

NATURAL RADIOACTIVITY LEVEL OF PRODUCTS AND BY-PRODUCTS
OF ILMENITE PROCESSING INDUSTRIES IN PERAK, MALAYSIA.

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To my beloved family (my lovely mother, father, sisters and brother) for their
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ABSTRACT

Natural background radiation levels in the minerals collected from two tin tailing processing factories at Kinta Valley, Perak, Malaysia were measured. Nine samples were collected analyzed for the activity concentration of the naturally occurring radionuclides and gross alpha and gross beta activities. The activity concentrations of ^{238}U , ^{232}Th and ^{40}K were analyzed by using a HPGe detector. The activity concentration of the samples were found in the range 374 - 13376 Bq kg⁻¹ for ^{238}U , 842 - 147347 Bq kg⁻¹ for ^{232}Th and 96 - 1827 Bq kg⁻¹ for ^{40}K . Based on the activity concentration of ^{238}U , ^{232}Th and ^{40}K , gamma absorbed dose rates in air at 1 meter above the ground were calculated using the procedure applied by UNSCEAR 2000. The range of absorbed dose rates calculated was 720 - 95253 nGy h⁻¹ and the range of annual effective dose rate was 883 - 116819 $\mu\text{Sv y}^{-1}$. The calculated radium equivalent activities (Ra_e) were in the range 1663 - 224223 Bq kg⁻¹. The gross alpha activity of the soil samples were found in the range 5.79 - 220 Bq kg⁻¹ and the range of the gross beta activity was 3.97 - 552 Bq kg⁻¹. Finally, the range of the external radiation hazard index was calculated as 4 - 605.

ABSTRAK

Aras sinaran latar belakang semulajadi dalam mineral yang diambil dari dua kilang amang di Lembah Kinta, Perak, Malaysia telah diukur. Sebanyak 9 sampel yang diambil telah dianalisis bagi kepekatan keaktifan radionuklid semulajadi dan kepekatan keaktifan gros alfa dan gros beta. Kepekatan keaktifan ^{238}U , ^{232}Th dan ^{40}K telah dianalisis menggunakan pengesanan HPGe. Kepekatan keaktifan dalam sampel-sampel tersebut telah ditemui berada dalam julat 374 - 13376 Bq kg⁻¹ bagi ^{238}U , 842 - 147347 Bq kg⁻¹ bagi ^{232}Th dan 96 - 1827 Bq kg⁻¹ bagi ^{40}K . Berdasarkan kepekatan keaktifan ^{238}U , ^{232}Th dan ^{40}K , kadar dos terserap gama di udara pada ketinggian 1 m dari tanah telah dikira menggunakan prosedur yang digunakan oleh UNSCEAR 2000. Julat kadar dos terserap yang dikira adalah 720 - 95253 nGy h⁻¹ dan julat kadar dos berkesan tahunan adalah 883 - 116819 $\mu\text{Sv y}^{-1}$. Aktiviti setara radium yang dikira adalah dalam julat 1663 - 224223 Bq kg⁻¹. Keaktifan gros alfa yang ditemui dalam sampel adalah dalam julat 5.79 - 220 Bq kg⁻¹ dan julat bagi gros beta adalah 3.97 - 552 Bq kg⁻¹. Akhir sekali, julat indeks hazard sinaran luaran yang dikira adalah 4-605.

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LIST OF SYMBOLS

A	- activity at time t
A_0	- initial activity
λ	- decay constant
$t_{\frac{1}{2}}$	- Half time
H	- equivalent dose
D	- absorbed dose
W_r	- radiation weighting factor
W_t	- the tissue weighting factor
v_i	- Tyre ground contact point velocity at i^{th} wheel
ω_i	- Tyre rotational speed at i^{th} wheel
F_{xi}	- Longitudinal tyre force at i^{th} wheel
ALI	- annual limits of intake
Dl	- is the relevant annual effective dose limit
H	- effective dose per unit of intake
DAC	- Derived Air Concentrations
X_r	- exposure rate
D	- distance in meters from the source to the position
Γ	- specific gamma constant for that particular radionuclide
C_{std}	- activity concentration of the standard sample
C_{sampl}	- activity concentration of the sample
W_{std}	- weight of the standard sample
N_{sampl}	- net count of the photopeak area for the sample
W_{sampl}	- weight of the sample
N_{std}	- net count of the photopeak area for the standard sample

A_{sampl}	- activity concentration of the sample
A_{std}	- activity concentration of the standard sample
ΔA_{std}	- uncertainty of the specific activity
Ra_{eq}	- Radium Equivalent
A_{RA}	- average activity concentrations of ^{238}U
A_{Th}	- average activity concentrations of ^{232}Th
A_{K}	- average activity concentrations of ^{40}K
Dc	- absorbed dose rate at 1 m from the ground

CHAPTER 1

1.1 Introduction

Natural substances that are radioactivity are called natural occurring radioactive materials (NORM). Atoms of the substances emit invisible radiation. Usually there are two types of radiation: ionizing radiation and non-ionizing radiation. The ionizing radiations emitted from these atoms are, gamma, alpha, and beta. These radiations can penetrate materials in different levels. The effects of these ionizing radiations can be dangerous to the living cells (Lawson, 1999). Nucleus exists only in specific energy levels just like electrons. If the nucleus is not stable it will emit radiation that depends on the difference between the energy levels to reach the stability level. Alpha particles consist of two protons and two neutrons. Beta particles have the same properties of electrons. Gamma ray is electromagnetic waves with high energy. Alpha and beta particles have penetration power weaker than gamma ray. The skin of the human body can block alpha and beta particles. Gamma ray can penetrate the skin and interact with the internal cells causing harm to the tissue in the human body.

Cellular damage can be classified into two types, direct and indirect damage. The direct damage is if radiation interacts with the atoms of the DNA molecule, or some other cellular component critical to the survival of the cell, it is referred to as a direct effect. Such an interaction may affect the ability of the cell to reproduce and, thus, survive. If enough atoms are affected such that the chromosomes do not replicate properly, or if there is significant alteration in the information carried by the DNA molecule, then the cell may be destroyed by direct interference with its life sustaining system.

In Malaysia, there are a lot of mines, production ore, raw gold, iron ore, coal, bauxite, mica, silica and kaolin. Rare earth minerals such as zircon, eliminate and

Struverite were produced as by-products of tin process (Cohen, 1993). The mining and processing of ores for the production of metals and minerals generate large quantities of residual bulk solid and liquid wastes. Because the minerals of value make up only a small fraction of the ore, most of these bulk minerals has no direct use (Hu et al, 1981). Depending on the original ores and processing methods, some of these wastes contain elevated concentration of Technologically-Enhanced, Naturally-Occurring Radioactive Materials (TENORM). It has been reported that some of uncommon metals have highly radioactive waste products (Myrick et al, 1983). Some processes associated with metal extraction appear to concentrate certain radionuclide and enhance their environmental mobility. In Malaysia, tin ore mining has left large areas of radioactively contaminated spoil heap. Amang is a general term for the byproducts obtained when tin tailings are processed into concentrated ores. It includes minerals such as monazite, zircon, eliminate, rutile, struverit and xenotime (Mireles et al, 2003).

1.2 Statement of Problem

The NORM in the tin mining is an important parameter since the radioactivity harms the human body. The occurrence of the NORM in minerals causes health hazard to a living tissue. Therefore, it is aim of this project to detect activity concentrations of natural radionuclides emitting gamma radiations and the activity of alpha and beta rays radiations. From the activity concentration of natural occurring radionuclides, the radiation hazard can be estimated.

1.3 Objectives of the Study

In this study, to accomplish the aim of determining the radiation hazard to the public leaving close to the factories, the following objectives are outlined:

1. To determine the concentration of naturally occurring radioactivity concentration of ^{238}U , ^{232}Th and ^{40}K of the samples collected from two tin mining factories at Kinta Valley, Perak Malaysia.
2. To determine the activity concentration of gross alpha and gross beta of the samples collected from two factories at Kinta Valley, Perak Malaysia.
3. To assess the radiation hazard to the publics in the area around the factories.

1.4 Scope of the Study

In this study the scopes are following according to the objectives.

1. Samples are analyzed in this study are 9 samples collected from two factories.
2. The activity concentration of ^{238}U , ^{232}Th and ^{40}K measurement by using γ -ray spectrometry using HPGe detector.
3. Gross alpha and gross beta activity concentrations measurement by using Tennelec counting systems.
4. Radiation hazard equation is used to calculate the radium equivalent, dose rate equation is used to determine the dose rate, while equation of annual effective dose rate is used to calculate the annual effective dose rate, AEDR, and to calculate the external radiation hazard equation of the external radiation hazard is used.
5. Evaluate the excremental results according to international standard of radionuclides.

1.5 Organization of the Dissertation

This thesis consists of five chapters. The first chapter consists of introduction, statement of problem, objectives of the study and scope of the study. Chapter two is the literature review. It covers the work of relevant studies carried out. Chapter three explain the methods and equipment used in the experimental work. Chapter four shows the data obtained from the measurements and graphs. Finally chapter five presents the conclusions of the results and discussion, recommendation and suggestion about the future works are also provided.

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