

CARBON DIOXIDE REDUCTION TO FUELS USING MODIFIED TITANIUM  
NANOCATALYSTS IN MONOLITH PHOTOREACTOR

MUHAMMAD TAHIR

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To my beloved father, late mother and family members

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## ABSTRACT

Carbon dioxide (CO<sub>2</sub>) is the largest contributor to global warming and its conversion to renewable fuels has stirred interest for greenhouse gas mitigation and energy crises alleviations. The photocatalytic CO<sub>2</sub> reduction to fuels is promising, yet existing technologies registered low CO<sub>2</sub> reduction efficiency. The main objective of this study was to develop a microchannel system for selective CO<sub>2</sub> reduction to fuels. Initially, nanocatalysts were investigated using cell type reactor with methane (CH<sub>4</sub>) and carbon monoxide (CO) as the main products during CO<sub>2</sub> reduction with water vapour (H<sub>2</sub>O) over indium (In)/TiO<sub>2</sub> and montmorillonite (MMT)/TiO<sub>2</sub> catalysts. Yield of CH<sub>4</sub> over TiO<sub>2</sub> was 31.25, enhanced to 244 μmole g-catal.<sup>-1</sup> h<sup>-1</sup> using 10% In-doped TiO<sub>2</sub>. Loading MMT evidently enhanced TiO<sub>2</sub> performance with CH<sub>4</sub> yield rate 441.5 μmole g-catal.<sup>-1</sup> h<sup>-1</sup>. Next, microchannel monolith photoreactor was explored for selective CO<sub>2</sub> reduction using H<sub>2</sub>O and hydrogen (H<sub>2</sub>) as reducing agents. Yield rate of CO attained was 962 μmole g-catal.<sup>-1</sup> h<sup>-1</sup> and selectivity 95%. Performance comparison revealed 183 fold higher yield rate in monolith compared to cell type reactor. Significantly higher monolith reactor performance reached using H<sub>2</sub> reducing agent and co-metal-doped TiO<sub>2</sub> nanocatalysts. Yield rate of CO over nickel (Ni) and In-co-doped TiO<sub>2</sub> reached to 12028 μmole g-catal.<sup>-1</sup> h<sup>-1</sup>, higher in order of 1.8 times than copper (Cu)- In/TiO<sub>2</sub>, 5.93 times than In/TiO<sub>2</sub>, 207.4 times than TiO<sub>2</sub> with performance 902 fold higher than the cell type reactor. Besides, monolith geometry, reaction temperature, feed ratios, metals-content and irradiation time contributed significantly to enhance reactor performances. Quantum efficiency of CO production was 1.04 %, 87 fold higher than reported in literature. Finally, Langmuir-Hinshelwood and kinetic model were developed to investigate adsorption behaviors and photocatalytic oxidation and reduction process, fitted well with experimental data, and assured efficient adsorption-desorption inside microchannels. In conclusion, microchannel monolith photoreactor with modified TiO<sub>2</sub> nanocatalysts could make possible markedly higher CO<sub>2</sub> reduction to fuels with higher selectivity.

## ABSTRAK

Karbon dioksida ( $\text{CO}_2$ ) adalah penyumbang terbesar kepada pemanasan global dan penukarannya kepada bahan api diperbaharui telah menimbulkan minat dalam pengurangan gas rumah hijau dan peningkatan krisis tenaga. Terdapat potensi bagi pengurangan fotokimia  $\text{CO}_2$  kepada bahan api, namun teknologi sedia ada mendaftarkan ecekapan pengurangan  $\text{CO}_2$  yang rendah. Tujuan utama kajian ini adalah untuk membangunkan sistem saluran-mikro bagi pengurangan  $\text{CO}_2$  terpilih kepada bahan api. Kajian dimulakan dengan mengkaji mangkin menggunakan reaktor jenis sel dengan gas metana ( $\text{CH}_4$ ) dan gas karbon monoksida ( $\text{CO}$ ) sebagai produk utama semasa pengurangan  $\text{CO}_2$  dengan wap air ( $\text{H}_2\text{O}$ ) terhadap mangkin indium ( $\text{In}$ )/ $\text{TiO}_2$  dan montmorilonit (MMT)/ $\text{TiO}_2$ . Hasil  $\text{CH}_4$  terhadap  $\text{TiO}_2$  sebanyak 31.25 telah meningkat kepada 244  $\mu\text{mol g-catal.}^{-1} \text{h}^{-1}$  menggunakan 10% In-dop  $\text{TiO}_2$ . Muatan MMT terbukti meningkatkan prestasi  $\text{TiO}_2$  dengan kadar hasil  $\text{CH}_4$  sebanyak 441.5  $\mu\text{mol g-catal.}^{-1} \text{h}^{-1}$ . Seterusnya, reaktor-foto monolit saluran-mikro dikaji lagi untuk penurunan  $\text{CO}_2$  terpilih menggunakan  $\text{H}_2\text{O}$  dan hydrogen ( $\text{H}_2$ ) sebagai agen penurunan. Kadar hasil  $\text{CO}$  yang diperolehi adalah 962  $\mu\text{mol g-catal.}^{-1} \text{h}^{-1}$  dengan selektiviti sebanyak 95%. Perbandingan prestasi menunjukkan 183 kali ganda kadar hasil yang lebih tinggi dalam reaktor monolit berbanding reaktor jenis sel. Prestasi terbaik reaktor monolit dicapai secara signifikan menggunakan  $\text{H}_2$  sebagai agen penurunan dan mangkin nano ko-logam yang didopkan dengan  $\text{TiO}_2$ . Kadar hasil  $\text{CO}$  bagi nikel ( $\text{Ni}$ ) dan In- diko-dopkan dengan  $\text{TiO}_2$  mencapai sehingga 12028  $\mu\text{mol g-catal.}^{-1} \text{h}^{-1}$  iaitu 1.8 kali lebih tinggi berbanding kuprum ( $\text{Cu}$ )-  $\text{In}/\text{TiO}_2$ , 5.93 kali berbanding  $\text{In}/\text{TiO}_2$ , 207.4 kali berbanding  $\text{TiO}_2$  dengan prestasi sebanyak 902 kali ganda lebih tinggi berbanding reaktor jenis sel. Selain itu, geometri monolit, suhu tindakbalas, nisbah suapan, kandungan logam, dan masa penyinaran menyumbang secara signifikan dalam meningkatkan prestasi reaktor. Kecekapan kuantum bagi penghasilan  $\text{CO}$  adalah 1.04%, 87 kali lebih tinggi berbanding dengan nilai yang dilaporkan dalam literasi. Akhir sekali, model Langmuir-Hinshelwood dan kinetik dibangunkan untuk mengkaji sifat penjerapan, proses penurunan dan pengoksidaan foto-pemangkin, dilengkapi dengan data eksperimen dan jaminan keberkesanan penjerapan-nyahpenjerapan dalam saluran mikro. Sebagai kesimpulan, reaktor-foto monolit bersaluran mikro dengan mangkin nano  $\text{TiO}_2$  terubahsuai mampu menukarkan  $\text{CO}_2$  dengan lebih signifikan kepada bahan api dengan selektiviti yang lebih tinggi.

## TABLE OF CONTENTS

<b>CHAPTER</b>	<b>TITLE</b>	<b>PAGE</b>
	<b>DECLARATION</b>	ii
	<b>DEDICATION</b>	iii
	<b>ACKNOWLEDGEMENT</b>	iv
	<b>ABSTRACT</b>	v
	<b>ABSTRAK</b>	vi
	<b>TABLE OF CONTENTS</b>	vii
	<b>LIST OF TABLES</b>	xiv
	<b>LIST OF FIGURES</b>	xvi
	<b>LIST OF SYMBOLS</b>	xxvi
	<b>LIST OF ABBREVIATIONS</b>	xxviii
	<b>LIST OF APPENDICES</b>	xxx
<b>1</b>	<b>INTRODUCTION</b>	<b>1</b>
	1.1 Research Background	1
	1.2 Photocatalytic Carbon Dioxide Reduction	4
	1.3 Problem Statement	8
	1.4 Research Hypothesis	9
	1.5 Research Objectives	11
	1.6 Research Scope	11
	1.7 Research Outcomes	13
	1.8 Outline of Thesis	14

<b>2</b>	<b>LITERATURE REVIEW</b>	<b>15</b>
2.1	Introduction	15
2.2	Scenario of Energy Crises and Global Warming	16
2.3	Fundamentals and Progress in CO <sub>2</sub> Recycling	19
2.3.1	Favorable Recycling Pathways	19
2.3.2	Thermodynamic Analysis for Photocatalytic CO <sub>2</sub> Reduction	22
2.3.3	Fundamentals of Photocatalysis	25
2.3.4	Progress Towards Sustainable Hydrocarbon Fuels	29
2.4	Titanium Dioxide Semiconductor	30
2.4.1	Enhancement of TiO <sub>2</sub> Photocatalytic Activity	33
2.4.1.1	Nanosized TiO <sub>2</sub> Materials	33
2.4.1.2	Metal Doped TiO <sub>2</sub> Nanocatalysts	34
2.4.1.3	Co-metal Doped TiO <sub>2</sub> Nanocatalysts	38
2.4.1.4	Microstructured Materials Modified TiO <sub>2</sub>	39
2.5.	Synthesis and Characterization TiO <sub>2</sub> Nanocatalysts	41
2.5.1	Technologies for Developing Nanoparticles	41
2.5.2	Sol- Gel Synthesis of TiO <sub>2</sub> Nanoparticles	42
2.5.3	Characterization of Nanocatalysts	46
2.5.3.1	Brunauer–Emmett–Teller (BET) Surface Area	47
2.5.3.2	DR UV-Visible and PL Spectroscopy	49
2.5.3.3	X-Ray Photoelectron Spectroscopy (XPS)	49
2.5.3.4	X-Ray Diffraction (XRD)	50
2.5.3.5	Scanning Electron Microscopy (SEM)	51
2.5.3.6	Transmission Electron Microscopy (TEM)	51
2.5.3.7	Mercury Intrusion Porosimetry and FTIR Spectroscopy	52
2.6.	Photocatalytic Reactors for CO <sub>2</sub> Reduction	52

2.6.1	Fundamentals of Photocatalytic Reactors	52
2.6.2	Progress in Photocatalytic Reactors	53
2.7	Monolith Photoreactors and Catalysts	61
2.7.1	Monolith Reactors	61
2.7.2	Monolith Catalysts	63
2.7.3	Fundamental Processes in Monolith	64
2.8	Langmuir-Hinshelwood Model	65
2.9	Evaluation of Photoreactor Efficiency	70
2.10	Literature Summary	71
<b>3</b>	<b>RESEARCH METHODOLOGY</b>	<b>73</b>
3.1	Introduction	73
3.2	Materials of Research	74
3.3	Catalyst Preparation	77
3.3.1	Synthesis of TiO <sub>2</sub> Nanoparticles	78
3.3.2	Synthesis of MMT/TiO <sub>2</sub> Nanocomposites	79
3.3.3	Synthesis of Metal Doped TiO <sub>2</sub> Nanoparticles	80
3.4	Catalyst Characterization	83
3.5	Photocatalytic Activity Measurements	85
3.5.1	Cell Type Photocatalytic Reactor	87
3.5.2	Microchannel Monolith Photoreactor	89
3.6	Gas Chromatography Analysis of Products	91
3.7	Analysis of Catalysts and Experimental Data	93
3.7.1	Calculation of Crystal Size and Band Gap Energy	93
3.7.2	Calculation of Conversion, Yield Rate and Selectivity	94
3.7.3	Calculation of Quantum Efficiency	94
3.8	Kinetic Model Development	95
<b>4</b>	<b>CHARACTERIZATION OF NANOCATALYSTS</b>	<b>97</b>
4.1	Introduction	97
4.2	X-ray Diffraction (XRD) Analysis	98



4.2.1	XRD of MMT Modified TiO <sub>2</sub> Nanocomposites	98
4.2.2	XRD of Metal Doped TiO <sub>2</sub> Nanoparticles	99
4.3	SEM and FESEM Analysis	104
4.3.1	Morphology of TiO <sub>2</sub> Nanoparticles and MMT/TiO <sub>2</sub> Nanocomposite	104
4.3.2	Morphology of Doped TiO <sub>2</sub> Nanoparticles	105
4.3.3	Morphology of Catalysts Coated Over Monolith Channels	108
4.4	TEM and HRTEM Analysis	112
4.5	FTIR Analysis	115
4.6	Adsorption Isotherm, Surface area and Pore Structure Analysis	117
4.7	X-ray Photoelectron Spectroscopy (XPS)	124
4.8	DR UV-Visible Spectrophotometer Analysis	128
4.8.1	DR UV-Vis Analysis of MMT Modified TiO <sub>2</sub> Nanocomposites	128
4.8.2	DR UV-Vis Analysis of Metal Doped TiO <sub>2</sub> Nanoparticles	130
4.9	Photoluminescence (PL) Analysis	134
4.10	Summary	138
<b>5</b>	<b>CARBON DIOXIDE REDUCTION WITH WATER VAPOURS USING CELL TYPE PHOTOREACTOR</b>	<b>139</b>
5.1	Introduction	139
5.2	CO <sub>2</sub> Photoreduction with Water Vapors Over Montmorillonite Modified TiO <sub>2</sub> Nanocomposites	140
5.2.1	Effect of MMT Loading on TiO <sub>2</sub> Photoactivity	140
5.2.2	Effect of CO <sub>2</sub> /H <sub>2</sub> O Feed Ratio on CH <sub>4</sub> Yield	141
5.2.3	Effect of Reaction Temperature on CH <sub>4</sub> Yield	143
5.2.4	Effect of Irradiation Time on Hydrocarbon Yield	144
5.3	CO <sub>2</sub> Photoreduction with Water Over In-doped TiO <sub>2</sub>	

	Nanoparticles	148
	5.3.1 Effect of Light Intensity on CH <sub>4</sub> Yield	148
	5.3.2 Effect of In-Loading on CH <sub>4</sub> Yield	149
	5.3.3 Effect of CO <sub>2</sub> /H <sub>2</sub> O Feed Ratio on CH <sub>4</sub> Yield	151
	5.3.4 Effect of Reaction Temperature on CH <sub>4</sub> Yield	152
	5.3.5 Effect of Irradiation Time on Hydrocarbons Yield	153
5.4	Mechanism of CO <sub>2</sub> Photoreduction with Water Vapors	157
5.5	Development of Kinetic Model	163
	5.5.1 Langmuir-Hinshelwood Model	163
	5.5.2 Time Dependent Kinetic Model	168
5.6	Summary	174
<b>6</b>	<b>CARBON DIOXIDE REDUCTION WITH WATER VAPOURS IN MICROCHANNEL MONOLITH PHOTOREACTOR</b>	<b>176</b>
6.1	Introduction	176
6.2	CO <sub>2</sub> Photoreduction with Water Over MMT/TiO <sub>2</sub> Supported Microchannel Monolith Photoreactor	177
	6.2.1 Effect of Monolith Geometry	177
	6.2.2 Effect of Irradiation Time On CO <sub>2</sub> Reduction	179
	6.2.3 Performance Comparison of Cell Type and Monolith Photoreactor	180
	6.2.4 Mechanism of Photocatalytic CO <sub>2</sub> Reduction with Water Vapours	184
6.3	CO <sub>2</sub> Reduction with Water Vapors Using In/TiO <sub>2</sub> Supported Microchannel Monolith Photoreactor	186
	6.3.1 Effect of Cell density and Channel Length	186
	6.3.2 Effect of Reaction Temperature on CO Yield	188
	6.3.3 Effect of In-Loading on CO Yield	189
	6.3.4 Effect of Feed Ratio and Irradiation Time	190
	6.3.5 Performance Comparison of Cell Type and Monolith Photoreactor	193

6.3.6	Quantum Efficiency Analysis	196
6.4	Development of Kinetic Model	196
6.5	Summary	205
<b>7</b>	<b>CARBON DIOXIDE REDUCTION WITH HYDROGEN IN MICROCHANNEL MONOLITH PHOTOREACTOR</b>	<b>207</b>
7.1	Introduction	207
7.2	CO <sub>2</sub> Photoreduction with H <sub>2</sub> Over Metal Doped TiO <sub>2</sub> Catalysts	208
7.2.1	Effect of In-Loading Over TiO <sub>2</sub> Photoactivity	209
7.2.2	Effect of Cu-In co-doping Over TiO <sub>2</sub> Photoactivity	210
7.2.3	Effect of Ni-In co-doping Over TiO <sub>2</sub> photoactivity	213
7.2.4	Effect of CO <sub>2</sub> /H <sub>2</sub> Feed Ratios Over Cu- In/TiO <sub>2</sub> Photoactivity	216
7.2.5	Effect of CO <sub>2</sub> /H <sub>2</sub> Feed Ratios Over Ni-In/TiO <sub>2</sub> Photoactivity	219
7.2.6	Effect of Reaction Temperature Over Cu- In/TiO <sub>2</sub> Photoactivity	221
7.2.7	Effect of Reaction Temperature Over Ni- In/TiO <sub>2</sub> Photoactivity	223
7.2.8	Effect of Irradiation Time	226
7.3	Performance Comparison of Photocatalysts	230
7.4	Photocatalysts Stability Test	233
7.5	Reaction Mechanism for Photocatalytic CO <sub>2</sub> Reduction with H <sub>2</sub>	237
7.6	Kinetic Model Development	242
7.6.1	Langmuir-Hinshelwood Model Development	242
7.6.2	Oxidative-Reductive Kinetic Model	245
7.7	Summary	251
<b>8</b>	<b>CONCLUSIONS AND RECOMMENDATIONS</b>	<b>253</b>

8.1	Conclusions	253
8.2	Recommendations for Future Research	257

**REFERENCES** **259**

Appendices A-E	280-304
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## LIST OF TABLES

<b>TABLE NO.</b>	<b>TITLE</b>	<b>PAGE</b>
2.1	Summary of reduction potentials for half-cell reactions at pH 7 in aqueous solution versus the normal hydrogen electrode.	24
2.2	Properties of anatase, rutile and brookite [104, 126].	32
2.3	TiO <sub>2</sub> based photocatalysts synthesis techniques and precursors [126, 153].	43
2.4	Important parameters used in the various steps of a sol-gel process [126, 157].	45
2.5	A summary of different types of photocatalytic reactors and their limitations.	57
2.6	Characteristics of monolith and monolith washcoat.	62
3.1	Type and specification of materials used for catalyst synthesis.	75
3.2	Types of gases used during experimental work.	75
3.3	Standard gas used for GC calibration.	76
3.3	Temperature program applied for GC-1system.	92
4.1	Crystallite size of TiO <sub>2</sub> and Modified TiO <sub>2</sub> catalysts	103
4.2	Summary of physiochemical characteristics of TiO <sub>2</sub> and modified TiO <sub>2</sub> samples.	123
4.3	Summary of band gap energy of TiO <sub>2</sub> and modified TiO <sub>2</sub> samples.	135
5.1	Summary of product yield rates during photocatalytic CO <sub>2</sub> reduction using different catalysts	156
5.2	The summary of operating parameters employed in cell type reactor.	156

5.3	Adsorption equilibrium and rate constants of Langmuir-Hinshelwood model estimated using experimental data on In/TiO <sub>2</sub> and MMT/TiO <sub>2</sub> catalysts.	166
5.4	Summary of model constants for fitting with experimental data for photocatalytic CO <sub>2</sub> reduction with H <sub>2</sub> O in cell type reactor	173
6.1	Summary of product yield rates produced during photocatalytic CO <sub>2</sub> reduction using different catalysts and photoreactors.	183
6.2	Comparison between the cell type and microchannel monolith photoreactor using TiO <sub>2</sub> and MMT/TiO <sub>2</sub> catalysts.	184
6.3	Summary of the products produced during photocatalytic CO <sub>2</sub> reduction with H <sub>2</sub> O using both type of reactors and catalysts.	195
6.4	Summary of operating parameters used for cell type and microchannel monolith photoreactor and calculated photonic efficiencies.	197
6.5	Summary of kinetic constants for fitting model with experimental data.	203
7.1	Yield rates of all the products produced over all types of photocatalysts during photocatalytic CO <sub>2</sub> reduction with H <sub>2</sub> .	215
7.2	Summary of the products produced during photocatalytic CO <sub>2</sub> reduction with H <sub>2</sub> using TiO <sub>2</sub> and metal modified TiO <sub>2</sub> catalysts coated over monolith channels	231
7.3	The summary of operating parameters used for TiO <sub>2</sub> and metal modified TiO <sub>2</sub> catalysts coated monolith photoreactor and calculated quantum efficiencies.	232
7.4	Adsorption equilibrium and rate constants of L-H model estimated using experimental data of CO <sub>2</sub> reduction with H <sub>2</sub> over Cu and Ni co-doped In/TiO <sub>2</sub> catalyst in monolith photoreactor.	244
7.5	Summary of kinetic constants for fitting model with experimental data for CO <sub>2</sub> reduction with H <sub>2</sub> over Cu and Ni co-doped TiO <sub>2</sub> catalysts.	249

**LIST OF FIGURES**

<b>FIGURE NO.</b>	<b>TITLE</b>	<b>PAGE</b>
2.1	(a) World energy consumption since 1970, and projected towards 2030, (b) Worldwide energy related CO <sub>2</sub> emission for the past three decades and projected for the next three decades [76].	18
2.2	Recycling of carbon dioxide to renewable fuels, (a) Capturing and recycling of CO <sub>2</sub> from point source and recycling after combustion, (b) capturing and recycling CO <sub>2</sub> from point source, from atmosphere and recycling after combustion	20
2.3	Carbon dioxide neutral cycle with renewable methanol and liquid fuel production.	22
2.4	Schematic representation of conductance band potentials of semiconductor and thermodynamic reduction potentials of various compounds measured at pH=7 [43, 104, 105]	26
2.5	Schematic representation of band gap formation and photocatalytic processes [103].	28
2.6	Mechanism and pathways for photocatalytic oxidation and reduction processes on the surface of heterogeneous photocatalyst [66].	28
2.7	Crystalline structure of TiO <sub>2</sub> based materials; (a) Anatase, (b) Rutile, (c) Brookite [126].	30
2.8	Schematic presentation of particle size on TiO <sub>2</sub> photoactivity	34

2.9	(a) Metal modified semiconductor photocatalyst particles for electron trapping, (b) Surface and bulk electron carrier trappings.	35
2.10	(a) MMT structure, (b) XRD spectra of different stages of clay, (c) synthesis steps to produce delaminated Ti-pillared montmorillonite.	41
2.11	Types of isotherms for N <sub>2</sub> adsorption-desorption (IUPAC).	48
2.12	Explanation of Type IV isotherms of adsorption (IUPAC).	48
2.13	Classification of UV and solar photocatalytic reactors.	54
2.14	(a) Schematic representation of annular reactor with the lamp outside the shell, (b) Schematic of batch annular stirred reactor for CO <sub>2</sub> reduction [171].	55
2.15	(a) Schematic presentation of monolith reactor, (b) cross section description of single channel, and (c) heat and mass transfer process inside monolith channel.	65
3.1	Flow chart of general research methodology.	74
3.2	Sol-gel preparations of TiO <sub>2</sub> nanoparticles.	78
3.3	Sol-gel method for preparation of MMT modified TiO <sub>2</sub> nanocomposites and monolith dip coating	80
3.4	Preparation of In/TiO <sub>2</sub> nanoparticles and coated over monolith.	82
3.5	Sol-gel preparations of metal-In-modified TiO <sub>2</sub> nanoparticles and metal-In/TiO <sub>2</sub> coated monolith.	83
3.6	Schematic of cell type experimental setup for photocatalytic CO <sub>2</sub> reduction with H <sub>2</sub> O to hydrocarbons.	88
3.7	Experimental rig of cell type photoreactor system for photocatalytic CO <sub>2</sub> reduction.	88
3.8	Schematic of experimental set-up using monolith photoreactor for photocatalytic CO <sub>2</sub> reduction	90
3.9	Experimental rig of monolith photoreactor system for photocatalytic CO <sub>2</sub> reduction	91
3.10	Flow chart of general kinetic model development methodology.	96



4.1	XRD patterns of anatase TiO <sub>2</sub> nanoparticles, MMT and MMT/TiO <sub>2</sub> catalysts.	99
4.2	XRD patterns of anatase TiO <sub>2</sub> nanoparticles and In/TiO <sub>2</sub> catalysts.	100
4.3	XRD patterns of TiO <sub>2</sub> , In-Cu doped TiO <sub>2</sub> , bare monolith and catalyst coated over monolith channels.	101
4.4	XRD patterns of TiO <sub>2</sub> , Ni-In doped TiO <sub>2</sub> , bare monolith and catalyst coated monolith over channels.	103
4.5	FE-SEM micrographs of TiO <sub>2</sub> nanoparticles at different magnification.	104
4.6	(a) SEM micrographs of pure MMT plates; (b–d) FE-SEM images of delaminated MMT/TiO <sub>2</sub> nanocomposites at different magnifications	105
4.7	FE-SEM micrographs of 10 % In-doped TiO <sub>2</sub> Nanoparticles at different magnifications.	106
4.8	FE-SEM micrographs of 3% Cu- 10 % In-doped TiO <sub>2</sub> Nanoparticles at different magnifications.	107
4.9	FESEM micrographs of 3% Ni- 10 % In-doped TiO <sub>2</sub> Nanoparticles at different magnifications.	108
4.10	SEM micrographs of bare monolith at different magnifications	109
4.11	SEM micrograph of MMT/TiO <sub>2</sub> coating monolith channels.	110
4.12	FESEM micrographs of In/TiO <sub>2</sub> catalyst coating on monolith channels.	110
4.13	FE-SEM micrographs of Cu-In co-doped TiO <sub>2</sub> coating on monolith.	111
4.14	FESEM micrographs of Ni-In co-doped TiO <sub>2</sub> coating on monolith.	112
4.15	TEM and HRTEM images of MMT modified TiO <sub>2</sub> nanocomposite.	113
4.16	TEM and HRTEM images of In/TiO <sub>2</sub> nanoparticles.	114
4.17	TEM and HRTEM images of In/TiO <sub>2</sub> coated over monolith.	115
4.18	FTIR spectra of bare TiO <sub>2</sub> , MMT and 20% MMT/TiO <sub>2</sub>	

	catalysts.	116
4.19	FTIR spectra of bare TiO <sub>2</sub> and metal loaded TiO <sub>2</sub> samples.	117
4.20	(a) N <sub>2</sub> adsorption-desorption isotherms of TiO <sub>2</sub> and MMT/TiO <sub>2</sub> samples; (b) BJH pore size distributions of corresponding samples.	118
4.21	(a) N <sub>2</sub> adsorption-desorption isotherms of TiO <sub>2</sub> and In/TiO <sub>2</sub> samples; (b) BJH pore size distributions of corresponding samples.	119
4.22	N <sub>2</sub> adsorption-desorption isotherms of TiO <sub>2</sub> , In/TiO <sub>2</sub> and co-doped TiO <sub>2</sub> samples.	120
4.23	XPS spectra of 10 % MMT/TiO <sub>2</sub> nanocomposites; (a) spectra of Ti 2p, (b) O 1s, (c) C 1s, (d) Na 1s, (e) Si 2p, (f) Al 2p, (g) Mn 2p, and (h) Mg 2p.	125
4.24	XPS spectra of 10% In/TiO <sub>2</sub> sample: (a) spectra of Ti 2p, (b) In 3d, and (c) O 1s.	126
4.25	XPS spectra of 3% cu-10% In/TiO <sub>2</sub> sample: (a) spectra of Ti 2p, (b) Cu 2p, (c) In 3d, (d) O 1s, and (e) C 1s.	127
4.26	UV-Vis absorption spectra of TiO <sub>2</sub> and MMT modified TiO <sub>2</sub> nanocomposites.	129
4.27	Band gap energy calculation from absorption spectra of TiO <sub>2</sub> nanoparticles and MMT modified TiO <sub>2</sub> nano-particles.	129
4.28	UV-Vis absorption spectra of TiO <sub>2</sub> and In-doped TiO <sub>2</sub> nanoparticles.	130
4.29	Band gap energy calculations from absorption spectra of TiO <sub>2</sub> samples.	131
4.30	UV-Vis absorption spectra of Cu-In co-doped TiO <sub>2</sub> nanoparticles.	132
4.31	Band gap energy calculations from absorption spectra of Cu-In co-doped TiO <sub>2</sub> samples.	132
4.32	UV-Vis absorption spectra of Ni-In co-doped TiO <sub>2</sub> nanoparticles.	133
4.33	Band gap energy calculations from absorption spectra of Ni-In co-doped TiO <sub>2</sub> samples.	133

4.34	PL emission spectra of TiO <sub>2</sub> and MMT/TiO <sub>2</sub> nanocomposites.	135
4.35	PL emission spectra of TiO <sub>2</sub> and In-doped TiO <sub>2</sub> nanoparticles.	136
4.36	PL emission spectra of Cu- In co-doped TiO <sub>2</sub> nanoparticles.	137
4.37	PL emission spectra of Ni-In co-doped TiO <sub>2</sub> nanoparticles.	137
5.1	Effects of MMT loading on TiO <sub>2</sub> photoactivity for photocatalytic CO <sub>2</sub> reduction to CH <sub>4</sub> (reaction temperature 348 K, reaction time 4 h, and P <sub>H<sub>2</sub>O</sub> 0.032 bar).	141
5.2	The yield of CH <sub>4</sub> at different feed ratios (CO <sub>2</sub> /H <sub>2</sub> O) over 20 % MMT/TiO <sub>2</sub> photocatalyst (reaction temperature 348 K, reaction time 4 h).	142
5.3	Effects of temperature on photocatalytic CO <sub>2</sub> reduction to CH <sub>4</sub> over 20% MMT/TiO <sub>2</sub> photocatalyst (reaction time 2 h, CO <sub>2</sub> /H <sub>2</sub> O feed ratio 1.2).	144
5.4	Effect of irradiation time for photocatalytic CO <sub>2</sub> reduction with H <sub>2</sub> O to CH <sub>4</sub> and CO over 20% MMT/TiO <sub>2</sub> (T= 393 K, and CO <sub>2</sub> /H <sub>2</sub> O feed ratio 1.20).	145
5.5	Effect of irradiation time on photocatalytic CO <sub>2</sub> reduction with H <sub>2</sub> O to higher hydrocarbons over 20% MMT/TiO <sub>2</sub> (T= 393 K, and CO <sub>2</sub> /H <sub>2</sub> O feed ratio 1.20).	145
5.6	Average production rate of all hydrocarbon products over TiO <sub>2</sub> and 20% MMT modified TiO <sub>2</sub> (T= 393 K, and CO <sub>2</sub> /H <sub>2</sub> O feed ratio 1.20).	147
5.7	Effect of light intensity on CO <sub>2</sub> reduction with H <sub>2</sub> O to CH <sub>4</sub> over TiO <sub>2</sub> (reaction temperature =100 °C, P <sub>H<sub>2</sub>O</sub> =0.042 bars, P <sub>CO<sub>2</sub></sub> =0.02 bars).	149
5.8	Effect of In-content on TiO <sub>2</sub> activity for the production of CO and CH <sub>4</sub> (irradiation time=2 h, T =100 °C, P <sub>H<sub>2</sub>O</sub> =0.042 bars, P <sub>CO<sub>2</sub></sub> =0.02 bars).	151
5.9	Yield of CH <sub>4</sub> at various initial CO <sub>2</sub> /H <sub>2</sub> O feed ratios over 10% In/TiO <sub>2</sub> (irradiation time 4 h, reaction temperature 100 °C)	152

5.10	Effect of reaction temperature on the yield of CH <sub>4</sub> production over 10% In/TiO <sub>2</sub> catalyst at CO <sub>2</sub> /H <sub>2</sub> O feed ratio 1.43.	153
5.11	Effect of irradiation time on CO <sub>2</sub> reduction to CO and CH <sub>4</sub> using TiO <sub>2</sub> and 10% In/TiO <sub>2</sub> catalyst (reaction temperature 100 °C, CO <sub>2</sub> /H <sub>2</sub> O feed ratio 1.43)	154
5.12	Effect of irradiation time on photocatalytic CO <sub>2</sub> reduction to hydrocarbons over 10% In/TiO <sub>2</sub> catalyst (reaction temperature 100 °C, CO <sub>2</sub> /H <sub>2</sub> O feed ratio 1.43).	155
5.13	Reaction scheme for the production of CO, CH <sub>4</sub> and hydrocarbons during photocatalytic CO <sub>2</sub> reduction and H <sub>2</sub> O oxidation	161
5.14	Schematic of possible reaction mechanism for photocatalytic reduction of CO <sub>2</sub> with H <sub>2</sub> O; (a) Oxidation and reduction process over In/TiO <sub>2</sub> , (b) Recombination and separation of charges, c) Schematic structure of MMT/TiO <sub>2</sub> nanocomposites with oxidation and reduction process.	162
5.15	Representation of reversible reaction on heterogeneous photocatalysts surface	166
5.16	Profile of Langmuir-Hinshelwood model for photocatalytic CO <sub>2</sub> reduction over In/TiO <sub>2</sub> catalyst	167
5.17	Profile of Langmuir-Hinshelwood model for photocatalytic CO <sub>2</sub> reduction over MMT/TiO <sub>2</sub> catalyst	167
5.18	Comparison of the proposed kinetic model fitting-well with the empirical profile of CH <sub>4</sub> and CO formation over TiO <sub>2</sub> and In/TiO <sub>2</sub> catalysts	173
5.19	Comparison of model fitting with the experimental data for formation of CH <sub>4</sub> and CO over MMT modified TiO <sub>2</sub> catalyst	174
6.1	Geometric effects of monolith photoreactor for CO <sub>2</sub> reduction with H <sub>2</sub> O to CH <sub>4</sub> over TiO <sub>2</sub> at P <sub>H<sub>2</sub>O</sub> 0.042 bars and P <sub>CO<sub>2</sub></sub> of 0.040 bars: (a) Effect of cell density, (b) Effect of channel length.	178
6.2	Photocatalytic CO <sub>2</sub> reduction with H <sub>2</sub> O to CO and C <sub>1</sub> -C <sub>3</sub> hydrocarbons over MMT/TiO <sub>2</sub> coated monolith: (a) Yield of	

	CO and CH <sub>4</sub> , (b) Yield of hydrocarbons ( $P_{H_2O}$ 0.042 bars and $P_{CO_2}$ of 0.040 bar, CPSI=100, L=2.5 cm, dia=6 cm).	179
6.3	Performance comparisons between cell type and monolith photoreactor over TiO <sub>2</sub> and MMT/TiO <sub>2</sub> catalysts.	181
6.4	(a) Schematic of reaction scheme for reduction of CO <sub>2</sub> with H <sub>2</sub> O to various products, (b) adsorption-desorption mechanism through microchannels of monolith.	185
6.5	Effects of channel density and length on performance of monolith photoreactor for photocatalytic CO <sub>2</sub> reduction with H <sub>2</sub> O vapours over TiO <sub>2</sub> catalyst: (a) Effect of cell density, (b) Effect of channel dimension (reaction temperature 373 K, $P_{H_2O}$ of 0.074 bars and $P_{CO_2}$ of 0.020 bars).	187
6.6	Effect of reaction temperature on yield rate of CO using 10% In/TiO <sub>2</sub> coated monolith photoreactor (L=2 cm, CPSI=100, CO <sub>2</sub> =0.02 bar, $P_{H_2O}$ =0.074 bar).	189
6.7	Effect of In-loading into TiO <sub>2</sub> for photocatalytic CO <sub>2</sub> reduction over monolith keeping all the parameters fixed (L=2 cm, CPSI=100, reaction temperature 373 k, $P_{H_2O}$ of 0.074 bar and $P_{CO_2}$ of 0.02 bar).	181
6.8	Photocatalytic CO <sub>2</sub> reduction with H <sub>2</sub> O over 10 % In/TiO <sub>2</sub> coated over monolith channels at different irradiations time and CO <sub>2</sub> partial pressures: (a) Yield of CO, (b) Yield of CH <sub>4</sub> , (c) Yield of hydrocarbons (Length 2 cm, CPSI 100, reaction temperature 373 K, and $P_{H_2O}$ of 0.074 bar).	191
6.9	Comparison of photocatalytic CO <sub>2</sub> reduction with H <sub>2</sub> O using cell type and monolith photoreactor ( $V = 150 \text{ cm}^3$ , reaction temperature 373 K, CO <sub>2</sub> /H <sub>2</sub> O feed ratio 0.54).	194
6.10	Comparison of model fitting with the experimental data for formation of CH <sub>4</sub> and CO on TiO <sub>2</sub> supported monolith photoreactor.	203
6.11	Comparison of kinetic model fitting-well with the empirical profile of CH <sub>4</sub> formation using TiO <sub>2</sub> and MMT coated monolith photoreactor.	204

6.12	Comparison of model fitting with the experimental data for the formation of CO on 10 wt. % In/TiO <sub>2</sub> supported monolith at different CO <sub>2</sub> partial pressure.	204
6.13	Comparison of model fitting with the experimental data for the formation of CH <sub>4</sub> on 10 wt. % In/TiO <sub>2</sub> supported monolith at different CO <sub>2</sub> partial pressure.	205
7.1	Effect of In-content on TiO <sub>2</sub> coated monolith on CO <sub>2</sub> reduction to CH <sub>4</sub> and CO at reaction temperature 100 °C, irradiation time 2 h, CO <sub>2</sub> /H <sub>2</sub> molar feed ratio 1.0.	209
7.2	Effect of copper and In-co-doped TiO <sub>2</sub> coated monolith on yield of CO at CO <sub>2</sub> /H <sub>2</sub> molar feed ratio of 1.0 and reaction temperature of 100 °C.	212
7.3	Effect of copper and In-co-doped TiO <sub>2</sub> over monolith on yield of CH <sub>4</sub> at CO <sub>2</sub> /H <sub>2</sub> molar feed ratio of 1.0 and reaction temperature of 100 °C.	212
7.4	Photochemical conversion of CO <sub>2</sub> to CO over Ni and In-co-doped TiO <sub>2</sub> at CO <sub>2</sub> /H <sub>2</sub> molar feed ratio of 1.0 and reaction temperature of 100 °C.	214
7.5	Photochemical conversion of CO <sub>2</sub> to CO over Ni and In-co-doped TiO <sub>2</sub> at CO <sub>2</sub> /H <sub>2</sub> molar feed ratio of 1.0 and reaction temperature of 100 °C.	214
7.6	Effect of CO <sub>2</sub> /H <sub>2</sub> molar feed ratios on photocatalytic CO <sub>2</sub> reduction with H <sub>2</sub> to CO over 3% Cu-10% In/TiO <sub>2</sub> coated monolith at reaction temperature of 100 °C	217
2.7	Effect of CO <sub>2</sub> /H <sub>2</sub> molar feed ratios on photocatalytic CO <sub>2</sub> reduction with H <sub>2</sub> to CH <sub>4</sub> over 3% Cu-10% In/TiO <sub>2</sub> coated monolith at reaction temperature of 100 °C	218
7.8	Effect of CO <sub>2</sub> /H <sub>2</sub> molar feed ratios on photocatalytic CO <sub>2</sub> reduction with H <sub>2</sub> to hydrocarbons over 3% Cu-10% In/TiO <sub>2</sub> at reaction temperature of 100 °C.	219
7.9	Effect of CO <sub>2</sub> /H <sub>2</sub> molar feed ratio on 3% Ni- 10 % In-doped TiO <sub>2</sub> activity at reaction temperature 100 °C for; (a) Yield of CO, (b) Yield of CH <sub>4</sub> .	220

7.10	Effect of CO <sub>2</sub> /H <sub>2</sub> molar feed ratios on yield of hydrocarbons over Ni-In/TiO <sub>2</sub> catalyst coated monolith at reaction temperature 100 °C.	221
7.11	Effect of reaction temperature on yield of CO over 3% Cu-10% In-doped TiO <sub>2</sub> coated over monolith at CO <sub>2</sub> /H <sub>2</sub> molar feed ratio of 1.5.	222
7.12	Effect of reaction temperature on yield of CH <sub>4</sub> over 3% Cu-10% In-doped TiO <sub>2</sub> coated over monolith at CO <sub>2</sub> /H <sub>2</sub> molar feed ratio of 1.5.	223
7.13	Effect of reaction temperature on yield of CO over 3% Ni-10% In-doped TiO <sub>2</sub> coated over monolith at CO <sub>2</sub> /H <sub>2</sub> molar feed ratio of 1.5.	225
7.14	Effect of reaction temperature on yield of CH <sub>4</sub> over 3% Ni-10% In-doped TiO <sub>2</sub> coated over monolith at CO <sub>2</sub> /H <sub>2</sub> molar feed ratio of 1.5.	225
7.15	Effect of irradiation time on photoreduction of CO <sub>2</sub> to CO on TiO <sub>2</sub> and doped TiO <sub>2</sub> coated over monolith at temperature 120 °C and CO <sub>2</sub> /H <sub>2</sub> molar feed ratio 1.5.	226
7.16	Effect of irradiation time on photoreduction of CO <sub>2</sub> to CH <sub>4</sub> on TiO <sub>2</sub> and doped TiO <sub>2</sub> coated over monolith at temperature 120 °C and CO <sub>2</sub> /H <sub>2</sub> molar feed ratio 1.5.	227
7.17	Effect of irradiation time on photoreduction of CO <sub>2</sub> to hydrocarbons on TiO <sub>2</sub> and doped TiO <sub>2</sub> coated over monolith at temperature 120 °C and CO <sub>2</sub> /H <sub>2</sub> molar feed ratio 1.5.	228
7.18	Conversion of CO <sub>2</sub> and H <sub>2</sub> over TiO <sub>2</sub> and modified TiO <sub>2</sub> catalysts coated over monolith channels at reaction temperature 120 °C, and CO <sub>2</sub> /H <sub>2</sub> feed ratio of 1.50.	230
7.19	Schematic presentation of change in color of Cu-In/TiO <sub>2</sub> catalyst supported over monolith channels during various runs.	234
7.20	Stability test over Cu-In/TiO <sub>2</sub> catalyst for CO <sub>2</sub> reduction to CO at reaction temperature 120 °C and CO <sub>2</sub> /H <sub>2</sub> molar feed ratio of 1.50.	235

7.21	Stability test over Cu-In/TiO <sub>2</sub> catalyst for CO <sub>2</sub> reduction to CH <sub>4</sub> at reaction temperature 120 °C and CO <sub>2</sub> /H <sub>2</sub> molar feed ratio of 1.50.	235
7.22	Stability test of run-3 over Cu-In/TiO <sub>2</sub> catalyst for CO <sub>2</sub> photoreduction to hydrocarbons.	236
7.23	(a) Photocatalysis process over In/TiO <sub>2</sub> catalyst for CO <sub>2</sub> reduction and H <sub>2</sub> oxidation, (b) Oxidation and reduction processes over metal modified In/TiO <sub>2</sub> catalyst.	240
7.24	(a) Schematic of reaction scheme over co-metal modified TiO <sub>2</sub> catalyst for reduction of CO <sub>2</sub> with H <sub>2</sub> to various products, (b) adsorption-desorption mechanisms through monolith microchannels.	241
7.25	Langmuir Hinshelwood model fitting with experimental data for CO <sub>2</sub> reduction with H <sub>2</sub> using Cu and Ni co-doped In/TiO <sub>2</sub> coated over monolith channels.	245
7.26	Model fitting with the experimental data for the formation of CO and CH <sub>4</sub> on TiO <sub>2</sub> supported monolith.	250
7.27	Model fitting with the experimental data for the formation of CO on Cu and Ni metal modified TiO <sub>2</sub> supported monolith.	250



**LIST OF SYMBOLS**

$\alpha$	-	Intensity factor
$\beta$	-	Full width at half maximum
$c$	-	Speed of light
$d_h$	-	Channel size
$D$	-	Average particle size
$e^-$	-	Electron
$E_{gap}$	-	Gap energy
$E_{bg}$	-	Energy band gap
$E$	-	Activation energy
$E_{ads, H_2O}$	-	Activation energy for H <sub>2</sub> O adsorption
$E_{des, H_2O}$	-	Activation energy for H <sub>2</sub> O desorption
$E_p$	-	Energy of photon
$f$	-	Photon flux
$h$	-	Planks constant
$\Delta H$	-	Change in enthalpy of reaction (KJ/mole)
$h^+$	-	Hole
$H$	-	Heat of reaction

$I$	-	Light intensity (mW/cm <sup>2</sup> )
$I_p$	-	Photon Irradiance
$k$	-	Reaction rate constant
$k_1$	-	Reduction rate constant
$KJ$	-	Kilo Joule
$k_2$	-	Oxidation rate constant
$L$	-	Length
$M$	-	Metal
$nm$	-	Nanometer
$N$	-	Nitrogen
$S$	-	Active Site
$TiO_2$	-	Titanium dioxide
$Ti$	-	Titanium
$Hg$	-	Mercury
$V$	-	Volt
$W$	-	Watt
$\lambda$	-	Wavelength
$\Phi_{\text{overall}}$	-	Overall quantum efficiency
$\xi$	-	Photonic efficiency

**LIST OF ABBREVIATIONS**

<i>C</i>	-	Concentration
<i>CVD</i>	-	Chemical vapour deposition
<i>CSD</i>	-	Chemical solvent deposition
<i>CPSI</i>	-	Cell per square inch
<i>F-T</i>	-	Fischer-Tropsch
<i>GHG</i>	-	Greenhouse gas
<i>GW</i>	-	Giga Watt
<i>MTOE</i>	-	Millions tones oil equivalent
<i>MMT</i>	-	Montmorillonite
<i>NHE</i>	-	Normal hydrogen electrode
<i>BET</i>	-	Braunauer-Emmer-Teller
<i>FTIR</i>	-	Fourier Transform Infrared Spectroscopy
<i>FESEM</i>	-	Field Emission Scanning Electron Microscopy
<i>HRTEM</i>	-	High Resolution Transmission Electron Microscopy
<i>L-H</i>	-	Langmuir-Hinshelwood
<i>IUPAC</i>	-	International Union of Pure and Applied Chemistry
<i>SEM</i>	-	Scanning Electron Microscopy
<i>XRD</i>	-	X-ray Diffraction

<i>UV-Vis</i>	-	Ultraviolet-Visible
<i>VLR</i>	-	Visible light responsive
<i>XPS</i>	-	X-ray Photoelectron spectroscopy
<i>TW</i>	-	Terawatt

## LIST OF APPENDICES

APPENDIX	TITLE	PAGE
A	List of Scientific Publications, Book chapter and Patents	280
B	Photographs of Photocatalytic Reactors	284
C	Photographs of Modified Nanocatalysts and Monolith	289
D	Chromatographs Peaks and Gases Analysis	292
E	Explanation of Matlab Coding and Simulation	300

## **CHAPTER 1**

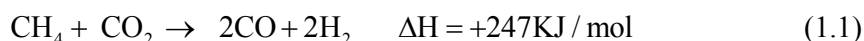
### **INTRODUCTION**

#### **1.1 Research Background**

Global warming, primarily due to increasing level of carbon dioxide (CO<sub>2</sub>) emission from fossil fuels combustion, has aroused considerable concerns [1]. Rapid global energy demand has been driven by a growing world population. Energy requirements will roughly be doubled by 2050 and tripled by the end of this century [2]. In current circumstances, 80 % of primary energy consumption is fulfilled by fossil fuels of which 58 % alone is consumed in the transportation sector [5, 6]. Combustion of these fuels generates greenhouse gases (GHG) especially CO<sub>2</sub>, leading to global warming [3-5]. Moreover, GHG contribute many negative effects like increase in sea level, occurrence of acid rain and loss in biodiversity [6-8]. Exploring new energy resources are inevitable to overcome pressing environmental issues, shortage in fossil fuels supply and continuous increase in energy demand [9]. Recently, numerous efforts have been endorsed to reduce CO<sub>2</sub> emission through pre and/or post combustions and also capturing and sequestration. However, these processes are energy intensive, thus uneconomical [10, 11].

Utilizing easily available and renewable carbon resource such as CO<sub>2</sub> for development of carbon based fuels is imperative for the sustainability, since CO<sub>2</sub> is green and cheap, totally abundant, as well as a renewable feedstock [12]. However, the biggest obstacle for establishing industrial processes based on CO<sub>2</sub> is its low energy level. CO<sub>2</sub> is a stable molecule that requires high energy to transform it into useful chemicals and/or fuels. During the last few years, various types of technologies have been investigated for CO<sub>2</sub> reforming to carbon based chemicals and fuels namely, thermal reforming, plasma reforming and photoreduction [13].

In thermal reforming, CO<sub>2</sub> can be converted to synthesis gas (CO, H<sub>2</sub>) through an endothermic process by supplying 247 KJ/mole of input energy at temperature range of 800-1000 °C and pressure of 8-10 bars over different types of catalysts. The CO<sub>2</sub> reforming of methane (CH<sub>4</sub>) is explained by Equation (1.1) [14, 15].



In this reaction Equation (1.1), the yield of syngas could increase with temperature; however, high temperature may affect catalyst stability. At higher temperature, more coke is deposited over the catalyst surface causing catalyst deactivation and reactor clogging. At the commercial level, fixed bed reactors are frequently employed for thermal CO<sub>2</sub> reforming with CH<sub>4</sub> to produce synthesis gas. The input energy required for endothermic reaction is supplied by natural gas combustion according to Equation (1.2).



Equation (1.2) reveals 1 mole of CH<sub>4</sub> releases 800 KJ of energy but only 70 % of energy can be possibly utilized for efficient process. In this way, 0.44 mole of CH<sub>4</sub> will be necessary to reform 1 mole of CO<sub>2</sub> and 0.44 mole of CO<sub>2</sub> would be released to the atmosphere. Therefore, to produce 2 moles of CO during CO<sub>2</sub> and CH<sub>4</sub> reforming, it would be necessary to utilize 1.44 mole of CH<sub>4</sub> with 0.44 mole of

CO<sub>2</sub> emitted as greenhouse gas. Thus, a net 0.56 mole of CO<sub>2</sub> will be treated by consuming 1.44 mole of natural gas [16].

CO<sub>2</sub> reforming of CH<sub>4</sub> by plasma is considered a new technology that offers better alternatives compared to thermal catalytic processes. Contrary to catalytic reforming, plasma technology has advantages, since reaction takes place at lower temperature and pressure [17]. Nevertheless, higher input energy in terms of electrons and radicals production for reforming reactions is still a challenge. The reforming reactions through plasma are very complex as indicated by Equations (1.3-1.5) [16].



Equations (1.3) and (1.4) are highly endothermic reactions induced by thermochemical pyrolysis, while Equation (1.5) is a radical reaction. In plasma process, electrons, radicals and ions are produced by applying higher voltages using electricity, but on commercial scale this process is energized by combusting natural gas.

As discussed in Equation (1.2), during complete combustion of one mole of CH<sub>4</sub>, about 800 KJ of heat energy is released. In efficient process, 42 % of this energy can be converted to electricity and 67 % of electricity is possible to be utilized in plasma reactions [16]. In this way, to get 2 moles of CO during CO<sub>2</sub> reforming, it would be necessary to burn 1.10 mole of CH<sub>4</sub> and 1.10 moles of CO<sub>2</sub> gas should be released to atmosphere. Besides, achieving higher efficiency inside a plasma reactor at the commercial level is quite challenging [18, 19].

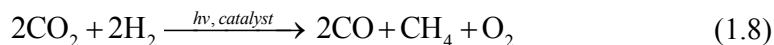
Among energy producing possibilities, thermal and plasma technologies can be used to produce synthesis gas efficiently, yet in both cases there is release of CO<sub>2</sub>



to atmosphere. Besides, there is additional consumption of CH<sub>4</sub> in terms of providing input energy as heat. Therefore, technologies pertinent to carbon management, which not only mitigate global temperature, but also meet increasing energy demands economically, are high in the priority list [20]. Recently, photocatalytic CO<sub>2</sub> reduction has gained significant importance towards productions of hydrocarbon fuels and value added chemical such as CO, CH<sub>3</sub>OH, CH<sub>4</sub>, HCOOH and HCHO. Phototechnology has high potential for reducing CO<sub>2</sub> emissions and partly resolving energy crises [21, 22]. Therefore, CO<sub>2</sub> reduction using UV and/or visible light irradiation could be a potential phototechnology for the sustainability of the society.

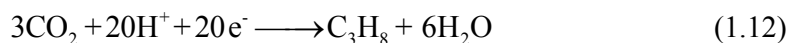
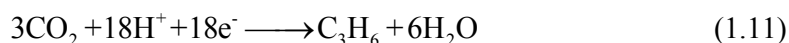
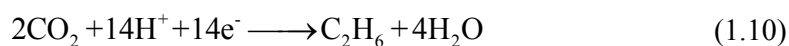
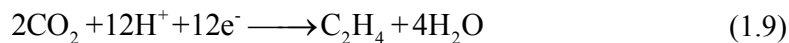
## 1.2 Photocatalytic Carbon Dioxide Reduction

Photocatalytic CO<sub>2</sub> reduction is one of the most promising solutions to both energy crises and global warming, since CO<sub>2</sub> can be reduced to valuable chemicals at relatively low temperature and atmospheric pressure [23, 24]. In recent innovations, the ubiquitous photocatalysis has gained increasing attention as it can operate at normal operating conditions. During photocatalytic CO<sub>2</sub> reduction to hydrocarbon fuels, energy requirement could be provided using sunlight which is a green source of energy. In this technology, stability of catalyst and its performance is affirmed due to mild operating conditions. The photoreduction of CO<sub>2</sub> by using water (H<sub>2</sub>O) and/or H<sub>2</sub> as reductant are stated in Equations (1.6) - (1.8).



Equation (1.6) - (1.8) revealed renewable fuels such as CO, CH<sub>4</sub> and CH<sub>3</sub>OH can be produced in single step. Hence, these reactions affirmed phototechnology as the most attractive and a future hope for mitigation of greenhouse gas with production of green fuels for sustainable development [25]. Furthermore, Fischer-

Tropsch (F-T) involves catalytic conversion of CO with H<sub>2</sub> into hydrocarbons. Therefore, with appropriate photocatalyst, the F-T process may proceed in single step in the presence of irradiations to form higher hydrocarbons during CO<sub>2</sub> reduction through Equations (1.9) – (1.12).



However, there are certain challenges in practicing this technology on commercial level as lower CO<sub>2</sub> reduction, lesser yield rate and selectivity of fuels has been reported [26, 27]. To make CO<sub>2</sub> conversion approach economically practical and industrially scalable, research should focus on increasing the overall CO<sub>2</sub> photo conversion efficiency and selectivity; thus ultimately efficient photocatalysts and reactors are warranted [22, 28, 29].

The photocatalytic CO<sub>2</sub> reduction with H<sub>2</sub>O to formic acid (HCOOH), formaldehyde (HCHO), CH<sub>3</sub>OH and CH<sub>4</sub> as the main products was demonstrated three decades ago by Inoue et al. [30]. Since then, various efforts have been taken to design and develop efficient and selective photocatalytic systems for efficient CO<sub>2</sub> photoreduction to value added chemicals [31-33]. However, lower photocatalytic CO<sub>2</sub> reduction to hydrocarbon fuels has been reported during the last decades. Under such circumstances, efficient photocatalytic reactors that can eminently enhance CO<sub>2</sub> conversion and yield rates are inevitable.

Furthermore, since 1978, H<sub>2</sub>O has been used as reducing agent for CO<sub>2</sub> reduction to produce various chemicals and fuels. However, the standard reduction potentials of H<sub>2</sub>O to produce H<sub>2</sub> is much lower than the standard reduction potential of CO<sub>2</sub> to generate •CO<sub>2</sub><sup>-</sup> [34]. Thus, in CO<sub>2</sub> photocatalysis with H<sub>2</sub>O, photoreactions are supposedly more favourable to reduce H<sub>2</sub>O through water

splitting, instead of CO<sub>2</sub> reduction. Therefore, other reducing agents such as H<sub>2</sub> are also need to be explored for CO<sub>2</sub> reduction applications [23].

In photocatalytic applications, semiconductor materials also contribute significantly to enhance reduction process. Among various semiconductors, the focus has been on titanium dioxide (TiO<sub>2</sub>) as a photocatalyst. TiO<sub>2</sub> has been researched extensively over the past decades due to its encouraging advantages including good photoactivity, relatively low cost, and is abundantly available. It is also chemically/thermally and biologically stable, non-toxic, and possesses higher oxidative potentials [35-37]. In green chemistry, TiO<sub>2</sub> and H<sub>2</sub>O are utilized for photocatalytic transformation of CO<sub>2</sub> to hydrocarbon fuels. However, the efficiency of CO<sub>2</sub> reduction with H<sub>2</sub>O to CH<sub>4</sub> and higher hydrocarbons over TiO<sub>2</sub> is low due to immediate recombination of photogenerated electron-holes pairs [38-40]. On the other hand, the photocatalytic activity of TiO<sub>2</sub> depends on its crystalline structure, particle size, presence of dopant or charge trapping materials, surface area, and surface hydroxyl groups. Therefore, numerous efforts are attempted to improve its photocatalytic activity for practical applications [41, 42]. The addition of metals and/or sensitizers to TiO<sub>2</sub> could alter TiO<sub>2</sub> band gap to effectively prevent recombination of photogenerated electron-hole pairs [43-45]. Among various dopants, In has ability to produce large number of electrons due to vacant d-orbits and also can hinder photogenerated electron-hole recombination [46, 47]. Poznyak et al. [48] investigated the photo-electrochemical properties of nanocrystalline In<sub>2</sub>O<sub>3</sub>/TiO<sub>2</sub> composites. It was observed that In<sub>2</sub>O<sub>3</sub> in TiO<sub>2</sub> endorsed efficient separation of photogenerated electron-hole pairs. In another study, it was observed that N doped In<sub>2</sub>O<sub>3</sub> thin film electrodes were efficient for H<sub>2</sub>O splitting [49]. Recently, Kuo et al. [46] reported Ti-In oxy (nitride) with RuO<sub>2</sub> for H<sub>2</sub>O splitting and observed higher H<sub>2</sub> yield rate over the In<sub>2</sub>O<sub>3</sub>/TiO<sub>2</sub> catalyst. Therefore, it is envisaged that In is suitable to improve TiO<sub>2</sub> photocatalytic activity for efficient CO<sub>2</sub> conversion to value added chemicals and fuels.

Furthermore, TiO<sub>2</sub> co-doping with metals has been endorsed as an attractive approach to improve its photoactivity. This is an important research domain in the field of titanium photo activation, even though all the dopants are not always suitable

for this purpose [50]. Thus, in the specific case of photocatalytic CO<sub>2</sub> reduction to hydrocarbon fuels, some metals are more favorable to improve selectivity. Copper and Ni doping are most efficient to enhance selectivity toward higher hydrocarbon and oxygenated compounds [51-53]. Therefore, these metals are considered very important to get the desired product with appropriate selectivity.

On the other hand, mesoporous materials have been considered for improving TiO<sub>2</sub> photocatalytic activity and selectivity because of the high surface area and inhibition of charge particle recombination. The most widely used materials include clay minerals, activated carbon, graphene oxide, carbon nanotubes, zeolites, and silica [54-57]. Abundantly available natural clays and among them, pillared clays, constitute a group of mesoporous materials deemed effective to enhance TiO<sub>2</sub> photocatalytic activity. The clay-TiO<sub>2</sub> heterojunction makes easier for trapping the photogenerated charge particles, improving TiO<sub>2</sub> photoreduction efficiency [58, 59]. The more convincing features of clay materials are; low cost, environmentally friendly, higher surface area and good adsorption capacity [60, 61]. Apart from nanoclays, MMT is a natural layered clay classified as 2:1 groups of phyllosilicates clays in which one octahedral sheet is sandwiched between two silica tetrahedral sheets [62, 63]. MMT is widely used as support to manufacture functional composites as photocatalysts which makes it effective for higher charge trappings. By dispersing MMT into the precursors of the TiO<sub>2</sub> particles, intercalated delaminated clay is formed. This clay-TiO<sub>2</sub> heterojunction not only prepare nano-TiO<sub>2</sub> particles but also immobilize nano-TiO<sub>2</sub> over MMT-clay which is helpful to increase surface activity [64, 65]. The addition of MMT into TiO<sub>2</sub> could also enhance yield rates due to the presence of hydroxyl groups (OH) known to be more suitable for CO<sub>2</sub> adsorption.

During the last 10 years, fixed-bed, catalyst supported and optical fiber reactors have been under investigation for CO<sub>2</sub> photoreduction. The fixed-bed with its lower surface to volume ratio, inefficient light distribution and lower interaction between reactant and catalyst [66] seem not suitable for the photoreduction process. The optical fiber photoreactors, however, fall in the category of efficient photocatalytic reactors. These reactors have been explored for photocatalytic CO<sub>2</sub>

reduction, since the exposed surface area to light ratio are larger, delivering light efficiently and uniformly throughout the reactor [67, 68]. However, several disadvantages such as lower adhesion strength, relatively low surface area and only 20-30% of effective total reactor volume hindered the progress of the reactor towards commercialization [69, 70].

Among photocatalytic reactors, the monoliths with large illuminated surface area to reactor volume ratio and efficient light utilization/distribution over the catalyst surface are considerably effective for photocatalytic CO<sub>2</sub> reduction applications. Basically, monolith composed of large number of channels with catalyts usually coated as thin layer along the walls to allow higher surface interaction with irradiation [71, 72]. In addition, higher flow rates in the honeycomb monoliths give lower pressure drops, and its substrate can provide specific surface area 10-100 times more than other types of catalyst supports having the same outer dimensions [66, 73, 74]. In monolith, less dense channels with higher surface area per unit volume are useful for efficient light distribution and increasing mass transfer rate on the catalyst surface. In addition, light distributions along the axial length of the monolith decreases gradually and higher CO<sub>2</sub> mass transfer coefficient can be achieved using shorter monolith length [75].

### **1.3 Problem Statement**

CO<sub>2</sub> reduction to hydrocarbon fuels provides alternative ways for monitoring energy crises and global warming. However, breaking stable CO<sub>2</sub> molecule through thermal reforming is demanding higher input energy. The main challenges ahead in this field are described as below:

1. Conversion of CO<sub>2</sub> with CH<sub>4</sub> to hydrocarbon fuels is a two-step process which required higher input energy. On commercial scale, input energy is provided by combustion of CH<sub>4</sub> which exacerbates more greenhouse gases emission, leading to uneconomical as well as unfriendly process to the environment.

2. Although, CO<sub>2</sub> reduction to fuels through photocatalytic reductions have numerous advantages, yet photocatalysts and reactors under investigations are inefficient to produce hydrocarbon fuels with sufficient yield rates and selectivity.
3. Among semiconductor materials, TiO<sub>2</sub> is widely investigated due to abundantly availability, comparatively cheap and numerous other advantageous. However, it has lower light absorption efficiency, trivial photoactivity and selectivity for photocatalytic CO<sub>2</sub> reduction to hydrocarbon fuels.
4. Existing photoreactors also have lower quantum efficiency due to inefficient harvesting and distribution of light irradiation over the catalyst surface. In addition, such types of reactors have lower exposed surface area, lower catalyst loading, and ineffective adsorption-desorption process and less mass transfer over the catalyst surface, resulting in lower yield rate and selectivity.

#### **1.4 Research Hypothesis**

The main focus of this research is on developing new photocatalytic system for efficiently converting stable CO<sub>2</sub> molecule to hydrocarbon fuels and other value added chemicals. In this perspective, nanosized catalysts and micro structured photoreactors could contribute significantly in the field of phototechnology. This research is planned by touching different research fields for solving basic reactor design problems in the way of getting selective CO<sub>2</sub> photoreduction efficiency for a net zero carbon cycle. Therefore, major hypotheses of the research are deliberated as follows:

1. The single step CO<sub>2</sub> reduction to hydrocarbon fuels is possible through photochemical Fischer-Tropsch process. Nanostructured semiconductor

catalyst is planned to be designed in such a way which could enable to cross over barriers by providing higher light absorption capacity, controlling of surface reaction for enhancing selectivity and steps ahead toward higher CO<sub>2</sub> conversion. For this purpose TiO<sub>2</sub> nanoparticles doped and co-doped with metals and modified with micro structured materials can provide thrust to wrestle problems of photocatalysis and would help to improve photoactivity and selectivity.

2. Higher CO<sub>2</sub> reduction toward hydrocarbon fuels and improved photoactivity will be possible through introducing metal ions into titanium structure. The metals that would be used are In, Cu and Ni because of their distinguish features and selective production of hydrocarbon fuels through CO<sub>2</sub> recycling. Besides, micro structured material employed would be pillared MMT-clay. The MMT-clay dispersed into TiO<sub>2</sub> would provide higher charges mobility, higher reduction potential, more CO<sub>2</sub> adsorption and prolonged life time of electron-hole pairs.
3. The lower quantum efficiency of the photoreactor system because of inefficient light distribution over the catalyst surface is intended to overcome employing microchannel monolith photoreactor. The micro structured photoreactor could provide momentum toward goal by wresting fundamental design problems of photoreactors. Monolith will be productive to provide higher illuminated active surface area, higher adsorption-desorption and efficient mass transfer toward catalyst surface. Higher light distribution and harvesting over the catalyst surface would also be possible utilizing microchannels, ultimately stimulating higher quantum efficiency toward efficient CO<sub>2</sub> reduction to selective hydrocarbon fuels. Besides, selection of an efficient reducing agent and optimizing various operating parameters could contribute significantly to maximize CO<sub>2</sub> reduction efficiency at improved selectivity.

## 1.5 Research Objectives

The aim of this research is to design a monolith photoreactor having microchannels of higher surface area that could serve as light transfer path over the thin layer of nanosized catalysts and capable of enhancing CO<sub>2</sub> reduction and yield rates. Next co-doped nanocatalysts and process operating parameters are deliberated to maximize CO<sub>2</sub> reduction efficiency. Finally, exploring L-H and kinetic models are planned to understand the role of catalysts and photoreactors. The specific objectives of the research are:

- 1) To synthesize, characterize and test modified titanium nanocatalysts for CO<sub>2</sub> reduction to fuels
- 2) To design and fabricate a monolith photoreactor suitable for efficient CO<sub>2</sub> reduction to fuels
- 3) To investigate the effectiveness of various operating parameters on the photoactivity of nanocatalysts in terms of yield and selectivity
- 4) To study kinetic and reaction rate parameters for understanding the role of nanocatalysts toward optimization of CO<sub>2</sub> reduction.

## 1.6 Research Scope

This study is focused on resolving some of the fundamental problems pertaining to lower CO<sub>2</sub> reduction efficiency and selectivity. In this perspective, design of monolith and cell type photoreactors, effects of operating parameters on CO<sub>2</sub> reduction efficiency, synthesis and characterization of various doped, co-doped and surface modified nanocatalysts, reaction mechanisms of CO<sub>2</sub> reduction, oxidative-reductive model development and quantum efficiency analysis have been deliberated. Furthermore, the design of photoreactor is limited to the fabricating of monolith photoreactor to maximize yield rates and products selectivity. The CO<sub>2</sub> reduction efficiency is related to maximize yield rates of desired products. Therefore, the specific research scope of this study is as follows:



- 1) TiO<sub>2</sub> nanoparticles, In/TiO<sub>2</sub> nanoparticles, Cu and Ni co-doped TiO<sub>2</sub> nanoparticles and MMT/TiO<sub>2</sub> nanocomposite photocatalysts are synthesized using sol-gel single step method to investigate the route of CO<sub>2</sub> photoreduction to hydrocarbon fuels. Nanocatalysts characterization are conducted using XRD, SEM, FESEM, HRTEM, FTIR, BET, XPS, DR UV-Visible and PL spectroscopy in order to investigate the phase and crystal structure, surface morphology and mesoporosity, surface area and pore size distribution, metals transitions states and optical properties of catalysts.
- 2) The role of nanocatalysts for photochemical reduction of CO<sub>2</sub> to hydrocarbon fuels was firstly explored using cell type photoreactor in which catalyst was distributed at the bottom. The light source used was a flash type 500 W Hg lamp with maximum UV-light irradiation intensity at 365 nm operated using high voltage power supply. The reducing agent employed was H<sub>2</sub>O vapors for CO<sub>2</sub> photoreduction in gaseous phase.
- 3) In cell type photoreactor, operating parameters investigated were light intensity, metal loading, reaction temperature, feed ratios, and irradiation times. The reaction mechanism and kinetic model were developed to find out the key parameters in CO<sub>2</sub> reduction applications.
- 4) The microchannel monolith photoreactor of multiple cell density was used. The cell density employed were 100 and 400 CPSI while the microchannels length varied from 0.5 to 5 cm. The monolith microchannels provide higher interaction surface area between reactants and light irradiations to get higher reduction and yield rates. The nanocatalysts were coated over the microchannels using sol-gel dip coating method, while a reflector type 200 W Hg lamp was employed as source of light irradiations. The photochemical reduction of CO<sub>2</sub> to hydrocarbons was investigated using both H<sub>2</sub>O vapours and H<sub>2</sub> as reducing agents. The performance comparison between photoreactors was conducted to investigate the efficiency of microchannel monolith photoreactor.

This research work will be helpful to cross over fundamental problems in photocatalysis employing micro structured photoreactor, while providing a new opportunity for future to overcome energy crises. The single step reduction of CO<sub>2</sub> to renewable fuels through photochemical F-T process with higher yield rates and selectivity are bottom-line benefits enables the process efficient. The microchannel monolith photoreactor and nanocatalysts are intended as an efficient photocatalysis systems for sustainable energy production to get low carbon economy derive for the sustainability of the society.

### **1.7 Research Outcomes**

CO<sub>2</sub> was efficiency reduced to CO, CH<sub>4</sub> and higher hydrocarbons in the presence of different reducing agents and photocatalytic systems, thus confirming sustainable fuel productions. The monolith photoreactor performance was very encouraging while the efficiency found was much higher than ever reported in the literature. However, several outcomes of this research are described below:

- New microchannel monolith photoreactor system to investigate efficient CO<sub>2</sub> reduction to hydrocarbon fuels
- New methods and finding on the development of delaminated TiO<sub>2</sub> MMT for CO<sub>2</sub> reduction to fuels.
- New methods and findings on the synthesis of TiO<sub>2</sub> nanoparticles, Cu and Ni co-doped In-modified TiO<sub>2</sub> nanocatalyst
- New development in reaction rate and kinetic models
- Low-carbon economy shift through CO<sub>2</sub> recycling
- Alternative solutions to energy crises and global warming

## 1.8 Outline of Thesis

The research is targeted on the development of modified TiO<sub>2</sub> nanocatalysts suitable for efficient CO<sub>2</sub> reduction to hydrocarbon fuels. The microchannel monolith photoreactor was designed to improve photochemical F-T process for higher CO<sub>2</sub> reduction to value added chemicals and hydrocarbon fuels. The optimization of catalysts compositions, investigation of operating parameters, evaluation of reactor performances for higher yield rate, reaction mechanisms and kinetic rate parameters are discussed in different chapters. This thesis consists of eight chapters.

Background of the research and problem at hand, research hypothesis, objectives and scope of this study is discussed in Chapter 1. Chapter 2 presents literature survey pertaining to possible pathways for CO<sub>2</sub> recycling, fundamentals and progress in CO<sub>2</sub> reduction to hydrocarbon fuels, synthesis and characterization techniques, and description of photocatalytic reactors and development of kinetic models. In Chapter 3, general description of research methodology and detailed experimental strategies are discussed. The characterizations of nanocatalysts and catalysts coated over the microchannels are deliberated in Chapter 4. The description about photocatalytic CO<sub>2</sub> reduction with H<sub>2</sub>O vapors over In and MMT modified TiO<sub>2</sub> nanocatalysts using cell type photoreactor is presented in Chapter 5. Chapter 6 explores microchannel monolith photoreactor for photocatalytic CO<sub>2</sub> reduction with H<sub>2</sub>O vapors over In and MMT modified TiO<sub>2</sub> nanocatalysts. Chapter 7 investigates the photocatalytic CO<sub>2</sub> reduction with H<sub>2</sub> as reducing agent over doped and co-doped TiO<sub>2</sub> catalysts and employing microchannel monolith photoreactor. Finally, Chapter 8 contains the overall conclusions of this study and recommendations for the future work.

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