algebraic forms. Based on the former method, various reasoning algorithms based on fuzzy Petri net were proposed to implement knowledge representation and forward/backward inference [26–29]. The first strategy has some benefits as it can generate the reachability tree easily and analyze the reasoning process clearly. However, this approach still has some drawbacks such as

difficulty utilizing the parallel reasoning ability and modeling large-scale knowledge-based systems (KBS). Thus, to make the most of the parallel operational ability of FPN, the second method, namely reasoning mechanism using the algebraic forms, was proposed to analyze and implement the reasoning process. Gao et al. proposed a parallel reasoning algorithm using max-algebra, and they presented an improved reasoning algorithm based on the novel fuzzy reasoning Petri net (FRPN) to represent and reason the KBS with the negative literals [30,31]. In addition, there are other similar algorithms that have been proposed by other researchers [32–34]. Although fault diagnosis algorithms using FPN have been known to be successful, the existing algorithms are facing an enormous challenge called state explosion issue where the scale of FPN would increase with the rapid growth of the scale of KBS. The side-effect of the state explosion issue is to make the scale of related vectors and matrix of FPN using the second fault diagnosis mechanism by algebra forms increase sharply. It further indicates that the complexity and difficulty of the corresponding fault diagnosis algorithm is also increasing.

Focusing on the problematic issues, a bidirectional adaptive fault diagnosis algorithm by FPN is proposed to optimize and simplify the reasoning process based on our previous work, to generate an equivalent FPN model for the corresponding large-scale knowledge-based systems and to decompose the large scale FPN into a series of sub-FPNs surrounding the inner-inference-paths among fuzzy Petri nets [35,36]. The main thinking of the proposed algorithm is to reduce the complexity of fault diagnosis processing by removing the unnecessary places and transitions in the inference path of the appointed output place. To realize this presented function, the proposed algorithm has three phases: (1) using a backward reasoning mechanism to seek the unconcerned places and transitions; (2) implementing delete row or column commands to compress the dimension of the operational matrices; and (3) executing the forward reasoning strategy to calculate the truth degree of the goal on the simplified FPN. A practical example of turbine fault diagnosis system is employed to provide the feasibility and efficacy of the proposed method. The results of the experiments prove the proposed algorithm can select the optimum reasoning path of the appointed output place.

The rest of this article is organized as follows: Section 2 introduces the basis of FPN. Section 3 presents the proposed algorithm in detail. Section 4 analyzes the correctness and complexity of the proposed algorithm. Section 5 illustrates the feasibly and validity of the proposed algorithm via a case study. Section 6 concludes this article.

#### 2. Fuzzy Petri Net

In this section, the formality and relevant notions of FPN are discussed. Following that, the corresponding operators in the inference process are also generated.

#### 2.1. Fuzzy Petri Net and Related Definitions

Focusing on the fault diagnosis issue, an FPN formalism is proposed in this article based on [37].

#### **Definition 1.** Fuzzy Petri Net.

The FPN is represented as an 8-tuple:  $FPN = (P, T, M, I, O, W, \mu, CF)$ , where

- 1.  $P = \{p_1, p_2, \dots, p_n\}$  is a finite set of places. Moreover,  $X = (x_1, x_2, \dots, x_n)^T$  indicates a place vector, where |X| = |P|. If  $p_i$  is the goal place or a place which has a direct or indirect relationship with the goal place,  $x_i = 1$ . Else,  $x_i = 0$ .
- 2.  $T = \{t_1, t_2, \dots, t_m\}$  is a finite set of transitions. Moreover,  $Y = (y_1, y_2, \dots, y_m)^T$  indicates a transit vector, where |Y| = |T|. If  $t_j$  is the transition which has a direct or indirect relationship of the goal place,  $y_j = 1$ . Else,  $y_j = 0$ .
- 3.  $I: P \times T \rightarrow (I(p_i, t_j))_{n \times m}$  is an input matrix. Here,  $I(p_i, t_j)$  records whether a directed arc from  $p_i$  to  $t_j (i = 1, 2, \dots, n; j = 1, 2, \dots, m)$  exists, where

$$I(p_i, t_j) = \begin{cases} 1 & \text{if there is an arc from } p_i \text{ to } t_j \\ 0 & otherwise \end{cases}$$

4.  $O: T \times P \to (O(t_j, p_i))_{m \times n}$  is an output matrix. Here,  $O(t_j, p_i)_{n \times m}$  records whether a directed arc from  $t_j$  to  $p_i(j = 1, 2, \dots, m; i = 1, 2, \dots, n)$  exists, where

$$O(t_j, p_i) = \begin{cases} 1 & \text{if there is an arc from } t_j \text{ to } p_i \\ 0 & otherwise \end{cases}$$

- 5.  $M = (m_1, m_2, \dots, m_n)^T$  is a vector of fuzzy marking, where  $m_i \in [0, 1]$  means the truth degree of corresponding place  $p_i (i = 1, 2, \dots, n)$ . The initial truth degree vector is denoted by  $M_0$ .
- 6.  $\mu: \mu \to (0, 1], \mu_i$  is the threshold of  $t_j$ . Moreover,  $D = (\mu_1, \mu_2, \cdots, \mu_m)^T$  is a threshold vector, where  $\mu_i \in (0, 1] \ (j = 1, 2, \cdots, m);$
- 7. W(i, j) is the weight of the arc from  $p_i$  to  $t_j$ .  $w(i, j) \in [0, 1]$  indicates how much the place  $p_i$  impacts its following transition  $t_i$ ;
- 8. CF is the belief strength, where  $CF_{ij} \in (0, 1]$  indicates how much of a transition  $t_j$  impacts its output places  $p_i$ .

#### Definition 2. Pre-set and Post-set.

For an FPN  $\Sigma = (P, T, M, W, \mu, CF)$ ,  $\bullet x = \{y | (y, x) \in F\}$  is the pre-set or input set of x and  $x^{\bullet} = \{y | (x, y) \in F\}$  is the post-set or output set of x, where  $x, y \in P \cup T$ . F is a flow relationship.

#### **Definition 3.** *Input place and Output place.*

*If*  $p = \{p \in P | \bullet p = \emptyset \land p^{\bullet} \neq \emptyset\}$ , place p is an input place. *If*  $p = \{p \in P | \bullet p \neq \emptyset \land p^{\bullet} = \emptyset\}$ , place p is an output place.

#### **Definition 4.** Enable and fired.

For a transition  $t_j \in T$ , if there exists  $M(p_i) \cdot w(i, j) \ge \mu(t_j)$ , transition  $t_j$  is enabled in the condition of marking M and denoted by  $M[t_j]$ . Moreover, if transition  $t_j$  is enabled in the condition of making M, then a new marking M' could be obtained after  $t_j$  fired and denoted by  $M[t_j > M']$ .

Additional, an input strength vector I is defined as  $I = (I_1, I_2, \dots, I_i)^T (i = 1, 2, \dots, n)$  to records the input strength value of each place  $p_i$ , where,  $I_i = M(p_i) \cdot w(i, j)$ .

**Definition 5.** Incidence Matrix, Input Weight Matrix, and Output Belief Strength Matrix. Incidence matrix H is defined as  $H = (h_{ij})_{n \times m} (i = 1, 2, \dots, n; j = 1, 2, \dots, m)$ , where,

$$h_{ij} = \begin{cases} 1 & if \quad p_i \in {}^{\bullet}t_j \\ -1 & if \quad p_i \in t_j {}^{\bullet} \\ 0 & otherwise \end{cases}$$

Input Weight Matrix A is defined as  $A = (a_{ij})_{n \times m}$   $(i = 1, 2, \dots, n; j = 1, 2, \dots, m)$ , where  $a_{ij} \in (0, 1]$  is the weight from  $p_i$  to  $t_j$ . If  $p_i \in {}^{\bullet}t_j$ , there are  $a_{ij} = w_{ij}$ . Else,  $a_{ij} = 0$ .

Output Belief Strength Matrix B is defined as  $B = (b_{ij})_{n \times m}$   $(i = 1, 2, \dots, n; j = 1, 2, \dots, m)$ , where  $b_{ij} \in (0, 1]$  is the belief strength from  $t_j$  to  $p_i$ . If  $p_i \in t_j^{\bullet}$ , there are  $b_{ij} = CF_{ij}$ . Else,  $b_{ij} = 0$ .

#### 2.2. Proposed Operators of the Proposed Algorithm

In the proposed algorithm, to delete the row or column in the operational matrices, the operators of these delete rows and columns are defined as follows.

#### **Definition 6.** *Operators of Delete Rows and Columns.*

Assume vector V is the vector to record the locations of rows which need to be deleted. Operator matrixname(V, :) = []; % is designed to delete the appointed rows.

Assume vector W is the vector to record the locations of columns which need to be deleted. Operator matrixname(:, W) = []; % is designed to delete the appointed columns.

#### **Definition 7.** *Three operators of Max Algebra.*

 $\oplus$ :  $X \oplus Y = Z$ ,  $Z_{ij} = \max(x_{ij}, y_{ij})$ , where, X, Y, Z are the  $n \times m$ -dimensional matrices.  $\otimes$ :  $X \otimes Y = Z$ ,  $Z_{ij} = \max(x_{ik}, y_{kj})(k = 1, 2, \dots, s)$ , where X, Y, Z are the  $n \times s, s \times m, n \times m$ -dimensional matrices, respectively.

 $\Theta$  :  $X\Theta Y = Z$ . If  $x_{ij} \ge y_{ij}, z_{ij} = y_{ij}$ . Else,  $z_{ij} = 0$ .

#### 3. Bidirectional Adaptive Reasoning Algorithm

An acyclic net is a net which does not have a loop or circuit structure. According to reference [38,39], there does not exist circularity structure in the practically KBS. Based on this finding, the research focuses on how to implement the inference on the acyclic FPN. Thus, the proposed algorithm would only just consider the situation of the acyclic FPN model.

The related concepts of the proposed algorithm are listed as follows. (The assumption is that the FPN model has its own *n* places and *m* transitions in the reasoning process.)

#### 3.1. The Proposed Algorithm

In the algorithm, to compress the scale of the operational matrices, a bidirectional reasoning algorithm is presented with combined highlights and a forward reasoning strategy with backward reasoning mechanism. The backward reasoning mechanism is employed to seek the unnecessary places and transitions to the forward reasoning strategy which is used to calculate the truth degree of the goal on the simplified FPN. The entire flowchart is drawn as shown in Figure 1.

According to the flowchart in Figure 1, it is easy to find that the entire algorithm could be divided into three phases. The Phases 1 and 2 execute the backward searching to find and remove the unnecessary places and transitions of the goal output place. Phase 3 executes the forward searching to calculate the truth degree of goal place based on the obtained simplest inference-path based on the Phases 1 and 2.

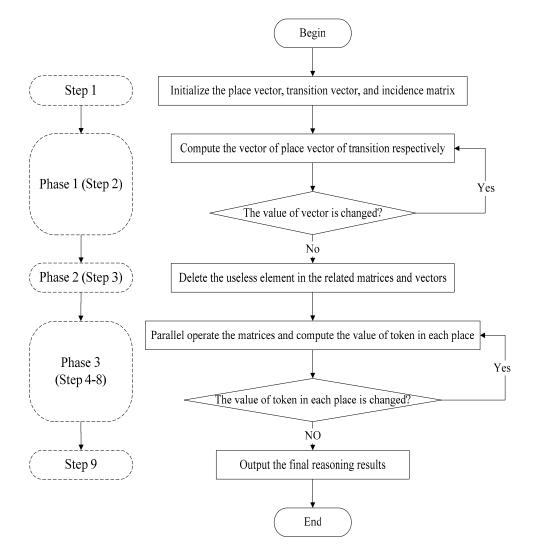


Figure 1. Flowchart of the Proposed Algorithm.

#### 3.2. Implementation Steps

The implementation of the proposed algorithm could be separated into nine steps:

Step 1: Initialize the place vector, transition vector, and incidence matrix.

In the initial place vector  $X_0 = (x_1, x_2, \dots, x_n)^T$ , if place  $p_i$  is the goal place, mark the correspondence  $x_i$  as 1. Else,  $x_i$  is marked as 0. Moreover, each element of the initial transition vector is marked as 0, where  $Y_0 = (0, 0, \dots, 0)^T$ .

Step 2: Assume i = 1.

First, calculate  $Y_i = (-H^T) \otimes X_{i-1}$ ,  $X_i = H^T \otimes Y_i \oplus X_{i-1}$ , and i + + repeatedly until  $Y_i = Y_{i-1}$  is satisfied.

Then, execute  $X = X_i$ ,  $Y = Y_i$ . (In vector *X*, *Y*, one represents the related places or transition of the goal place.)

Step 3: Make V = all locations of elements whose value is 0 in X, and W = the location of elements whose value is 0 in Y. Then, using the proposed operators of delete rows and columns to update the input weighted matrix A', output belief strength matrix B', threshold vector D', and fuzzy marking vector M'.

Step 4: Assume k = 0,  $I_{max} = (0_1, 0_2, \dots, 0_n)$ . Then, execute  $I_{k+1} = A'^T \cdot M'_k$ .

Step 5: Execute  $I'_{k+1} = I_{K+1} \Theta I_{max}$ , and judge whether  $I'_{k+1} > I_{max(previous)}$ . If it is true, it reveals that a new transition can be enabled in the reasoning process. Then, execute  $I_{max} = I_{k+1} \oplus I_{max(previous)}$ . Else,  $I'_{k+1} = 0$  and move to Step 9.

Step 6: Execute  $S_{k+1} = I_{\max} \Theta D'$ , and judge whether  $S_{k+1} \ge D$ . Then, Fire the related transition. Else, move to Step 9.

Step 7: Execute  $U'^{k+1} = B' \otimes S_{k+1}$ , where  $U'^{k+1}$  represents the belief strength of output place with the fired transition in Step 6.

Step 8: Execute  $M'_{k+1} = U'^{k+1} \oplus M'_k$  to get the latest update belief strength of all places. Then, judge whether  $M'_{k+1} = M'_k$ . If it is true, move to Step 9. Else, move to Step 4.

Step 9: The whole reasoning process is stopped, and the final result is recorded in  $M'_{k+1}$ .

#### 4. Analysis

This section presents the theoretical analysis of the proposed algorithm from two different viewpoints: correctness and algorithm complexity.

#### 4.1. Correctness

The analysis of correctness of the proposed algorithm is organized and based on two phases: backward reasoning phase and forward reasoning phase.

In the backward reasoning phase,  $x_k = 1$  ( $k = 1, 2, \dots, n$ ) means that  $p_k$  is the goal in the initial place vector.

When i = 1, perform  $Y_1 = (-H^T) \otimes X_0$ ,  $y_j = \max_{1 \le k \le n} (-h_{ij} \times x_k) (j = 1, 2, \dots, m)$ . If  $h_{ij} = -1$  and  $x_k = 1$ , then  $y_j = 1$  can be obtained  $(y_j = 1 \text{ means } p_k \in t_j^{\bullet})$ . Then,  $Y_1 = (-H^T) \otimes X_0$  is used to add the input transition  $t_j$  of goal place  $p_k$  into the transition vector Y.

In  $X_1 = H \otimes Y_1 \oplus X_0$ ,  $H \otimes Y_1$  is analyzed first. Assume  $Z = H \otimes Y_1$ , where  $Z_s = \max_{1 \le k \le n} (h_{ij} \times b_j)(s = 1, 2, \dots, m)$ . If  $h_{ij} = 1$  and  $y_j = 1$ , then  $Z_s = 1$  can be obtained where  $Z_s = 1$  means  $p_k \in \bullet t_j$ . Hence, the function of  $Z = H \otimes Y$  is to add the input place of input transition  $t_j$  of conclusion place  $p_k$  into the vector Z. Furthermore,  $X_1 = H \otimes Y_1 \oplus X_0 = Z \oplus X_0$  reflects the set of related places of the goal place  $p_k$ .

In the repeated part of Figure 1, with the increasing of  $i(i = 1, 2, \dots, n)$ , the equations  $Y_i = (-H^T) \otimes X_{i-1}$  and  $X_i = H \otimes Y_i \oplus X_{i-1}$ , can also be easily understood based on the thinking of the situation i = 1.

Based on the analysis above, the correctness of backward reasoning phase has been proven. In comparison to the backward reasoning phase, the forward reasoning phase uses four equations to implement the reasoning process.

When 
$$k = 0$$
,  $I_1 = A'^T M'_0$ .  $i_z = \sum_{j=1}^n w_{zj} \cdot m_{jz}(z = 1, 2, \dots, m)$  is the input strength of each

transition. Then,  $I'_{k+1} = I_{K+1} \Theta I_{\max} \cdot i'_z = \begin{cases} i_z & i_z \ge i_{z\max} \\ 0 & else \end{cases}$  (*z* = 1, 2, · · · , *m*) is used to judge whether

a new transition exists in the reasoning path. In addition, if there is a new transition, the equation  $I_{max} = I_{K+1} \oplus I_{max(previous)}$  will be used to update the newest data.

$$S_{k+1} = I_{\max} \Theta D'.$$
  $S_z = \begin{cases} i_{zmax} & i_{zmax} \ge \mu \\ 0 & else \end{cases}$  is used to judge which transitions can be enabled.

After firing the transition,  $M'^{k+1} = B \otimes S_{k+1}$  is used to record the belief strength of output place related to the fired transition. To sum up, these equations in the forward reasoning phase are used to judge the transition that can be fired and implement the reasoning process step by step.

After analyzing the function of each equation in these phases, the correctness of the proposed algorithm has been proven.

#### 4.2. Algorithm Complexity

The algorithm complexity is presented in two phases.

In the backward reasoning phase, the algorithm is used to analyze the worst situation where only one transition is added into the transition vector Y each time. In the (m + 1)th repeat, no transition can be added into Y.  $Y_{i+1} = Y$  exists at this time. Thus, the biggest circle number is m + 1. Accordingly, the matrix can implement parallel analysis and computation and the algorithm complexity of backward reasoning phase is  $O(n \times m)$ .

After implementing the backward reasoning mechanism, the dimensions of the operational matrices are reduced to  $(n - r) \times (m - p)$  from  $n \times m$ , where r, p are the number of irrelevant places or transitions.

In the forward reasoning phase, the algorithm complexity is related to the dimension of operational matrices. Thus, the algorithm complexity of forward reasoning algorithm is  $O((n - r) \times (m - p))$ .

To conclude this section, the proposed algorithm is summarized into two situations as follows.

- 1. In the worst situation, all places and transitions appear in the reasoning path. This means that the backward reasoning mechanism is out of work. The algorithm complexity of the proposed algorithm is  $O(n \times m)$ .
- 2. In other situations, the number of unconcerned places and transitions are *r* and *p*, and the algorithm complexity of the proposed algorithm is  $O((n r) \times (m p))$ .

#### 5. Case Study

In this section, a numerical case study is reported to demonstrate the whole reasoning process of the present reasoning algorithm, particularly the potential of the proposed method for simplifying the inference process and reducing the algorithm complexity based different appointed output places.

In the experiment, the FPN models adopted in this study should meet three requirements to reflect the algorithm feasibility. First, three types of FPN models are included in the model. Second, the model should contain two or more of the final conclusions (i.e., output places). Third, other special cases, such as a certain place where a pre-set is greater than or equal to two transitions or a subsequent place that is greater than or equal to two transitions, is considered. This study accordingly uses the fault diagnosis case for an integrated manufacturing system in the literature [26] to demonstrate the proposed decomposition of the algorithm.

The corresponding FPN model is generated as shown in Figure 2 and the meaning of each place is listed in Table 1.

| Place | Meaning                                   |  |  |
|-------|---|--|--|
| P1    | molecular pump is not in proper position  |  |  |
| P2    | pressure exerted is too high              |  |  |
| P3    | temperature of cooling water is high      |  |  |
| P4    | cooling system failures                   |  |  |
| P5    | pump is not drying enough                 |  |  |
| P6    | air exhaust is not enough                 |  |  |
| P7    | compressor operates in magnetic field     |  |  |
| P8    | roller bearing wears                      |  |  |
| P9    | compressor is noisy                       |  |  |
| P10   | temperature of bump is high               |  |  |
| P11   | blade of turbine wears                    |  |  |
| P12   | blade of compressor is broken             |  |  |
| P13   | pressurization ratio of compressor is low |  |  |
| P14   | blade of turbine is scales                |  |  |
| P15   | compressor is in turbulence               |  |  |
| P16   | blade of turbine breaks down              |  |  |

Table 1. The meaning of each place of Figure 2.

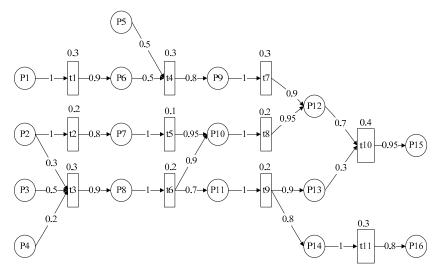


Figure 2. The Fuzzy Petri net (FPN) of case study.

## 5.1. Relevant Experimental Data of the Case Study

Assume the initial marking vector is defined as follows.

 $M_0 = (0.85, 0.7, 0.75, 0.8, 0, 0, 0, 0, 0, 0, 0, 0, 0, 0, 0, 0)^T$ 

The H,  $-H^T$ , A and B of the case study are illustrated as follows.

|            |             | Γ   | 1      | 0   | 0   | 0    | 0 | 0  | 0   | 0 | 0   | 0   | 0 ]  |   |   |
|------------|-------------|-----|--------|-----|-----|------|---|----|-----|---|-----|-----|------|---|---|
|            |             |     | 0      | 1   | 0.3 | 0    | 0 | 0  | 0   | 0 | 0   | 0   | 0    |   |   |
|            |             |     | 0      | 0   | 0.5 | 0    | 0 | 0  | 0   | 0 | 0   | 0   | 0    |   |   |
|            |             |     | 0      | 0   | 0.2 | 0    | 0 | 0  | 0   | 0 | 0   | 0   | 0    |   |   |
|            |             |     | 0      | 0   | 0   | 0.5  | 0 | 0  | 0   | 0 | 0   | 0   | 0    |   |   |
|            |             |     | 0      | 0   | 0   | 0.5  | 0 | 0  | 0   | 0 | 0   | 0   | 0    |   |   |
|            |             |     | 0      | 0   | 0   | 0    | 1 | 0  | 0   | 0 | 0   | 0   | 0    |   |   |
|            | Α -         | =   | 0      | 0   | 0   | 0    | 0 | 1  | 0   | 0 | 0   | 0   | 0    |   |   |
|            | 21 -        |     | 0<br>0 | 0   | 0   | 0    | 0 | 0  | 1   | 0 | 0   | 0   | 0    |   |   |
|            |             |     | 0      | 0   | 0   | 0    | 0 | 0  | 0   | 1 | 0   | 0   | 0    |   |   |
|            |             |     | 0      | 0   | 0   | 0    | 0 | 0  | 0   | 0 | 1   | 0   | 0    |   |   |
|            |             |     | 0      | 0   | 0   | 0    | 0 | 0  | 0   | 0 | 0   | 0.7 | 0    |   |   |
|            |             |     | 0      | 0   | 0   | 0    | 0 | 0  | 0   | 0 | 0   | 0.3 | 0    |   |   |
|            |             |     | 0      | 0   | 0   | 0    | 0 | 0  | 0   | 0 | 0   | 0   | 1    |   |   |
|            |             |     | 0      | 0   | 0   | 0    | 0 | 0  | 0   | 0 | 0   | 0   | 0    |   |   |
|            |             |     | 0      | 0   | 0   | 0    | 0 | 0  | 0   | 0 | 0   | 0   | 0    |   |   |
|            | 0           | 0   |        | 0   | 0   | 0    | ( | )  | 0   |   | 0   | 0   | 0    | 0 | 1 |
|            | 0           | 0   |        | 0   | 0   | 0    | ( | )  | 0   |   | 0   | 0   | 0    | 0 |   |
|            | 0           | 0   |        | 0   | 0   | 0    | ( | )  | 0   |   | 0   | 0   | 0    | 0 |   |
|            | 0           | 0   |        | 0   | 0   | 0    | ( | )  | 0   |   | 0   | 0   | 0    | 0 |   |
|            | 0           | 0   |        | 0   | 0   | 0    | ( | )  | 0   |   | 0   | 0   | 0    | 0 |   |
|            | 0.9         | 0   |        | 0   | 0   | 0    | ( | )  | 0   |   | 0   | 0   | 0    | 0 |   |
|            | 0           | 0.8 | 3      | 0   | 0   | 0    | ( | )  | 0   |   | 0   | 0   | 0    | 0 |   |
| B =        | 0<br>0<br>0 | 0   | (      | 0.9 | 0   | 0    | ( | )  | 0   |   | 0   | 0   | 0    | 0 |   |
| <i>D</i> — | 0           | 0   |        | 0   | 0.8 | 0    | ( | )  | 0   |   | 0   | 0   | 0    | 0 |   |
|            |             | 0   |        | 0   | 0   | 0.95 | 0 | .9 | 0   |   | 0   | 0   | 0    | 0 |   |
|            | 0           | 0   |        | 0   | 0   | 0    | 0 | .7 | 0   |   | 0   | 0   | 0    | 0 |   |
|            | 0           | 0   |        | 0   | 0   | 0    | ( | )  | 0.9 | 0 | .95 | 0   | 0    | 0 |   |
|            | 0           | 0   |        | 0   | 0   | 0    | ( | )  | 0   |   | 0   | 0.9 | 0    | 0 |   |
|            | 0           | 0   |        | 0   | 0   | 0    | ( | )  | 0   |   | 0   | 0.8 | 0    | 0 |   |
|            | 0           | 0   |        | 0   | 0   | 0    | ( | )  | 0   |   | 0   | 0   | 0.95 | 0 |   |
|            |             | 6   |        | ~   | ~   |      |   | ~  | ~   |   | ~   | ~   | ~    |   |   |

#### 5.2. Experiments

According to the case study, two experiments are designed based on different appointed goal output place. In Experiment 1, the goal output place is  $p_{15}$ . In Experiment 2, the goal output place is changed to  $p_{16}$ .

0

0

0

0

0

0.8

0

#### 5.2.1. Experiment One

0

0

0

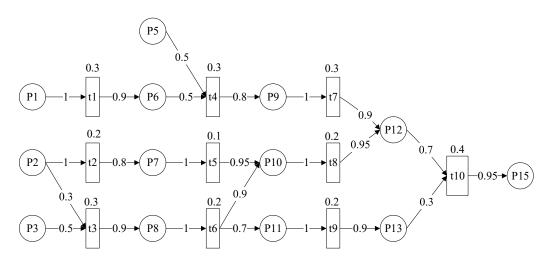
0

Experiment 1 aims at trying to get the truth degree of  $p_{15}$  in Figure 2. The initial place vector *X* and transition vector *Y* are demonstrated as follows.

After performing the backward reasoning phase, the relevant vectors and matrices are gained as follows.

$$X' = (1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 0, 1, 0)^{T} \qquad Y' = (1, 1, 1, 1, 1, 1, 1, 1, 1, 0, 1, 0)^{T}$$

According to the X', Y', the reasoning path of goal place  $p_{15}$  is demonstrated as shown in Figure 3 after deleting the irrelevant element in FPN.



**Figure 3.** The reasoning path of goal place  $p_{15}$ .

After executing Phases 1 and 2 of the proposed algorithm, the subnet of the goal output place is obtained as shown in Figure 3. The related data (including vectors and matrices) are also modified based on the result of previous phases. The simplified data are given below.

Based on the modified data, the details of performing the forward reasoning strategy are demonstrated, as shown in Tables 2 and 3, respectively.

According to Table 3, it is easy to get that the final truth degree of  $p_{15}$  is 0.582415 after repeating the inference process five times.

| Repeat | Output Strength Vector  |  |  |  |
|--------|---|--|--|--|
| 1st    | $(0.85, 0.9, 0.865, 0, 0, 0, 0, 0, 0, 0)^T$   |  |  |  |
| 2nd    | $(0.85, 0.9, 0.865, 0.3825, 0.72, 0.7785, 0, 0, 0, 0)^T$  |  |  |  |
| 3rd    | $(0.85, 0.9, 0.865, 0.3825, 0.72, 0.7785, 0.306, 0.70065, 054495, 0)^T$   |  |  |  |
| 4th    | $(0.85, 0.9, 0.865, 0.3825, 0.72, 0.7785, 0.306, 0.70065, 054495, 0.613069)^T$  |  |  |  |
| 5th    | $(0.85, 0.9, 0.865, 0.3825, 0.72, 0.7785, 0.306, 0.70065, 054495, 0)^T$<br>$(0.85, 0.9, 0.865, 0.3825, 0.72, 0.7785, 0.306, 0.70065, 054495, 0.613069)^T$<br>$(0.85, 0.9, 0.865, 0.3825, 0.72, 0.7785, 0.306, 0.70065, 054495, 0.613069)^T$ |  |  |  |

Table 2. The recovery procedure of output strength vector of Experiment 1.

**Table 3.** The forward reasoning process of Experiment 1.

| Repeat | Μ′  |
|--------|---|
| 1st    | $\left(0.85, 0.9, 0.85, 0.85, 0, 0.765, 0.72, 0.7785, 0, 0, 0, 0, 0, 0, 0\right)^T$                                   |
| 2nd    | $(0.85, 0.9, 0.85, 0.85, 0, 0.765, 0.72, 0.7785, 0.306, 070065, 054495, 0, 0, 0)^T$                                   |
| 3rd    | $(0.85, 0.9, 0.85, 0.85, 0, 0.765, 0.72, 0.7785, 0.306, 0.70065, 0.54495, 0.665618, 0.490455, 0)^T$                   |
| 4th    | $(0.85, 0.9, 0.85, 0.85, 0, 0.765, 0.72, 0.7785, 0.306, 0.70065, 0.54495, 0.665618, 0.490455, 0.582415)^T$            |
| 5th    | $\left(0.85, 0.9, 0.85, 0.85, 0, 0.765, 0.72, 0.7785, 0.306, 0.70065, 0.54495, 0.665618, 0.490455, 0.582415\right)^T$ |

#### 5.2.2. Experiment Two

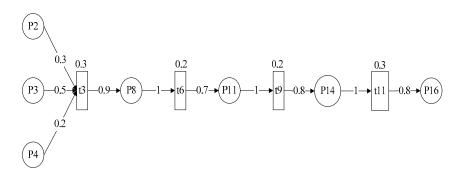
Experiment 2 is meant to try to calculate the truth degree of another output place  $p_{16}$  by using the same FPN model shown in Figure 2.

The initial place vector *X*, transition vector *Y* are demonstrated as follows.

After performing the backward reasoning phase, the relevant vectors and matrices are gained as follows.

$$X' = (0, 1, 1, 1, 0, 0, 0, 1, 0, 0, 1, 0, 0, 1, 0, 1)^T$$
  $Y' = (0, 0, 1, 0, 0, 1, 0, 0, 1, 0, 1)^T$ 

According to the X', Y', the reasoning path of goal place  $p_{16}$  is demonstrated as shown in Figure 4 after deleting the irrelevant element in FPN.



**Figure 4.** The reasoning path of goal place  $p_{16}$ .

After executing Phases 1 and 2 of the proposed algorithm, the subnet of the goal output place is obtained as shown in Figure 4. The related data (including vectors and matrices) are also modified based on the result of previous phases. The simplified data are given below.

$$M'_0 = (0.7, 0.75, 0.8, 0, 0, 0, 0, 0)^T$$
  $D'_0 = (0.3, 0.2, 0.2, 0.3)^T$ 

Based on the modified data, the details of the forward reasoning are demonstrated, as shown in Tables 4 and 5, respectively.

| Table 4. The recover | v procedure of ou | tput strength vecto | or of Experiment 2. |
|----------------------|-------------------|---------------------|---------------------|
|                      |                   |                     |                     |

| Repeat | Output Strength Vector                |  |  |  |  |
|--------|---------------------------------------|--|--|--|--|
| 1st    | $(0.745, 0, 0, 0)^T$                  |  |  |  |  |
| 2nd    | $(0.745, 0.6705, 0, 0)^T$             |  |  |  |  |
| 3rd    | $(0.745, 0.6705, 0.46935, 0)^T$       |  |  |  |  |
| 4th    | $(0.745, 0.6705, 0.46935, 0.37548)^T$ |  |  |  |  |
| 5th    | $(0.745, 0.6705, 0.46935, 0.37548)^T$ |  |  |  |  |

Table 5. The forward reasoning process of Experiment 2.

| Repeat | Μ′   |  |  |  |
|--------|--|--|--|--|
| 1st    | $(0.7, 0.75, 0.8, 0.6075, 0, 0, 0)^T$  |  |  |  |
| 2nd    | $(0.7, 0.75, 0.8, 0.6075, 0.46935, 0, 0)^T$<br>$(0.7, 0.75, 0.8, 0.6075, 0.46935, 0.37548, 0)^T$ |  |  |  |
| 3rd    | $(0.7, 0.75, 0.8, 0.6075, 0.46935, 0.37548, 0)^T$  |  |  |  |
| 4th    | $(0.7, 0.75, 0.8, 0.6075, 0.46935, 0.37548, 0.300384)^T$   |  |  |  |
| 5th    | $(0.7, 0.75, 0.8, 0.6075, 0.46935, 0.37548, 0.300384)^T$   |  |  |  |

According to Table 5, it is easy to get that the final truth degree of  $p_{16}$  is 0.300384 after repeating the inference process five times.

#### 5.3. Analysis of Experiments 1 and 2

The two experiments used the same FPN model to calculate the truth degree of different output places. Although these inferences are implemented under the same framework, the details of the inference are different. Table 6 illustrates the comparison of the two experiments from the viewpoint of the related operational matrices.

|                             | <b>Related Matrices</b> | <b>Experiment</b> One                                       | Experiment Two  |
|-----------------------------|-------------------------|---|---|
| Original Matrices           | H, A and $B-H^T$        | $\begin{array}{c} 16 \times 11 \\ 11 \times 16 \end{array}$ | $\begin{array}{c} 16\times11\\ 11\times16 \end{array}$      |
| In backward reasoning phase | A'  and  B'<br>$A'^T$   | $egin{array}{c} 16	imes 11\ 11	imes 16 \end{array}$         | $\begin{array}{c} 16 \times 11 \\ 11 \times 16 \end{array}$ |
| In forward reasoning phase  | A'  and  B'<br>$A'^T$   | $egin{array}{c} 14	imes10\ 10	imes14 \end{array}$           | $7	imes 4 \\ 4	imes 7$                                      |

Table 6. Comparison of Experiments.

In Table 6, it easily found that the scale of the operational matrices is compressed. In the case of Experiment 2, the scale of the original matrices *A* and *B* are  $16 \times 11$  and  $-H^T$  is  $11 \times 16$ . In the backward reasoning phase, these matrices are unitized to seek the reasoning path for the goal place. Then, irrelevant places and transitions are deleted by implementing operators. Finally, the dimensions of related matrices are reduced from  $14 \times 10$  and  $10 \times 14$  to  $7 \times 4$  and  $4 \times 6$ , because the forward reasoning phase is executed in the individual reasoning path as shown in Figure 4.

In the existing literature, the fault diagnosis mechanism using FPN algebra is that all elements (including places and transitions) of the FPN model are used to execute the fault diagnosis. However, with the rapidly increasing scale of FPN, the number of unrelated places and transitions of the goal outplace in a large-scale FPN is also increased. Hence, the biggest feature of the proposed algorithm is that the complexity of inference is adjusted by different goal places because of the removal of unnecessary places and transitions of the goal output places. The case study is a typical instance to indicate this advantage. Although these two experiments are implemented on the same FPN, the scales of related matrices are compressed from  $16 \times 11$  and  $11 \times 16$  to  $7 \times 4$  and  $4 \times 7$  based on the different reasoning paths.

In summary, the proposed mechanism will adjust the dimension of the related operational matrices and vectors in the reasoning process automatically because the individual reasoning path will be recognized based on different goal places. By implementing the fault diagnosis using large-scale FPNs, the inference process is more flexible and closer to human thinking

#### 6. Conclusions

Focusing on the side-effect of state explosion issue of FPN, a bidirectional adaptive fault diagnosis algorithm has been presented in this paper to control the dimensions of the operational matrices and simplify the reasoning process by removing the irrelated elements (i.e., places and transitions) in a large-scale FPN model. In the proposed algorithm, the algorithm was implemented in three phases. Firstly, backward reasoning mechanism was executed to find the unconcerned places and transitions. Secondly, the delete row and column commands were used to compress the dimensional of the corresponding operational matrices. Finally, forward reasoning was implemented to calculate the truth degree of the goal place. After undergoing the three phases, a theoretical analysis was carried out to prove the feasibly and validity of the proposed algorithm from two aspects: correctness and algorithm complexity. Using the analysis, a case study of fault diagnosis was used to illustrate the whole implementation process. From the results of two experiments, it is easy to find that the proposed algorithm can overcome the state explosion issue effectively because the places and transitions that are not involved in the reasoning path will be removed automatically.

Author Contributions: K.-Q.Z. conceived and designed the experiments; W.-H.G. performed the experiments; L.-P.M. analyzed the data; K.-Q.Z. and A.M.Z. wrote the paper.

**Acknowledgments:** This work is supported by the National Natural Science Foundation of China (Nos. 61741205, 61462029 and 61363073), the Research Foundation of Education Bureau of Hunan Province, China (No. 16C1314) and Post-doctoral Science Foundation of Central South University (No. 175605).

Conflicts of Interest: The authors declare no conflict of interest.

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