# MODELING AND CONTROL OF MAGNETIC LEVITATION SYSTEM

NASRUL RAHMAN BIN ABDULLAH

UNIVERSITI TEKNOLOGI MALAYSIA

# MODELING AND CONTROL OF MAGNETIC LEVITATION SYSTEM

# NASRUL RAHMAN BIN ABDULLAH

A project report submitted in partial fulfilment of the requirements for the award of the degree of Masters of Engineering (Electrical-Mechatronics & Automatic Control)

> Faculty of Electrical Engineering Universiti Teknologi Malaysia

> > MAY 2011

To my mother, father and family for their encouragement and blessing, To my wife and children, Hashimah, Maisarah, and Atiqah for their support and caring...

### ACKNOWLEDGEMENT

Bismillahirrahmanirrahim.

Alhamdulillah, I am grateful to Allah SWT on His blessing in completing this project.

I would like to express my gratitude to my project supervisor, Associate Professor Dr. Mohd. Fua'ad bin Hj. Rahmat for his encouragement, critics, and guidance. Under his supervision, many aspects regarding of this project has been explored, and with the knowledge, idea and support, this project can be completed.

Highest appreciation to my lecturers who had helped me in completing my studies. Without their continued passion in sharing knowledge, I will not be able to gain any understanding during study.

I also would like to express my gratefulness to my employer Pahang Skills Development Centre (PSDC) for allowing me to pursue part-time study, even realized that the commitment of their employee will be distributed along with the job responsibilities. Further credits to Yayasan Pahang (YP) for the funding of my study.

Finally I would like to dedicate this achievement to my parents, family and friends who have helped me directly or indirectly and sacrificed a lot in the completion of this study. May Allah bless you all.

### ABSTRACT

Magnetic levitation technology had received more attention since it helps minimize friction due to physical contact. Example of engineering applications includes magnetic levitated vehicle, high speed bearings, and precision platform. Magnetic levitation system consists of electro-magnetic actuator where its supply current needs to be controlled in achieving equilibrium force in vertical position with a permanent magnet. Too much force inserted will pull the object towards the actuator. Its instability and non-linearity characteristics pose challenges in modeling and control of the system accurately. The objective of this study was to obtain mathematical model of a small scale magnetic levitation system using MATLAB. The system was excited with three MLS of PRBS signal. Parametric approach using ARX structure was used to approximate the model. The best model was accepted based on the best fit criterion and pole-zero analysis through SI toolbox. The result showed that lower order model the best; meanwhile higher order model exhibits noise characteristics. PID and LQR controller was designed for the model through the simulation. The result showed that PID controller provides better output than open-loop control. LQR controller exhibits faster response to the system with undesired transient error. The designed PID and LQR controller can be applied to the magnetic levitation system with further optimization. An implementation to real-time system would validate the result in simulation. Self-tuning or robust controller could be developed in future to increase the reliability of the controller.

### ABSTRAK

Teknologi apungan magnetik semakin mendapat perhatian kerana ia dapat mengurangkan geseran disebabkan sentuhan fizikal. Antara contoh aplikasi kejuruteraan termasuklah kenderaan terapung, galas kelajuan tinggi, dan pelantar kepersisan tinggi. Sistem apungan magnetik terdiri daripada penggerak elektromagnet dimana bekalan arus yang dibekalkan hendaklah dikawal bagi mendapatkan kesamaan daya pada posisi menegak dengan objek bermagnet. Sifat tidak stabil dan tidak linear merupakan cabaran utama dalam mendapatkan model dan kawalan sistem yang tepat. Objektif kajian ini adalah untuk mendapatkan model matematik bagi sebuah sistem apungan magnetik berskala kecil, dengan menggunakan MATLAB. Sistem tersebut telah diuja dengan tiga MLS dari isyarat PRBS. Kaedah parametrik dengan struktur ARX telah digunakan bagi menganggar model matematik. Model yang terbaik telah diterima berdasarkan kriteria penyuaian terbaik dan analisa kutub dengan menggunakan alatan SI. Keputusan mendapati model berdarjah rendah dapat disuaikan dengan baik, manakala model berdarjah tinggi menunjukkan kriteria hingar. Pengawal PID dan LQR direka dengan menggunakan kaedah simulasi. Keputusan mendapati pengawal PID menghasilkan keluaran yang lebih baik berbanding kawalan gelung terbuka. Pengawal LQR menunjukkan reaksi yang lebih pantas, tetapi dengan sambutan fana yang tidak tepat. Pengawal PID dan LQR boleh diaplikasikan kepada sistem apungan magnetik dengan sedikit penambahbaikan. Perlaksanaan pengawal kepada sistem sebenar akan mengesahkan keputusan dalam simulasi. Pengawal talaan kendiri atau pengawal lasak boleh dibangunkan pada masa hadapan dalam meningkatkan kebolehupayaan pengawal sistem tersebut.

# TABLE OF CONTENTS

| CHAPTER |      | TITLE   | PAGE |
|---------|------|---|------|
|         | DECI | LARATION                                      | ii   |
|         | ACK  | NOWLEDGEMENTS                                 | iv   |
|         | ABST | TRACT   | V    |
|         | ABST | 'RAK  | vi   |
|         | TABI | LE OF CONTENTS                                | vii  |
|         | LIST | OF TABLES                                     | xi   |
|         | LIST | OF FIGURES                                    | xii  |
|         | LIST | OF ABBREVIATIONS                              | xiv  |
| 1       | INTR | ODUCTION                                      |      |
|         | 1.1  | Project background                            | 1    |
|         | 1.2  | Project Objectives                            | 2    |
|         | 1.3  | Project Scope                                 | 2    |
|         | 1.4  | Project Report Outline                        | 3    |
|         | 1.5  | Summary                                       | 3    |
| 2       | LITE | RATURE REVIEW                                 |      |
|         | 2.1  | Chronological Research in Magnetic Levitation |      |
|         |      | System  | 4    |
|         | 2.2  | System description of Zeltom's Magnetic       |      |
|         |      | Levitation System                             | 6    |
|         |      | 2.2.1 Linearized Motion of the Equation       | 7    |
|         | 2.3  | System identification process                 | 9    |
|         |      | 2.3.1 Experiment Design                       | 10   |
|         |      | 2.3.1.1 Pseudo-Random Binary Sequence         | 10   |

|     | 2.3.2  | Experiment Set-up                         | 12 |
|-----|--------|---|----|
|     | 2.3.3  | Selection of Model Structure              | 12 |
|     |        | 2.3.3.1 Auto Regressive with eXogenous    | 12 |
|     |        | Input (ARX) Model Structure               |    |
|     |        | 2.3.3.2 Auto Regressive Moving Average    | 13 |
|     |        | with eXogenous Input (ARMAX)              |    |
|     |        | Model Structure                           |    |
|     |        | 2.3.3.3 Output Error (OE) Model Structure | 14 |
|     |        | 2.3.3.4 Box-Jenkins (BJ) Model            | 15 |
|     |        | 2.3.3.5 Summary of Model Structures       | 16 |
|     |        | for Linear System                         |    |
|     | 2.3.4  | Parameter Estimation                      | 16 |
|     |        | 2.3.4.1 Parametric Approach               | 16 |
|     |        | 2.3.4.2 Non-parametric Approach           | 17 |
|     | 2.3.5  | Model Validation                          | 18 |
|     |        | 2.3.5.1 Model Validity Criterion          | 18 |
|     |        | 2.3.5.2 Poles and Zeros Analysis          | 19 |
|     |        | 2.3.5.3 Residual Analysis                 | 19 |
| 2.4 | Close  | d Loop System Identification              | 20 |
|     | 2.4.1  | Linearization and distortion              | 21 |
|     | 2.4.2  | Instability of linear feedback system     | 21 |
| 2.5 | Contro | oller Design                              | 21 |
|     | 2.5.1  | Stabilization techniques                  | 22 |
|     |        | 2.5.1.1 Practical approach in             | 22 |
|     |        | feedback system                           |    |
|     | 2.5.2  | Digital PID Controller                    | 22 |
|     | 2.5.3  | Linear Quadratic Regulator (LQR)          | 24 |
| 2.6 | Syster | n Identification Toolbox in Matlab        | 25 |
| 2.7 | Summ   | nary                                      | 26 |

# **3 PROJECT METHODOLOGY**

| 3.1 | Overv  | iew step procedure                 | 27 |
|-----|--------|------------------------------------|----|
| 3.2 | Experi | iment design and setup             | 28 |
|     | 3.2.1  | Hardware set-up                    | 28 |
|     | 3.2.2  | Hilink Real Time Windows           | 30 |
|     |        | Target (RTWT) Set-up.              |    |
|     | 3.2.3  | HILINK Input-Output Block          | 31 |
|     | 3.2.4  | Simulink Model                     | 32 |
|     |        | 3.2.4.1 The PRBS Signal Generation | 33 |
|     |        | 3.2.4.2 Data Storage               | 34 |
| 3.3 | System | n Identification Process using     | 34 |
|     | Simul  | ink System Identification Toolbox  |    |
|     | 3.3.1  | Selection of Model Structure       | 39 |
|     | 3.3.2  | Parameter Estimation               | 40 |
|     | 3.3.3  | Model Validation                   | 42 |
| 3.4 | Contro | oller Design                       | 44 |
|     | 3.4.1  | Digital PID controller             | 34 |
|     | 3.4.2  | LQR controller                     | 45 |
|     | 3.4.3  | Optimization process of controller | 47 |
|     |        | coefficient                        |    |
| 3.5 | Summ   | nary                               | 47 |

# 4 **RESULTS AND DISCUSSION**

| 4.1 | System modeling using N=7 PRBS              | 48 |
|-----|---|----|
| 4.2 | System modeling using N=15 PRBS             | 55 |
| 4.3 | System modeling using N=31 PRBS             | 62 |
| 4.4 | Comparison of estimated result              |    |
|     | 4.4.1 Best fit percentage                   | 69 |
|     | 4.4.2 Akaike's Final Prediction Error (FPE) | 69 |
|     | 4.4.3 Loss Function                         | 70 |
|     | 4.4.4 Autocorrelation of output residuals   | 71 |
| 4.5 | Selection of model structure                | 71 |

| 4.6 | Simulation of Open Loop Model             | 72 |
|-----|---|----|
| 4.7 | Simulation of PID Control to Maglev Model | 73 |
| 4.8 | Simulation of LQR Control to Maglev Model | 74 |
| 4.9 | Summary                                   | 75 |

# 5 CONCLUSION

| 5.1 | Project Conclusion | 76 |
|-----|--------------------|----|
| 5.2 | Recommendations    | 77 |
|     |                    |    |

| REFERENCES | 79 |
|------------|----|
| APPENDIX A | 81 |

# LIST OF TABLES

| TABLE NO. | TITLE  | PAGE |
|-----------|--|------|
| 2.1       | Realization stage of PRBS                            | 11   |
| 2.2       | Common Black-Box SISO Models                         | 16   |
| 4.1       | ARX structure parameter based on prediction          |      |
|           | method for N=7 PRBS                                  | 52   |
| 4.2       | ARX structure parameter based on prediction          |      |
|           | method for N=15 PRBS                                 | 59   |
| 4.3       | ARX structure parameter based on prediction          |      |
|           | method for N=31 PRBS                                 | 67   |
| 4.4       | Comparison of Best Fit Percentage between model      |      |
|           | Structures   | 69   |
| 4.5       | Comparison of FPE between model structures           | 70   |
| 4.6       | Comparison of Loss Function between model structures | 71   |

# LIST OF FIGURES

# FIGURE NO. TITLE

# PAGE

| 2.1  | Free body diagram of electromagnetic levitation system | 6  |
|------|--|----|
| 2.2  | Process of System Identification                       | 9  |
| 2.3  | ARX Model Structure                                    | 12 |
| 2.4  | ARMAX Model Structure                                  | 13 |
| 2.5  | OE Model Structure                                     | 15 |
| 2.6  | BJ Model Structure                                     | 15 |
| 2.7  | PID controller block diagram                           | 24 |
| 2.8  | LQR controller block diagram                           | 24 |
| 2.9  | System Identification Toolbox (Matlab, 2008)           | 25 |
| 3.1  | Process of System Identification                       | 28 |
| 3.2  | Hardware set-up for system identification              | 29 |
| 3.3  | HILINK data interface card (Zeltom, 2010)              | 29 |
| 3.4  | Setting of data sampling                               | 30 |
| 3.5  | HILINK input-output interface (Zeltom, 2010)           | 31 |
| 3.6  | Closed-loop experiment using Simulink block diagram    | 32 |
| 3.7  | N=7 PRBS Generator                                     | 33 |
| 3.8  | N=15 PRBS Generator                                    | 33 |
| 3.9  | N=31 PRBS Generator                                    | 33 |
| 3.10 | System Identification Tool window (Matlab, 2008)       | 34 |
| 3.11 | Import data window                                     | 35 |
| 3.12 | Input and output data plot                             | 35 |
| 3.13 | Remove mean in data                                    | 36 |
| 3.14 | New data 'maglevd' after remove means                  | 36 |
| 3.15 | Select range of Data                                   | 37 |

| 3.16 | Data range selection for estimation and validation   | 37 |
|------|--|----|
|      | Purpose  |    |
| 3.17 | 'maglevde' and maglevdv' icon are inserted into      | 38 |
|      | Data Views   |    |
| 3.18 | Drag the 'maglevde' and 'maglevdv' icon onto         | 38 |
|      | Working Data and Validation Data                     |    |
| 3.19 | Selection of Linear parametric model                 | 39 |
| 3.20 | Linear parametric model selection                    | 40 |
| 3.21 | ARX order selection                                  | 40 |
| 3.22 | ARX model structure selection                        | 41 |
| 3.23 | Model views of selected ARX model                    | 41 |
| 3.24 | Model output of selected ARX model                   | 42 |
| 3.25 | ARX model info window                                | 43 |
| 3.26 | Residuals and Pole-zero plots of the ARX model       | 43 |
| 3.27 | Discrete PID Controller Block                        | 44 |
| 3.28 | Function Block Parameter for Discrete PID controller | 45 |
| 3.29 | Closed loop LQR controller model                     | 45 |
| 3.30 | Mag Lev model subsystem                              | 46 |
| 3.31 | LQR controller with Nbar (scale) function            | 46 |
| 4.1  | Input and output response of N=7 PRBS                | 49 |
| 4.2  | Input and output response of N=7 PRBS with mean      |    |
|      | value removed  | 49 |
| 4.3  | Comparison of model order vs output variance         | 50 |
| 4.4  | Model output from N=7 PRBS estimation                | 51 |
| 4.5  | Model output from N=7 PRBS (zoom-in)                 | 51 |
| 4.6  | Residual analysis from N=7 PRBS estimation           | 53 |
| 4.7  | Pole-zero plots from N=7 PRBS estimation             | 54 |
| 4.8  | Input and output response of N=15 PRBS               | 56 |
| 4.9  | Input and output response of N=15 PRBS with mean     |    |
|      | value removed  | 56 |
| 4.10 | Result of model order vs output variance             | 57 |
| 4.11 | Model output from N=15 PRBS estimation               | 58 |

| 4.12 | Model output from N=15 PRBS estimation (zoom-in) | 58 |
|------|--|----|
| 4.13 | Residual analysis from N=15 PRBS estimation      | 60 |
| 4.14 | Pole-zero plots from N=15 PRBS estimation        | 61 |
| 4.15 | Input and output response of N=31 PRBS           | 63 |
| 4.16 | Input and output response of N=31 PRBS with mean |    |
|      | value removed                                    | 63 |
| 4.17 | Comparison of model order vs output variance     | 64 |
| 4.18 | Model output from N=31 PRBS estimation           | 65 |
| 4.19 | Model output from N=31 PRBS estimation (zoom-in) | 65 |
| 4.20 | Residual analysis from N=31 PRBS estimation      | 66 |
| 4.21 | Pole-zero plots from N=31 PRBS                   | 67 |
| 4.22 | Simulink block of open-loop model                | 72 |
| 4.23 | Open loop response of system model               | 72 |
| 4.24 | Simulink block of closed-loop PID controller     | 73 |
| 4.25 | Closed-loop PID controller response              | 74 |
| 4.26 | LQR controller with Nbar (scale) function        | 74 |
| 4.27 | Closed-loop LQR controller response              | 75 |

# LIST OF ABBREVIATIONS

| AR     | - Auto-Regressive  |
|--------|--|
| ARX    | - Auto-Regressive with Exogenous                           |
| ARMAX  | - Auto-Regressive Moving Average with Exogenous            |
| BJ     | - Box-Jenkins  |
| FPE    | - Final Prediction Error                                   |
| GUI    | - Graphical User Interface                                 |
| LQR    | - Linear Quadratic Regulator                               |
| NARX   | - Non-linear Auto-Regressive with Exogenous                |
| NARMAX | - Non-linear Auto-Regressive Moving Average with Exogenous |
| OE     | - Output Error   |
| Р      | - Proportional   |
| PI     | - Proportional – Integral                                  |
| PD     | - Proportional - Derivative                                |
| PID    | - Proportional Integral Derivative                         |
| PRBS   | - Pseudorandom Binary Sequences                            |
| SI     | - System Identification                                    |
| SISO   | - Single Input Single Output                               |

### **CHAPTER 1**

### INTRODUCTION

### 1.1. Project background

Magnetic levitation system has practical importance in many engineering applications such as in high-speed Maglev passenger trains, frictionless bearings, vibration isolation of sensitive machinery, and more. However, magnetic levitation system is considered as a non-linear, open-loop unstable system and therefore it is extremely challenging to control robustly. Therefore the ability to control supply voltage is crucial in achieving stable levitation. In this project, Zeltom Maglev laboratory scale magnetic levitation system is selected as a model system which needs to be maintained at a certain level of levitation.

A system could be controlled accurately if the physical characteristics can be represented in a mathematical model. The process of obtaining the model can be realized either by using analytical analysis or using experimental procedures. The process of constructing models from experimental data is called system identification. System identification is a process where the data collected in an experiment is used to obtain a mathematical model of a particular system. This technique is gaining its popularity since it solves the problem of modeling the complex industrial system. Popular identification techniques commonly used, are theoretical and empirical modeling.

In this project, empirical model will be applied to the system with very minimal or none of the characteristics is known. This technique requires least effort in gaining insight into a system, thus save much time in identifying the system. A mathematical model will be developed through an experimental process by determining the input and output relationship. In this approach, a constant excitation of input signal is crucial, since it influences the data reliability. There are several types of input signal that may serve the purpose such as multi-sine, random signal, pseudo-random binary sequence (PRBS), and more. However, PRBS signal will be chosen because of its large energy content in a large frequency range. The results from the experimental data will be fed into the System Identification Toolbox in Matlab. From the experimental data, parametric approach using Autoregressive with Exogenous input (ARX) structure approximates the Maglev plant, among ARMAX, OE, and BJ.

Controller designs are also included in this project through closed-loop Matlab simulation using approximated model of the plant. Discrete PID and LQR controller will be considered due to its simplicity and the most suitable way to determine controllability of a system. Finally, discussion, conclusion and further work are drawn based on the findings.

### 1.2. Project Objectives

The project objectives are;

- i. To construct a test bed of magnetic levitation system.
- ii. To develop a mathematical model that describes the dynamics of magnetic levitation system using system identification approach.
- iii. To design a suitable controller for the estimated model via software in order to stabilize the system and levitate spherical magnet at desired vertical position.

### 1.3. Project scope

The scope of work in fulfiling the project objectives are;

i. To study the concept of magnetic levitation system by referring to previous papers or available information regarding the system, possibly from early stage of development to date.

- ii. To construct or acquire a laboratory scale magnetic levitation system that can be excited with an external signal.
- iii. To perform experimental set-up and data collection using data interface card which suits with data processing software such as Matlab. To study the procedure of system identification using Matlab System Identification Toolbox for processing batch input output data.
- iv. To design and simulate discrete Proportional-Integral-Derivative (PID) controller and a Linear Quadratic Regulator (LQR) for the identified model.

### 1.4. Project Report Outline

This project report is organized in five chapters. The first chapter gives an overview of the project and some possible application. Chapter 2 covers literature review on the chronological advancement of the project area, system, parameter identification as well as controller design issues. Chapter 3 covers the flow of the methodology and description of each procedure. Chapter 4 focuses on the result obtained from the experiment and discussion on the findings. Chapter 5 summarizes the conclusion and recommendations on the future works of the project.

### 1.5. Summary

A laboratory scale magnetic levitation system, Maglev will be used in approximating the mathematical model of the system. A digital control will be realized using HILINK interface board. Experimental data collection will be performed to obtain the input and output data. System Identification Toolbox in Matlab will be used to process the data and finally approximating the model parameter. ARX model will be used due to its simplicity and capability in producing good results. PRBS with three length of signal will be used as excitation signal in the experiment in concluding which length is most convenience to apply in estimating a Maglev model. Finally a digital PID and LQR controller will be developed in establishing control of the model.

### REFERENCES

- [1] A de Sa. (1990). *Principles of Electronic Instrumentation*. (Second edition). United Kingdom. Butterworth-Heinemann.
- [2] Forrai, A., Ueda, T., and Yumura, T. (2007). Electromagnetic Actuator Control: A Linear Parameter-Varying (LPV) Approach, *IEEE Transactions On Industrial Electronics*, 54(3):1430 – 1441.
- [3] Galvao, R.K.H., Yoneyama, T. (2003). A simple Technique for Identifying a Linearized Model for a Didactic Magnetic Levitation System, *IEEE Transaction on Education*, 46(1):22 25.
- [4] Goodman, D.M. and Dudley, D.G. (1987). An output error model and algorithm for electromagnetic system identification, *Circuit, Systems and Signal Processing*, 6(4):471 505.
- [5] Hespanha, J.P.(2007). Undergraduate Lecture Notes on LQG/LQR Controller Design. Unpublished note. hespanha@ece.ucsb.edu.
- [6] Kuo, B.C., Golnaraghi, F., (2003). *Automatic Control System*, (Eighth edition). USA. John Wiley and Sons.
- [7] L. Jung,L. (1999). *System Identification, Theory for the user*. (Second edition). USA. Prentice Hall.
- [8] Mohd Nasir, M.N.K. (2007). Modeling and Controller Design for an Inverted Pendulum System. Masters. Universiti Teknologi Malaysia, Skudai.
- [9] Rahiman, M.H., (2006). Black Box Modeling of Steam Temperature, 4<sup>th</sup> Student Conference on Research and Development (SCOReD 2006), Shah Alam, Selangor. 27-28 June 2006, 178 182.
- [10] Rahmat, M. F., and Md Rozali,S., (2008). Modeling and Controller Design for a Coupled Tank Liquid Level System: Analysis & Comparison. *Jurnal Teknologi*. 48(D) UTM: 113-141.
- [11] Rogg, D. (1984). General survey of the possible applications and development tendencies of magnetic levitation technology. *IEEE Transaction on Magnetics*. 20(5):1696-1701.
- [12] Sinha, P. (1984). Design of Magnetically Levitated Vehicles, *IEEE Transactions on Magnetics*, 20(5): 88 89.

- [13] Sun, L., Ohmori, H., and Sano,A. (1999), Direct Closed-Loop Identification of Magnetic Suspension System, *Proceedings of the 1999 IEEE, International Conference on Control Applications*, August 22-27, 1999, Kohala Coast-Island of Hawai'i, Hawai'i, USA, 749 – 754.
- [14] Taib, M.N., Rahiman, M.H.F., and Adnan, R. (2007). *Practical System Identification*. Unpublished note. Faculty of Electrical Engineering, UiTM Malaysia.
- [15] Westwick,D.T. and Perreault,E.J., (2011). Closed-Loop Identification: Application to the Estimation of Limb Impedance in a Compliant Environment. *IEEE Transaction on Biomedical Engineering*. 58(3).521 – 523.
- [16] Wong, T. H., (1986), "Design of a Magnetic Levitation Control System An Undergraduate Project", *IEEE Transaction on Education*. E-29(4).
- [17] Zeltom (2009) *EMLS: Electromagnetic Levitation System User Manual.* USA. Zeltom LLC.
- [18] Zeltom (2010). HILINK, Real Time Hardware in the Loop Control Platform for Matlab/ Simulink - User Manual. (rev. 1.4). USA. Zeltom LLC.