

GRAPHENE-BASED RADIATION DETECTION SENSOR MODELING

JAVAD SAMADI

UNIVERSITI TEKNOLOGI MALAYSIA

Replace this page with form PSZ 19:16 (Pind. 1/07), which can be obtained from SPS or your faculty.

Replace this page with the Cooperation Declaration form, which can be obtained from SPS or your faculty.

GRAPHENE-BASED RADIATION DETECTION SENSOR MODELING

JAVAD SAMADI

A project report submitted in partial fulfilment of the
requirements for the award of the degree of
Master of Engineering (Electrical-Microelectronics and Computer System)

Faculty of Electrical Engineering
Universiti Teknologi Malaysia

JUNE 2012

*Dedicated, in thankful appreciation for support, and encouragement to my beloved
parents and my cousin Mustafa.*

ACKNOWLEDGEMENT

First and foremost, I would like to express my heartily gratitude to my research supervisor, Dr. Mohammad Taghi Ahmadi for the supervision, guidance and enthusiasm given throughout the progress of this research.

I would also like to thank Prof. Dr. Razali Ismail, Dr. Michael Tan Loong Peng and all members in CONE research group, for providing me the information, advices, and guidance regarding this research. Thanks for their kindly help and always be patient to me.

Javad Samadi

ABSTRACT

Graphene as a single layer graphite with one atom thickness and two dimensional structures is satisfying prospective nanoelectronics demands and also opens new portals in electronics. To meet specifications of future cutting edge applications, lead us selecting graphene with the purpose of model an eligible transistor regarding gamma-ray (Ionizing Radiation) detection. With utilizing graphene as a top-gate of a FET, weve concluded a detecting device with exceptional sensitivity which doubles the range of sensitivity. In this paper gradient of graphene conductivity during the gamma-ray exposure (Ionizing Radiation) is reported. The capability of swift localizing sources of gamma radiation would aid urgent situation responders to disable, detach or securely take out devices with radioactive sources. In this work, Local electric field's ultra-sensitivity feature of the Single-Layer Graphene exploited by put graphene in adjacency of the ionized gamma-ray absorber which consequently flow a current across the surface of the graphene. Subsequently, weve calculated the factor in order to define a detecting feature as an accessory characteristic of the sensor.

ABSTRAK

Graphene adalah satu lapisan grafit setebal satu atom dan ia mempunyai struktur dua dimensi dimana ia mendapat permintaan yang tinggi dalam bidang nanoelektrik dan juga membuka portal baru dalam bidang elektronik. Untuk memenuhi ciri-ciri penggunaan pinggir pemotongan bagi masa hadapan, kami telah memilih graphene sebagai model transistor yang bersesuaian dengan pengesanan sinaran gama (sinaran penionan). Dengan menggunakan graphene sebagai pintu atas FET, kami menyimpulkan bahawa peranti ini mempunyai daya pengesanan yang luar biasa dimana lingkungan pengesanan digandakan. Dalam kajian ini, garis kecerunan bagi kekonduksian graphene sewaktu pemancaran sinar gama telah direkodkan.Keupayaan penempatan sumber radiasi gama yang pantas akan membantu situasi genting penggerak balas untuk mematikan, menanggalkan atau mengeluarkan peranti dengan selamat daripada sumber radioaktif. Dalam kajian ini, ciri-ciri ultra-sensitivity medan elektrik tempatan bagi Graphene Tunggal-Lapisan akan dieksploitasi dengan memasukkan graphene secara bersebelahan dengan penyerap trion sinaran gama dan seterusnya membenarkan pengaliran elektrik pada seluruh permukaan graphene. Seterusnya, kami telah menghitung faktor dengan tujuan untuk mentakrifkan ciri mengesan sebagai ciri eksesor pengesan.

TABLE OF CONTENTS

CHAPTER	TITLE	PAGE
	DECLARATION	ii
	DEDICATION	iii
	ACKNOWLEDGEMENT	iv
	ABSTRACT	v
	ABSTRAK	vi
	TABLE OF CONTENTS	vii
	LIST OF TABLES	x
	LIST OF FIGURES	xi
	LIST OF ABBREVIATIONS	xiii
	LIST OF SYMBOLS	xv
	LIST OF APPENDICES	xviii
1	INTRODUCTION	1
	1.1 Why detecting gamma ray	1
	1.1.1 Chernobyl accident	1
	1.1.2 Fukushima Daiichi Nuclear Power Station	1
	1.1.3 Operating NPPs around the globe	1
	1.1.4 MESSENGER (MErcury Surface, Space ENvironment, GEochemistry, and Ranging)	2
	1.1.5 Nuclear terrorism	3
	1.1.6 Sense the Gamma Ray	3
	1.1.7 Issue of Accuracy in gamma Ray detection	4
	1.2 Why graphene	4
	1.3 Graphene as the Top Gate of FET	5
	1.4 Zigzag structure	5
	1.5 Sensitive to Local Electric Field	5
	1.6 Gamma-ray Absorber	6
	1.7 Ionizing Radiation and Buffer (Oxide) layer	6

2	LITERATURE REVIEW	7
2.1	Carbon and its Applicable allotropes in Electronics	7
2.1.1	Graphene	7
2.1.1.1	Graphene	8
2.1.1.2	Bi-Layer Graphene	9
2.1.1.3	Trilayer Graphene	12
2.1.2	Graphene	13
2.1.3	Fullerene	15
2.1.3.1	Ultrafast Dynamics of Electronic and Vibrational Excitations in Fullerenes	16
2.2	Graphene-based Sensors	17
2.2.1	Graphene-based Sensors for medical purposes	17
2.2.2	Graphene-based Sensors for safety and security purposes	18
2.2.3	Graphene-based Sensors for Nuclear material Detection purposes	20
2.3	Geiger Counter	21
2.3.1	Geiger Counters Principle of Operation	21
2.3.1.1	Use of Geiger Counter	23
2.4	Radiation Sensors	24
2.4.1	Silicon and Germanium based radiation Sensors	24
2.4.2	Graphene based radiation detection Sensors	25
2.5	Ionizing Radiations	26
2.5.1	Alpha (α) and Beta (β) particles	26
2.5.2	Gamma (γ) Ray	28
3	RESEARCH METHODOLOGY	30
3.1	Modelling	30
3.1.1	Quantum conductance	30
3.1.1.1	Electronic transport	30
3.1.1.2	Conductance of 1D quantum wire	30
3.1.2	quantum conductance on a single layer graphene by applying Taylor expansion	31
3.1.3	Modify conductance by Landauer formula	32
3.1.3.1	Conductance from transmission	32
3.1.4	Sensitivity of Graphene-based sensor	33
3.1.5	β factor	34
3.2	Simulating	34

3.2.1	Plotting Conductance of SLG and Experimental Data	34
3.2.2	Plotting and Calculating Sensitivity (S)	36
3.2.3	Calculating β factor for determined Values of S	36
4	CONCLUSION AND RESULTS	37
4.1	Conductance before and After Ionizing Radiation	37
4.2	Sensitivity	38
4.3	β factor	38
	REFERENCES	40

LIST OF TABLES

TABLE NO.	TITLE	PAGE
1.1	Basic facts about Nuclear Power Plants in the World	2

LIST OF FIGURES

FIGURE NO.	TITLE	PAGE
1.1	Image courtesy of the National Aeronautics and Space Administration	3
1.2	Brillouin zone, shows a hexagonal structure and C-C Bindings.	4
1.3	Zigzag structure of graphene used in the suggested model of the sensor exhibiting the W as width and L as Length of the sheet.	5
1.4	Schematic of the SLG FET, indicating gamma-ray absorber layer, buffer layer, graphene sheet and electrodes.	6
2.1	Common Variety of Carbon Structures Applicable in Electronics including	7
2.2	Optical microscope images of grapheme crystallites on 300 nm SiO ₂ imaged	8
2.3	An Example of Application of Single layer Graphene in a CMOS	9
2.4	Density of State in terms of Energy	10
2.5	Temperature dependance; Conductance in terms of V _g for different tempratures	10
2.6	Carrier concentration in terms of Normalized fermi Energy	11
2.7	Schematics of the bilayer graphene measurements and energy band diagram in the quantum Hall regime	11
2.8	An Example of bi-layer Graphene-based Sensor with Antibidy to Capture PSA	12
2.9	graphene trilayers, two stable crystallographic configurations are predicted: ABA and ABC stacking order.	13
2.10	Chirality determines bandstructure E _g	14
2.11	The Brillouin zone of graphene showing the high symmetry points of T, M and K. Righ	14
2.12	CNT I-V Curve for different values of gate voltage	15
2.13	Fullerene C ₆₀	16

2.14	Time-resolved negative differential transmittance at 620 nm of a C60 thin film following photoexcitation into the HOMO-LUMO optical band with pulses 60 fs in duration. Laser fluences	17
2.15	Tapping mode AFM images	19
2.16	A) AFM top gate probe schematic. B) Sample GFET. C) Change in resistance due to back gate modulation only (left) and to AFM local top gate sweep (right) for a back gate bias of 10 V (blue) and grounded (red).	20
2.17	A) and B) illustrate the distribution of the equipotential lines and electric field 1 nm into the SiO ₂ top surface when the secondary ionization region reaches the Si/SiO ₂ interface. C) and D) illustrate the distribution of the equipotential lines and electric field 1 nm into the SiO ₂ top surface when the primary ionization region starts from the back gate boundary. The model assumed that the back gate was biased at 10 V.	21
2.18	The reason alpha decay occurs is because the nucleus has too many protons	28
2.19	Gamma decay occurs because the nucleus is at too high an energy	29
3.1	R is additive	31
3.2	Conductance of a single Layer Graphene [1]	35
3.3	Experimental Data extracted from Published paper of Purdue university research group	35
4.1	Comparison between GNR conductance model (red star) [1]. and experimental data (blue star) [2]	37
4.2	Conductance Before (red) and after Gamma-Ray Exposure (blue)	38
4.3	Conductance before and after gamma-ray exposure for different values of β from minimum sensitivity to maximum sensitivity.	39

LIST OF ABBREVIATIONS

SB	–	Schottky Barrier
SEM	–	Scanning Electron Microscope
VTC	–	Voltage Transfer Characteristic
SWNT	–	Single Wall Nanotube
SPINFET	–	Spin Field Effect Transistor
Q1D	–	Quasi-One-Dimensional
Q2D	–	Quasi-Two-Dimensional
PMOS	–	P Channel Metal-Oxide-Semiconductor Swing
NMOS	–	N Channel Metal-Oxide-Semiconductor
PTM	–	Predictive Technology Model
pFET	–	Ptype Field Effect Transistor
SPICE	–	Simulation Program Integrated Circuits Especially
O	–	Ohmic
ND	–	Nondegenerate
nFET	–	Ntype Field Effect Transistor
NEGF	–	Non-Equilibrium Green Function
MWNT	–	Multiwall Nanotube
MOSFET	–	Metal-Oxide-Semiconductor Field-Effect Transistor
MOS	–	Metal-Oxide-Semiconductor
ITRS	–	International Technology Roadmap for Semiconductor
IC	–	Integrated Circuit
HFET	–	Heterojunction Field Effect Transistor
GNR	–	Graphene Nanoribbon

DOS	–	Density of state
DIBL	–	Drain-Induced Barrier Lowering
DC	–	Direct Current
D	–	Degenerate
CVD	–	Chemical Vapour Deposition
CNFET	–	Carbon Nanotube Field-Effect Transistor
CMOS	–	Complementary Metal-Oxide-Semiconductor
CNT	–	Carbon Nanotube
AC	–	Alternative Current
ABM	–	Analog Behavioural Modeling
	–	

LIST OF SYMBOLS

E_C	–	Conduction band
ε_c	–	Critical electric field
ε	–	Electric field
D_o	–	Metallic density of state
$D(E)$	–	Density of state
d	–	Diameter
C_Q	–	Quantum capacitance
C_C	–	Oxide capacitance
C_L	–	Load capacitance
C_{int}	–	Intrinsic capacitance
C_{GS}	–	Gate to source capacitance
C_{GD}	–	Gate to drain capacitance
C_g	–	Gate capacitance
C_{ext}	–	Extrinsic capacitance
C_{DB}	–	Drain to bulk capacitance
C	–	Capacitance
A	–	Area cross section
a_{cc}	–	Nearest C-C bonding distance
a	–	Vector of lattice
σ	–	Conductivity
γ	–	Fitting parameter
Γ	–	Gamma function
\mathfrak{F}	–	Fermi-Dirac function

ψ	–	Wavefunction
V_T	–	Threshold voltage
V_t	–	Thermal voltage
V_{GS}	–	Gate to source voltage
V_{DS}	–	Drain to source voltage
V_{DD}	–	Supply voltage
W	–	Width
V_{ch}	–	Channel voltage
V_c	–	Critical voltage
v_{th}	–	Thermal velocity
v_{sat}	–	Saturation velocity
v_{inj}	–	Injection velocity
v_i	–	Intrinsic velocity
v_f	–	Fermi velocity
v_d	–	Drift velocity
v	–	Carrier velocity
U	–	Potential energy
μ_∞	–	Intrinsic mobility
μ_{eff}	–	Effective mobility
μ_B	–	Ballistic mobility
μ_B	–	Mobility
T	–	Temperature
W	–	Gate oxide thickness
n	–	Carrier concentration
m^*	–	Effective mass
L_{ind}	–	Inductance
L	–	Length
ℓ_{eff}	–	Effective mean free path
ℓ_B	–	Ballistic mean free path
ℓ	–	Mean free path

k_B	–	Boltzmann Constant
k	–	Wavevector
I_{sat}	–	Saturation current
I_{DS}	–	Drain to source current
h	–	Plank's constant
G	–	Conductance
F	–	Carrier force
E_v	–	Valence band
E_g	–	Bandgap energy
E_F	–	Fermi energy
E	–	energy
ϵ_o	–	Vacuum permittivity
t	–	C-C bonding energy
W	–	Quantum resistance
R_o	–	Ohmic resistance
$R_{channel}$	–	Channel resistance
R_c	–	Contact resistance
R	–	resistance
r	–	Signal resistance
Q	–	Total number of charge
r	–	Signal resistance
q	–	Number of charge
p	–	Momentum
ρ	–	Resistivity
N_c	–	Effective density of state
η	–	Normalized Fermi energy
	–	

LIST OF APPENDICES

APPENDIX	TITLE	PAGE
-----------------	--------------	-------------

CHAPTER 1

INTRODUCTION

1.1 Why detecting gamma ray

1.1.1 Chernobyl accident

First month of spring in 1986 one of the most enormous manmade catastrophic disasters took place in late Soviet Union, Chernobyl nuclear accident [3]. An event which still influencing the environment and the vast area with several miles square with difference stages of danger level is yet abandoned however the aftermaths are still devastating, crops withered, farms and lands became barren unproductive wastelands.

The radioactive energy released at Chernobyl was two times bigger than created by the bombs dropped on Hiroshima and Nagasaki during World War Second [4].

1.1.2 Fukushima Daiichi Nuclear Power Station

Most recent analogous event reported from combination of natural essence (Tsunami) followed by synthetic malfunction originating in Japan Island, another nuclear incident, malfunction in cooling tower results in reactors meltdown [5].

1.1.3 Operating NPPs around the globe

The first NPP (Nuclear Power Plant) established in USA in 1951. The most powerful NPP is operating in France [6]. Despite several endeavors for the purpose

of reducing these kinds of vulnerabilities by shutting down NPPs or converting nuclear power plants to gas and wind farms and The Decommissioning of Nuclear Reactors and Related Environmental Consequences, is a current issue in "UNEP Global Environmental Alert Service (GEAS)", there is already 441 active nuke plants around the world.

Table 1.1: Basic facts about Nuclear Power Plants in the World [7]

Number of operating NPPs in 2010	441
2.5	402.57
First NPP	USA, 1951
Most powerful NPP	Chooz, France, 1500 MW
Share of nuclear energy in world energy production	15%
Nuclear energy produced in 2009	2.598 TWh
Number of years of operation to January 2009	13,911
1.3	50.334
Number of countries with operating NPPs	30
Number of NPPs under construction (January 2010)	60
Number of NPPs that started operation in year 2010	5
Number of shut down NPPs	125
Number of decommissioned NPPs	17

1.1.4 MESSENGER (MErcury Surface, Space ENvironment, GEochemistry, and Ranging)

In other hand, NASA (National Aeronautics and Space Administration), with the help of LLNL (Lawrence Livermore National Laboratory) and U.S. Homeland Security, in order to investigate the structure of Mercurys core and its exospheres composition, launched a spacecraft with special electronic devices, including GRS (Gamma-Ray Spectrometer) [4, 5, 8, 9]. MESSENGER spacecraft orbiting the planet Mercury. (Image courtesy of the National Aeronautics and Space Administration.) A gamma-ray spectrometer aboard the spacecraft will help scientists determine the

abundance of elements in Mercurys crust.

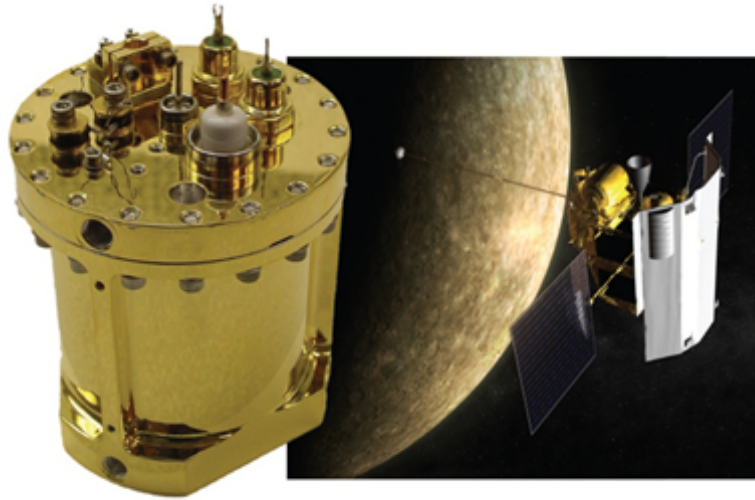


Figure 1.1: Image courtesy of the National Aeronautics and Space Administration

1.1.5 Nuclear terrorism

Nuclear terrorism and reported attempts made it serious to control the borders preventing this massive fatal ruinous threat. Between 1966 to 1977 ten terrorist incidents against nuclear installations endeavored in Europe [8].

Also 32 acts of suspected sabotage or intentional damage at domestic nuclear facilities reported from United States, between 1974 and 1986 [9]. Occurrences like mentioned samples, indicates the importance of taking serious all efforts relating to prevention of these uncontrollable and irreversible happening with long lasting succeeding consequences.

1.1.6 Sense the Gamma Ray

One of the primal actions which are extremely critical is sensing the leakage of nuclear material. In order to perform this operation we need to detect gamma ray, the more accurate, the better [10].

1.1.7 Issue of Accuracy in gamma Ray detection

In terms of gamma ray detecting accuracy and precision are the first priorities and have precedence with holding greatest importance which justifies executing any effort to achieve these factors [11].

1.2 Why graphene

Next generation of electronics is demanding speed, reliability, stability, flexibility and accuracy. Graphene (single layer graphite) with hexagonal structure as shown in Figure 1, has multiple times higher carrier mobility (compare to the Si) in excess of 200,000 cm²/V.s at electron density of 2×10^{11} cm⁻² [3–5, 8, 9]. Graphene with 2D atomic structure fulfills these requirements and also inaugurates new gates in science specifically in electronics. Formerly, germanium used to be the first choice for researchers to be used in precise and fast gamma-ray detection.

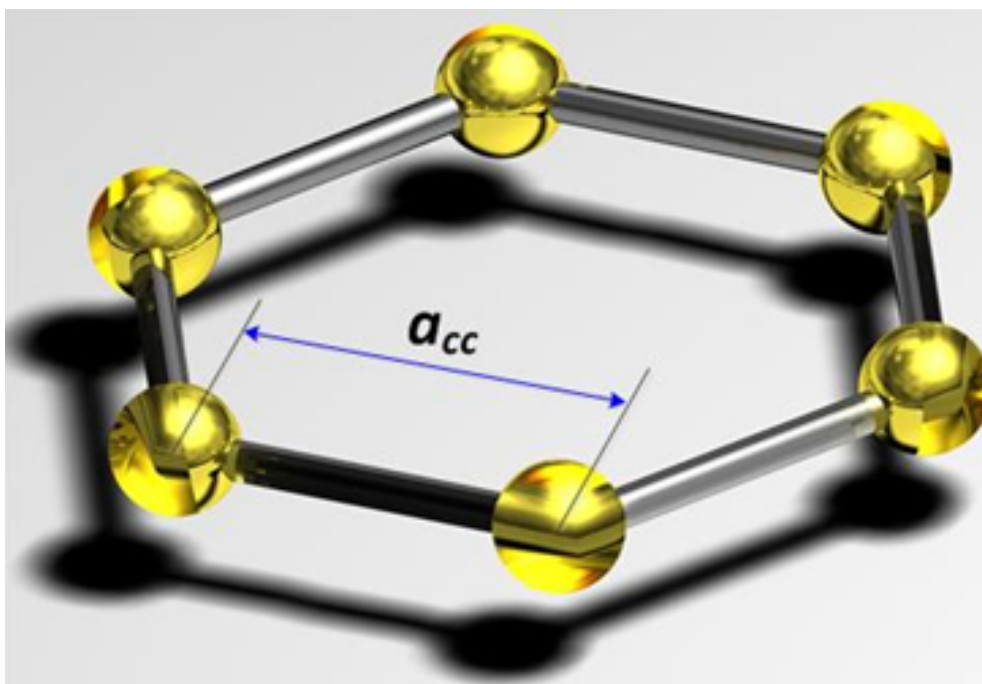


Figure 1.2: Brillouin zone, shows a hexagonal structure and C-C Bindings.

1.3 Graphene as the Top Gate of FET

Recent studies indicates high capability of carbon-based materials as a sensor platform. In terms of designing a gamma ray sensor, the main challenge is achieving high resolution in room temperature [6, 10, 11].

1.4 Zigzag structure

As an adequate substance for future trends in high-tech devices, the graphene with zigzag structure is chosen for modeling a FET to detect the gamma-ray, which is due to its higher electrical stability and constant metallic behaviour [7]) as shown in Figure 2.

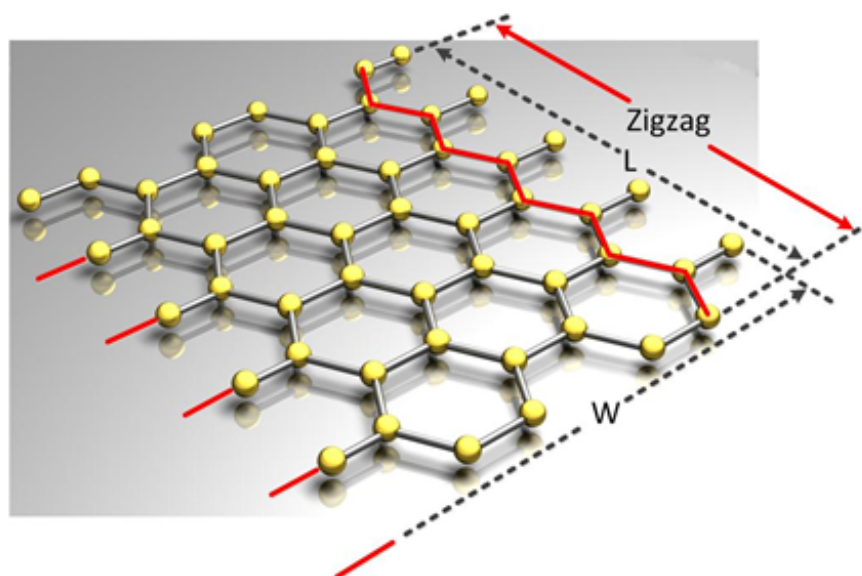


Figure 1.3: Zigzag structure of graphene used in the suggested model of the sensor exhibiting the W as width and L as Length of the sheet.

1.5 Sensitive to Local Electric Field

In order to achieve this goal, the ultra-sensitivity factor of the Single-Layer Graphene (SLG) is exploited with respect to local electric fields. An ionized substance in neighborhood of graphene has resulted this desired electric field [12–14].

1.6 Gamma-ray Absorber

The perfect material which meets the requirements is a gamma-Ray absorber [15]. In this paper, Si is employed to role as an absorber, and the sensor is modeled as a FET, in which V_g plays as a controlling factor used in controlling the channel current because of the alteration in channel conductance.

1.7 Ionizing Radiation and Buffer (Oxide) layer

The local electric field induced by the gamma ray (Ionizing Radiation) in the absorber, which is in adjacency of the graphene, results in a current flow across the graphenes surface.

In this study, the proposed structure of sensor includes a semiconductor material (such as Si, Ge, and InSb) serving as a gamma-ray absorber. To avoid direct contact of SLG and absorber substrate, SiO₂ as the oxide layer between them and Ag as the terminals substance are employed as illustrated in Figure 1.4,.

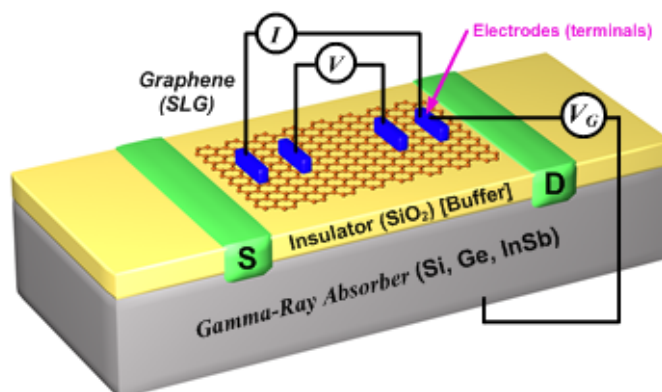


Figure 1.4: Schematic of the SLG FET, indicating gamma-ray absorber layer, buffer layer, graphene sheet and electrodes.

REFERENCES

1. Jalilian, R., Jauregui, L. A., Lopez, G., Tian, J., Roecker, C., Yazdanpanah, M. M., Cohn, R. W., Jovanovic, I. and Chen, Y. P. Scanning gate microscopy on graphene: charge inhomogeneity and extrinsic doping. *Nanotechnology*, 2011. 22(29). Times Cited: 0.
2. Ogata, K. *Modern Control Engineering*. Prentice Hall. 2010.
3. Ahmadi, M. T., Johari, Z., Amin, N. A., Fallahpour, A. H. and Ismail, R. Graphene Nanoribbon Conductance Model in Parabolic Band Structure. *Journal of Nanomaterials*, 2010. Times Cited: 2.
4. Angelo, J. *Nuclear Technology*. Greenwood Press. 2004.
5. Baraton, M. *Sensors for Environment, Health and Security: Advanced Materials and Technologies*. Springer. 2008.
6. Datta, S. *Electronic Transport in Mesoscopic Systems*. Cambridge University Press. 1997.
7. Datta, S. *Quantum Transport: Atom To Transistor*. Cambridge University Press. 2005.
8. Barone, V., Hod, O. and Scuseria, G. E. Electronic structure and stability of semiconducting graphene nanoribbons. *Nano Letters*, 2006. 6(12): 2748–2754. Times Cited: 466.
9. Bolotin, K. I., Sikes, K. J., Jiang, Z., Klima, M., Fudenberg, G., Hone, J., Kim, P. and Stormer, H. L. Ultrahigh electron mobility in suspended graphene. *Solid State Communications*, 2008. 146(9-10): 351–355. Times Cited: 675.
10. Cheng, M. *Nano-Net: Third International ICST Conference, NanoNet 2008, Boston, MS, USA, September 14-16, 2008. Revised Selected Papers*. Springer. 2009.
11. Choudhury, D. *Modern Control Engineering*. Prentice-Hall of India (Private), Limited. 2005.
12. Feng, D. and Jin, G. *Introduction to Condensed Matter Physics*. World Scientific. 2005.

13. Foxe, M., Lopez, G., Childres, I., Jalilian, R., Roecker, C., Boguski, J., Jovanovic, I. and Chen, Y. P. *Detection of Ionizing Radiation Using Graphene Field Effect Transistors*. IEEE Nuclear Science Symposium Conference Record. 2009, 90–95. Times Cited: 0 IEEE Nuclear Science Symposium Conference 2009 Oct 25-31, 2009 Orlando, FL IEEE, Nucl Plasma Sci Sect; IEEE.
14. Frazier, R. M., Daly, D. T., Swatloski, R. P., Hathcock, K. W. and South, C. R. Recent Progress in Graphene-Related Nanotechnologies. *Recent Patents on Nanotechnology*, 2009. 3(3): 164–176. ISI Document Delivery No.: V15QR Times Cited: 4 Cited Reference Count: 91 Frazier, Rachel M. Daly, Daniel T. Swatloski, Richard P. Hathcock, Kevin W. South, Clint R. Bentham science publ ltd Sharjah.
15. Friedman, H. GEIGER COUNTER TUBES. *Proceedings of the Institute of Radio Engineers*, 1949. 37(7): 791–808. Times Cited: 16.
16. Geim, A. K. and Novoselov, K. S. The rise of graphene. *Nature Materials*, 2007. 6(3): 183–191. Times Cited: 3959.
17. Goldsten, J. O., Rhodes, E. A., Boynton, W. V., Feldman, W. C., Lawrence, D. J., Trombka, J. I., Smith, D. M., Evans, L. G., White, J., Madden, N. W., Berg, P. C., Murphy, G. A., Gurnee, R. S., Strohbahn, K., Williams, B. D., Schaefer, E. D., Monaco, C. A., Cork, C. P., Del Eckels, J., Miller, W. O., Burks, M. T., Hagler, L. B., DeTeresa, S. J. and Witte, M. C. The MESSENGER gamma-ray and neutron spectrometer. *Space Science Reviews*, 2007. 131(1-4): 339–391. ISI Document Delivery No.: 238DI Times Cited: 18 Cited Reference Count: 57 Goldsten, John O. Rhodes, Edgar A. Boynton, William V. Feldman, William C. Lawrence, David J. Trombka, Jacob I. Smith, David M. Evans, Larry G. White, Jack Madden, Norman W. Berg, Peter C. Murphy, Graham A. Gurnee, Reid S. Strohbahn, Kim Williams, Bruce D. Schaefer, Edward D. Monaco, Christopher A. Cork, Christopher P. Del Eckels, J. Miller, Wayne O. Burks, Morgan T. Hagler, Lisle B. DeTeresa, Steve J. Witte, Monika C. Springer Dordrecht.
18. Hamaguchi, C. *Basic Semiconductor Physics*. Springer. 2010.
19. McNutt, R. L., Solomon, S. C., Grant, D. G., Finnegan, E. J., Bedini, P. D. and Team, M. The MESSENGER mission to Mercury: Status after the Venus flybys. *Acta Astronautica*, 2008. 63(1-4): 68–73. ISI Document Delivery No.: 325KO Times Cited: 1 Cited Reference Count: 6 McNutt, Ralph L., Jr. Solomon, Sean C. Grant, David G. Finnegan, Eric J. Bedini, Peter D. 58th International Astronautical Congress Sep 24-28, 2007 Hyderabad, INDIA

Pergamon-elsevier science ltd Oxford.

20. Novoselov, K. S., Geim, A. K., Morozov, S. V., Jiang, D., Katsnelson, M. I., Grigorieva, I. V., Dubonos, S. V. and Firsov, A. A. Two-dimensional gas of massless Dirac fermions in graphene. *Nature*, 2005. 438(7065): 197–200. Times Cited: 3662.
21. Novoselov, K. S., Geim, A. K., Morozov, S. V., Jiang, D., Zhang, Y., Dubonos, S. V., Grigorieva, I. V. and Firsov, A. A. Electric field effect in atomically thin carbon films. *Science*, 2004. 306(5696): 666–669. Times Cited: 5631.
22. Paraskevopoulos, P. *Modern Control Engineering*. Marcel Dekker. 2002.
23. Phark, S.-h., Borme, J., Vanegas, A. L., Corbetta, M., Sander, D. and Kirschner, J. Direct Observation of Electron Confinement in Epitaxial Graphene Nanoislands. *Acs Nano*, 2011. 5(10): 8162–8166. Times Cited: 2.
24. Schlesinger, T. and James, R. *Semiconductors for Room Temperature Nuclear Detector Applications*. Academic Press. 1995.
25. Shi, Y. M., Fang, W. J., Zhang, K. K., Zhang, W. J. and Li, L. J. Photoelectrical Response in Single-Layer Graphene Transistors. *Small*. 5(17): 2005–2011. ISI Document Delivery No.: 498RN Times Cited: 26 keywords = doping graphene optoelectronics photoresponse transistors walled carbon nanotubes field-effect transistors raman-scattering memory devices aligned arrays oxide sheets transport oxidation graphite oxygen, year = 2009.
26. Vig, J. and Walls, F. A review of sensor sensitivity and stability. *IEEE*. 30–33.