

**PHOTOCATALYTIC OXIDATION OF PHENOL, CYCLOHEXANOL AND
HEXANOL BY TITANIA DISPERSED ON MESOPOROUS SILICA MCM-41**

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HEXANOL BY TITANIA DISPERSED ON MESOPOROUS SILICA MCM-41

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I dedicated this work to my beloved parents, Mohd Nor Ahmad and Salamah Ahmed, my loving husband, Elham Mazalan, as well as my brothers Mohd Nuraffandi, Nur Izzat and my sisters Nur Umi Rasyidah, Nur Umi Umairah who have always been there for me. I love you all.

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ABSTRAK

Alkohol adalah sebatian yang berguna tetapi pendedahan kepada alkohol yang berlebihan adalah berbahaya kepada manusia dan perlu dirawat. Oleh itu, fotopemangkinan telah dicadangkan sebagai kaedah alternatif untuk pengoksidaan alkohol dan titanium dioksida (TiO_2) dikenal pasti sebagai fotomangkin yang paling berpotensi. Dalam kajian ini, untuk meningkatkan keberkesanan TiO_2 , siri TiO_2 -MCM-41 telah disediakan dengan kaedah pengisitepuan. Corak pembelauan sinar-X dan analisis penjerapan-penyaherapan mendedahkan kejayaan pembuatan MCM-41. Corak pembelauan sinar-X juga menunjukkan bahawa fasa tulen TiO_2 yang disediakan adalah anatas. Struktur MCM-41 dapat dikekalkan apabila jumlah muatan TiO_2 adalah rendah (sehingga 5 wt%). Kejayaan pembentukan TiO_2 -MCM-41 juga telah disahkan oleh spektroskopi pendarfluor. Sebaliknya, spektrum pantulan serakan ultralembayung-cahaya nampak menunjukkan sampel dengan muatan 5 wt% TiO_2 adalah yang paling tersebar di kalangan sampel TiO_2 -MCM-41. Penyebaran TiO_2 yang baik pada MCM-41 juga dapat dilihat melalui analisis mikroskopi imbasan elektron pancaran medan dan pemetaan tenaga sebaran sinar-X. TiO_2 -MCM-41 dengan berat 5% TiO_2 ($\text{TiO}_2(5)$ -MCM-41) juga menunjukkan nombor perolehan (TON) yang paling tinggi iaitu 0.27 untuk pengoksidaan fenol. Penyelerakan TiO_2 dan pengekalan struktur MCM-41 dicadangkan sebagai parameter yang penting untuk aktiviti yang tinggi bagi fotomangkin tersebut. Kajian kinetik mendedahkan bahawa pengoksidaan fenol mengikuti tindak balas tertib pertama dengan kadar pemalar 0.33 h^{-1} , manakala kajian terhadap mekanisme tindak balas mencadangkan bahawa lubang positif bertindak sebagai tapak aktif dalam pengoksidaan fenol. Aktiviti fotomangkin yang terbaik, $\text{TiO}_2(5)$ -MCM-41 juga diuji untuk pengoksidaan sikloheksanol dan heksanol. Fotomangkin menunjukkan peningkatan aktiviti pengoksidaan mengikut urutan heksanol < sikloheksanol < fenol. Adalah disarankan bahawa interaksi dan penjerapan yang paling kuat antara fenol dan fotomangkin mendorong kepada aktiviti yang tertinggi. Sebaliknya, pengoksidaan sikloheksanol mengikuti tertib kedua dengan kadar pemalar $0.026 \text{ M}^{-1} \text{ h}^{-1}$ manakala, pengoksidaan heksanol mengikuti tertib pseudo pertama dengan kadar pemalarnya 0.014 h^{-1} . Keputusan ujian pemerangkap mencadangkan radikal superoksida bertindak sebagai spesies aktif untuk kedua-dua pengoksidaan sikloheksanol dan heksanol.

ABSTRACT

Alcohol is a useful compound, but the excessive exposure of alcohol is hazardous to human and must be treated. Therefore, photocatalysis has been proposed to be an alternative method to oxidize the alcohol and titanium dioxide (TiO_2) has been recognized as the most potential photocatalyst. In this study, in order to increase the efficiency of TiO_2 , TiO_2 -MCM-41 series were prepared by an impregnation method. The X-ray diffraction patterns and nitrogen adsorption-desorption analysis revealed the successful formation of MCM-41. The X-ray diffraction patterns also showed that the pure phase of TiO_2 is anatase. The structure of MCM-41 was maintained when the loading amount of TiO_2 was low (up to 5 wt%). The successful formation of TiO_2 -MCM-41 was also confirmed by fluorescence spectroscopy. On the other hand, diffuse reflectance ultraviolet visible spectrum showed that the sample with 5 wt% of TiO_2 ($\text{TiO}_2(5)$ -MCM-41) loading has the most dispersed TiO_2 among the TiO_2 -MCM-41 samples. The good dispersion of TiO_2 on the MCM-41 was also observed by field emission scanning electron microscopy and the energy dispersive X-ray mapping analyses. The TiO_2 -MCM-41 with 5 wt% of TiO_2 loading showed the highest turnover number (TON) which is 0.27 for phenol oxidation. The dispersion of TiO_2 and well maintained MCM-41 structure were proposed to be the important parameters for the high activity of the photocatalyst. The kinetic study revealed that phenol oxidation followed first order with the rate constant of 0.33 h^{-1} , while the study on the mechanism of reaction proposed that the positive holes acted as the active sites in phenol oxidation. The activity of the best photocatalyst, $\text{TiO}_2(5)$ -MCM-41 was also tested for oxidations of cyclohexanol and hexanol. The photocatalytic activity increased in the order of hexanol < cyclohexanol < phenol. It is suggested that the strongest interaction and adsorption between phenol and the photocatalyst led to the highest activity. In contrast, cyclohexanol oxidation followed second order with the rate constant of $0.026 \text{ M}^{-1} \text{ h}^{-1}$ while, the hexanol oxidation followed pseudo-first order with the rate constant of 0.014 h^{-1} . Scavenger tests results proposed that the superoxide radicals acted as the active species for both cyclohexanol and hexanol oxidations.

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LIST OF ABBREVIATIONS

arb.u	-	Arbitrary unit
cm	-	Centimeter
eV	-	Electron volt
UV	-	Ultra Violet
Å	-	Angstrom
K	-	Kelvin
W	-	Watt
GC-FID	-	Gas Chromatography-Flame Ionization Detector
GC-TCD	-	Gas Chromatography-Thermal Conductivity Detector
wt%	-	Weight percent
ppm	-	Part per million
mV	-	Millivolt
g	-	Gram
V	-	Volt
µm	-	Micrometer
mL	-	Milliliter
nm	-	Nanometer
h	-	Hour
s	-	Second
min	-	Minute
mmol	-	Millimol
L	-	Litre
XRD	-	X-ray Diffraction
DR UV-Vis	-	Diffuse Reflectance Ultra Violet-Visible
FESEM	-	Field Emission Scanning Electron Microscopy
EDX	-	Energy Dispersive X-ray

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CHAPTER 1

INTRODUCTION

1.1 Background of Study

Alcohol is widely used in many industrial applications. However, the excessive amounts of alcohol in our environment will give bad impacts to human being, such as lung cancer, bronchitis, brain damage and others. Therefore, before its disposal to our environment, alcohol should be converted to more useful compounds, such as aldehyde that can be used in drug delivery, perfumery, pharmacist and food industries and carboxylic acid that is an intermediate for organic synthesis. Another approach is to convert alcohol to harmless compounds, such as CO₂ and H₂O (Adan *et al.*, 2009; Augugliaro *et al.*, 2008).

In the early 80's, some strong oxidation reagents such as KMnO₄ and CrO₃ were introduced to increase the performance of alcohol oxidation reaction. Unfortunately, some drawbacks have been recognized, which are expensive, can cause explosion if misuse them and not environmentally friendly. In order to overcome these problems, heterogeneous catalysts have been proposed. Compared to the homogeneous catalysts, heterogeneous catalysts are easier to be handled and can be reused, thus giving more benefits for industrial processes (Anpo *et al.*, 2009; Endud & Wong, 2007).

Recently, photocatalytic oxidation of alcohol has become one of the alternative methods to convert alcohol to more useful or harmless compounds via partial or complete oxidation processes, respectively. This is due to the fact that the

photocatalytic oxidation process can occur at ambient temperature and pressure in the presence of photocatalyst and light source, either UV or visible light. Light is considered as non-toxic and ideal to be used in the environmentally friendly green process. Light also generates no waste and can be obtained from the renewable source, which is the sun (Higashimoto *et al.*, 2009).

Titanium dioxide (TiO₂) is one of the most studied photocatalysts. TiO₂, especially anatase phase, has been investigated in various photocatalytic reactions due to its large band gap (3.2 eV), which gives a strong absorption in the ultraviolet (UV) region. TiO₂ is usually active for total oxidation reaction (Lachheb *et al.*, 2011), for instance it is active for complete oxidation of phenol (Zheng *et al.*, 2000). It has been proposed that the continuous irradiation should produce many electrons and holes on the surface of titanium that could degrade the organic pollutant.

On the other hand, the highly dispersed TiO₂ on supports, such as silica showed good activity for partial oxidation reaction (Yoshida, 2003). Unfortunately, there are still no clear comparison studies between TiO₂ and highly dispersed TiO₂ when they are used for oxidation of specific alcohols under the same conditions. In this study, TiO₂ and highly dispersed TiO₂ series were prepared by impregnation method. Mesoporous silica, MCM-41 was used as the support material for the dispersion of TiO₂. This is due to the remarkable properties of MCM-41, which are uniform cylindrical pores of diameter varying from 15 to 100 Å, high surface area of around 1000 m²/g and long range ordering structure of hexagonal arrangement (Atchudan & Pandurangan, 2012; Zhao *et al.*, 1996).

In this study, the performance of bulk and dispersed TiO₂ were examined for oxidation of alcohols. In the photocatalytic reactions, many parameters would affect the activity of the degradation of alcohols such as crystallinity of photocatalyst, concentration of pollutant, oxidation potential of pollutants and others. The use of different types of alcohols might also give influences in the performance of the photocatalysts since it gives different results in the terms of activity and also selectivity for partial or complete oxidation reactions (Koodali & Zhao, 2010). These points were revealed in this study.

1.2 Statement of Problem

TiO₂ has been recognized as the most appropriate and potential photocatalyst for the oxidation of organic pollutants to form non-hazardous compounds, which are CO₂ and H₂O. However, there are some drawbacks of TiO₂, such as low crystallinity due to the agglomeration of active site, which resulted in low activity of the reaction (Reddy *et al.*, 2004). Therefore, modification of TiO₂ using support material is important in order to decrease the agglomeration of the active site of TiO₂ and also produce high quantum yield. It has been reported that the use of MCM-41 as support material for TiO₂ would increase performance of the photocatalyst for photocatalytic oxidation reaction (Davydov *et al.*, 2001).

On the other hand, the highly dispersed TiO₂ on inert support has been reported to be the selective for some partial oxidation reactions (Yoshida, 2003). However, there are still no clear comparison studies when TiO₂ and the dispersed one are both used for oxidation of the same alcohol compound under the same conditions. Moreover, the type of alcohol might also give the effect on the type of oxidation reactions, which however, has never been reported before.

The different types of alcohol might be oxidized following different reaction order and mechanism. Since the kinetic study and the reaction mechanism for different types of alcohols are still not clear, there are still many rooms to be investigated. Moreover, the interaction between the type of alcohol and the photocatalyst might play the significant role for the photocatalytic oxidation reaction. Therefore, it would be important to study the properties of photocatalyst and their effects on the photocatalytic oxidation of different types of alcohol.

1.3 Objectives

The main objectives of this research are:

- 1) To synthesize the bulk TiO₂ and dispersed TiO₂ on MCM-41 photocatalysts.

- 2) To study the properties of the prepared bulk TiO₂ and dispersed TiO₂ on MCM-41.
- 3) To investigate the photocatalytic activity, kinetic and mechanism reactions of bulk TiO₂ and dispersed TiO₂ on MCM-41 for oxidation of phenol, cyclohexanol and hexanol.

1.4 Scope of Study

The scope of this study is shown as below. The bulk TiO₂ was prepared by hydrolysis of titanium isopropoxide, followed by calcination at 773 K. The MCM-41 was prepared by using tetraethyl orthosilicate (TEOS) as the silica source and cetyltrimethylammonium bromide (CTABr) as the surfactant. Furthermore, the surface area of MCM-41 was determined by using Brunauer-Emmett-Teller (BET) specific surface area and Barret-Joyner-Halenda (BJH) pore size distribution. The dispersed TiO₂ on MCM-41 series with various amounts of TiO₂ loadings were prepared by impregnation method. The amounts of loaded TiO₂ were 3, 5, 7, and 9 wt%. The prepared materials were characterized in details by using the following instruments, which were X-ray diffraction (XRD), diffuse reflectance ultraviolet-visible (DR UV-Vis), fluorescence spectroscopy and field emission scanning electron microscopy (FESEM).

Photocatalytic reaction was conducted at room temperature under an 8 W UV lamp with wavelength centered at 254 nm using a closed reactor system attached with water system cooling. The investigated alcohols were phenol as the model of aromatic alcohol, cyclohexanol and hexanol as the model of aliphatic alcohol. The products were analyzed by gas chromatography equipped with a flame ionization detector (GC-FID) and a thermal conductivity detector (GC-TCD) for liquid and gas products, respectively. The mechanism of the reaction was investigated using benzoquinone, silver nitrate, ammonium oxalate, and *tert*-butyl alcohol as scavengers for superoxide radical, electron, holes, and hydroxyl radical, respectively.

1.5 Significance of Study

The development of photocatalyst design that can enhance the properties of the active site is an important approach in material science. This study would reveal some important parameters to improve the efficiency of the TiO₂ photocatalyst. Moreover, the simple preparation of the photocatalysts shown in this study would give also benefits for photocatalysis field. Furthermore, this research also could give us deepen knowledge about the characteristics of the photocatalysts so that they could be used for other applications. This study also would help us to give better understanding in fundamental requirements of active sites responsible in the oxidation reactions.

On the other hand, this study might improve our technology in terms of handling organic pollutants in our environment. The successful degradation of organic compounds from the wastewater industries absolutely would give great advantages to our environment as well as human being. This research can be considered as one of the green technologies due to the capability of the photocatalysts to oxidize the harmful pollutants into non-hazardous compounds via a green process using light as a source of energy. Besides the photocatalytic reaction, this study also could give knowledge about fundamental studies on the oxidation reactions by studying their kinetics and mechanisms.

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