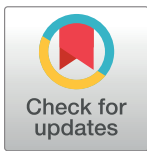


RESEARCH ARTICLE

Employment of single-diode model to elucidate the variations in photovoltaic parameters under different electrical and thermal conditions

Fahmi F. Muhammad^{1*}, Mohd Y. Yahya^{2☉*}, Shilan S. Hameed^{3,4}, Fakhra Aziz^{5‡}, Khaulah Sulaiman^{6‡}, Mariwan A. Rasheed^{7☉}, Zubair Ahmad⁸

1 Soft Materials and Devices Laboratory, Department of Physics, Faculty of Science & Health, Koya University, Koya, Kurdistan Region, Iraq, **2** Centre for Composites, Institute for Vehicle Systems & Engineering, Faculty of Mechanical Engineering, Universiti Teknologi Malaysia, Johor Bahru, Malaysia, **3** Department of Computer Science, Faculty of Computing, Universiti Teknologi Malaysia, Johor Bahru, Malaysia, **4** Department of Software & Informatics, College of Engineering, University of Salahaddin, Erbil, Kurdistan Region, Iraq, **5** Department of Electronics, Faculty of Physical and Numerical Sciences, University of Peshawar, Peshawar, Pakistan, **6** Low Dimensional Materials Research Centre, Department of Physics, Faculty of Science, University of Malaya, Kuala Lumpur, Malaysia, **7** Development Centre for Research and Training (DCRT), University of Human Development, Sulaimani, Kurdistan Region, Iraq, **8** Department of Electrical Engineering, College of Engineering, Qatar University, Doha, Qatar



OPEN ACCESS

Citation: Muhammad FF, Yahya MY, Hameed SS, Aziz F, Sulaiman K, Rasheed MA, et al. (2017) Employment of single-diode model to elucidate the variations in photovoltaic parameters under different electrical and thermal conditions. PLoS ONE 12(8): e0182925. <https://doi.org/10.1371/journal.pone.0182925>

Editor: Xiaosong Hu, Chongqing University, CHINA

Received: May 30, 2017

Accepted: July 26, 2017

Published: August 9, 2017

Copyright: ©2017 Muhammad et al. This is an open access article distributed under the terms of the [Creative Commons Attribution License](https://creativecommons.org/licenses/by/4.0/), which permits unrestricted use, distribution, and reproduction in any medium, provided the original author and source are credited.

Data Availability Statement: All relevant data are within the paper and its Supporting Information files.

Funding: This work was financially supported in part by Research University Grant (RUG), UTM Malaysia (Vot:Q.J130000.21A2.03E00), and in part by the University of Human Development. The funder had no role in study design, data collection and analysis, decision to publish, or preparation of the manuscript.

☉ These authors contributed equally to this work.

‡ These authors also contributed equally to this work.

* fahmi982@gmail.com (FFM); yazidyahya@utm.my (MYY)

Abstract

In this research work, numerical simulations are performed to correlate the photovoltaic parameters with various internal and external factors influencing the performance of solar cells. Single-diode modeling approach is utilized for this purpose and theoretical investigations are compared with the reported experimental evidences for organic and inorganic solar cells at various electrical and thermal conditions. Electrical parameters include parasitic resistances (R_s and R_p) and ideality factor (n), while thermal parameters can be defined by the cells temperature (T). A comprehensive analysis concerning broad spectral variations in the short circuit current (I_{sc}), open circuit voltage (V_{oc}), fill factor (FF) and efficiency (η) is presented and discussed. It was generally concluded that there exists a good agreement between the simulated results and experimental findings. Nevertheless, the controversial consequence of temperature impact on the performance of organic solar cells necessitates the development of a complementary model which is capable of well simulating the temperature impact on these devices performance.

Introduction

The most promising way to tackle the limiting supply of today's main energy sources and their detrimental impact on the environment is to harness solar energy. It is imperative to evolve

Competing interests: The authors have declared that no competing interests exist.

complement strategies into the process of solar energy conversion and its storage management. Supercapacitors or ultracapacitors [1, 2] are considered to be feasible reservoirs for the storage of solar electricity power and advanced power-source integration [3, 4]. Additionally, the utilization of solar energy has become instrumental in the state-of-art technologies, targeting the reduction of carbon dioxide emissions and cost-effectiveness. For instance, Hu *et al.* [5] explored the role of renewable energy and powertrain optimization in minimizing daily carbon emissions of plug-in hybrid electric vehicles (PHEVs). Very recently, the integration of photovoltaic arrays with battery energy storage of PHEV for smart home energy management was also elaborated [6]. In these contexts, the exploitation of photovoltaic (PV) technology to convert sunlight energy into electricity through solar panels is increasingly demanded by the public, industries and space program sectors [7–9]. This is mainly due to easy installation and low maintenance cost of solar panels compared with those of other electricity sources [10]. Solar panels are made from solar cells connected in series and parallel schemes in order to provide the desired current and voltage. It is known that the performance of solar cells can be affected by the change in temperature, sunlight intensity and aging [11, 12]. Therefore, it is crucial to have a model capable of simulating the real behaviour of solar panels, through which a comprehensive investigation on the devices parameters can be realized. Researchers have widely examined the single-diode and double-diode model to simulate solar cells characteristics and to determine the devices parameters [13, 14]. Comparatively, the single-diode model, which is also known as five parameters model, demonstrates reasonable accuracy and simplicity in the parameters estimation of various solar cell technologies [15]. This model comprises of an ideal diode connected in parallel with a constant current source and a shunt resistance bypassed to the external load through a series resistance. The implication of single-diode model allows us to perform sensitivity analysis on the solar cell parameters, thereby taking valuable strategies towards the improvement of modelling capabilities [16]. Simulations can be interestingly used to analyse solar cells and to predict various internal and external effects due to device changes or ambient conditions. Hence, they may promote device optimization and provide potential information regarding viable improvements.

Solar cell parameters including series resistance (R_s), parallel resistance (R_p) and ideality factor (n) can be readily extracted from the single-diode model [17]. These parameters describe the internal properties of the devices raising during the process of fabrication. In practical considerations, low R_s and high R_p values are favoured to achieve enhanced solar cell performance. One of the main challenges in front of researchers and users of solar panels is the difficulty of estimating the operational performance of these devices at modified internal and/or external parameters due to the impact of fabrication process, aging and ambient temperature. Therefore, it is of great importance to investigate and analyse the correlation between photovoltaic parameters, which are key performance measure of solar panels, and aforementioned internal/external parameters (electrical and thermal). Furthermore, results of such investigations can be highly beneficial for enhanced prediction strategy and model's building in the optimization of energy management and power smoothing of solar PV systems [18, 19], while optimized PV plant is complicated by oscillating PV output due to uncertain environmental conditions, internal resistance variations and aging. The concepts might be further applicable when maximum power point tracking (MPPT) techniques are considered for delivering optimum power to the loads [20]. To the best of our knowledge, little attention has been paid to perform a systematic investigation on the variation of photovoltaic parameters due to the impact of broad modifications in the coefficients of solar cells having various efficiencies. Hence, the current work is intended to report on the employment of single-diode model to elucidate the variations in photovoltaic parameters under the influence of internal and external factors such as parasitic resistances, ideality factor and temperature. The main contribution of

this work is to reveal and understand the important correlations between solar cell parameters and their photovoltaic performance along with temperature impact on the devices having various efficiencies, by which effective improvement approaches can be made upon the production of these devices.

Materials and methods

A prototype structure of solar cells is shown in Fig 1(A), in which the active layer is made of a p-n bulk heterojunction responsible for absorbing sunlight energy and producing free electrons and holes. The bottom electrode is responsible to collect free holes, while the top electrode receives free electrons. Fig 1(B) represents the single-diode model which is capable of well modelling the current-voltage (*I-V*) characteristics of solar cells, while Fig 1(C) shows the circuit simulator layout designed by using Multisim Power Pro. 10 electronic workbench software. The light activated current source (*I_{light}*) depicts the amount of current generated in the cell when it is exposed to sunlight energy. The application of a load across the right side of the circuit gives rise to a voltage induction, which ultimately acts upon reducing the total amount of current passing through it in a reverse biased direction. Hence, the instantaneous average current in the load defines the characteristic current of the solar cell. From the electrical circuit, one can easily estimate the net current as follows:

$$I = I_s \left[\exp\left(\frac{V - IR_s}{nK_B T/q}\right) - 1 \right] + \frac{V - IR_s}{R_p} - I_{light} \tag{1}$$

Where, *I_s* is the saturation current of the diode under dark, *K_B* is the Boltzmann’s constant, *T* is the temperature in Kelvin, *q* is electron unit charge, *R_s* and *R_p* are the series and parallel resistances of the device, respectively. The value of *n* in the equation defines the ideality factor, which is a measure of how closely the device follows the ideal p-n junction behaviour.

The methodology of the current work was implemented in two-fold; first, the equivalent circuit was sketched and simulated via the electronic workbench programming of Multisim Power Pro.10. In this simulation approach, the values of *R_s* and *R_p* were systematically altered, while the *I-V* characteristics was simultaneously recorded and stored by the grapher view to be exported into the MS excel file. Second, theoretical equations were compiled into the well-known Origin Pro 8 software in order to elucidate the implication of ideality factor (*n*) and cell temperature (*T*).

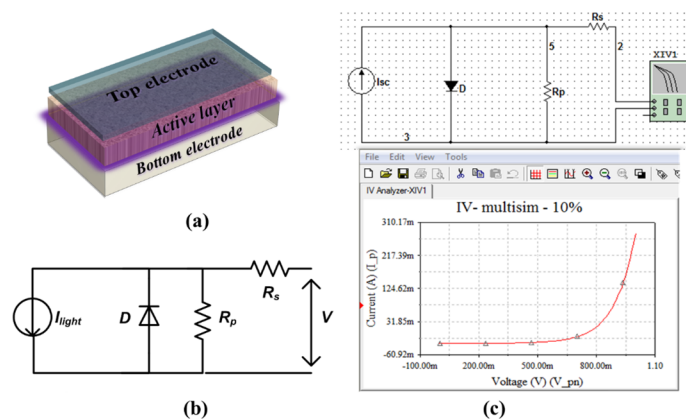


Fig 1. A prototype architecture of solar cells (a), the equivalent circuit used to model the *I-V* characteristics of the devices (b), and workbench view of the simulated equivalent circuit by using Multisim Power Pro.10.

<https://doi.org/10.1371/journal.pone.0182925.g001>

The saturation current was expressed using the equation reported by Messenger and Ventre [21]:

$$I_s = I_{s,ref} \left[\frac{T_c}{T_{c,ref}} \right]^3 \exp \left[\frac{1}{k} \left(\frac{E_g}{T_{ref}} - \frac{E_g}{T_c} \right) \right] \tag{2}$$

Where, E_g is the apparent energy gap of the cell’s active layer, T_c and T_{ref} are the cell temperature and reference temperature, respectively. The Varshni equation [22] was also utilized to simulate the change of energy gap with temperature as follows:

$$E_g(T) = E_g(T_{ref}) - \frac{AT^2}{T+B} \tag{3}$$

Where, A and B are fitting parameters and are dependent on the active layer properties. Moreover, the impact of temperature on the light induced current at standard illumination (100 mW/cm^2) was revealed through the following equation [13]:

$$I_{light} = I_{light}(T_{ref}) + \mu(T - T_{ref}) \tag{4}$$

Where, μ is the coefficient of temperature dependent light induced current.

Results and discussion

Variations in current-voltage (I - V) curve

Fig 2 shows the shape variation in the I - V characteristic of a simulated solar cell with efficiency of 10% at different series resistances (R_s). The value of R_s represents the sum of internal resistance, which includes the resistance of active layer and Ohmic contact of the device. It was seen that by increasing R_s , no obvious change was happened in the open circuit voltage (V_{oc}). However, the increment in R_s has made a pronounced decrease in the short circuit current (I_{sc}). This was observed to be in agreement with the results reported for inorganic and organic solar cells [23, 24]. The consequence of I_{sc} variation with the change of R_s for various efficient solar cells is explored later. In practical considerations, the value of R_s for solar panels is usually

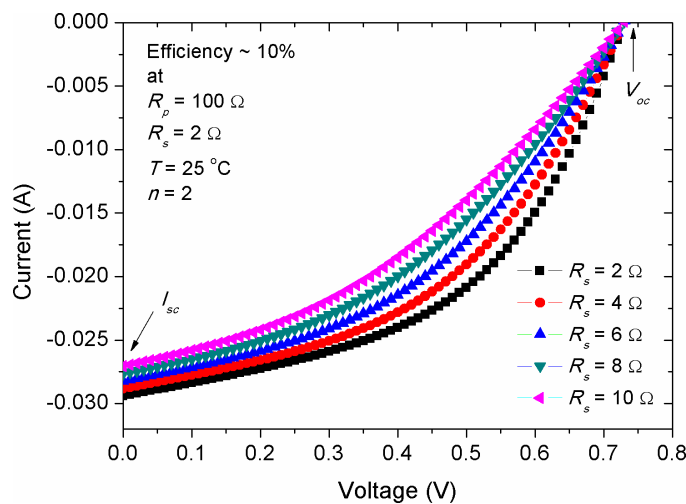


Fig 2. The impact of series resistance on the I - V characteristic curve of a simulated solar cell with efficiency of 10%.

<https://doi.org/10.1371/journal.pone.0182925.g002>

deteriorated due to the impact of wire connections and aging, leading to unstable photovoltaic performance. Therefore, it is required to keep R_s within a minimal value during the device fabrication and installation in order to enhance the photo-generated current and to achieve the best possible performance. One might think of decreasing the thickness of devices active layer during fabrication, thereby reducing the value of R_s [25]. However, thickness reduction is not always a useful choice, especially for organic solar cells, in which a non-complementary photo-absorption is yielded when the thickness of the devices is kept below 200 nm [26, 27]. Other experimental approaches to reduce R_s can be achieved through a well interplayed donor-acceptor interfaces [28, 29] or by minimizing the contact resistance between the electrodes and active layer [30].

Another internal electrical parameter affecting the performance of solar panels is the shunt or parallel resistance (R_p) of the devices, which takes into account the leakage of current at the donor-acceptor and active layer-electrode boundaries. The value of R_p is usually related to the charge recombination process (either to be geminate or non-geminate), of which the higher recombination rate, in forward bias connection, corresponds to the larger R_p value [31, 32]. In other words, the low carriers' recombination rate under light illumination, i.e. without biasing, indicates the presence of a large R_p value for the device. Fig 3 shows the effect of R_p alteration on the I - V characteristic of a simulated device with 10% efficiency. A close inspection into the figure showed that the increase in R_p has made clear increment in both of V_{oc} and I_{sc} , while the increment rate of the V_{oc} was seen to be higher in comparison with that of the I_{sc} . It was practically evidenced that the insertion of PEDOT:PSS layer between the ITO and donor interface in organic solar cells (OSCs) has led to maximizing the value of V_{oc} [25, 33]. Two theories are accentuated to define the origin of V_{oc} , which are formulated from the difference of valence and conduction band levels between the donor and acceptor materials as well as the difference of work functions between the top and bottom electrodes, respectively [34, 35]. Nevertheless, one cannot completely rely on these theories in order to elaborate the origin of V_{oc} as the change in PEDOT:PSS thickness was seen to alter the value of V_{oc} [36]. If the two aforementioned theories are fully applicable in OSCs then the impact of PEDOT:PSS thickness on V_{oc} should not have been pronounced. This is because the level of energy band is not depended on the thickness. Besides, it was found that the difference in work function of the electrodes did

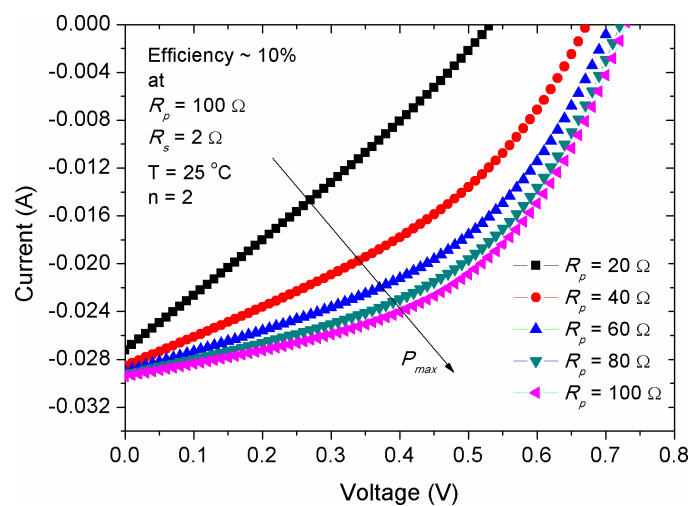


Fig 3. The impact of parallel resistance on the I - V characteristic curve of a simulated solar cell having efficiency of 10%.

<https://doi.org/10.1371/journal.pone.0182925.g003>

not significantly change the value of V_{oc} [37]. Therefore, the variation in R_p due to charge transfer, emission process and their recombination behaviour [38] might be more impressive to be correlated with the V_{oc} response.

Fig 4 shows the variation of I - V characteristic due to the change of temperature for a simulated solar cell with efficiency of 10%. The results showed a decrease in V_{oc} and increase in I_{sc} upon the rise of solar cells temperature, which is in compliance with the previous theoretical findings [39]. Experimentally, temperature effect produced similar variation trend in the V_{oc} and I_{sc} for almost all the types of inorganic solar cells [40–42]. However, this was seen to be different for organic solar cells and the experimental results were in contradiction to that of the simulated ones. For instance, in the small molecular based OSCs [43] and ternary based ones [44], a decrease in the I_{sc} was observed beyond 80 °C, while in the ternary devices, the value of V_{oc} stayed relatively unchanged. However, the photovoltaic response in low temperature range, from 25 °C to about 80 °C, was found to be consistent with the simulated results [43, 45]. To conclude, this deviation between simulation and experimental results for organic solar cells requesting the development of a comprehensive model to simulate the temperature impact on these devices.

Fig 5 shows the variation of I - V characteristic due to the change of ideality factor (n) for a simulated solar cell with efficiency of 10%. The value of n is a measure of how closely the device follows ideal p-n junction behaviour, by which valuable information regarding the charge transport and recombination process can be obtained. If the value of $n = 1$, only diffusion currents are flowing in the p-n junction, which corresponds to the band to band recombination process. However, if $n = 2$, the device currents are dominated by charge generation and recombination process, which require states near the middle of interface gap [46, 47]. In the region of large reverse bias, the recombination probability is ideally zero because of the existence of highly sufficient internal electric field to remove barriers against recombination, thereby guarantying a safe reach of free charge carriers to the electrodes. Therefore, it was seen that the I_{sc} remained relatively unchanged by the increment of ideality factor. However, when the device is forward biased, the major recombination rate is increased, so the photo-generated current is up shifted exponentially. Wetzelaer *et al.* [48] reported that the ideality factor of trap-free solar cells ($n = 1$) is merely governed by bimolecular recombination rather than a

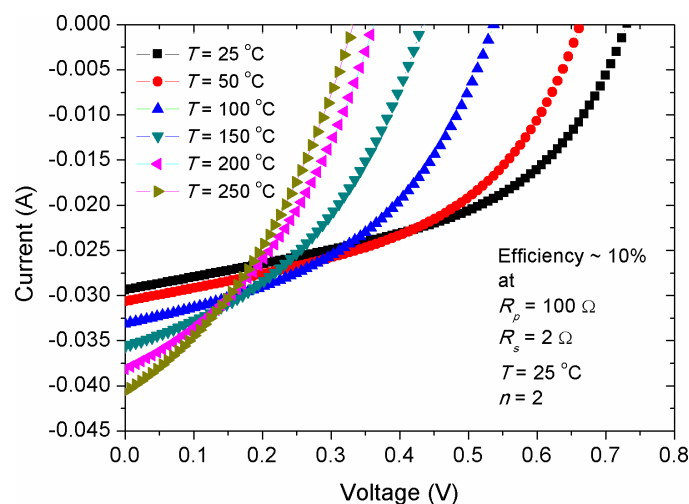


Fig 4. The impact of annealing temperature on the I - V characteristics of a simulated solar cell with efficiency of 10%.

<https://doi.org/10.1371/journal.pone.0182925.g004>

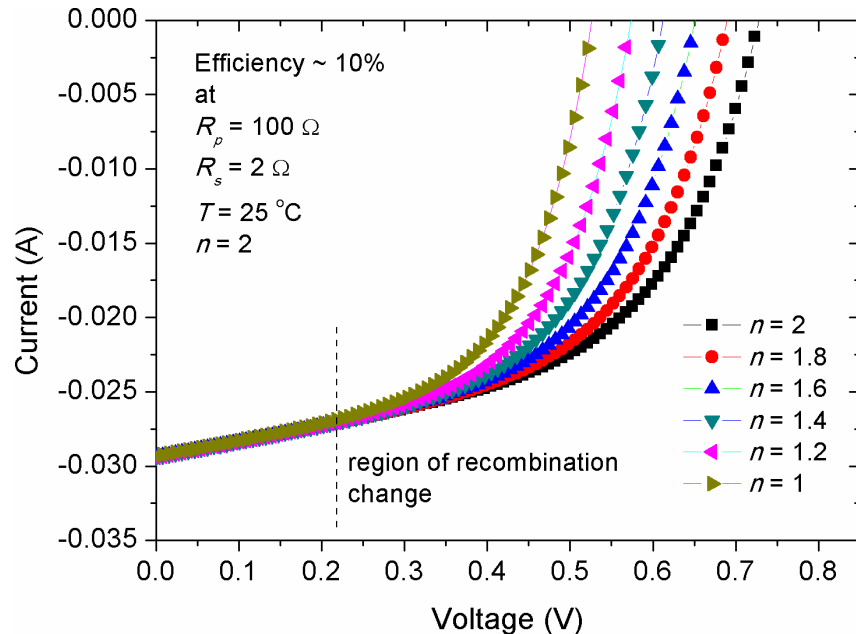


Fig 5. The impact of ideality factor on the I - V characteristics of a simulated solar cell with efficiency of 10%.

<https://doi.org/10.1371/journal.pone.0182925.g005>

trap-assisted recombination. Our numerical results showed that V_{oc} was significantly affected by the change in ideality factor, in which the value of V_{oc} was decreased with the reduction of ideality factor. Hence, we might speculate that the ideality factor is directly correlated with R_p . This is because the increment in R_p has also contributed in rising V_{oc} (see Fig 3) and that R_p is inversely proportional to the charge recombination rate [46, 49]. Noteworthy, the simulated result estimated that recombination current at forward bias is higher for the devices with large ideality factor in comparison with those of the low ideality factor.

Variations in short circuit current (I_{sc})

Figs 6–8 show the effect of R_s , R_p and T alteration on the I_{sc} of solar cells (CS)s with different efficiencies, respectively. The manipulation of various efficiencies for the devices in the simulation results was achieved by considering different energy gaps for the active layer materials, namely $E_g = 1.2, 1.4$ and 1.6 eV. The lower energy gap is resulted in higher photo-generated current, representing solar cells with higher efficiencies in comparison with those of higher energy gap at standard condition. From Fig 6, a linear inverse correlation of R_s with I_{sc} was seen for various efficient devices in the low resistance range (region 1), while in the high range of R_s (region 2), this correlation showed an exponential decay. The linear region can be elucidated by the presence of a smooth transport of delocalized charge carriers as a result of low bulk resistance, which is activated by the influence of internal electric field. However, the increased bulk resistance promotes accumulated charge carriers between the electrode-active layer interfaces, whereby its role acting upon inducing a non-linear charge injection. Consequently, the highly efficient devices demonstrated a faster deviation from such linearity. It is worth to mention that the negative impact of R_s on the I_{sc} is stronger in devices with high efficiency in comparison with that of the low efficiency ones. This can be ascribed to the effect of charge transport, which is governed by the space charge limited current (SCLC) [50]. The decrease of I_{sc} with the increment in R_s can be understood as the internal resistance hindering

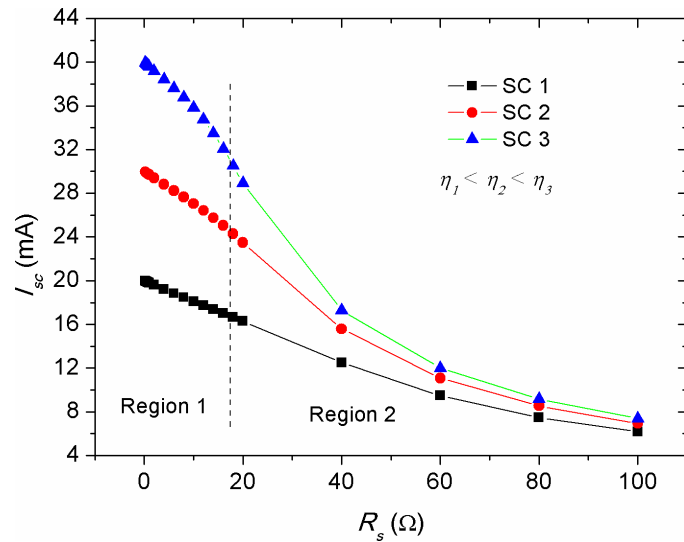


Fig 6. The impact of series resistance (R_s) on the short circuit current (I_{sc}) of solar cells with various efficiencies.

<https://doi.org/10.1371/journal.pone.0182925.g006>

the drift transport of free charge carriers towards the electrodes under the influence of internal electric field [47]. However, it is known that the increase in active layer thickness of inorganic solar cells is led to increase in R_s , the application of a thin layer of bathocuproine between Al electrode and active layer in OSCs has improved I_{sc} [51]. Hence, it is evidenced that the increase in active layer thickness of OSCs does not always bring a negative impact on I_{sc} . This is happened because of the enhanced donor-acceptor interface between the moieties constituents, which in turn facilitates efficient transport of free charge carriers. In contrast to the negative impact of R_s on the I_{sc} , the effect of R_p was seen to be positive and showed a reverse trend (see Fig 7). Interestingly, the achievement of a relatively low practical R_p of about 200 Ω is enough to obtain a stable photo-current generation and deliver optimum I_{sc} provided that the

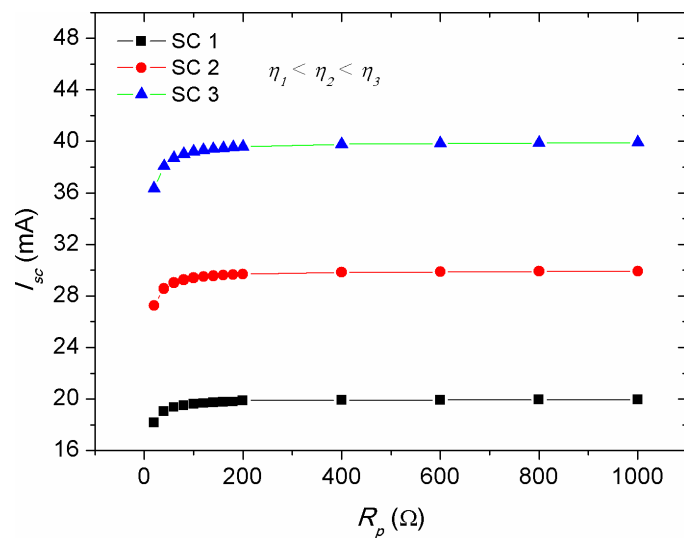


Fig 7. The impact of parallel resistance (R_p) on the short circuit current (I_{sc}) of solar cells with various efficiencies.

<https://doi.org/10.1371/journal.pone.0182925.g007>

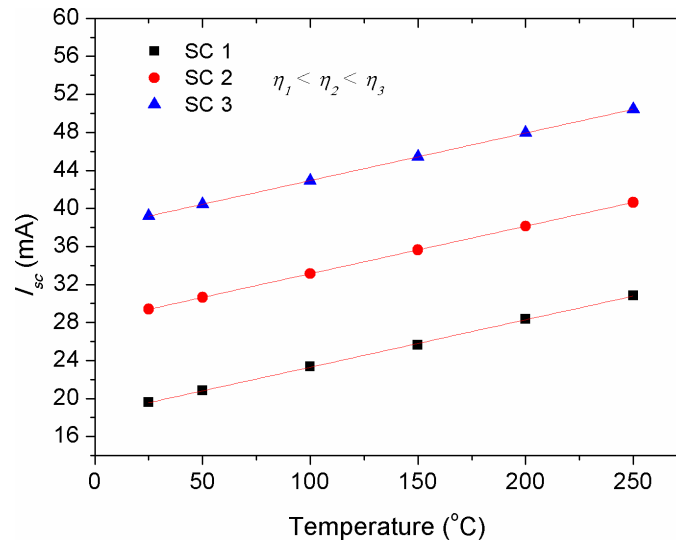


Fig 8. The impact of cell temperature (T) on the short circuit current (I_{sc}) of solar cells with various efficiencies.

<https://doi.org/10.1371/journal.pone.0182925.g008>

series resistance of the cell is kept below 2Ω . The value of R_s and R_p are regarded to be internal factors influencing the performance of solar cells, while temperature variations of the cell is considered as an external influence due to ambient temperature change or thermal annealing process. Fig 8 depicts the effect of cell temperature (T) on the I_{sc} , in which a pronounced increase in the I_{sc} was noticed versus temperature. This was occurred because of the enhanced thermal excitation of charge carriers, thereby reducing the active layer's energy gap and hence promoting charge carriers transport. Noteworthy, the increment rate of I_{sc} with temperature was theoretically found to be constant for solar cells with different efficiencies (see Fig 8), implying that the temperature impact on I_{sc} is an energy gap independent phenomenon. However, the estimation of linearly increased I_{sc} with T can only be applicable for inorganic solar cells, while for OSCs this was deviated from experimental evidences, as it was discussed previously in Fig 4.

Variations in open circuit voltage (V_{oc})

Figs 9–11 show the effect of R_p , T , and n parameters on the V_{oc} of solar cells with different efficiencies, respectively. One can notice that V_{oc} is enlarged with the increase of R_p to appoint where a plateau region is observed beyond $R_p = 200 \Omega$. The rise of V_{oc} with R_p represents an increased potential barrier of the diode, at which the charge recombination process requires higher forward voltage to set off the photo-generated current under illumination in comparison with that of the low R_p devices. As R_p is related to the charge recombination process [31, 32], the complete saturation of V_{oc} above $R_p = 800 \Omega$ indicating that V_{oc} is limited by the recombination rate (the number of recombined charge carriers per time). Noticeably, similar recombination rate is speculated for devices with various efficiencies as long as they attain high enough parallel resistance of about $R_p = 800 \Omega$. In support to the simulated results, experimental evidences showed that interplaying donor-acceptor ratio did not produce any obvious change in the V_{oc} despite that the variation in R_p was appeared at values greater than $14.5 \text{ k}\Omega$ ($290 \Omega \cdot \text{cm}^2$) [52]. As such, the impact of R_p on the V_{oc} can be ruled out at R_p equals or greater than a threshold value of 800Ω . Hence, during the fabrication process of solar cells special attention need to be paid in order to locate the parallel resistance beyond the threshold value.

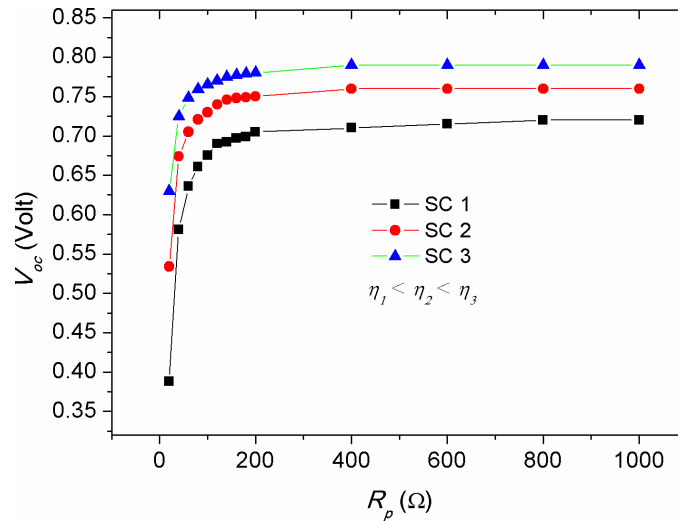


Fig 9. The impact of parallel resistance (R_p) on the open circuit voltage (V_{oc}) of solar cells with various efficiencies.

<https://doi.org/10.1371/journal.pone.0182925.g009>

Furthermore, it was seen that the increased ratio of R_p/R_s did not change the V_{oc} trend, but has made I_{sc} to become constant faster. Based on the equation of single-diode model, V_{oc} can be determined when the forward biased current is set to zero ($I = 0$). Hence, the expression for open circuit voltage is obtained from the explicit equation:

$$I_s \times \exp\left(\frac{qV_{oc}}{nK_B T}\right) + \frac{V_{oc}}{R_p} = I_{light(open)} + I_s \tag{5}$$

Where, $I_{light(open)}$ is the photo-generated current at open circuit condition. By having a high value of R_p in Eq 5, the second term on the left side of the equation can be neglected and V_{oc} is

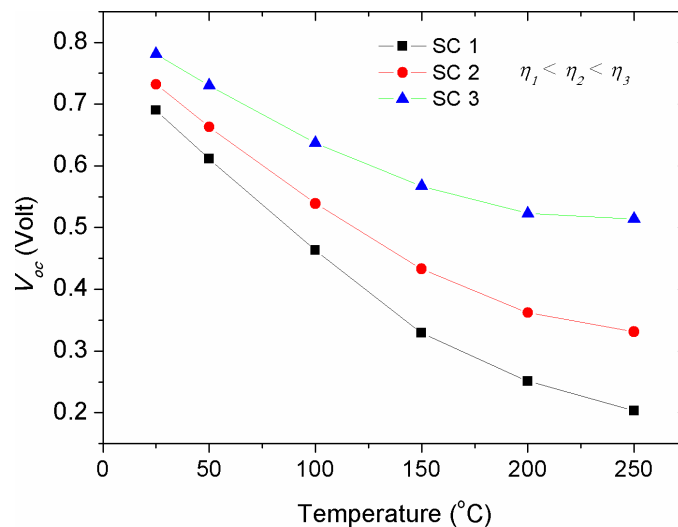


Fig 10. The impact of cell temperature (T) on the open circuit voltage (V_{oc}) of solar cells with various efficiencies.

<https://doi.org/10.1371/journal.pone.0182925.g010>

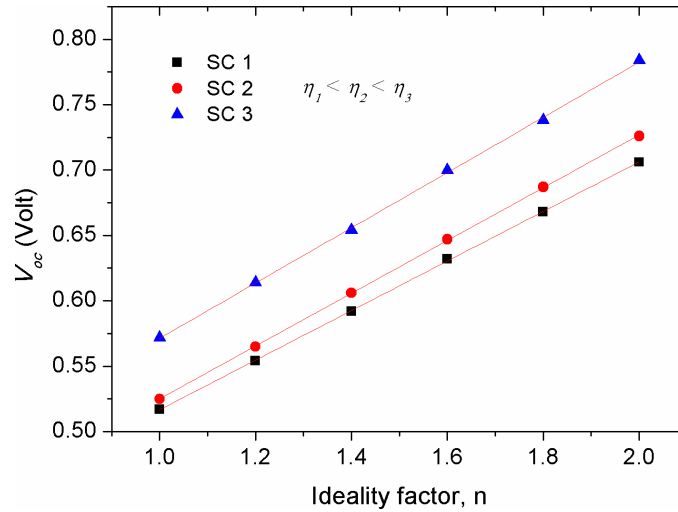


Fig 11. The impact of ideality factor (n) on the open circuit voltage (V_{oc}) of solar cells with various efficiencies.

<https://doi.org/10.1371/journal.pone.0182925.g011>

no more dependable on R_p ,

$$V_{oc} = \frac{nK_B T}{q} \times \ln \left[\frac{I_{light(open)}}{I_s} + 1 \right] \tag{6}$$

Eq 6 demonstrates that the higher V_{oc} is related to the more efficient solar cell, as can be seen in Fig 9. On the other hand, a logarithmic decay in V_{oc} with temperature (T) was seen (see Fig 10), which is inconsistent with Eq 6 in the sense that T is linearly proportional with V_{oc} . This discrepancy can be concealed that I_s is enlarged with the increase of T , thereby decreasing the value of V_{oc} . Noteworthy, the results of Fig 10 show that the impact of temperature on V_{oc} is less pronounced in the devices with high efficiency. Another parameter affecting V_{oc} is ideality factor (n), as shown in Fig 11. Our numerical results showed that V_{oc} is significantly affected by the change of ideality factor, in which the value of V_{oc} is increased with the increase of ideality factor.

Variations in fill factor (FF)

The fill factor (FF) of a solar cell is defined by the ratio of maximum power ($P_{max} = I_{max} \times V_{max}$), which is capable to be delivered to a load to that theoretically produced by the cell ($I_{sc} \times V_{oc}$),

$$FF = \frac{I_{max} \times V_{max}}{I_{sc} \times V_{oc}} \tag{7}$$

It plays important role in controlling the efficiency of the cell and represents how easily the photo-generated carriers are extracted out of the cell. The shape of I - V curve can be a straightforward indication on how close to ideal the devices are fabricated, as the better the device performance the closer the I - V shape to a rectangle. Because FF is intricately influenced by many factors, it is the least understood parameter in solar cells. It has been claimed that the FF related shape of I - V curve is depended on the interface quality between the active layer and negative electrode. The S-kink shape in the fourth quadrant of I - V curve is almost due to a poor contact formation during the deposition of cathode electrode, which ultimately leads to

unbalanced mobility of electron and hole and low minor surface recombination [46]. Therefore, a slow rate deposition of cathode electrode is practically requested to overcome these shortcomings. Recalling Fig 2, one can see that the I - V shape is convex, indicating the existence of small Ohmic contact between the cathode electrode and active layer. Consequently, the concave shape of I - V curve is expected to appear when there is a high barrier between the cathode electrode and active layer, by which charge accumulation occurs and inefficient exciton dissociation is obtained. The non-linear decrease of FF with the increase of R_s can be expressed by the following empirical equation [33]:

$$FF = FF_{ref} \left(1 - R_s \frac{I_{sc}}{V_{oc}} \right) \tag{8}$$

Where, FF_{ref} is the reference fill factor of the solar cell at a defined R_s . Fig 12 shows the reduction of FF against the increment of R_s for solar cells with various efficiencies. There have been two points correspond to the R_s of 6 Ω and 80 Ω , respectively, at which the FF s of the devices are equal. This FF similarity indicated the presence of a shape consistency in the I - V curve regardless of the efficiency of the devices. Comparably, Eq 8 illustrates that the decrease rate in FF for highly efficient solar cells should be greater than that of the low efficient one (see Fig 12), which is again in agreement with the fact that the impact of R_s on I_{sc} is more pronounced in solar cells with high efficiencies, as was shown in Fig 6. In contrast to that of the R_s effect, the increase in R_p was found to produce a non-linear increase in the FF , as shown in Fig 13. By considering the results of Figs 7 and 8, in which the values of I_{sc} and V_{oc} were increased with the rise of R_p , and upon the utilization of Eq 7, one can speculate that the FF should have been decreased with the increase of R_p as a result of increasing V_{oc} . But this was seen not to be happened, elucidating that the increase of R_p has made changes in the I - V shape (see Fig 3) so that the value of maximum power point (P_{max}) is become high. Consequently, the rapid rise in FF versus R_p is attributed to the weakened recombination rate of majority charge carriers, while that the internal electric field inducing the exciton dissociation is getting saturated with further increase of R_p .

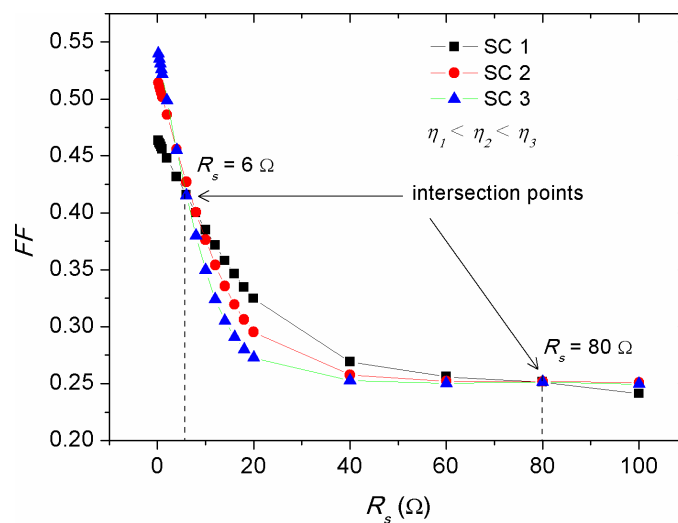


Fig 12. The impact of series resistance (R_s) on the fill factor (FF) of solar cells with various efficiencies.

<https://doi.org/10.1371/journal.pone.0182925.g012>

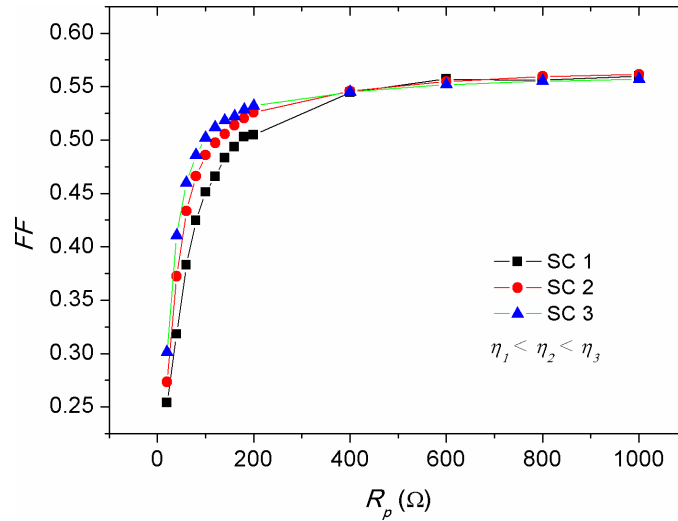


Fig 13. The impact of parallel resistance (R_p) on the fill factor (FF) of solar cells with various efficiencies.

<https://doi.org/10.1371/journal.pone.0182925.g013>

Fig 14 shows the effect of cell temperature (T) on the fill factor of solar cells with various efficiencies. Overall, the increase in T depicted a decrease in FF , with its effect being more pronounced in the low efficiency devices compared with that of the high efficiency ones. Because of the complexity of FF dependence on the internal and external parameters affecting solar cells, there is not a generalized equation up to date by which the impact of T on the FF is being revealed. However, in its simple form, one can elucidate that the decreased FF against T is due to the change in the convexity shape of the I - V curve, in which the increment rate of I_{sc} is more than the decrement rate of V_{oc} so that Eq 8 can be safely held. Comparably, experimental results showed a non-monotonic change in the FF with the change of T [43, 53], indicating that the effect of T on the FF is complex, leading to a simultaneous tuning of the internal parameters such as R_s , R_p and n . Therefore, the solar cells whose temperature effect has

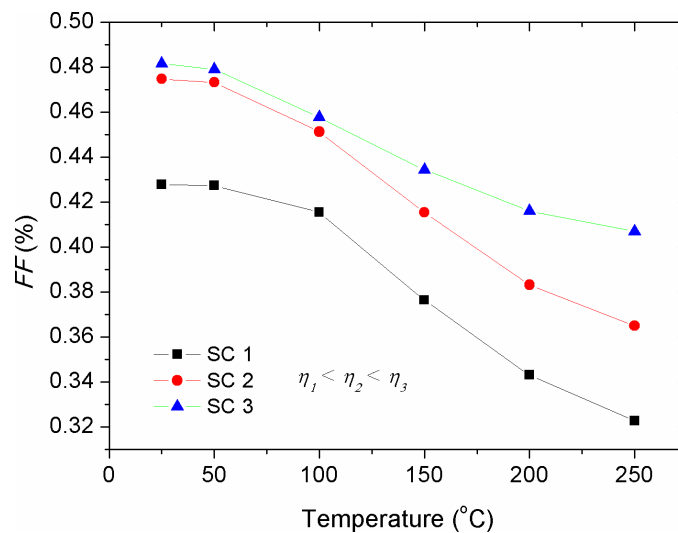


Fig 14. The impact of cell temperature (T) on the fill factor (FF) of solar cells with various efficiencies.

<https://doi.org/10.1371/journal.pone.0182925.g014>

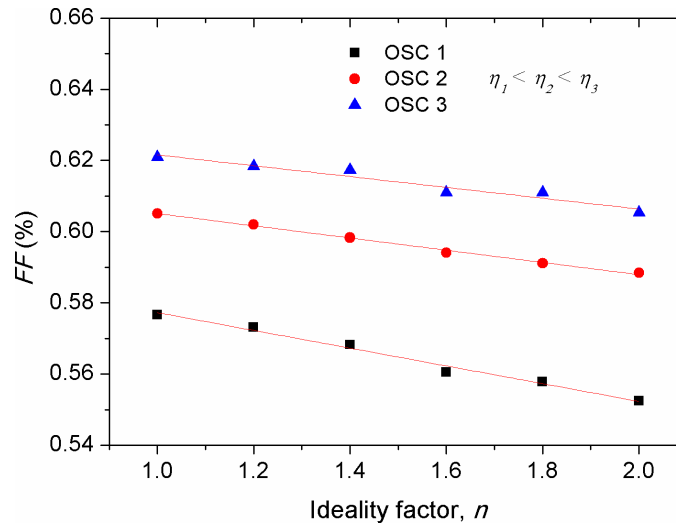


Fig 15. The impact of ideality factor (n) on the fill factor (FF) of solar cells with various efficiencies.

<https://doi.org/10.1371/journal.pone.0182925.g015>

resulted in the decrease of their R_s demonstrated enlarged FF upon thermal annealing. As shown in Fig 15, the increase in ideality factor produced a linear decrease in FF , with its stronger effect on the low efficiency devices. Since FF is a geometrical related parameter of I - V curve in the forward bias, we can conclude that the prevalence of the free charges recombination over their extraction is the major cause behind such decrement in the FF .

Variations in efficiency (η)

The power conversion efficiency (η) of solar cells is defined by the ratio of maximum electrical power (P_{max}) to the optical power (P_{in}) of incident photons:

$$\eta = \frac{P_{max}}{P_{in}} = \frac{FF \times I_{sc} V_{oc}}{P_{in}} \quad (9)$$

Figs 16–19 show the theoretical impact of R_s , R_p , T and n on the efficiency of solar cells with different energy gaps of their active layers, respectively. The R_s and R_p parameters are generally correlated with the physical properties of the active layer and the architectural formation of the device. The increase in R_s was led to exponential decrease in efficiency, as shown in Fig 18, with its stronger detrimental impact on the devices with lower energy gap (higher efficiency). However, R_p increment has caused a positive exponential increase in the efficiency of the cells (see Fig 17). Therefore, in practical point of view, researchers should be curious about tuning the structure and morphology of the devices active layers in order to reduce the value of R_s and maximizing R_p . Fig 18 shows a general trend of decreasing efficiency of solar cell devices against temperature. This was found to be in agreement with the experimental investigations [41, 54]. The decrease in efficiency with temperature is attributed to increased internal carrier recombination rates, resulted from increased carrier concentrations. It can be seen from the simulated results that a low temperature profile of about 50°C might have a positive impact on the efficiency enhancement of low performance devices. This was also found to be experimentally true for the OSCs operated at relatively low elevated ambient temperature of about 55°C [55]. Therefore, it can be concluded that moderate temperature rise in the devices with high energy gap of their active layers can help improving the efficiency, while high temperatures are acted upon deteriorating the efficiency and decreasing the devices performance [56, 57]. Fig 19

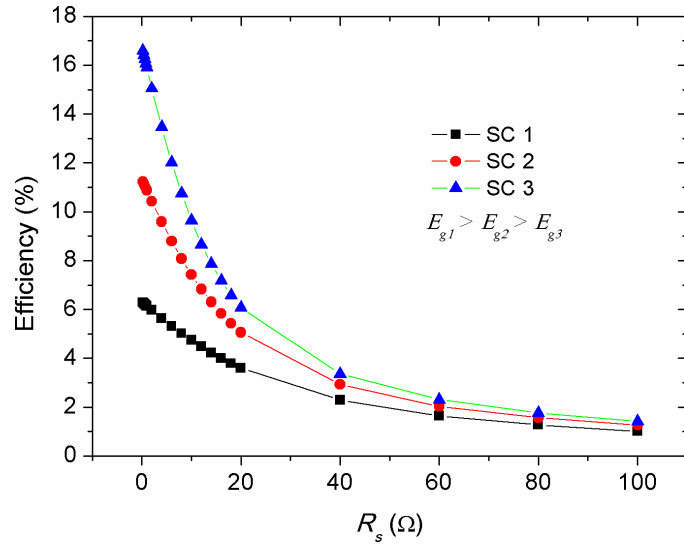


Fig 16. The impact of series resistance (R_s) on the efficiency (η) of solar cells with various energy gaps of their active layer.

<https://doi.org/10.1371/journal.pone.0182925.g016>

shows that the increase in ideality factor of the active layers has caused a linear increase in the devices efficiency. Despite an obvious decrease in the FF with the increase of the ideality factor (see Fig 15), the efficiency of the solar cells was yet enhanced. This can be concealed that the increase in ideality factor has caused a reasonable increase in V_{oc} , thereby improving the power conversion efficiency of the devices based on Eq 9. It is worth mentioning that when a real photovoltaic module is simulated, the ideality factor of the series connected cells should be summed up [13]. Therefore, in such a case the increment in the ideality factor is counted for the increased number of string cells, which by then the efficiency of the solar module is expected to be remained constant [58]. In our discussion, the ideality factor variation, shown

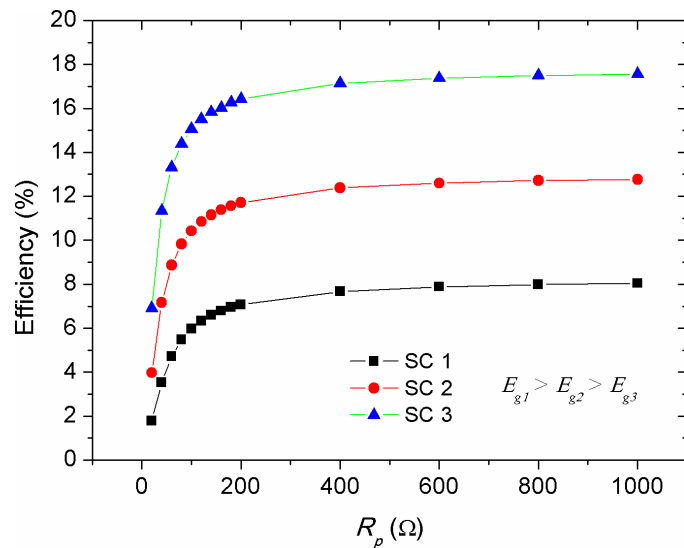


Fig 17. The impact of parallel resistance (R_p) on the efficiency (η) of solar cells with various energy gaps of their active layer.

<https://doi.org/10.1371/journal.pone.0182925.g017>

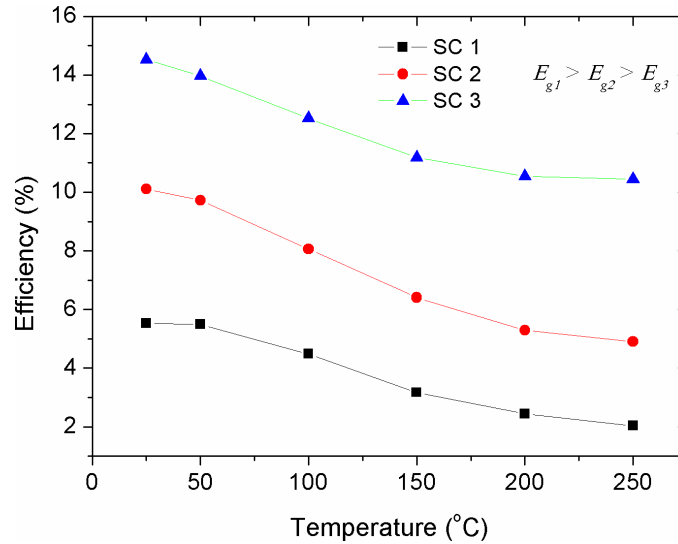


Fig 18. The impact of cell temperature (T) on the efficiency (η) of solar cells with various energy gaps of their active layer.

<https://doi.org/10.1371/journal.pone.0182925.g018>

in Fig 19, is considered to be due to other factors such as fabrication process, aging and temperature change for a single compact solar cell or solar module. Noteworthy, the exponential correlations of PV panel efficiency with enlarged internal resistance and temperature elevation, shown in Figs 16 and 18, can be interestingly included into the existed models [18, 19] when an improved optimization of energy management and power smoothing of solar PV systems are targeted. This is because the optimized PV plant is complicated by oscillating PV output due to uncertain environmental conditions, internal resistance variations and aging.

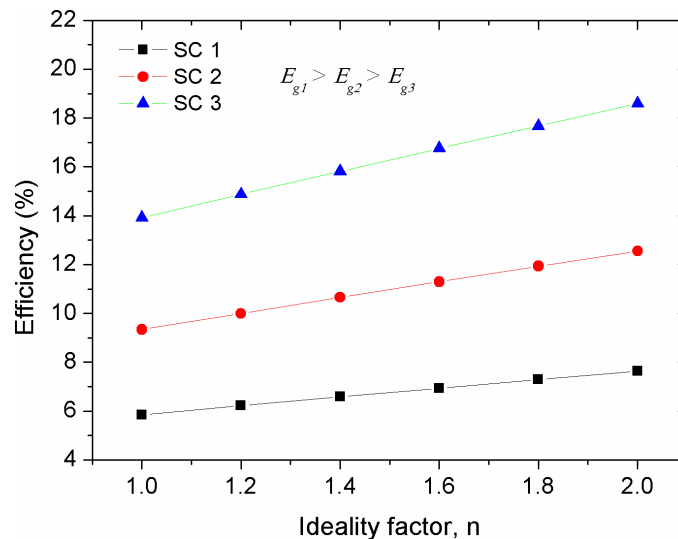


Fig 19. The impact of ideality factor (n) on the efficiency (η) of solar cells with various energy gaps of their active layer.

<https://doi.org/10.1371/journal.pone.0182925.g019>

Conclusions

The single-diode modelling approach was employed to correlate the parasitic resistances, temperature and ideality factor with the photovoltaic parameters of solar cells. The impact of series resistance (R_s) was seen to be detrimental on the performance of the devices, especially on the devices with small energy gap of their active layers. On the contrary, an increased parallel resistance (R_p) is practically requested because of its positive impact on rising V_{oc} and I_{sc} of the devices. The achievement of $R_p = 800 \Omega$ was found to be enough to produce a stable I_{sc} and V_{oc} (S1 Table). Noteworthy, the increment rate of I_{sc} with temperature was theoretically found to be constant for solar cell devices with different efficiencies, implying that the temperature impact on I_{sc} is an energy gap independent process. Our numerical results showed that V_{oc} is decreased with the reduction of ideality factor and increased temperature, while I_{sc} remained relatively unchanged by the increase of ideality factor. The rapid rise in FF versus R_p was attributed to the weakened recombination rate, while the internal electric field inducing the exciton dissociation is become saturated with further increase of R_p . Because of the complexity of FF dependence on the internal and external parameters affecting solar cells, there is no a generalized equation up to date, by which the impact of T on the FF is being revealed. Comparably, the experimental evidences showed a non-monotonic decrease in the FF upon thermal annealing, indicating that the effect of T on the FF was indirect and was made through the tuning of the internal features such as R_s , R_p and ideality factor. There was a general simulation trend of decreasing efficiency of solar cells versus temperature (S1 Table). It was concluded that moderate temperature rise in the devices with high energy gap of their active layers can help improving the efficiency, while high temperatures are acted upon deteriorating the efficiency and decreasing the devices performance

Supporting information

S1 Table. Data analysis and calculation of the main findings.
(XLSX)

Acknowledgments

Authors acknowledge the financial support in part by Research University Grant (RUG), UTM Malaysia (Vot: Q.J130000.21A2.03E00), and in part by the University of Human Development.

Author Contributions

Conceptualization: Mohd Y. Yahya, Mariwan A. Rasheed.

Data curation: Fahmi F. Muhammad, Shilan S. Hameed.

Formal analysis: Fahmi F. Muhammad, Shilan S. Hameed.

Funding acquisition: Mohd Y. Yahya, Mariwan A. Rasheed.

Investigation: Fakhra Aziz, Khaulah Sulaiman, Zubair Ahmad.

Methodology: Fahmi F. Muhammad, Mohd Y. Yahya.

Validation: Fahmi F. Muhammad, Zubair Ahmad.

Writing – original draft: Fahmi F. Muhammad.

References

1. Zhang L, Hu X, Wang Z, Sun F, Dorrell DG. A review of supercapacitor modeling, estimation, and applications: A control/management perspective. *Renewable and Sustainable Energy Reviews*. <https://doi.org/https://doi.org/10.1016/j.rser.2017.05.283>
2. Zhang L, Hu X, Wang Z, Sun F, Dorrell DG. Fractional-order modeling and State-of-Charge estimation for ultracapacitors. *Journal of Power Sources*. 2016; 314:28–34. <https://doi.org/https://doi.org/10.1016/j.jpowsour.2016.01.066>
3. Hu X, Jiang J, Egardt B, Cao D. Advanced Power-Source Integration in Hybrid Electric Vehicles: Multi-criteria Optimization Approach. *IEEE Transactions on Industrial Electronics*. 2015; 62(12):7847–58. <https://doi.org/10.1109/TIE.2015.2463770>
4. Glavin ME, Hurley WG, editors. Ultracapacitor/ battery hybrid for solar energy storage. 2007 42nd International Universities Power Engineering Conference; 2007 4–6 Sept. 2007.
5. Hu X, Zou Y, Yang Y. Greener plug-in hybrid electric vehicles incorporating renewable energy and rapid system optimization. *Energy*. 2016; 111:971–80. <https://doi.org/https://doi.org/10.1016/j.energy.2016.06.037>
6. Wu X, Hu X, Moura S, Yin X, Pickert V. Stochastic control of smart home energy management with plug-in electric vehicle battery energy storage and photovoltaic array. *Journal of Power Sources*. 2016; 333:203–12. <https://doi.org/https://doi.org/10.1016/j.jpowsour.2016.09.157>
7. Li Z-S, Zhang G-Q, Li D-M, Zhou J, Li L-J, Li L-X. Application and development of solar energy in building industry and its prospects in China. *Energy Policy*. 2007; 35(8):4121–7.
8. Maghami M, Hizam H, Gomes C, Hajighorbani S, Rezaei N. Evaluation of the 2013 Southeast Asian Haze on Solar Generation Performance. *PLOS ONE*. 2015; 10(8):e0135118. <https://doi.org/10.1371/journal.pone.0135118> PMID: 26275303
9. Otte K, Makhova L, Braun A, Konovalov I. Flexible Cu (In, Ga) Se 2 thin-film solar cells for space application. *Thin Solid Films*. 2006; 511:613–22.
10. Barbosa LdSNS, Bogdanov D, Vainikka P, Breyer C. Hydro, wind and solar power as a base for a 100% renewable energy supply for South and Central America. *PLOS ONE*. 2017; 12(3):e0173820. <https://doi.org/10.1371/journal.pone.0173820> PMID: 28329023
11. Meneses-Rodríguez D, Horley PP, Gonzalez-Hernandez J, Vorobiev YV, Gorley PN. Photovoltaic solar cells performance at elevated temperatures. *Solar energy*. 2005; 78(2):243–50.
12. Sapkota SB, Spies A, Zimmermann B, Dürr I, Würfel U. Promising long-term stability of encapsulated ITO-free bulk-heterojunction organic solar cells under different aging conditions. *Solar Energy Materials and Solar Cells*. 2014; 130:144–50. <https://doi.org/https://doi.org/10.1016/j.solmat.2014.07.004>
13. Villalva MG, Gazoli JR, Filho ER. Comprehensive Approach to Modeling and Simulation of Photovoltaic Arrays. *IEEE Transactions on Power Electronics*. 2009; 24(5):1198–208. <https://doi.org/10.1109/TPEL.2009.2013862>
14. Humada AM, Hojabri M, Mekhilef S, Hamada HM. Solar cell parameters extraction based on single and double-diode models: A review. *Renewable and Sustainable Energy Reviews*. 2016; 56:494–509. <https://doi.org/https://doi.org/10.1016/j.rser.2015.11.051>
15. Chin VJ, Salam Z, Ishaque K. Cell modelling and model parameters estimation techniques for photovoltaic simulator application: A review. *Applied Energy*. 2015; 154:500–19.
16. Siddiqui M, Arif A, Bilton A, Dubowsky S, Elshafei M. An improved electric circuit model for photovoltaic modules based on sensitivity analysis. *Solar Energy*. 2013; 90:29–42.
17. Lineykin S, Averbukh M, Kuperman A. An improved approach to extract the single-diode equivalent circuit parameters of a photovoltaic cell/panel. *Renewable and Sustainable Energy Reviews*. 2014; 30:282–9.
18. Sun C, Sun F, Moura SJ. Nonlinear predictive energy management of residential buildings with photovoltaics & batteries. *Journal of Power Sources*. 2016; 325:723–31. <https://doi.org/https://doi.org/10.1016/j.jpowsour.2016.06.076>
19. Wang G, Ciobotaru M, Agelidis VG. Power smoothing of large solar PV plant using hybrid energy storage. *IEEE Transactions on Sustainable Energy*. 2014; 5(3):834–42.
20. Wang Y, Li Y, Ruan X. High-accuracy and fast-speed MPPT methods for PV string under partially shaded conditions. *IEEE Transactions on Industrial Electronics*. 2016; 63(1):235–45.
21. Messenger R, Abtahi A. *Photovoltaic systems engineering*: CRC press; 2010.
22. Varshni YP. Temperature dependence of the energy gap in semiconductors. *Physica*. 1967; 34(1):149–54. [https://doi.org/https://doi.org/10.1016/0031-8914\(67\)90062-6](https://doi.org/https://doi.org/10.1016/0031-8914(67)90062-6)

23. Servaites JD, Yeganeh S, Marks TJ, Ratner MA. Efficiency Enhancement in Organic Photovoltaic Cells: Consequences of Optimizing Series Resistance. *Advanced Functional Materials*. 2010; 20(1):97–104. <https://doi.org/10.1002/adfm.200901107>
24. van Dyk EE, Meyer EL. Analysis of the effect of parasitic resistances on the performance of photovoltaic modules. *Renewable Energy*. 2004; 29(3):333–44. [https://doi.org/https://doi.org/10.1016/S0960-1481\(03\)00250-7](https://doi.org/https://doi.org/10.1016/S0960-1481(03)00250-7)
25. Aernouts T, Geens W, Poortmans J, Heremans P, Borghs S, Mertens R. Extraction of bulk and contact components of the series resistance in organic bulk donor-acceptor-heterojunctions. *Thin Solid Films*. 2002; 403–404:297–301. [https://doi.org/10.1016/s0040-6090\(01\)01584-x](https://doi.org/10.1016/s0040-6090(01)01584-x)
26. Yakuphanoglu F, Sekerci M, Balaban A. The effect of film thickness on the optical absorption edge and optical constants of the Cr(III) organic thin films. *Optical Materials*. 2005; 27(8):1369–72. <https://doi.org/https://doi.org/10.1016/j.optmat.2004.07.015>
27. Muhammad FF. Design approaches to improve organic solar cells. *Journal of Technology Innovations in Renewable Energy*. 2014; 3(2):1–8.
28. Ma W, Tumbleston JR, Wang M, Gann E, Huang F, Ade H. Domain Purity, Miscibility, and Molecular Orientation at Donor/Acceptor Interfaces in High Performance Organic Solar Cells: Paths to Further Improvement. *Advanced Energy Materials*. 2013; 3(7):864–72. <https://doi.org/10.1002/aenm.201200912>
29. Muhammad FF. Impedance spectroscopy analysis of DH6T: PCBM bulk heterojunction incorporating Gaq3: experiment and model. *J Mater Sci: Mater Electron*. 1–8.
30. Náhlík J, Heřmanová M, Boháček J, Fítl P, Vršata M. Differential Thickness Layer Resistance Measurement method for measurements of contact resistance of organic semiconductor thin films. *Measurement*. 2015; 74:178–85. <https://doi.org/https://doi.org/10.1016/j.measurement.2015.07.025>
31. Leong WL, Cowan SR, Heeger AJ. Differential Resistance Analysis of Charge Carrier Losses in Organic Bulk Heterojunction Solar Cells: Observing the Transition from Bimolecular to Trap-Assisted Recombination and Quantifying the Order of Recombination. *Advanced Energy Materials*. 2011; 1(4):517–22. <https://doi.org/10.1002/aenm.201100196>
32. Zhang Y, Dang X-D, Kim C, Nguyen T-Q. Effect of Charge Recombination on the Fill Factor of Small Molecule Bulk Heterojunction Solar Cells. *Advanced Energy Materials*. 2011; 1(4):610–7. <https://doi.org/10.1002/aenm.201100040>
33. Muhammad FF, Sulaiman K. Photovoltaic performance of organic solar cells based on DH6T/PCBM thin film active layers. *Thin Solid Films*. 2011; 519(15):5230–3. <https://doi.org/10.1016/j.tsf.2011.01.165>
34. Yamanari T, Taima T, Sakai J, Saito K. Origin of the open-circuit voltage of organic thin-film solar cells based on conjugated polymers. *Solar Energy Materials and Solar Cells*. 2009; 93(6–7):759–61. <https://doi.org/10.1016/j.solmat.2008.09.022>
35. Street RA, Davies D, Khlyabich PP, Burkhart B, Thompson BC. Origin of the Tunable Open-Circuit Voltage in Ternary Blend Bulk Heterojunction Organic Solar Cells. *Journal of the American Chemical Society*. 2013; 135(3):986–9. <https://doi.org/10.1021/ja3112143> PMID: 23286650
36. Kim Y, Ballantyne AM, Nelson J, Bradley DDC. Effects of thickness and thermal annealing of the PEDOT:PSS layer on the performance of polymer solar cells. *Organic Electronics*. 2009; 10(1):205–9. <https://doi.org/https://doi.org/10.1016/j.orgel.2008.10.003>
37. Gupta D, Bag M, Narayan KS. Correlating reduced fill factor in polymer solar cells to contact effects. *Applied Physics Letters*. 2008; 92(9):093301. doi:<http://dx.doi.org/10.1063/1.2841062>
38. Vandewal K, Tvingstedt K, Gadisa A, Inganäs O, Manca JV. On the origin of the open-circuit voltage of polymer-fullerene solar cells. *Nat Mater*. 2009; 8(11):904–9. <https://doi.org/10.1038/nmat2548> PMID: 19820700
39. Bellia H, Youcef R, Fatima M. A detailed modeling of photovoltaic module using MATLAB. *NRIAG Journal of Astronomy and Geophysics*. 2014; 3(1):53–61. <https://doi.org/https://doi.org/10.1016/j.nrjag.2014.04.001>
40. Cuce E, Cuce PM, Bali T. An experimental analysis of illumination intensity and temperature dependency of photovoltaic cell parameters. *Applied Energy*. 2013; 111:374–82. <https://doi.org/https://doi.org/10.1016/j.apenergy.2013.05.025>
41. Radziemska E. The effect of temperature on the power drop in crystalline silicon solar cells. *Renewable Energy*. 2003; 28(1):1–12. [https://doi.org/https://doi.org/10.1016/S0960-1481\(02\)00015-0](https://doi.org/https://doi.org/10.1016/S0960-1481(02)00015-0)
42. Wysocki JJ, Rappaport P. Effect of Temperature on Photovoltaic Solar Energy Conversion. *Journal of Applied Physics*. 1960; 31(3):571–8. <https://doi.org/10.1063/1.1735630>
43. Yi Z, Ni W, Zhang Q, Li M, Kan B, Wan X, et al. Effect of thermal annealing on active layer morphology and performance for small molecule bulk heterojunction organic solar cells. *Journal of Materials Chemistry C*. 2014; 2(35):7247–55. <https://doi.org/10.1039/C4TC00994K>

44. Um HA, Lee DH, Park GE, Cho MJ, Choi DH. Ternary polymer solar cell based on two donors and one acceptor for improving morphology and power conversion efficiency. *Synthetic Metals*. 2016; 220:362–8. <https://doi.org/https://doi.org/10.1016/j.synthmet.2016.07.009>
45. Du Z, Chen W, Chen Y, Qiao S, Bao X, Wen S, et al. High efficiency solution-processed two-dimensional small molecule organic solar cells obtained via low-temperature thermal annealing. *Journal of Materials Chemistry A*. 2014; 2(38):15904–11. <https://doi.org/10.1039/C4TA03314K>
46. Qi B, Wang J. Fill factor in organic solar cells. *Physical Chemistry Chemical Physics*. 2013; 15(23):8972–82. <https://doi.org/10.1039/c3cp51383a> PMID: 23652780
47. Street RA, Schoendorf M, Roy A, Lee JH. Interface state recombination in organic solar cells. *Physical Review B*. 2010; 81(20):205307.
48. Wetzelaer GAH, Kuik M, Lenes M, Blom PWM. Origin of the dark-current ideality factor in polymer:fullerene bulk heterojunction solar cells. *Applied Physics Letters*. 2011; 99(15):153506. doi:<http://dx.doi.org/10.1063/1.3651752>
49. Lenes M, Koster LJA, Mihailetchi VD, Blom PWM. Thickness dependence of the efficiency of polymer: fullerene bulk heterojunction solar cells. *Applied Physics Letters*. 2006; 88(24):243502. doi:<http://dx.doi.org/10.1063/1.2211189>
50. Büchele P, Morana M, Bagnis D, Tedde SF, Hartmann D, Fischer R, et al. Space charge region effects in bidirectional illuminated P3HT:PCBM bulk heterojunction photodetectors. *Organic Electronics*. 2015; 22:29–34. <https://doi.org/https://doi.org/10.1016/j.orgel.2015.03.027>
51. Huang J, Yu J, Lin H, Jiang Y. Detailed analysis of bathocuproine layer for organic solar cells based on copper phthalocyanine and C60. *Journal of Applied Physics*. 2009; 105(7):073105. <https://doi.org/https://doi.org/10.1063/1.3103328>
52. Wang H, Wang X, Fan P, Yang X, Yu J. Enhanced Power Conversion Efficiency of P3HT:PC71BM Bulk Heterojunction Polymer Solar Cells by Doping a High-Mobility Small Organic Molecule. *International Journal of Photoenergy*. 2015; 2015:8. <https://doi.org/10.1155/2015/982064>
53. Dualeh A, Tétreault N, Moehl T, Gao P, Nazeeruddin MK, Grätzel M. Effect of Annealing Temperature on Film Morphology of Organic–Inorganic Hybrid Pervoskite Solid-State Solar Cells. *Advanced Functional Materials*. 2014; 24(21):3250–8. <https://doi.org/10.1002/adfm.201304022>
54. Dubey S, Sarvaiya JN, Seshadri B. Temperature dependent photovoltaic (PV) efficiency and its effect on PV production in the world—a review. *Energy Procedia*. 2013; 33:311–21.
55. Ahmad Z, Touati F, Muhammad FF, Najeed MA, Shakoor RA. Effect of ambient temperature on the efficiency of the PCPDTBT: PC71BM BHJ solar cells. *Applied Physics A*. 2017; 123:486. <https://doi.org/10.1007/s00339-017-1098-8>
56. Li Z, Krishnan R, Tong G, Kaczynski R, Schoop U, Anderson TJ, editors. The effect of rapid thermal annealing on the performance of CIGS cells with an ITO layer. 2013 IEEE 39th Photovoltaic Specialists Conference (PVSC); 2013 16–21 June 2013.
57. Wilken K, Finger F, Smirnov V. Annealing Effects in Low Temperature Amorphous Silicon Flexible Solar Cells. *Energy Procedia*. 2015; 84:17–24. <https://doi.org/https://doi.org/10.1016/j.egypro.2015.12.290>
58. Lungenschmied C, Dennler G, Neugebauer H, Sariciftci SN, Glatthaar M, Meyer T, et al. Flexible, long-lived, large-area, organic solar cells. *Solar Energy Materials and Solar Cells*. 2007; 91(5):379–84.