GENERATION OF HOMOGENEOUS GLOW DISCHARGE USING A COMBINATION OF FINE WIRE MESH AND PERFORATED ALUMINIUM ELECTRODE

NORAIN BINTI SAHARI

A project report submitted in partial fulfilment of the requirements for the award of the degree of Master of Engineering (Electrical-Power)

> Faculty of Electrical Engineering Universiti Teknologi Malaysia

> > JANUARY 2013

Special for:

My beloved parents

And my beloved husband

Dedicated, in thankful appreciation for support, encouragement and understandings to my supervisor

Assoc. Prof. Dr Zolkafle bin Buntat

ACKNOWLEDGEMENT

I would like to express my profound gratitude to my supervisor Associate Professor Dr. Zolkafle Bin Buntat for overwhelming help, support and guidance throughout my graduate studies.

I am grateful for the financial support from Universiti Tun Hussein Onn that I received during my graduate study. I am also thankful to the staffs of Institute of High Voltage (IVAT) for providing excellent graduate education and friendly environment.

Lastly, I am very grateful to all my friends, relatives and especially to my husband for his patience, support and contribution throughout this project.

ABSTRACT

Nowadays, a gas discharge plasma applications has rapidly extended due to the greatest chemical freedom offered by the non-equilibrium aspects of the plasma. Among the applications of gas discharge plasma are surface treatment, air pollution control, lasers, lighting, plasma displays, ozone generation and biomedical applications. The most commonly used in plasma industry is the glow discharge plasma. It is known to be generated under high vacuum condition. At low pressure glow discharge plasma, the producing of surfaces and thin films are more effectives and good quality. But, this technique gives disadvantages due to the large cost to maintain at low pressure condition. However, there were many researches that have been done to produce glow discharge at atmospheric pressure. This glow discharge can be stabilize at atmospheric pressure if three simple requirements are fulfilled: (i) use of source frequency of over 1 kHz, (ii) insertion of a dielectric plates between the two metal electrodes, (iii) use of helium dilution gas. Used of helium gas is impractical due to its high cost. In order to generate glow discharge at atmospheric pressure in any gases, it was found that fine wire mesh and perforated aluminium can maintain a stable glow discharges. This thesis focus on the production of homogeneous glow discharge by using a combination of fine wire mesh and perforated aluminium as electrodes. A study was also made to determine the effect of a frequency and gap spacing on the stability of glow discharge.

ABSTRAK

Pada masa kini, penggunaan penyahcasan gas plasma telah berkembang pesat disebabkan aspek bebas kimia yang terdapat pada plasma tidak-seimbang ini. Antara penggunaan penyahcasan gas plasma adalah rawatan permukaan, kawalan pencemaran udara, lazer, pencahayaan, tatapan plasma, penghasilan ozon dan penggunaan perubatan. Kebanyakan plasma yang digunakan dalam industri plasma adalah penyahcasan plasma pijar. Ia dikenali untuk dihasilkan dibawah keadaan vakum yang tinggi. Pada tekanan yang rendah, penghasilan permukaan dan filem nipis adalah lebih efektif dan mendapat kualiti yang bagus. Tetapi, teknik ini tidak memberi faedah kerana ia memerlukan kos yang tinggi untuk kekal pada keadaan tekanan yang rendah. Walaubagaimanapun, banyak kajian telah dijalankan untuk menghasilkan plasma gas ini pada tekanan atmosfera. Penyahcasan gas ini boleh kekal dalam keadaan stabil sekiranya tiga syarat-syarat ini dipenuhi: (i) penggunaan sumber frekuensi melebihi 1 kHz, (ii) penggunaan lapisan dielectric diantara elektrod, (iii) menggunakan gas helium. Penggunaan gas helium tidak praktikal kerana kosnya yang tinggi. Untuk menghasilkan penyahcasan gas ini pada tekanan atmosfera dalam apa jua gas, ia telah dijumpai bahawa penggunaan wayar 'mesh' and aluminium yang berlubang boleh mengekalkan kestabilan penyahcasan gas ini. Tesis ini fokus kepada penghasilan penyahcasan gas yang seragam menggunakan gabungan wayar 'mesh' dan aluminium yang berlubang sebagai elektrod. Kajian juga dibuat utnuk menentukan kesan frekuensi dan jarak elektrod pada kestabilan penyahcasan gas ini.

TABLE OF CONTENT

| CHAPTER | | TITLE | PAGE |
|---------|-------|--|------|
| | DEC | LARATION | i |
| | DED | ICATION | iii |
| | ACK | NOWLEDGEMENT | iv |
| | ABST | ГКАСТ | v |
| | ABST | FRAK | vi |
| | TABI | LE OF CONTENTS | vii |
| | LIST | OF TABLES | xi |
| | LIST | OF FIGURES | xii |
| | LIST | OF ABBREVIATIONS | XV |
| | LIST | OF SYMBOLS | xvi |
| | LIST | OF APPENDICES | xvii |
| 1 | INTR | ODUCTION | |
| | 1.1 | Research background | 1 |
| | 1.2 | Problem Statement | 3 |
| | 1.3 | Objectives | 4 |
| | 1.4 | Scope of work | 4 |
| | 1.5 | Methodology of project | 5 |
| | 1.6 | Thesis outline | 7 |
| 2 | LITE | RATURE REVIEW | |
| | 2.1 | Introduction to glow discharge plasma | 8 |
| | 2.2 | Electrical breakdown of gases | 10 |
| | 2.2.1 | Townsend mechanism of electric breakdown | |

| | of gas | es | 10 |
|-----|--------|--|----|
| 2.3 | Dielec | ctric barrier discharge | 12 |
| | 2.3.1 | Overview of the dielectric barrier discharge | 12 |
| | 2.3.2 | Properties of the dielectric barrier discharge | 14 |
| | 2.3.3 | Atmospheric pressure low discharge | 15 |
| 2.4 | Pulsec | l glow discharge | 18 |
| | 2.4.1 | Pulsed and RF glow discharge in Helium | |
| | | Atmosphere | 19 |
| 2.5 | Effect | of Principal parameters on glow discharge | |
| | Genera | ation | 20 |
| | 2.5.1 | Gas dilution | 21 |
| | | 2.5.1.1 Helium gas | 21 |
| | | 2.5.1.2 Neon gas | 23 |
| | | 2.5.1.3 Nitrogen gas | 24 |
| | 2.5.2 | Dielectric barrier | 25 |
| | 2.5.3 | Arrangement of discharge electrode | 26 |
| | | 2.5.3.1 Multipoint-to-plane configuration | 27 |
| | | 2.5.3.2 Wire mesh as an electrode | 28 |
| | | 2.5.3.3 Perforated Aluminium as electrodes | 29 |
| | 2.5.4 | Frequency applied | 31 |
| 2.6 | Applie | cation of glow discharge | 32 |
| | 2.6.1 | Surface modification | 32 |
| | 2.6.2 | Lamps | 33 |
| | 2.6.3 | Plasma displays | 34 |
| | 2.6.4 | Ozone generation | 36 |
| | 2.6.5 | Increasing the surface energy of films and fabrics | 37 |

| EXP | ERIMENTAL METHODS AND APPARATUS | |
|-----|--|----|
| 3.1 | High frequency power supply | 38 |
| | 3.1.1 Pulse generator | 39 |
| | 3.1.2 Components of pulse generator | 40 |
| 3.2 | Operation of pulse generator | 42 |
| | 3.2.1 Software implementation of pulse generator | 43 |
| | 3.2.2 Hardware implementation of pulse generator | 44 |
| | 3.2.3 Ignition coil | 45 |
| 3.3 | Operation Principles of Ignition coil | 47 |
| 3.4 | Hardware implementation of ignition coil | 48 |
| 3.5 | Glow discharge chamber design | 48 |
| | 3.5.1 Material selection of glow discharge chamber | 48 |
| EXP | ERIMENTAL RESULTS AND ANALYSIS | |
| 4.1 | Experimental set-up | 50 |
| 4.2 | Results and Analysis of high frequency power supply | 51 |
| 4.3 | Generation of glow discharge | 53 |
| | 4.3.1 Characterictics of applied voltage and discharge | |
| | Current | 54 |
| | 4.3.2 Case I: Influence of frequency | 55 |
| | 4.3.2.1 Configuration I | 55 |
| | 4.3.2.2 Configuration II | 56 |
| | 4.3.3 Case II: Influence of gap spacing | 57 |
| | 4.3.3.1 Configuration I | 58 |
| | 4.3.3.2 Configuration II | 59 |
| 4.4 | Discussion | 60 |

CONCLUSION AND FUTURE DEVELOPMENT

| 5.1 | Conclusion | 62 |
|-----|--------------------|----|
| 5.2 | Future development | 63 |

| 5.2.1 Uniformity of glow discharge system | 63 |
|--|----|
| 5.2.2 Efficiency of glow discharge plasma system | 64 |

| REFERENCES | | |
|------------|--|--|
|------------|--|--|

| APPENDICES A-C | 69-89 |
|----------------|-------|
| APPENDICES A-C | 69- |

65

LIST OF TABLES

| TABLE NO. | TITLE | PAGE |
|-----------|---|------|
| 2.1 | Numerical parameters A and B for calculation of | |
| | Townsend coefficient | 12 |
| 3.1 | Timing chart values of C1 and C2 for the time machine | 40 |
| 3.2 | List of component for pulse generator | 40 |

LIST OF FIGURES

TITLE

PAGE

| 1.1 | Flow chart of the project | 6 |
|------|--|----|
| 2.1 | Schematic overview of the basic plasma processes in | |
| | a glow discharge | 9 |
| 2.2 | Illustration of the Townsend breakdown mechanism | 11 |
| 2.3 | Common dielectric-barrier discharge configuration | 13 |
| 2.4 | The storage phosphor image of filaments in the | |
| | dielectric-barrier discharge gap in air | 14 |
| 2.5 | Transition from a glow discharge to an arc discharge | 16 |
| 2.6 | A schematic representation of the apparatus | 17 |
| 2.7 | Diffused discharge in between the gap | 19 |
| 2.8 | V-I waveform | 19 |
| 2.9 | Several emissions spectral lines for various applied | |
| | potential using pulse and sinusoidal supply | 20 |
| 2.10 | Schematic diagram for the measurement Lissajous | |
| | figure of glow discharge in Helium | 22 |
| 2.11 | Glow discharge at 1.01 kV peak-to-peak and 11.8 kHz | |
| | frequency at 2.5mm gap distance under atmospheric | |
| | pressure | 22 |
| 2.12 | Pseudoglow discharge at 2.39 kV peak-to-peak and | |
| | 11.8 kHz frequency at 2.5mm gap distance under | |
| | atmospheric pressure | 23 |
| 2.13 | Filamentary discharge at 20.09 kV peak-to-peak and | |
| | 11.8 kHz frequency at 2.5mm gap distance under | |
| | | |

| | atmospheric pressure | 23 |
|------|--|----|
| 2.14 | Experimental set-up | 24 |
| 2.15 | Typical waveform of the first breakdown and | |
| 0.16 | stable diffuse | 24 |
| 2.16 | Schematic diagram for the experimental system | 25 |
| 2.17 | Schematic diagram of the experimental system | 27 |
| 2.18 | Photograph of corona discharge, glow discharge | |
| | and spark discharge | 27 |
| 2.19 | Current discharge and Lissajous Figure of SED | |
| | in pure Argon without wire mesh | 28 |
| 2.20 | Current discharge and Lissajous Figure of SED | |
| | in pure Nitrogen with wire mesh | 28 |
| 2.21 | Experimental set-up | 29 |
| 2.22 | Voltage and discharge current waveform for | |
| | steel wire mesh | 30 |
| 2.23 | Voltage and discharge current waveform for | |
| | perforated aluminium | 30 |
| 2.24 | Different steps in making an IC | 33 |
| 2.25 | Schematic diagram of the working principal | |
| | of a fluorescent lamp | 34 |
| 2.26 | Schematic representation of a coplanar-electrode | |
| | a.c plasma displays panel | 35 |
| 2.27 | Schematic representation of a plasma-activated | |
| | liquid crystal | 36 |
| 2.28 | Scanning electron micrographs of polypropylene | |
| | fibers | 37 |
| 3.1 | Elements of the high frequency power supply | 38 |
| 3.2 | Schematic diagram of the time machine | 39 |
| 3.3 | The operation of pulse generator | 43 |
| 3.4 | Schematic diagram of pulse generator in Proteus | |
| | Simulation | 44 |

| 3.5 | The hardware designed for pulse generator | 45 |
|------|--|----|
| 3.6 | Output waveform of pulse generator on | |
| | Oscilloscope | 45 |
| 3.7 | Ignition coil with three terminals | 46 |
| 4.1 | Complete experimental set-up for the generation | |
| 4.0 | of glow discharge | 50 |
| 4.2 | Output waveform of pulse generator after connected | |
| | to ignition coil | 51 |
| 4.3 | Graph of output high voltage versus frequency of | |
| | power supply | 52 |
| 4.4 | Physical structure of perforated aluminium and | |
| | fine wire mesh | 53 |
| 4.5 | First configuration with the arrangement of two | |
| | Materials | 54 |
| 4.6 | Second configuration of electrode | 54 |
| 4.7 | Circuit to record discharge current waveform | 55 |
| 4.8 | Voltage and discharge current wavefrom for first | |
| | configuration at 1mm gap distance | 56 |
| 4.9 | Voltage and discharge current waveform for second | |
| | configurations at 1mm gap distance | 57 |
| 4.10 | Voltage and discharge current waveform for first | |
| | configuration at various gap distances | 59 |
| 4.11 | Voltage and discharge current waveform for second | |
| | configuration at various gap distances | 60 |
| 5.1 | Schematic diagram of glow discharge reactor with | |
| | matching circuit | 64 |

LIST OF ABBREVIATIONS

| Hz | - | Hertz | |
|-----------|---|--------------------------------------|--|
| ICP | - | Inductive Coupled Plasma | |
| RF | - | Radio Frequency | |
| DC | - | Direct current | |
| CO2 | - | Carbon dioxide | |
| H2 | - | Hydrogen | |
| N2 | - | Nitrogen | |
| Не | - | Helium | |
| Ar | - | Argon | |
| DBD | - | Dielectric Barrier Discharge | |
| APGD | - | Atmospoheric Pressure Glow Discharge | |
| SED | - | Silent electric discharge | |
| Al_2O_2 | - | Alumina Ceramic | |
| CRT | - | Cathode Ray Tube | |
| PDP | - | Plasma display panel | |
| PALC | - | Plasma adressed liquid crystal | |
| LC | - | Liquid crystal | |
| PP | - | Polypropylene | |

LIST OF SYMBOLS

| E | - | Electric field |
|----------------|---|--------------------------------|
| V | - | Voltage |
| d | - | distance |
| i ₀ | - | low initial current |
| μ_{e} | - | electron mobility |
| α | - | Townsend coefficient |
| λ | - | secondary emission coefficient |
| cm | - | centimetre |
| А | - | Ampere |
| kW | - | kilowatt |
| X | - | thickness of dielectric |
| р | - | power dissipated |
| f | - | frequency |
| C _D | - | dielectric capacitance |
| | | |

LIST OF APPENDICES

APPENDIX NO.TITLEPAGEADatasheet of 555 Timer69BDatasheet of IRFZ44N80CDatasheet of Series Voltage Regulator89

CHAPTER 1

INTRODUCTION

1.1 Research background

In recent years, a gas discharge plasma applications has rapidly extended due to the great chemical freedom offered by the non-equilibrium aspects of the plasma. Gas discharge plasma present considerable interest for a wide range of applications such as surface treatment, air pollution control, lasers, lighting, plasma displays, ozone generation and biomedical applications [1].

The most commonly used in plasma spechtrochemist is the glow discharge plasma. Glow discharge plasmas are known to be generated under a so-called high vacuum condition. The producing of surfaces and thin films are more effectives and relatively good quality under low pressure glow discharge plasma technique. However, this technique gives disadvantages in its production process since it is necessary to maintain at low pressure condition and therefore, a large amount of cost is necessary to keep the system air-tight.

In general, the glow plasma is thought to be stable only in a low pressure discharge. This is because the discharge concentrates on one point a pressure of about 100 Torr. When the pressure is rising, the discharge shifts to sparks and arc at about atmospheric pressure and thus, making it impossible to uniformly process an object [2]. But, glow discharge is possible to stabilize at atmospheric pressure if three simple requirements are fulfilled: (i) use of source frequency of over 1 kHz, (ii)

insertion of a dielectric plate (or plates) between the two metal electrodes, (iii) use of helium dilution gas [3,4]. Used of helium as dilution gas is able to produce a stable and homogeneous glow discharge at atmospheric pressure is due to its low breakdown stress and thus, makes it easy to produce the small avalanches that are required [5]. On the other hand, the use of helium as dilution gas is impractical due to its high cost. It is increases in interesting of researchers to use other low-cost of gases. In this field, a new technique of stabilizing the homogeneous glow discharge at atmospheric pressure in any gases by a 50 Hz source is proposed [6]. This method used a fine wire mesh as a discharge electrodes and it is found that fine mesh electrodes can maintain a stable glow discharges in any type of gases. In [7], it has been confirmed that wire mesh is very important in increasing the possibility of the existence of glow discharge plasma at atmospheric pressure. They also suggested that the mesh could influence the discharge by its electrical resistance which is higher than metallic electrodes. Besides fine mesh wire, perforated aluminium sheet electrode is introduced for comparison with the well-known fine stainless steel wire mesh. From this work, it was found that perforated material electrode can produce a homogeneous glow discharge as an alternative of the well established fine steel wire mesh [8].

This thesis focuses on the production of homogeneous glow discharge by using a combination of fine wire mesh and perforated aluminium as electrodes. A study of the relevant literature has confirmed that uniform and stable glow discharge also dependent on the material of electrodes used. Uniformly distribution of the electric field strength throughout the electrode surface may be due to the shape and size of the holes, as well as the material used. However, the reason why glow discharge has different stability when different configuration of material used as electrodes is not clear. For this reason, further study on the effect of material used as electrodes is proposed in this project. Combination of these two materials as electrodes is introduced instead of using these two materials as electrodes separately. A study was also made to determine the effect of a frequency and pulse of the input voltage on the stability of glow discharge.

1.1 Problem Statement

Nowadays, the use of plasma which is generated by discharge has widely applications including surface treatment of semiconductor, formation of thin films, ozone generation, biomedical applications etc. Glow discharge is well-known generated under low-pressure condition but it is costly in order to maintain at lowpressure state. Thus, many researchers have worked out to introduce techniques which can generate glow discharge plasma under atmospheric pressure to replace the conventional low pressure glow discharge method. In order to achieve a stability of glow discharge at atmospheric pressure, it depends on the feed gas, the dielectric barrier material, the discharge electrode structure, the pulsed supply frequency, the gap spacing and the humidity of the gas.

Homogeneous glow discharges can be established at atmospheric pressure by using special kinds of electrode material and configuration. In [6], it has shown that with wire mesh as electrodes behind the dielectric barriers homogeneous discharge can be obtained with any gas at atmospheric pressure. This result also has been confirmed by [7], and it has also been found that fine mesh electrodes produce a more stable glow than coarse mesh electrodes.

Furthermore, for comparison with well established fine wire mesh, perforated aluminium electrode was introduced into reaction chamber [8]. It has been found that perforated aluminium with small holes can generate a homogeneous glow discharge compared to fine wire mesh electrode. Initially, perforated aluminium is expected to produce higher electric field strength than fine wire mesh due to its sharp edges holes. Higher electric field strength can cause ionization that will produce more micro-discharges near the electrodes. It further, will give a discharge that fills up the whole volume of the discharge chamber.

Nevertheless, simulation results on the observation of electric field strength between these two materials showed that wire mesh configuration produced higher electric field strength than perforated aluminium. This result proved that electric field strength does not influence the stability of the glow discharge. Thus, it makes the reason why the glow discharge produced by the configuration with perforated aluminium has better stability than the wire mesh is unclear.

In this present study, production of glow discharge by using a combination of fine wire mesh and perforated aluminium as electrodes will be investigated. In addition, the effect of frequency and pulse supply on the stability of glow discharge also will be studied.

1.2 Objectives

The aim of this project is to study on the effect of new configuration and combination of two materials on the generation of glow discharge. This aims will be met through these objectives:

- 1. To develop glow discharge chamber which having different configuration consist of a combination of fine wire mesh and perforated aluminum electrodes.
- 2. To develop input driver of pulsed voltage that will be used as a supply for the chamber.
- 3. To conduct an experiment to study the effect of each discharge configuration on glow discharge characteristics.
- 4. To study the effect of glow discharge stabilization when frequency and gap distance of electrode is varied.

1.4 Scope of work

The scope of this project in generating a stable glow discharge is stated as follows:

 Several glow discharge chamber with different configuration of a combination of fine wire mesh and perforated aluminum electrodes will be developed.

- 2. Input driver of pulsed voltage will be developed.
- 3. An experimental work will be conducted to study the effect of each discharge configuration on glow discharge characteristics.
- 4. The glow discharge generated will then be detected and then will be analyzed in order to identify the homogeneity of the discharge.

1.5 Methodology of Project

This project is done in sequence in order to ensure that the project will be done in a specific time. The flow of this project is as shown below:



Figure 1.1 Flow chart of the project

This thesis is divided into five chapters. Each chapter is briefly described as below:

Chapter 1 is the introduction of this project including brief description on background of study, problem statements, objectives, scopes of work and methodology of this project.

In chapter 2, the literature review on glow discharge is being discussed. Several sources of information consist of research papers, journal and reference books that help the implementation of this project are further elaborated.

In chapter 3, the methodologies and apparatus of the project are being discussed. It consists of two main parts, the high frequency power supply and the glow discharge chamber.

The results and analysis of the project are discussed in chapter 4. Two types of results are covered in this chapter which are influences of frequency and influences of gap spacing.

Chapter 5 is the conclusion and future development of this project. Some suggestions are provided in this chapter for further improvement of this project.

REFERENCES

- 1. Bogaerts A, Neyts E, Gijbels R, Mullen J V D, "*Gas discharge plasma and their applications*", Spectrochimica Acta Part B 57, pp. 609-658 (2002)
- Okazako S, Kogoma M, "Method for monitoring atmospheric pressure glow discharge plasma using current pulse-count and/or Lissajous figure", United States Patent.(1996)
- 3. Kanazawa S, Kogoma M, Moriwaki T and Okazaki S, "*Stable glow plasma at atmospheric pressure*", J.Phys. D: Appl.Phys., Vol 21, pp. 838-840.(1988)
- Yokoyama T, Kogoma M, Moriwaki T and Okazaki S, "The mechanism of the stabilisation of glow plasma at atmospheric pressure", J.Phys. D : Appl.Phys., Vol. 23, pp. 1125-1128. (1990)
- 5. Raizer Y P, "Gas Discharge Physics", (Berlin, Springer) (1991)
- 6. Okazaki S, Kogoma M, Uehara M and Kimura Y, "Appearance of stable glow discharge in air, argon, oxygen and nitrogen at atmospheric pressure using a 50 Hz source", J.Phys. D: Appl.Phys., Vol 26, pp. 889-892. (1993)
- 7. Trunec D, Brablec A and Buchta J, "Efficiency of ozone production in atmospheric pressure glow and silent discharges", Proc. of Int. Symp. On

High Pressure, Low Temperature Plasma Chemistry, Hakone VII, Greifwald, Germany, pp. 313-317. (2000)

- Buntat Z, Smith I R, Noor. A. M. Razali, "Generation of a Homogeneous Glow Discharge: A Comparative Study between the Use of Fine Wire Mesh and Perforated Alumunium Electrodes", Applied Physics Research, Vol. 3, No. 1, May 2011.
- W.O Walden, W. Hang, B.W. Smith, J.D Winefordner, W.W. Harrison, *"Microsecond-pulse glow discharge atomic emission"*, Fresenius J. Anal. Chem. 355 (1996) 442-446
- 10. Kekez M M, Barrault M R and Crags J D, 1970, *J. Phys. D: Appl. Phys.* 3 1886.
- 11. Kogoma M and Okazaki S, "Raising of ozone formation efficiency in a homogeneous glow discharge plasma at atmospheric pressure", J.Phys. D : Appl.Phys., Vol 27, pp. 1985-1987.(1994)
- F. Tholin, D. L. Rusterholtz, D. A. Lacoste, D. Z. Pai, S. Celestin, J. Jarrige, G. D. Stancu, A. Bourdon, C. O. Laux, "Images of Nanosecond Repetitively Pulsed Glow Discharge between Two Point Electrodes in air at 300 K and at Atmospheric Pressure", IEEE Transaction on Plasma Science, Vol.39, No.11, November 2011.
- Tepper J and Lindmayer M, "Investigations on two different kinds of homogeneous barrier discharges at atmospheric pressure", Proc. of Int. Symp. On High Pressure, Low Temperature Plasma Chemistry, Hakone VII, Greifwald, Germany, pp. 38-43.(2000)

- 14. P.Zheng and U.Kortshagen, "Atmospheric Pressure Glow Discharge Initiation From a Single Electron Avalanche", IEEE Transaction on Plasma Science, Vol 33, No 2, pp 318-319 (2005)
- 15.Hood J L Int. Conf. on Gas Discharges and their Applications, Edinburgh, 86 (1990)
- 16. Kogelschatz U, Eliasson B, Egli W, J. Physique IV, Vol. 7, Colloque C4, October 1997, C4-47 to C4-66.
- 17.Klemenc A, Hinterberger H and Hofer H 1937 Z. Elektrochem. 43 261
- 18. J.Reece Roth, IEEE Fellow, Prospective Industrial Applications of the One Atmosphere Uniform Glow Discharge Plasma
- P. Gulati, U.N.Pal, N. Kumar, V Srivastava, R. Prakash and V. Vyas, "Pulsed and RF glow discharge in Helium Atmosphere", International Symposium on Vacuum Science on Vacuum Science & Technology and its Application for Accelerators (2012)
- 20. X. L. Wang, Y. P. Hao and L. Yang, "Lissajous Figure Characteristics of High Frequency Homogeneous Dielectric Barrier Discharge in Helium at Atmospheric Pressure", International Conference on High Voltage Engineering and Applications, November 9-13 (2008)
- 21. J. Ran, H. Luo and X. Wang, "A dielectric barrier discharge in neon at atmospheric pressure", Journal of Physics D: Applied Physics, 5pp (2011)
- 22. H. Luo, Z. Liang, X. Wang, Z. Guan and L. Wang, 2010 "Homogeneous dielectric barrier discharge in nitrogen at atmospheric pressure", Journal of Physics D: Applied Physics, March 2010

23. R. Vertriest, R. Morent, J. Dewulf, C. Leys and H. V. Langenhove, 2003
"Multi-pin-to-plate atmospheric glow discharge for the removal of volatile organic compounds in waste water", Plasma Source science and technology, June 2003