

THE CHARACTERISTICS OF A SUSTAINABLE BRIDGE: A CASE STUDY  
OF SECOND PENANG BRIDGE

REZA ANSARI

A project report submitted in partial fulfillment of the  
requirement for the award of the degree of  
Master of Science (Construction Management)

Faculty of Civil Engineering  
University Teknologi Malaysia

June 2013

Dedicated to my beloved and patient wife

## **ACKNOWLEDGEMENTS**

First and foremost, praise to Allah the Almighty, who had helped and guided me in completing this study. I would like to take this opportunity to thank all parties involved in the making of this study either directly or indirectly.

Deepest gratitude goes to my supervisor, Professor Madya Dr Jamaludin Mohamad Yatim for his immense contribution to my research success, his keen support and guidance which had helped me to carry out this study.

Heartfelt appreciation dedicated to my beloved parents and my wife, whose love, financial support and encouragement had enabled me to complete this work successfully.

## ABSTRACT

The aging and deterioration of bridges and the new requirements for sustainable infrastructures and communities require innovative approaches for their management that can achieve an adequate balance between social, economic, and environmental sustainability. This study presents the common criteria which can make a sustainable bridge in the construction industry by considering three objectives, which are, to identify the common criteria for a sustainable structure, then to observe the criteria to the bridges, and to investigate the applications of the criteria in bridge design and construction. The study was carried out through a literature survey and case studies. Result from the study found that there were 29 critical criteria have been identified and significantly influenced on sustainable bridges in the design and construction. The whole criteria, then, were categorized into three aspects such as economic, environmental, and social. A case study was carried out on the under-construction of the Second Penang Bridge. The results of the case study revealed that it has achieved most of the criteria of the sustainability bridge. It rendered useful references in designing sustainable bridges and could be classified as the top ranking of bridges in the case of sustainability. Additionally, the model of ranking for bridge sustainability is suggested.

## ABSTRAK

Penuaan dan kemerosotan jambatan dan keperluan baru bagi infrastruktur dan komuniti lestari memerlukan pendekatan yang inovatif bagi pengurusan mereka yang boleh mencapai keseimbangan yang mencukupi di antara kemampuan sosial, ekonomi dan alam sekitar. Kajian ini membentangkan kriteria yang sama yang boleh membuat sebuah jambatan yang mampan dalam industri pembinaan dengan mempertimbangkan tiga objektif, iaitu, untuk mengenal pasti kriteria yang sama untuk struktur yang mampan, maka untuk melihat kriteria untuk jambatan, dan untuk menyiasat permohonan daripada kriteria dalam reka bentuk dan pembinaan jambatan. Kajian ini telah dijalankan melalui kajian literatur dan kajian kes. Keputusan daripada kajian itu mendapati bahawa terdapat 29 kriteria kritikal telah dikenal pasti dan dipengaruhi dengan ketara di atas jambatan yang mampan dalam reka bentuk dan pembinaan. Kriteria keseluruhan, maka, telah dikategorikan kepada tiga aspek seperti ekonomi, alam sekitar dan sosial. Satu kajian kes telah dijalankan di bawah pembinaan Jambatan Pulau Pinang Kedua. Keputusan kajian kes menunjukkan bahawa ia telah mencapai kebanyakan kriteria jambatan kemampuan. Ia diberikan rujukan yang berguna dalam merekabentuk jambatan yang mampan dan boleh diklasifikasikan sebagai ranking atas jambatan dalam hal kemampuan. Selain itu, model ranking untuk kemampuan jambatan yang disyorkan.

## TABLE OF CONTENT

| CHAPTER  | TITLE  | PAGE        |
|----------|--|-------------|
|          | <b>DECLARATION .....</b>                               | <b>i</b>    |
|          | <b>DEDICATION .....</b>                                | <b>v</b>    |
|          | <b>ACKNOWLEDGEMENTS.....</b>                           | <b>vi</b>   |
|          | <b>ABSTRACT .....</b>                                  | <b>vii</b>  |
|          | <b>ABSTRAK.....</b>                                    | <b>viii</b> |
|          | <b>TABLE OF CONTENTS.....</b>                          | <b>ix</b>   |
|          | <b>LIST OF TABLES.....</b>                             | <b>xiii</b> |
|          | <b>LIST OF FIGURES.....</b>                            | <b>xiv</b>  |
|          | <b>LIST OF ABBREVIATION .....</b>                      | <b>xv</b>   |
| <b>1</b> | <b>INTRODUCTION .....</b>                              | <b>1</b>    |
|          | 1.1. Background of the Study .....                     | 1           |
|          | 1.2. Statement of Problem .....                        | 4           |
|          | 1.3. Aim and objectives of the Study .....             | 5           |
|          | 1.4. Significance of the Study .....                   | 5           |
|          | 1.5. Scope of the Study .....                          | 6           |
| <b>2</b> | <b>LITERATURE REVIEW.....</b>                          | <b>7</b>    |
|          | 2.1. General Dimensions of Sustainability .....        | 7           |
|          | 2.2. Environmental Aspects of Bridges .....            | 10          |
|          | 2.2.1. The Environmental Impact Assessment (EIA) ..... | 12          |
|          | 2.2.1.1. The LEED Standard for Building .....          | 14          |
|          | 2.2.2. The Environmental Management Plan (EMP) .....   | 14          |
|          | 2.2.3. The Life Cycle Assessment (LCA) .....           | 15          |

|            |  |    |
|------------|--|----|
| 2.2.3.1.   | Life Cycle Assessment Tools .....                                      | 17 |
| 2.2.3.2.   | The Consequence of LCA .....   | 18 |
| 2.3.       | Economic Aspects of Bridges .....                                      | 18 |
| 2.3.1.     | The Life Cycle Cost Assessment .....                                   | 18 |
| 2.3.2.     | Health Economic Assessment Tool .....                                  | 19 |
| 2.3.3.     | Bridge Health Monitoring System.....                                   | 20 |
| 2.3.4.     | Material Reusability .....   | 22 |
| 2.3.5.     | The Concurrent Engineering .....                                       | 23 |
| 2.4.       | Social Aspects of Bridges .....  | 23 |
| 2.4.1.     | Local Economic Development (LED) .....                                 | 24 |
| 2.4.2.     | Accident Cost as a Social Measurement .....                            | 24 |
| 2.4.3.     | Human Satisfaction (Noise and Vibration) .....                         | 24 |
| 2.5.       | Some Sustainability Rating System for Infrastructure<br>Projects ..... | 25 |
| 2.6.       | Design for High Durability .....                                       | 27 |
| 2.7.       | The Characteristics of Material for Sustainable<br>Bridge .....        | 27 |
| 2.7.1.     | Fiber Reinforced Polymer for Bridges .....                             | 29 |
| 2.7.2.     | Geopolymer Cements for bridges.....                                    | 29 |
| 2.7.3.     | High Performance Concrete .....  | 32 |
| 2.7.4.     | Pulverized Fly Ash (PFA) as a Pozzolanic Material<br>.....             | 32 |
| 2.7.5.     | Silica Fume as a Pozzolanic Material.....                              | 33 |
| 2.7.6.     | Ground Granulated Blast Furnace Slag (GGBS) in<br>Concrete .....       | 34 |
| 2.7.6.1.   | Effect of GGBS on Concrete Durability .....                            | 35 |
| 2.8.       | Some Specific Things Relating to the Bridge .....                      | 36 |
| 2.8.1.     | Common Types of Bridges .....  | 36 |
| 2.8.2.     | Common methods for constructing the bridges .....                      | 36 |
| 2.8.2.1.   | The Segmental Bridges .....  | 37 |
| 2.8.2.1.1. | Introduction .....   | 37 |
| 2.8.2.1.2. | Economic Issues .....  | 38 |
| 2.8.2.1.3. | Precasting Segmental Bridge .....                                      | 39 |
| 2.8.2.1.4. | In-situ Segmental Bridge .....   | 40 |
| 2.8.2.1.5. | Rejected Segments .....  | 41 |
| 2.8.2.1.6. | Segmental Bridge Erection Methods .....                                | 41 |

|             |  |           |
|-------------|--|-----------|
| 2.8.2.1.7.  | Advantages & Disadvantages of Segmental Bridges .....  | 43        |
| 2.8.3.      | The followings are some of the deck system features .....  | 44        |
| 2.8.3.1.    | The following items could be affecting factors to select of the deck .....                             | 44        |
| 2.8.4.      | Bridge Bearing .....   | 45        |
| 2.8.5.      | Bridge Parapets .....  | 45        |
| <b>3</b>    | <b>RESEARCH METHODOLOGY .....</b>  | <b>47</b> |
| <b>4</b>    | <b>DATA COLLECTION .....</b>   | <b>49</b> |
| 4.1.        | Introduction .....   | 49        |
| 4.2.        | The Under Construction 2nd Penang Bridge .....   | 50        |
| 4.3.        | Economic Activities of the 2 <sup>nd</sup> Penang Bridge .....   | 51        |
| 4.3.1.      | High Durability of the 2 <sup>nd</sup> Penang Bridge .....   | 52        |
| 4.3.2.      | Design Optimization .....  | 53        |
| 4.3.3.      | Segmental Box Girders .....  | 53        |
| 4.3.4.      | Design and Build Contract .....  | 54        |
| 4.3.5.      | High Damping Rubber Bearing .....  | 55        |
| 4.3.6.      | Cable Stayed Bridge .....  | 56        |
| 4.3.7.      | Expansion Joints .....   | 57        |
| 4.3.8.      | Parapets .....   | 58        |
| 4.3.9.      | Ship Impact Load Assessment .....  | 58        |
| 4.3.10.     | Tsunami .....  | 58        |
| 4.3.11.     | Health Monitoring System .....   | 58        |
| 4.3.12.     | Dividing the bridge Construction into 3 Packages .....   | 59        |
| 4.3.12.1.   | Main Navigation Span and Substructure & Foundation Works.....  | 60        |
| 4.3.12.2.   | The Design, Construction and Completion of the Superstructure .....                                    | 60        |
| 4.3.12.2.1. | SBG Production .....   | 61        |
| 4.3.12.2.2. | Each span of package 2 consist of 14 SBGs .....  | 61        |
| 4.3.12.2.3. | Main Navigation Span .....   | 62        |
| 4.3.12.3.   | The Design, Construction and Completion of the 7km Batu Maung Interchange and the Landside Works ..... | 63        |
| 4.4.        | Environmental Responsibilities of the 2 <sup>nd</sup> Penang Bridge .....                              | 64        |
| 4.4.1.      | Optimizing the Material Usage in Bridge .....  | 65        |
| 4.4.1.1.    | Designing for Minimal Maintenance .....  | 65        |

|          |   |           |
|----------|---|-----------|
| 4.4.1.2. | Respect .....   | 66        |
| 4.4.1.3. | Reduce .....  | 66        |
| 4.4.1.4. | Reuse .....   | 67        |
| 4.4.2.   | The Environmental Monitoring of the Project .....                           | 67        |
| 4.4.3.   | Steel Fender .....  | 67        |
| 4.4.4.   | Environmental Monitoring and Auditing (EMA)<br>Consultant .....             | 68        |
| 4.4.5.   | Environmental Impact Assessment (EIA) Consultant..                          | 68        |
| 4.4.6.   | Re-Environment of Piles .....   | 69        |
| 4.4.7.   | High Environmental Standard & Industrial Building<br>System .....           | 70        |
| 4.5.     | Social Aspects .....  | 70        |
| 4.5.1.   | Local Social Development .....  | 70        |
| 4.5.2.   | Safety .....  | 71        |
| 4.5.2.1. | Zero Accident .....   | 71        |
| 4.5.2.2. | Safety & Health Performances and Statistic .....                            | 71        |
| 4.5.2.3. | Safety & Health Monthly Audit .....   | 72        |
| 4.6.     | Other Green Bridges .....   | 73        |
| 4.6.1.   | Xinguang Bridge (China) [environmentally friendly] .                        | 73        |
| 4.6.2.   | Kurilpa Bridge (Brisbane Australia) [Energy saving<br>lighting system]..... | 74        |
| 4.6.3.   | Discussion .....  | 75        |
| <b>5</b> | <b>CONCLUSION AND RECOMMENDATION .....</b>                                  | <b>86</b> |
| <b>6</b> | <b>REFERENCES .....</b>   | <b>90</b> |

## LIST OF TABLES

| <b>TABLE NO.</b> | <b>TITLE</b>  | <b>PAGE</b> |
|------------------|---|-------------|
| 2.1              | Some Environmental Assessment Methods .....                       | 13          |
| 2.2              | The Characteristics of Using Geopolymer Concrete in Bridges ..... | 30          |
| 2.3              | The High Strength Concrete and Geopolymer Concrete in Bridges     | 31          |
| 2.4              | The Pollution Effect of Using GGBS in Concrete .....              | 35          |
| 4.1              | The Criteria to Achieve Sustainable Bridge Design .....           | 81          |
| 4.2              | The Suggested Classifications of a Sustainable Bridge .....       | 82          |

## LIST OF FIGURES

| FIGURE NO. | TITLE  | PAGE |
|------------|--|------|
| 1.1        | The Sustainability Organization .....                              | 9    |
| 2.1        | Segmental Bridge .....   | 38   |
| 2.2        | Span by span erection .....  | 43   |
| 2.3        | The methodology Diagram .....                                      | 48   |
| 4.1        | The 2nd Penang Bridge packages .....                               | 51   |
| 4.2        | High Damping Rubber Bearing .....                                  | 55   |
| 4.3        | Interlocking Finger Expansion Joint .....                          | 57   |
| 4.4        | Substructure and Superstructure Parts .....                        | 60   |
| 4.5        | The 2nd Penang Bridge Dimensions .....                             | 62   |
| 4.6        | Package 3C .....   | 64   |
| 4.7        | The Xinguang Bridge .....  | 73   |
| 4.8        | The Kurilpa Bridge .....   | 74   |
| 4.9        | The relationship between the three aspects of sustainability ..... | 78   |
| 4.10       | The Criteria for Sustainable Bridge .....                          | 79   |

## LIST OF ABBREVIATION

|       |  |
|-------|--|
| BEES  | Building for Environmental and Economic Sustainability |
| BrIM  | Bridge Information Model                               |
| CFRP  | Carbon Fiber Reinforced Polymer                        |
| ECC   | Engineered Cementitious Composite                      |
| EIA   | Environmental Impact Assessment                        |
| EMA   | Environmental Monitoring and Auditing                  |
| EMP   | Environmental Management Plan                          |
| FIA   | Fisheries Impact Assessment                            |
| GGBS  | Ground Granulated Blast Furnace Slag                   |
| HDRB  | High damping rubber bearing                            |
| HSC   | High Strength Concrete                                 |
| ITZ   | Interface transition zone                              |
| KPI   | Key performance indicators                             |
| LCA   | Life Cycle Assessment                                  |
| LCC   | Life cycle cost  |
| LCCB  | Life-cycle cost-benefit                                |
| LCSA  | Life Cycle Sustainability Analysis                     |
| NIST  | National Institute of Standards and Technology         |
| NSE   | North South Expressway                                 |
| OPS   | Oil palm shell   |
| PFA   | Pulverized Fly Ash                                     |
| PSS   | Parallel Strand System                                 |
| RHA   | Rice husk ash  |
| RSPC  | Recycled Structural Plastic Composite                  |
| SBG   | Segmental Box Girder                                   |
| SEA   | Strategic Environmental Assessment                     |
| SF    | Silica fume  |
| TARRC | Tun Abdul Razak Research Centre                        |
| TSS   | Total suspended solids                                 |
| UHPC  | Ultra High Performance Concrete                        |
| UN    | United Nations   |

## **CHAPTER 1**

### **INTRODUCTION**

#### **1.1. Background of the Study**

According to Toor and Ogunlana [1], Success of future projects will be increasingly measured on the criteria of strategy, sustainability, and safety. Future buildings and infrastructure will be evaluated based on their operational flexibility, maintainability, energy efficiency, sustainability, and contribution to the overall well-being of their end users. Bridge all over the world because of maturing and corrosion are facing the task of long-term and costly maintenance with inadequate funds. As it can be observed as they are critical links in the transportation networks that play an important role to support environmental, social, economic development. Furthermore in the planning stage, before design phase, there should be appropriate criteria to select the best characteristics for designing, constructing, maintenance, and demolition of the bridge.

To approach sustainable bridge management, all aspects of the social, environment, and economic should be used as the drivers for asset management at all levels of decision-making. According to Lounis and Daigle [2], the multi-objective optimization is the actual bridge management problems.

Also the Brundtland [3] mentioned that the sustainable development defined as a ‘development that meets the needs of the current generation without compromising the ability of future generations to meet their own needs.’

The past few years have seen increasing technological advance in sustainability. Furthermore the Native Americans defined that “we do not inherit the Earth from our ancestors; we borrow it from our children.” [4]

The need for increasingly more sustainable infrastructure is growing [5]. “American’s transportation system has served the US well, but now faces the challenges of congestion, energy supply, environmental impacts, climate change, and sprawl that threatens to undermine the economic, social, and environmental future of the nation.” (AASHTO 2009).

In a challenging issue, a new design framework for the design of sustainable infrastructure systems has been developed. This paradigm integrates materials science and structural engineering with overall system design to meet targets of sustainable infrastructure performance measured through sustainability indicators such as global warming potential, total energy consumption, acidification potential, or total material consumption [6].

In 2010, Daniel mentioned that currently there is no national standard for quantifying sustainable bridges in the Unites States. In addition, the number of bridges conceived and branded with “sustainable” labels as of the time of this writing is minimal. Sustainable design is a modern day topic that requires academic study, modeling, and thought to move forward in a meaningful way [7].

The Lounis [2] indicates that, although, most of the current decision-making approaches and bridge management systems are based on the optimization of a single objective , minimization of life cycle costs, a multi-objective approach for decision-making, which can incorporate all relevant objectives, is proposed to enable the satisfying strategies for the design and management of highway bridge decks, which are direct or indirect measures of social, economic and environmental sustainability for highway bridges and neighboring communities.

The durability of (ECC) Engineered Cementitious Composite materials plays a key role in the design of more sustainable bridge infrastructure using ECC materials [5].

The engineering is becoming a non-stop field that is growing up daily, especially in the field of bridges. So far no research has been done on the characteristics of a sustainable bridge. Additionally, because of increasing the traffic volume and inadequate repairing funds, it seems that the characteristic of technology should integrate to the triple line of sustainability to make more engineering sustainable concern to develop the economic, environmental, social, and the technological aspects of designing the bridge.

The characteristics of a sustainable bridge will meet the needs and necessities of the current and future generations by ensuring:

- To balance the economy
- To protect the environment
- To improve and defend the social

- To use the most useful technological issues in the design stage of the bridge.

## **1.2. Statement of Problem**

It is the responsibility of humanity to ensure that resources are available for the next generation, and for many generations to come. Furthermore the numbers of bridges are increasing and concurrently the fast development may have a serious impact on them that impacts could be environmentally, economically and socially. Additionally, that problems are in need of identifying before the bridge could be constructed. As it can be observed, the sustainable design is responsible design, and the duty of design falls on engineers. According to the green road guideline 2011, although there are a lot of studies relating to the green road, the lack of investigating in the field of bridge is obvious. Besides, According to the Daniel 2011, currently there is no national standard for quantifying sustainable bridges in the Unites States.

The purpose of this study is to determine the characteristics of a sustainable bridge to cope with these economic, social and environmental problems, also, how to achieve a sustainable bridge design? By implementing the 2<sup>nd</sup> Penang Bridge as the case study to ensure that to what extend this bridge will carry these characteristics.

### **1.3. Aim and Objectives of the Study**

The aim of this study is to determine the standard criteria that can make a sustainable bridge during construction. Thus, to achieve this aim, there are three (3) objectives that have been established as follows:

1. To identify common criteria for the sustainable structures
2. To describe the criteria for the sustainable bridges, and
3. To investigate the strategies to achieve sustainable bridge design.

### **1.4. Significance of the Study**

Although currently there is no study that shows the characteristics of a sustainable bridge, the findings of this study are important to help the construction industry, engineers, architectures, owners, and even government to find out the best sustainable benchmarking for bridges in order to plan a new bridge or maintenance the existing bridges.

### **1.5. Scope of the Study**

The long-span bridges are in need of more site preparation and material uses in comparison to short-span. Therefore the largest impact and even benefit from sustainable plan are likely to long-span bridges.

The scope of this study is the Superstructure and Substructure parts of the marine bridges, the 2<sup>nd</sup> Penang Bridge, which is top-priority project in the Ninth Malaysia Plan is selected as the case study. Besides, most of the data of this case study were collected from its published data[8], while some were obtained via informal discussions or interviews with the project personnel and the bridge experts. The 2<sup>nd</sup> Penang Bridge will be the longest in Southeast Asia that connect Batu Maung on the island to the Batu Kawan on the mainland.

## REFERENCES

1. Toor, S.-u.-R. and S.O. Ogunlana, *Beyond the 'iron triangle': Stakeholder perception of key performance indicators (KPIs) for large-scale public sector development projects*. International Journal of Project Management, 2010. **28**(3): p. 228-236.
2. Lounis, Z. and L. Daigle, *Multi-objective and probabilistic decision-making approaches to sustainable design and management of highway bridge decks*. 2012.
3. Brundtland, G.H., *World commission on environment and development*. Our common future, 1987: p. 8-9.
4. McVoy, G.R., et al. *Moving Towards Sustainability: New York State Department of Transportation's GreenLITES Story*. in *Proceedings of Green Streets and Highways 2010 Conference*. 2010.
5. Lepech, M.D. *Sustainable Infrastructure Systems Using Engineered Cementitious Composites*. 2009. ASCE.
6. Lepech, M.D., *Sustainable Infrastructure Systems Using Engineered Cementitious Composites*, in *Structures Congress 2009*. p. 1-10.
7. Daniel Whittemore, P.E., *Where are the Sustainable Bridges in the United States?* 2010.
8. (JKSB), J.K.S.B. *Jambatan Kedua Sdn. Bhd. (JKSB)*. 2013 [cited 2013; Available from: <http://www.jambatankedua.com.my/webv1/>].
9. Chudzik, R., *Engineering Education as a Lifestyle: A Student's Perspective* 2006: AuthorHouse.
10. Wang, Y., *Sustainability in Construction Education*. Journal of Professional Issues in Engineering Education and Practice, 2009. **135**(1): p. 21-30.
11. Hunt, L.R., *Development of a rating system for sustainable bridges*, 2005, Massachusetts Institute of Technology.

12. Rodríguez López, F. and G. Fernández Sánchez, *Challenges for Sustainability Assessment by Indicators*. Leadership and Management in Engineering, 2011. **11**(4): p. 321-325.
13. Henriques, A. and J. Richardson, *The triple bottom line, does it all add up?: assessing the sustainability of business and CSR2004*: Earthscan.
14. Hart, S.L. and M.B. Milstein, *Creating sustainable value*. The Academy of Management Executive, 2003. **17**(2): p. 56-67.
15. Muench, S., et al., *Greenroads Manual v1. 5*. Seattle, WA: University of Washington, 2011.
16. Haahs, T., *Creating Self-Sustaining Communities-Reducing the Burdens of Infrastructure, Congestion, and Carbon Emissions*, in *ICSDC 2011*2012. p. 620-626.
17. Chi, L.M.L. and G. Hongwei, *Comprehensive fuzzy assessment on the life-cycle environment impact of bridges*. China Civil Engineering Journal, 2009. **1**: p. 015.
18. Sinha, K.C., et al., *Journal of Transportation Engineering*, 2009. **135**(9): p. 619.
19. Morgan, R.K., *Environmental impact assessment: The state of the art*. Impact Assessment and Project Appraisal, 2012. **30**(1): p. 5-14.
20. Morrison-Saunders, A. and F. Retief, *Walking the sustainability assessment talk — Progressing the practice of environmental impact assessment (EIA)*. Environmental Impact Assessment Review, 2012. **36**(0): p. 34-41.
21. Clements, R.B., *Complete guide to ISO 14000*1996: Prentice Hall New Jersey, USA.
22. Benson, J.F., *What is the alternative? Impact assessment tools and sustainable planning*. Impact Assessment and Project Appraisal, 2003. **21**(4): p. 261-280.
23. Pan, N.F., *Expert Systems with Applications*, 2009. **36**(3): p. 5481.
24. Poyhonen, M. and R.P. Hamalainen, *European Journal of Operational Research*, 2001. **129**(3): p. 569.
25. Roberts, J.E., et al., *Health Monitoring and Management of Civil Infrastructure Systems*. null. Vol. null. 2001. 48.
26. Belton, V. and P. Goodwin, *International Journal of Forecasting*, 1996. **12**(1): p. 155.
27. Chan, F.T.S., et al., *International Journal of Production Research*, 2008. **46**(14): p. 3825.

28. *null*. null. Vol. null. null.
29. Chen, C.F., *Journal of Travel Research*, 2006. **45**(11): p. 167.
30. Chow, C.C. and P. Luk, *Journal of Managing Service Quality*, 2005. **15**(3): p. 278.
31. Amiri, M.P., *Expert Systems with Application*, 2010. **37**(9): p. 6218.
32. Forman, E. and K. Peniwati, *European Journal of Operational Research*, 1998. **108**(null): p. 165.
33. Bin, Y. and L. Lili. *Discusses the Green Bridge*. in *Electric Technology and Civil Engineering (ICETCE), 2011 International Conference on*. 2011. IEEE.
34. Anderson, J.L., *Infrastructure Sustainability: Streamlining Life Cycle Assessment for Practicing Bridge Engineers Extended Abstract*. 2011.
35. Elbehairy, H., *Bridge management system with integrated life cycle cost optimization*. 2007.
36. Pearce, D. and G. Atkinson, *The concept of sustainable development: An evaluation of its usefulness ten years after Brundtland*. *REVUE SUISSE D ECONOMIE POLITIQUE ET DE STATISTIQUE*, 1998. **134**: p. 251-270.
37. Hansen, E.G., F. Grosse-Dunker, and R. Reichwald. *Sustainability Innovation Cube—A framework to evaluate sustainability of product innovations*. in *XXth ISPIM Conference "The Future of Innovation"*. 2009.
38. Fabrycky, W. and B. Blanchard, *Life Cycle Cost and Economic Analysis*. 1991, 1991, Englewood Cliffs, NJ: Prentice-Hall.
39. Cavill, N., et al., *Economic assessment of transport infrastructure and policies. Methodological guidance on the economic appraisal of health effects related to walking and cycling*. World Health Organization (WHO), WHO Regional Office for Europe, København ([http://www.euro.who.int/transport/policy/20070503\\_1](http://www.euro.who.int/transport/policy/20070503_1)), 2007.
40. Marzouk, M. and M. Hisham. *Bridge Information Modeling in Sustainable Bridge Management*. in *The International Conference on Sustainable Design and Construction 2011: ICSDC 2011: Integrating Sustainability Practices in the Construction Industry*. 2011.
41. Jie, S. *Discussion on health monitoring and damage detection of a large-span bridge*. in *Electric Technology and Civil Engineering (ICETCE), 2011 International Conference on*. 2011. IEEE.
42. San-Jose, J.T., et al., *Building and Environment*, 2007. **42**(null): p. 3916.

43. Bakhoun, E.S. and D.C. Brown, *Developed Sustainable Scoring System for Structural Materials Evaluation*. Journal of Construction Engineering and Management, 2011. **138**(1): p. 110-119.
44. Shapira, A. and M. Goldenberg, ASCE Journal of Construction Engineering and Management, 2005. **131**(12): p. 1263.
45. Jackson, N.M., et al., *Alternative Materials for FDOT Sign Structures: Phase I Literature Review*. 2012.
46. Penttala, V., *Concrete and sustainable development*. ACI Materials journal, 1997. **94**(5): p. 409-416.
47. Morgan, B. and A. Semidei, *THE FUNDAMENTALS OF FRP*.
48. Domone, P. and J. Illston, *Construction materials: their nature and behaviour* 2010: Spons Architecture Price Book.
49. Hasanbeigi, A., L. Price, and E. Lin, *A Review of Emerging Energy-efficiency and CO2 Emission-reduction Technologies for Cement and Concrete Production*. 2012.
50. Van Deventer, J.S.J., J.L. Provis, and P. Duxson, *Technical and commercial progress in the adoption of geopolymers*. Minerals Engineering, 2011.
51. Huntzinger, D.N. and T.D. Eatmon, *A life-cycle assessment of Portland cement manufacturing: comparing the traditional process with alternative technologies*. Journal of Cleaner Production, 2009. **17**(7): p. 668-675.
52. Ng, T.S., Y.L. Voo, and S.J. Foster, *Sustainability with Ultra-High Performance and Geopolymer Concrete Construction*. Innovative Materials and Techniques in Concrete Construction, 2012: p. 81-100.
53. Hammond, G. and C. Jones, *Inventory of Carbon & Energy: ICE2008*: Sustainable Energy Research Team, Department of Mechanical Engineering, University of Bath.
54. Habert, G., et al., *Reducing environmental impact by increasing the strength of concrete: quantification of the improvement to concrete bridges*. Journal of Cleaner Production, 2012.
55. Patel, G. and J. Bull. *Selection of material used for thermopiles for recycling heat within a building*. in *Geo-Frontiers 2011@ sAdvances in Geotechnical Engineering*. 2011. ASCE.
56. Connor, J.J., J. Ochsendorf, and L.R. Hunt, *Development of a rating system for sustainable bridges*, 2005, Massachusetts Institute of Technology.
57. material, t.w.s.m.s.b. *the world's most sustainable building material*. 2013; Available from: <http://www.ecocem.ie/>.

58. Ryan, P. and A. O'Connor, *Probabilistic Modelling of Marine Bridge Deterioration*.
59. Rombach, G., *Precast segmental box girder bridges with external prestressing-design and construction*. INSA Rennes, Hamburg-Harburg Technical University, 2002: p. 1-15.
60. Barker, J.M., *Construction Techniques for Segmental Concrete Bridges*. Journal of the Prestressed Concrete Institute, 1980. **25**(4).
61. Moretón, A.J. *Segmental Bridge Construction in Florida: A Review and Perspective*. in *Institution of Civil Engineers, Proceedings, Pt 1*. 1990.
62. Megally, S.H., *SEISMIC PERFORMANCE OF PRECAST SEGMENTAL BRIDGE SUPERSTRUCTURES*, 2002.
63. Shapira, A. and M. Simcha, ASCE Journal of Construction Engineering and Management, 2009. **135**(4): p. 307.
64. Yan, B. and L. Liu. *Discusses the Green Bridge*. in *Electric Technology and Civil Engineering (ICETCE), 2011 International Conference on*. 2011.