

CHARACTERIZATION OF SOIL MIXED WITH GARNET WASTE FOR ROAD
SHOULDER

WAN NOOR HIN BINTI MIOR SANI

A project report submitted in partial fulfilment of the
requirements of award of the degree of
Master of Engineering (Civil)

Faculty of Civil Engineering
Universiti Teknologi Malaysia

JUNE 2017

DEDICATION

Dedicated to Allah S.W.T

My lovely husband Mohd Hazree Bin Hashim

My princess Hanania Nur Sophea

My prince Hadith Nur Ayden

Priceless and Speechless of the time gave to Mummy

Abah Mama & Ibu Ayah

Mior Sani Bin Mior Mohamad Yusof & Selamah Binti Mohamed

and Hashim Bin Haron & Aznah Binti Amin

Terima kasih atas pengorbanan kalian untuk anakmu ini

~~~~~Love you all~~~~~

ACKNOWLEDGEMENT

I would like to thank Allah S.W.T for blessing me with excellent health and ability during the process of completing my thesis.

Special thanks to my supervisor Dr. Azman Bin Mohamed who given me the opportunity to learn a great deal knowledge, guiding me towards fulfilling this achievement.

My gratitude is also extended to the Geotechnical Laboratory, Highway Laboratory JKA POLISAS and Central Laboratory UMP staff. Thank you for the support and friendship showered upon throughout the experimental periods.

I would like to thank En Azman Bin Dol Hadi, owner of Metallic Polymer Coating and Services Sdn. Bhd for the garnet waste given to me for my research materials. The materials is very benefit throughout my entire laboratory.

Finally, I would like to thank my sweet husband Mohd Hazree Bin Hashim for his unconditional support and assistance in various occasions. All your kindness will be remembered and priceless.

ABSTRACT

This paper presents the finding of the characterization of soil mixed with garnet waste for road shoulder. Road shoulder at local road nowadays has insufficient compaction due to local settlement and further compaction by parked vehicles. Garnet waste is one the industrial waste that getting bulkier and it is the idea to reduce and reuse the waste. The research aims to determine the materials properties for soil and garnet waste, to determine the moisture content of materials and degree of compaction and also to propose the maximum percentage of mix proportion under California Bearing Ratio (CBR) test for road shoulder. Material properties testing are sieve analysis, Atterberg limit and chemical composition. Compaction test in the mixed proportion of 100% soil, 100% garnet waste, 2S8G, 4S6G, 6S4G and 8S2G were got the Optimum Moisture Content (OMC) between 8-20% and Maximum Dry Density (MDD) between 1.74-2.56 Mg/m³. From OMC desired, CBR test was conducted and the optimum value of 40% added percentage of garnet waste can be used as the mix proportion for road shoulder construction. The addition of garnet waste content tends to increase MDD and the fineness modulus also influence the degree of compaction. The results obtained that garnet waste has a good potential as road shoulder in the percentage of 40% and above for mixed proportion with soil. The regression value of R² was 0.86 and 0.96 for CBR and MDD, respectively derived to predict the real CBR and MDD during real road construction using the garnet waste content.

ABSTRAK

Kajian ini membentangkan keputusan mengenai ciri-ciri penstabilan tanah bersama campuran sisa garnet sebagai bahu jalan. Bahu jalan di jalan tempatan kini dilihat mempunyai keupayaan mampatan yang lemah akibat daripada pemendapan semasa dan pemendapan daripada kenderaan yang memakir di bahu jalan. Sisa garnet merupakan salah satu sisa industri yang semakin banyak lambakan dan tercetus idea untuk mengurangkan dan menggunakan semula sisa ini. Tujuan utama kajian ini adalah untuk mengenalpasti ciri-ciri tanah dan sisa garnet, untuk mengenalpasti kandungan lembapan dan darjah pepadatan bahan campuran sebagai bahu jalan dan juga untuk mengenalpasti kandungan maksimum bahan campuran terhadap ujian Nisbah Galas California (NGC). Ciri-ciri bahan kajian ditentukan menggunakan ujian ayakan, ujian had Atterberg dan ujian komposisi kimia. Ujian mampatan bagi bahan campuran terdiri daripada 100% tanah, 100% sisa garnet, 2S8G, 4S6G, 6S4G dan 8S2G dimana kandungan lembapan optimum adalah 8-20% dan ketumpatan kering maksimum antara 1.74-2.56 Mg/m³. Daripada nilai kandungan lembapan optimum, ujian NGC dijalankan dan hasil dapatan menunjukkan 40% campuran peratusan sisa garnet adalah sesuai digunakan sebagai pembinaan bahu jalan. Pertambahan nilai peratusan sisa garnet menunjukkan peningkatan dalam ketumpatan kering maksimum dan nilai modulus kehalusan antara faktor yang mempengaruhi darjah pepadatan. Hasil kajian menunjukkan sisa garnet mempunyai potensi sebagai bahu jalan bermula percampuran dengan tanah dan 40% ke atas peratus sisa garnet. Nilai regresi, R² adalah 0.86 dan 0.96 untuk nisbah gelas California dan ketumpatan kering maksimum, masing-masing diperolehi menjangkakan nilai sebenar NGC dan ketumpatan kering maksimum semasa pembinaan jalan menggunakan kandungan peratus sisa garnet.

TABLE OF CONTENT

CHAPTER	TITLE	PAGE
	DECLARATION	ii
	DEDICATION	iii
	ACKNOWLEDGEMENT	iv
	ABSTRACT	v
	ABSTRAK	vi
	TABLE OF CONTENTS	vii
	LIST OF TABLES	x
	LIST OF FIGURES	xi
	LIST OF ABBREVIATIONS	xiii
	LIST OF APPENDICES	xiv
1	INTRODUCTION	1
	1.1 Introduction	1
	1.2 Background of Study	2
	1.3 Problem of Statement	2
	1.4 Aim and Objectives	3
	1.5 Scope of Study	4
	1.6 Significance of Study	5
2	LITERATURE REVIEW	6
	2.1 Introduction	6
	2.2 Road Shoulder	6
	2.2.1 Functions of Road Shoulder	7

	2.2.2	Road Shoulder Structure	8
2.3		Soil	9
	2.3.1	Soil Stabilization	10
	2.3.2	Compaction	13
	2.3.3	California Bearing Ratio	14
2.4		Waste in Highway Construction	16
	2.4.1	Garnet Waste	19
3		METHODOLOGY	22
	3.1	Introduction	22
	3.2	Study Area	23
	3.3	Research Framework	24
	3.4	Materials Properties	26
	3.4.1	Soil	26
	3.4.2	Garnet Waste	30
	3.5	Moisture Content	33
	3.6	Compaction Test	34
	3.7	California Bearing Ratio (CBR) Test	36
4		RESULT AND ANALYSIS	39
	4.1	Introduction	39
	4.2	Materials Properties of Soil	39
	4.3	Materials Properties of Garnet Waste	43
	4.4	Moisture Content	46
	4.5	Compaction Test	49
	4.6	California Bearing Ratio (CBR) Test	51
5		CONCLUSION AND RECOMMENDATION	58
	5.1	Introduction	58
	5.2	Materials Properties of Soil and Garnet Waste	58
	5.3	Moisture Content and Degree of Compaction	59
	5.4	Maximum Mix Porportion under California Bearing Ratio (CBR) Test	59

5.5	Recommendation	60
-----	----------------	----

REFERENCES	61
-------------------	-----------

Appendices A - M	65-92
------------------	-------

LIST OF TABLES

TABLE NO	TITLE	PAGE
1.1	Scope of study	4
2.1	Fine percentage, Atterberg limits, soil class and compaction characteristic of sample	12
2.2	Possible usage of industrial waste products in highway construction	16
2.3	Categories of waste materials in Malaysia	17
2.4	Technical data of chemical composition of garnet	20
2.5	Report of Safety and Health Analysis of garnet waste	20
3.1	The notation of mixed proportion	24
4.1	Sieve analysis data for soil	40
4.2	Fineness modulus for soil	41
4.3	Result of soil properties	42
4.4	Chemical composition of garnet and garnet waste	43
4.5	Sieve analysis data for garnet waste	45
4.6	Fineness modulus for garnet waste	46
4.7	Moisture content for garnet waste	47
4.8	Moisture content for soil	48
4.9	Summarize of Modified Proctor test result for soil	49
4.10	Summarize of Modified Proctor test result for mix proportion	50
4.11	Summarize of CBR value	52
4.12	Standard Deviation and COV data for CBR test	53

LIST OF FIGURES

FIGURE NO	TITLE	PAGE
2.1	Example of shoulder width	9
2.2	Dry density moisture content relationship	13
2.3	Typical CBR test result curves	14
2.4	CBR values for base and sub base course for flexible pavement	15
2.5	Variation of soaked CBR value for optimum mixes	15
3.1	Road shoulder across POLISAS entrance	23
3.2	Research framework for master project	25
3.3	Liquid limit procedure	27
3.4	Plastic limit procedure	28
3.5	Retained sieve size for soil	29
3.6	Sample of garnet waste	30
3.7	Mercury Survey Meter	31
3.8	Retained sieve size for garnet waste	32
3.9	Procedure for chemical composition of garnet waste	33
3.10	Moisture content procedure	34
3.11	Procedure of compaction test of soil	35
3.12	Procedure of compaction test of garnet waste	36
3.13	Procedure of CBR test of garnet waste	37
3.14	Procedure of CBR test of sample 6S4G	38
4.1	Sieve analysis for soil	40
4.2	Liquid limit for soil	42

4.3	Chemical composition between laterite soil and garnet waste	44
4.4	Sieve analysis for garnet waste	45
4.5	Compaction curve for soil	49
4.6	Correlation between OMC and MDD	51
4.7	CBR value for 6S4G sample	52
4.8	CBR value for all type of mix proportion	54
4.9	Relationship between CBR and MDD	55
4.10	Correlation between % of garnet waste content between CBR and MDD	55
4.11	Correlation of mix proportion between CBR and MDD	56

LIST OF ABBREVIATION

SYMBOLS	TITLE
BS	- British Standard Institution
CBR	- California Bearing Ratio
COA	- Certificate of Analysis
COV	- Coefficient of Variation
CWM	- Centre Waste Management
DBKL	- Dewan Bandaraya Kuala Lumpur
FA	- Fly Ash
JKA	- Civil Engineering Department
LL	- Liquid Limit
LLNL	- Lawrence Livermore National Laboratory
MDD	- Maximum Dry Density
MSDS	- Materials Safety Data Sheet
OMC	- Optimum Moisture Content
PI	- Plasticity Index
PL	- Plastic Limit
POFA	- Palm Oil Fuel Ash
POLISAS	- Politeknik Sultan Haji Ahmad Shah
R^2	- Regression
RAP	- Reclaimed Asphalt Pavement
RHA	- Rice Husk Ash
SD	- Standard Deviation
UCS	- Unconfined Compressive Strength
UMP	- Universiti Malaysia Pahang

LIST OF APPENDICES

APPENDIX	TITLE	PAGE
A	Material Safety Data Sheet (MSDS) for Garnet	65
B	Certificate of Analysis (COA) for Garnet waste	69
C	Sieve Analysis for Garnet Waste	71
D	Sieve Analysis for Soil	73
E	Compaction test for Garnet Waste	75
F	Compaction test for Soil	80
G	CBR test for Garnet Waste	85
H	CBR test for Soil	86
I	CBR test for 8S2G	87
J	CBR test for 6S4G	88
K	CBR test for 4S6G	89
L	CBR test for 2S8G	90
M	Verification CBR Test for Garnet Waste	91

CHAPTER 1

INTRODUCTION

1.1 Introduction

Road shoulder is the portion of the roadways continuous with the pavement way for accommodation of stopped vehicle, for emergency use and for lateral support of the pavement layer. There are two main functions of road shoulder, the first is to provide the emergency stopping free of the traffic lane and the second is to provide the escape potential accidents and ways to reduce their severity. All road shoulders should be sloped sufficiently to rapidly drain surface water but not the extent that vehicular use would hazardous. For road shoulder to function effectively, it must be sufficiently stable to support occasional vehicle loads in all kind of weather without rutting.

Arahan Teknik (Jalan) 8/86 required that paved shoulders of the same strength and standard as the pavement should be followed the road standards. From the observation of Kuantan area, type of soil for examples peat soil, humic clay and silt soil for road shoulder are not suitable because of their characteristics such as poor grading, low strength, high elasticity and tendency to shrink and swell. By stabilizing such soil with appropriate agents will improve the engineering properties.

1.2 Background of Study

The construction of a highway over this unstabilized soil will take a high cost of replacement with a stronger material such as crushed rock or adding the agents such as sand. This research added the garnet waste in the percentage of proportion mix in order to minimize the usage of those costly materials and also to stabilize the road shoulder along the local road which always occurs the settlement. According to State of California, 1990 in section landfill waste classification and waste definition, garnet waste which is the wastes largely non-biodegradable, non-flammable and not chemically reactive is classified as an inert waste type.

The aim of this study is to investigate the effects of garnet waste addition on some of the geotechnical and engineering properties such as sieve analysis, Atterberg limits, Modified Proctor compaction characteristic and bearing capacity of the soil sample taken. All waste materials used, none of the research had done the garnet waste yet. This research will be determined the percentage of mixed proportion suitable for soil to provide good stopping lane and maintained stabilize for road shoulder.

1.3 Problem of Statement

Nowadays, Public Work Department, Malaysia had been issuing news on the damaged happened on local roads especially road shoulder at the rural area. The reasons behind that can be observed by layers of strength and thickness, mixture design, change in traffic load, etc. (Behiry, 2013). In addition, disposal problems from industrial are increasing with vast quantity of the waste material made.

i. Problem 1

Road shoulders must function effectively and be sufficiently stable to support vehicle loads. However, road shoulders at local road nowadays are suffering from insufficient compaction due to local settlement and further compaction by parked vehicles. Thus, this research was conducted to identify soil properties of road shoulder in the local area.

ii. Problem 2

Sources of sand is limited nowadays so the cost are increased as well as the demand to search for a new materials as stabilizer for road shoulder. Therefore, garnet waste was introduced in this research to partially or fully mixed with soil as replacement of sand. Metallic Polymer Coating and Services Sdn Bhd is encouraging outsiders to use garnet waste because the waste is getting bulkier and there are no proper storage to keep it except to pay the Kualiti Alam for disposal. This type of disposal is expensive, thus the ideas to reuse, recycle and reduce the garnet waste without jeopardizing the environmental.

1.4 Aim and Objectives

The overall objective of this research is to determine the percentage content of garnet waste as an agent of stabilizer to be mixed with laterite soil in the road shoulder. The specific objectives of this research are:

- i. To determine the properties of soil and garnet waste.

- ii. To determine the optimum moisture content of the materials and degree of compaction for road shoulder.
- iii. To propose the maximum percentage of mix proportion under California Bearing Ratio (CBR) test for road shoulder.

1.5 Scope of Study

This study limits the scopes to several parameters as shown in Table 1.1. Table 1.1 shows the scope of study was conducted in a local road where the shoulder is a soil which need to be stabilized.

Table 1.1 : Scope of study

Description	Limitation
Material for road shoulder	Soil and Garnet waste
Testing for materials	Soil: Sieve analysis and Atterberg limit Garnet waste: Sieve analysis and chemical composition
Method of drying	Oven dried at 100 °C ±5 °C/ Open dried
Compaction	Fully replacement/partial replacement of garnet waste
CBR	Fully replacement/partial replacement of garnet waste Normal condition

1.6 Significance of Study

This research focuses on stabilization of soil using garnet waste as the agent stabilizer for road shoulder. The study intends to change engineering properties of soil which cause poor compaction and poor value of soil strength so as to make it suitable to stabilize with mix proportion of garnet waste. This study focused on increasing CBR value and load bearing ability of the soil by adding percentage of mix proportion of garnet waste. However, this research covered more on laboratory test for sieve analysis, Atterberg limit, compaction and CBR test.

REFERENCES

- Abdullah, K., Hussin, M.W., Zakaria, F., Muhamad, R. and Hamid, Z.A, (2006). POFA: A Potential Cement Replacement Material in Aerated Concrete. *Proceedings of Sixth Asia-Pacific Conference on Structural Engineering and Construction, Kuala Lumpur, Malaysia*, B132–B140.
- Abukhattala, M. (2016). Use of Recycled Materials in Road Construction. *Proceedings of the 2nd International Conference on Civil, Structural and Transportation Engineering (ICCSTE'16)*, (138), 1–8.
- Allam, M. E., Bakhoun, E. S., Garas, G. L., and Ezz, H. (2016). Durability of Green Concrete Containing Granite Waste Powder, *International Journal of Engineering and Technology (IJET)* 8(5), 2383–2391.
- Arahan Teknik (Jalan) 5/85 (2002). *Manual on Pavement Design*. Jabatan Kerja Raya Malaysia. Kuala Lumpur.
- Arahan Teknik (Jalan) 8/86 (2002). *A Guide on Geometric Design of Roads*. Jabatan Kerja Raya Malaysia. Kuala Lumpur.
- Aravind, K., and Das, A. (2007). *Industrial Waste in Highway Construction*. Technical Report. IIT Kanpur
- Azman, M. (2014). *Performance of Underside Shaped Concrete Blocks for Pavement*. PHD tesis. Universiti Teknologi Malaysia.
- Badgie, D., Abu Samah, M. A., Abd Manaf, L., and Muda, A. (2012). Assesment of Municipal Solid Waste Composition in Malaysia : Management, Practice and Challenges. *Pollution Journal Environment Studies*, 21(3), 593–547.
- Behiry, A. E. A. E. M. (2013). Evaluation of Steel Slag and Crushed Limestone Mixtures as Subbase Material in Flexible Pavement. *Ain Shams Engineering Journal*, 4(1), 43–53.

- British Standard Institution (1990). *Test on Soil and Gravel. Moisture Content, Liquid Limit (Cone penetrometer), Plastic Limit & Plasticity Index*. BS1377 Part 2. London
- British Standard Institution (1990). *Test on Soil and Gravel. Compaction Test - BS Light and BS Heavy, CBR Test - one point method*. BS 1377 Part 4. London.
- Dhanapandian, S., and Gnanavel, B. (2010). Using Granite and Marble Sawing Power Wastes in the Production of Bricks : Spectroscopic and Mechanical Analysis, *Research Journal of Applied Sciences, Engineering and Technology* 2(1), 73–86.
- Emersleben, A., and Meyer, N. (2012). The use of Recycled Glass for the Construction of Pavement. *GeoCongress 2012 @ sState of the Art and Practice in Geotechnical Engineering* 1642-1649
- Gupta, C., and Sharma, D. R. K. (2013). Influence of Waste Materials on Geotechnical Characteristics of Expansive Soil. *International Journal of Engineering Research & Technology (IJERT)* 2(10), 2536–2542.
- Hamza, R., El-haggar, S., and Khedr, S. (2011). Utilization of Marble and Granite Waste in Concrete Bricks. *International Conference on Environment and BioScience*, 21, 115–119.
- Latifi, N., Marto, A., and Eisazadeh, A. (2013). Structural Characteristics of Laterite Soil Treated by SH-85 and TX-85 (Non- Traditional) Stabilizers. *Electronic Journal of Geotechnical Engineering (EJGE)*, 18, 1707–1717.
- Lekha, B. M., Goutham, S., and Shankar, A. U. R. (2015). Evaluation of Lateritic Soil Stabilized with Arecanut Coir for Low Volume Pavements. *Transportation Geotechnics*, 2, 20–29.
- Marto, A., and Kasim F. (2003). *Characterisation of Malaysian Residual Soils for Geotechnical and Construction Engineering*. Technical Report. Universiti Teknologi Malaysia.
- Mathews, S., and Wilson, K. (1998). *Reuse of Waste Cutting Sand at Lawrence Livermore National Laboratory*. Technical Report. Air and Waste Management Association Annual Meetings and Exposition San Diego, CA
- Mwanga, E. W. (2015). *Stabilization of Silt Clay Soil Using Molasses for Small Dam Embankment Construction as Inner Zone*. Master of Science in Environmental and Biosystems Engineering.

- Nagapan, S., Rahman, I. A., Asmi, A., Hameed, A., and Zin, R. M. (2012). Identifying Causes of Construction Waste - Case of Central Region of Peninsula Malaysia. *International Journal of Integrated Engineering*, Vol. 4 No. 2 (2012) P. 22-28, 4(2), 22–28.
- Nasir, S. R. M., Othman, N. H., Isa, C. M. M., and Ibrahim, C. K. C. (2016). The Challenge of Construction Waste Management in Kuala Lumpur. *Jurnal Teknologi (Sciences & Engineering)*, 3, 115–119.
- Nurhidayah A.H, (2015). *Highway Engineering*. Lecture Notes. Universiti Teknologi Malaysia.
- Oghenero, A. E., Okey, A. T., Brume, O., Okunuwadje, S. E., and Jerry, O. (2014). Classification and Compaction Characteristics of Lateritic Soils of Warri , Delta state , Nigeria. *Advanced in Applied Science Research*, 5(3), 451–457.
- Ogunribido T.H.T. (2011). Potentials of Sugar Cane Straw Ash for Lateritic Soil Stabilization in Road Construction. *International Journal Science Emerging Technologies*, 3(5), 102–106.
- Ozdemir, M. A. (2016). Improvement in Bearing Capacity of a Soft Soil by Addition of Fly Ash. *Procedia Engineering*, 143(ICTG), 498–505.
- Pourakbar, S., Asadi, A., Fasihnikoutalab, M. H., and Huat, B. B. K. (2015). Stabilization of Clayey Soil using Ultrafine Palm Oil Fuel Ash (POFA) and Cement. *Transportation Geotechnics* 3, 24–35.
- Public Work Department Malaysia. (1988). *Guideline for Inspection & Testing of Roadworks*. Kuala Lumpur
- Puppala, A. J., Pedarla, A., and Bheemasetti, T. (2015). Soil Modification by Admixture: Concepts and Field Applications. *Ground Improvement Case Histories*, 291–309.
- Raja, G., and Ramalingam, K. M. (2016). Experimental Study on Partial Replacement of Fine Aggregate by Granite Powder in Concrete. *International Journal for Innovative Research in Science & Technology*, 2(12), 202–209.
- Rama Subbarao, G. V., Siddartha, D., Muralikrishna, T., Sailaja, K. S., and Sowmya, T. (2011). Industrial Wastes in Soil Improvement. *ISRN Civil Engineering*, 2011, 1–5.
- Roercls, G. (1945). *Engineering Classification of Soil*, Chapter 4 Cengage Learning. Washington D.C.

- Saadi, N., Ismail, Z., and Alias, Z. (2016). A Review of Construction Waste Management and Initiatives in Malaysia. *Journal of Sustainability Science and Management*, 11(2), 101–114.
- Saltan, M., and Findik, F. S. (2008). Stabilization of Subbase Layer Materials with Waste Pumice in Flexible Pavement. *Building and Environment*, 43(4), 415–421.
- Shilpashree M S, and Kishor Kumar B R. (2015). Laterite Quarry Waste Interaction Behaviour with Flyash and Lime. *International Journal for Research in Applied Science & Engineering Technology (IJRASET)*, 3(11), 118–124.
- Sin, T. J., Chen, G. K., Long, K. S., Goh, I., and Hwang, H. (2013). Current practice of waste management system in Malaysia: Towards sustainable waste management. *In: 1st FPTP Postgraduate Seminar Towards Sustainable Management*. 1106, 1–19.
- Singh, M., and Mittal, A. (2014). Review on the Soil Stabilization with Waste Materials. *International Journal of Engineering Research and Applications*, (March), 11–16.
- State of California. (1990). California Code of Regulation. *Landfill Waste Classification and Waste Definitions, Section 66 (Appendix I)*.
- Wahab, K.A and Odeyemi, O. (2008). Variability in the Geotechnical Properties of a Lateritic Soil from South Western Nigeria. *Bulletin of Engineering Geology and the Environment*, 67(4), 579–584.
- Weil, R. R., and Brady, N. C. (2016). *The Nature and Properties of Soils*. 15th Edition. Pearson Education. United States of America.
- Yusoff, S. A. N. M., Bakar, I., Wijeyesekera, D. C., Zainorabidin, A., and Madun, A. (2014). *Comparison of Geotechnical Properties of Laterite , Kaolin and Peat*. Technical Report. Universiti Tun Hussein Onn Malaysia.