DESIGN AND DEVELOPMENT OF HIGH PERFORMANCE HAND DRYER

MOHD QADAFIE BIN IBRAHIM

UNIVERSITI TEKNOLOGI MALAYSIA

DESIGN AND DEVELOPMENT OF HIGH PERFORMANCE HAND DRYER

MOHD QADAFIE BIN IBRAHIM

A report submitted in partial fulfillment of the requirements for the award of the degree of Master of Engineering (Mechanical - Advanced Manufacturing Technology)

FACULTY OF MECHANICAL ENGINEERING UNIVERSITI TEKNOLOGI MALAYSIA

MAY 2011

For my understanding project supervisors and family, especially to my Anis Maisarah & Muhammad Al Fateh also their Ummi. Thank you for your sacrifices.....

ACKNOWLEDGEMENTS

Bismillahhirrahmanirahim. In the name of Allah, The Most Gracious and The Most Merciful. Alhamdulillah and due of His blessings the Almighty have allowed me to complete this thesis. I would like to express my deep gratitude and appreciation to my thesis supervisor Professor Dr. Safian Bin Sharif for his deep understanding on my situation then guide me through in this project. His continuous support and concern enable me to gain and learn a lot of things in process.

Beside that also I would like to especially thank Composite Material Lab technicians Mr. Rizal and Mr. Iskandar for their cooperation and willingness to guide and help me to complete my thesis experiments using all the available facilities, which I will remember and Mr. Patrick Davison of NSF International for a free copy of Protocol NSF P335.

Last but not least my family; wife Siti Rohana for her willingness to take the risk and difficulty together when I decided to further study. Thank you for your support and patience.

ABSTRACT

In general, current hand dryers are lacking in term of performance because they are less effective or require longer time to dry. One alternative is to use tissue papers to dry hands but this option requires expensive running cost for toilet owners and they have a negative effect to the environment. There are effective hand dryers such Dyson Airblade or Mitsubishi Jet Towel but they are expensive. In this study a new concept of hand dryer technology has been developed. It is a new form factor design which contributes to less cost which improved efficiency. The development of the new hand dryer follows a structured product design and development phases which begins with the identification of customers' needs and ends with a concept testing of a prototype. The new development hand dryer effectively dries both hands in less than 15 seconds and fulfils a part of National Sanitation Foundation (NSF) Protocol P335 criterion for effective hand dryer standard. It creates more value as having less carbon footprint and high energy efficiency due to no heating element being used and avoiding the use of tissue papers. The significant benefits are more on affordability and low operating cost.

ABSTRAK

Umumnya, mesin pengering tangan hari ini kurang berkesan kerana ianya memerlukan masa yang panjang untuk kering. Alternatif lain ialah menggunakan kertas tisu untuk mengeringkan tangan tetapi opsyen ini memerlukan kos operasi yang tinggi kepada pihak pengurusan dan meninggalkan kesan negatif kepada alam sekitar. Terdapat juga pengering tangan yang efektif seperti Dyson Airblade atau Mitsubishi Jet Towel tetapi harganya mahal. Dalam kajian ini, satu konsep baru bagi teknologi pengering tangan dibangunkan. Ianya satu 'form-factor' baru yang murah untuk dibangunkan tetapi lebih efisien. Pengering tangan baru dibangunkan secara rekabentuk dan pembangunan produk berstruktur, bermula dengan mengenal-pasti kehendak pengguna sehingga ke peringkat pengujian prototaip konsep. Rekaan baru ini berfungsi sebagaimana spesifikasi yang ditetapkan dengan komponen yang minimum. Ianya dapat mengeringkan keduadua tangan dengan berkesan kurang dari 15 saat dan memenuhi sebahagian daripada Protokol P335 National Sanitation Foundation (NSF) bagi kriteria pengering tangan yang efektif. Pengering tangan ini juga mempunyai lebih nilai-tambah kerana 'Carbon Footprint' yang rendah dan kadar kecekapan tenaga yang tinggi kerana tidak mempunyai elemen pemanas. Dengan ini dapat mengelak penggunaan kertas tisu untuk mengeringkan tangan selepas ke tandas. Kelebihan yang paling ketara ialah ianya lebih mampu dimiliki dan kos operasi yang rendah.

TABLE OF CONTENTS

CHAPTER		TITLE	PAGE
	DEC	CLARATION	ii
	DED	DICATION	iii
	ACK	KNOWLEDGEMENT	iv
	ABS	TRACT	V
	ABS	TRAK	vi
	TAB	BLE OF CONTENTS	vii
	LIST	Г OF TABLES	xii
	LIST	Г OF FIGURES	xiv
	LIST	Γ OF APPENDICES	xvii
1	INT	RODUCTION	
	1.1	Introduction	1
	1.2	Problem Statement	2
	1.3	Objective of the Study	2
	1.4	Scope of Study	3
2	LIT	ERATURE REVIEW	
	2.1	Overview of Hand Dryer	5
	2.2	Patents	7
		2.2.1 Patent A	7
		2.2.2 Patent B	9
		2.2.3 Patent C	10

	2.2.4	Patent D	12
2.3	Drying	g Mechanism/Technology	13
	2.3.1	Conventional Drying Mechanism	13
	2.3.2	High Performance Drying Mechanism	14
2.4	Identi	fying Customer Needs	15
2.5	Ergon	omics Factors	17
	2.5.1	Ease of Use	18
	2.5.2	Ease of Servicing	19
2.6	Proof	of Concept Experiments	20
	2.6.1	Computational Fluid Dynamics	21
	2.6.2	Fabrication of the Working Prototype	23
2.7	Desig	n philosophy	24
2.8	Green	technology	26
	2.8.1	Life Cycle Assessment (LCA)	27
	2.8.2	Carbon Footprint (CFP)	29

METHODOLOGY

3.1	Design	Design Method	
	3.1.1	Concept Generation and Selection	32
	3.1.2	Target Specification	34
	3.1.3	Concept Generation	38
	3.1.4	Concept Selection	39
	3.1.5	Final Concept Chosen	41
	3.1.6	Drying Mechanism to Be Used	42
3.2	Simul	ation Method	43
	3.2.1	CFD Procedure	43
3.3	Proto	typing Making Method	45
	3.3.1	Body Parts Fabrication	46

		3.3.2	Fabrication of Blower Unit	48
		3.3.3	Alpha Prototype	50
	3.4	Testir	ng Method	51
4	RES	ULTS A	ND DISCUSSION	
	4.1	Air Ve	elocity	53
	4.2	CFD S	Simulation Analysis.	55
	4.3	NSF P	335 Protocol Test	57
	4.4	Discus	sion	60
5	CON	CLUSI	ONS AND RECOMMENDATIONS	8
	5.1	Conclu	isions	63
	5.2	Recon	nmendations	65
	REF	ERENC]	ES	66
	APP	ENDICE	CS	
	Appe	ndix A		70
	Appe	ndix B		72

Appendix C 73

LIST OF TABLES

TABLE NO.	TITLE	PAGE
1	Mission Statement	3
2	Hand dryers from several companies and their basic specification	6
3	List of metrics	34
4	The needs-metrics matrix	35
5	The competitive bench-mark chart	36
6	Target specification	37
7	Concept scoring matrix of hand dryer	40
8	The results from the P335 protocol	60

LIST OF FIGURES

FIGURE NO.	TITLE	
1	Patent registration US7555209B2 by JP Dies et al (ES), 2009	8
2	Exploded view of plurality of air outlet orifices components	9
3	Patent registration US6769197B1 by Yasushi Tai (JP), 2004	10
4	Patent registration US2006/0272170 A1 by Thomas M. Holmes (GB), 2006	11
5	Patent registration US2009/0034946A1 by Joseph Z Caine et al (GB), 2009	12
6	Dyson digital motor (DDM). Excerpt from www.crunchgear.com (2010)	12
7	Illustration of typical conventional hand dryer method.	14
8	Scraping glass window concept as analogy for new mechanism	15
9	Customers' survey conducted to obtained feedback	16
10	Customers' age group chart (a). Pie chart for gender classification (b).	16
11	(a) The ergonomics study made easy using Google Sketch Up software. (b) The 3D sketch part can be modified to suit design proposition.	18

12	The product has been designed to have two opening for both of hands and an angled unit to increase insertion length.	19
13	The Tdyn CFD software setup interface.	22
14	The Legend 36EXT Epilog Laser machine to cut the acrylic.	23
15	(a) The formed acrylic material. (b) The impeller unit assembly.	23
16	Typical cradle to grave life-cycle for common product.	26
17	Details LCA analysis for high performance hand dryer.	27
18	Details LCA analysis for generic hand dryer.	28
19	Details LCA analysis for paper towel usage.	28
20	Study results for 10 years of Xlerator climate change score.	29
21	Morphological box for design concepts of hand dryer.	38
22	Some sketches from 16 combination possibilities to find the best configuration.	39
23	Three concepts to be finalised by the scoring technique.	40
24	Final product sketches to explain further the overall shape and working principle	41
25	Multiple razor blades approach to increase the effectiveness of shaving/scraping process.	42

26	2D mesh for CFD analysis. Critical area mesh denser compare to other region.	45
27	Part components arranged to fit Laser bed space. Each component is drawn to be in correct dimension.	46
28	Sequences in transferring data and automatic cutting process.	47
29	The Flash Cut CNC machine for impeller testing.	48
30	(a) Dremel power tool with special design impeller. (b) CNC attached with impeller and tested.	49
31	Digital camera Fujifilm FinePix HS10 for high speed filming .	49
32	Avidemux software for high speed photo analysis.	50
33	Alpha prototype to demonstrate proof of design concept.	51
34	First frame (frame 14) identification by movement vector.	54
35	Frame 95 (in red circle) identified by movement vector feature.	54
36	Actual 2D mesh prepared for CFD analysis.	55
37	CFD result for velocity contour in 2D.	56
38	CFD result for contour of pressure in 2D.	57
39	The protocol was carried out to validate the new hand dryer performance.	59

TABLE OF APPPENDICES

APPENDIX	TITLE	PAGE
А	Gantt Chart	69
В	Survey Form	72
С	NSF P335 Protocol	73

CHAPTER 1

INTRODUCTION

1.1 Introduction

It is a normal phenomenon when we enter the bathroom and find an electrical device used to dry our hands. However, most of the time the hand dryer is not a popular drying method among users. Most of them felt that it does not serve the required purpose.

As technology advanced, there are many new companies developing more effective hand dryers. The new generation of hand dryers perform better but come with premium cost. Thus there is an opportunity to design and develop effective hand dryer which perform equally or better at a lower cost. Such motivation also comes in line with the current trend when people are becoming more concern about protecting the environment and reduce cost.

The proposed product can be redefined as a green technology device. Overall, it consumes less energy, lower cost and minimise the degradation to the environment.

1.2 Problem Statement

Currently, many people prefer to use tissue to clean and dry their hands, one of the measures is that the current scenario of the ineffectiveness of the hand dryers (Knights, B et al, 1993). It has been quite embarrassing to notice people in certain cases tried to dry their hands but after few minutes of disappointment will decided to withdraw their hands and with a sign of discontenting and rather decided to rub their wetted hands with either paper towels (if available on the spot) or in some cases rub their hands on their trousers or clothes. This particular incidence is not a healthy situation to the person concerned and also to the environment in particular. (Hutdugaikarsui, 2010).

In such a situation, most of the toilet operators could at their best, satisfy consumer demands with minimum cost. But the problem is that most hand dryers do not justified their cost as they are not effective. Most of current hand dryers in the market are not really fit the purpose.

Thus, the above scenario creates new opportunities to improve by develop new hand dryer based on the users complaints and needs.

Once the fundamental evaluation on the opportunities shows a satisfaction result, the next step is to determine the mission statement for this project. This will keep a clear direction to be followed until the completion of the project. Table 1 summarise the mission statement which include environmental goals, market size, technologies identification and target users.

1.3 Objective of the Study

The objectives of this study are stated as follow;

 To design and develop a new concept of high performance hand dryer. (ii) To fabricate and perform concept testing of a working prototype of the hand dryer by employing an international standard practise, NSF P335.

Table 1: Mission Statement

Mission statement:	High performance hand dryer	
Product description:	Effectively dry hands less than 15 seconds.	
Benefit proposition:	Machine that cost effective and really functional.	
Key business goals:	• To capture market through innovative design.	
	• As main product to establish an 'advance	
	design/technology company/brand.	
Primary market:	• As ideal replacement for old generation machine.	
	• Complement for any future 'green building'.	
Secondary market:	• Home/kitchens.	
	• Operation theatres/hospital.	
Assumptions &	High performance machine from competitors are	
constraints:	expansive	
	• New form-factor.	
	• Cheap generic product flooding the market.	
	Green product design.	
Stakeholders:	• Public toilet owners (restaurants, airports, bus	
	stations).	
	• Service operation companies (cleaning companies).	
	• Home users.	

1.4 Scope of Study

The scope of this study is to introduce a new hand dryer design or form factor. Current high performance hand dryers are limited in form factor making it very difficult for innovation. It is due to so many patents registered by manufacturers to gain market advantages and slow down the competitors from introducing better products into the market. In developing new design or technology, it is very important to ensure it works as specified (K. Dorst, 2007). In order to consider a hand dryer is a high performance unit, it has to fulfil the international standard specification (NSF.org, 2010). So it has be able to dry hands effectively within the targeted time constrain. Therefore in this study, a physical product need to be fabricated to demonstrate suggested drying technique is functional.

Before fabrication of the actual product, it needs be tested virtually using a Computational Fluid Dynamic (CFD) method to verify the behaviour of the jet air. So a clear prediction on the overall performance can be visualised and better understanding on the air behaviour obtained.

Finally, the design philosophy of the product is minimalist, functional and green. To ensure the success of the product, current and future design requirements are laid out in this study. The electrical hand dryer by itself is a greener product comparing to a paper towel solution (A. Bono and Wang, 2007). To add better value proposition, it uses much less energy in terms of its operation stage and also from design stage to manufacturing and end-of–life (EOL) cycle.

For the green design feature assessment, two green tools are used. They are Life Cycle Assessment (LCA) and Carbon Footprint (CFP). Both enable any interested parties to evaluate 'greenness' of this product design. LCA and CFP also give quantitative values for members of public to understand how the result of this study is an environmental friendly product.