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## Influence of contamination distribution in characterizing the flashover phenomenon on outdoor insulator



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#### ABSTRACT

The aim of this work is to model the influence of uneven contamination distribution under various humidity on the pollution flashover voltage of 11 kV porcelain insulator disc. Four scenarios of contamination distribution were proposed to test the sample under various severities of contamination simulated by salt deposit density (SDD). Series flashover experiments on contaminated insulators were performed under various conditions. The voltage of flashover under clean condition was appointed as a reference value for analyzing the effect of pollution. Based on the percentage value of breakdown voltage of the contaminated insulator to the clean insulator, the conditions of the tested sample are classified into three categories namely normal (55-60%), caution (45-54%) and severe (35-44%). In the experimental tests, the uneven contamination area dimension was taken into consideration. An artificial neural network (ANN), derived from experiment results was used as a tool to predict the flashover voltage. The ANN method is built with five inputs related to the geometry of the sample and pollution factors while the flashover voltage was set as the model's output. The results showed that the distribution of pollutants according to the presented scenario has a significant impact on the performance of the flashover voltage. In addition, the error value between the experiment outcomes and the prediction system appeared to be less than 6%. This suggests that the proposed ANN model can be an effective tool in forecasting the insulators' flashover voltage under test.

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#### 1. Introduction

Contamination flashover on high voltage insulators in the transmission lines is a substantial issue that endangers the safety and reliability of electricity transmission operations. A Cap and pin porcelain insulator, which is used in electrical distribution and

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transmission lines, have been receiving a great of interest recently [1–3]. With the presence of wet (rain, fog, humidity), the contaminants that float through the air on the HV insulator resulted in the production of a conductive layer. Consequently, the flow of the leakage current from high voltage terminal to ground electrode across the insulator surface became easy. Contamination flashover of the insulators could easily occur in this situation [4-7]. Insulator contamination is the first step in the flashover creation, and its propagation method is influenced by a variety of factors, like insulation architecture, contamination modes, and environmental conditions so on. As a result, more research into insulator pollution is still needed. Several methods of pollutant deposition studies [4,8-16] have been performed recently. The flashover performance of several insulators was examined under uniform pollution [4]. In comparison to ceramic insulators, composite insulators' flashover voltage (FOV) under uniform pollution is observed to interact more

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[4]. Pollution non-uniformity on the bottom and top [8], longitudinal [11], and fan-shaped [11,12], has been studied. As per [4], the uneven contamination grade (bottom/top) has a significant effect on the magnitude values of flashover voltage, which is roughly 28–30 % more than the FOV with uniform pollution. According to [11], decreasing the flashover voltage stress is results of increases the non-uniformity degree of the fan-shaped non-uniform pollution on the insulator surface. Whereas [13] looked at how the formation, dimension, and location of the dry band affected FOVs and arc development. According to [13], the dry band raises FOVs and encourages arcs develop on insulators surfaces in present of moist. Artificial intelligence approaches such as the Artificial Neural Network (ANN) [17], fuzzy logic (FL) [18], Support Vector Machine (SVM) [19], and Adaptive Fuzzy Inference System (ANFIS) [20] are shown to be effective in forecasting the voltage of flashovers in the literature. The fuzzy logic model has been employed to predict the critical voltage of the insulators under pollution in [21]. In [22], the Particle Swarm Optimization (PSO) coupled with LS-SVM was also used to predict the FOV of contaminated insulators', insulator size, and pollution intensity. The result indicated that the error was less than 10%, demonstrating that the proposed method is useful. Authors in [17] recently estimated the flashover voltage using ANN based on arc constants A and n. According to the study, the ANN delivers satisfactory results for forecasting flashover voltage. However, the distribution of contamination over the insulators' surface was not considered in [17].

On the surface of the insulator, pollution is usually not instantly and uniformly deposited. In [12] (Table 1), the authors assert that the pollution takes several surface forms, such as rings, top/bottom shapes, and fans. Simulating the real-world pattern, where the conductivity of the contaminated layer fluctuates at various levels in particular locations with humidity variations, is difficult due to the complicated nature of the non-uniform pollution deposition on the insulator. On this basis, it is required to test and predict the effects of various configurations for non-uniform pollution with diverse dimensions and different contamination levels as well in order to establish the flashover voltage in such circumstances.

The contribution of this paper is to evaluate the influence of contamination distribution, humidity, and non-polluted-zones dimensions and position on the insulator's flashover voltage using laboratory test and ANN model. Four different scenarios have been studied. The test chamber was used to perform AC pollution flashover experiments on cap-pin porcelain insulators. The flashover voltage values of insulators under contamination were defined as proportion of the clean-state flashover voltage, which served as a point of reference. Based on the experimental test, the flashover voltage under the suggested scenarios of contaminated insulators was estimated using the artificial neural network ANN method. The ANN approach was verified in order to assess the model's performance.

#### 2. Experimental work

#### 2.1. Sample preparation

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In this study, the 11 kV cap-pin porcelain insulators were used in this paper. The insulator technical and its geometrical parameter

ladie I		
Fitting results	under scenario SC-B.	

and contamination distribution suggested scenarios are shown in Fig. 1. Fig. 1 (b) shows that the percent of area covered by pollution was 40% in scenarios SC-A, SC-B, and SC-C, whereas the scenario SC-D represents full pollution (100 %). The insulator has been investigated in both clean and contaminated environments in four scenarios. In the event of pollution. The insulator was artificially contaminated with four varying quantities of Salt Deposit Density (SDD) of NaCl combined in 1 L of distilled water: 0.05, 0.15, 0.25, and 0.35 mg/cm<sup>2</sup>. The thicknesses of the contamination layer were 0.5 cm for all pollution profiles. The contaminant layer was created over the insulator surface uniformly using the solid layer technique [23–27]. The prepared solutions were applied to the sample using spray method and hung it in the test room after being left to dry normally at lab temperature for about a day. To characterize the degree of contamination on the insulators at a specific conductivity, the SDD was calculated using the equation below in accordance with IEC 60507[28]:

$$SDD = (5.7 \times (\sigma_{20})^{1.03} \times V)/A$$
 (1)

 $\sigma_{20}$  represents the electrical conductivity of contamination solution at 20 °C in S/cm, A is an area of insulator surface in cm, and V is the volume of pollution solution in cm<sup>3</sup>.

A conductivity meter HI8733 [7] was used to measure the solution's electric conductivity. According to the IEC60507 standard [28], about 40 (g/l) Kaolin was utilized as a non-soluble contaminant *NSDD* (Non-Soluble Deposit Density). The degree of unevenness of pollution between the top and down sides  $F_{T/B}$  in the case of non-uniform pollution is determined as:

$$F_{B/T} = SDD_B/SDD_T \tag{2}$$

where  $SDD_T$  and  $SDD_B$  represents the salt deposit density on the top and bottom insulator surface. The  $F_{B/T}$  were chosen to be 3, 5, and 8. To examine the effect of uneven pollution distribution on flashover voltage, the ratio of contaminated to clean surface area can be defined as:

$$S\% = \frac{A_P}{A_C + A_P} \times 100 \tag{3}$$

where  $A_P$  and  $A_C$  denote the polluted and the clean surface area, respectively. The *S* values were set to 40%, 60%, and 80% to examine the impact of the difference of contaminated area surface on the flashover voltage. In this study, the contamination levels (*SDD*) are selected by 0.05 mg/cm<sup>2</sup>, 0.15 mg/cm<sup>2</sup>, 0.25 mg/cm<sup>2</sup>, and 0.35 mg/cm<sup>2</sup>, which correspond to light, medium, heavy, and very heavy pollution, respectively.

#### 2.2. Test arrangement and procedure

The sample was suspended vertically in a test room made of  $500 \times 500 \times 750$  mm polycarbonate sheet walls after drying. To supply power to the tested insulators, an AC 0.23/100 kV transformer providing 100 kV AC voltage was employed. The flashover voltage was measured using a capacitive divider. Fig. 2 depicts the schematic diagram as well as a laboratory view of the FOV test. The FOV test was carried out under three humidity levels of 75%, 85%, and 95%, which were controlled by a fog generator. Before starting the test, the fog generator was

8
0
10.33
0.215
0.999
_



Fig. 1. Test sample: (a) Insulator dimensions; (b) Proposed scenarios of contamination distribution.



(a)



(b)

Fig. 2. Flashover test (a) schematic diagram (b) laboratory view: A: the test sample, B: test chamber, C: transformer, D: divider, and E: fog generator.

activated to wet the sample. The pollution layer over the insulator surface should be completely wet before the voltage for the flashover test can be applied.

The voltage step was set at about 5% of the expected flashover voltage. The flashover voltage  $U_F$  measurement was repeated at least four times for each humidity and pollution level. Eqs. (4) and (5) were employed to calculate the average  $U_F$  and standard deviation error  $\sigma$  (%), respectively [29],

$$U_F = \sum (U_i n_i) / N \tag{4}$$

$$\sigma\% = \sqrt{\frac{\left(\sum_{i=1}^{N} (U_i - U_F)^2\right)}{(N-1)}} \times \frac{100\%}{U_F}$$
(5)

Here  $U_i$  is supply voltage,  $n_i$  represents tests that were carried out at  $U_i$ , N is the total number of conducted tests.

#### 3. Results

#### 3.1. Uniform distribution

The  $U_F$  of the clean insulator was found at about 44 kV. For polluted insulators, the  $U_F$  value is decreased sharply compared to the  $U_F$  value in a clean state. According to the experimental results, the



**Fig. 3.** Studied insulator test results of four scenarios: (a) Relationship between  $U_F$  and *SDD*; (b) Box plot of  $U_F$  for SDD from 0.05 to 0.25 mg/cm<sup>2</sup>.

 $U_F$  of the insulator decreases significantly with increasing *SDD* in all scenarios, and a negative power function was between  $U_F$  and *SDD* as indicated in Eq. (6), which is the outcome of fitting the test findings.

$$U_F = a.SDD^{-b} \tag{6}$$

where *a* is constant which is related to the materials and structure of the insulator and air pressure and so on. And *b* represents the contamination's characteristic indication on the insulator. It should be noted that the higher flashover voltage, the better the insulator's condition. Fig. 3 (a) depicts the connection between the  $U_F$  and SDD for the suggested scenarios with different pollution degrees at the moisture of 75%. It should be highlighted that the offered scenarios' pollutant distribution has a major impact on FOV value. For SDD of 0.05 mg/cm<sup>2</sup> for instance, the ratio of  $U_F$  values of the polluted insulator to U<sub>F</sub> values of the clean insulator is 73.91 %, 59.06%, 83.13%, and 52.84% for scenarios SC-A, SC-B, SC-C, and SC-D respectively. The  $U_F$  drops dramatically with the increase of SDD. For example, under uniform pollution of scenario SC-B, when SDD is 0.05 mg/ cm<sup>2</sup>, 0.15 mg/cm<sup>2</sup>, and 2.5 mg/cm<sup>2</sup> respectively, the corresponding value of U<sub>F</sub> is 25.5 kV, 20.51 kV, and 17.3 kV, which indicates that the  $U_F$  value reduced by 19.77% and 32.3% with SDD increasing from 0.05 mg/cm<sup>2</sup> to 0.15 mg/cm<sup>2</sup>, and 2.5 mg/cm<sup>2</sup>, respectively. At the same rise in SDD, the flashover voltage percentage to 43.73 kV decreased by 58.5 %, 46.9 %, and 39.6 %. The decrease in  $U_F$  with increased pollution is explained by the increase in electrical conductivity, which leads to a decrease in the insulator resistance then a decrease in the insulation strength. When SC-A and SC-B are compared, it can be shown that increased SDD in SC-A has a higher effect on the  $U_F$  than increased SDD in SC-B does under the same conditions. As a result, the position of pollution buildup affects the generation of flashover on the surface of the insulator.

The box plot (Fig. 3(b)) compared the effect ranges of the suggested scenarios for SDD within 0.05 mg/cm<sup>2</sup> and 0.25 mg/cm<sup>2</sup> on  $U_F$  to assess the effect of the pollutant distribution for every scenario on flashover voltage results. This can be useful knowledge for comprehending the insulator's characteristics under various contamination distribution scenarios. According to the findings of the tests in Fig. 3, the relative deviation error for all tests is obtained lower than 6%. This means that the scattering rate of  $U_F$  is acceptable, implying that the experimental technique used in this work was acceptable. The minimum value of median for  $U_F$  is 14.11 kV, which has been observed in scenario SC-D as shown in Fig. 3(b). Whereas the highest value for the moderate of  $U_F$  is 20.8 kV in scenario SC-C. This means that when the contaminated region on the insulator surface expands, the insulator enters a critical state faster, increasing the likelihood of flashover, as in scenario SC-D. It is worth noting that the working voltage of the test insulators is 11 kV. However, Fig. 3(b) reports that the minimum  $U_F$  in scenario SC-D would be below 11 kV, indicating that the breakdown happens at a voltage lower than the operational voltage, potentially resulting in an outage.

#### 3.2. Influence of humidity

This section discusses the influence of humidity in the contamination scenarios provided. To examine this impact, three humidity values of 75%, 85%, and 95% were chosen to simulate the humidity which can be exposed to the real electrical network insulators. In fact, raising the humidity level facilitates the formation of a conductive water film on the insulator, lowering the  $U_F$  of insulators with uniform and non-uniform contamination. Fig. 4 depicts the relationship between  $U_F$  and *SDD* as humidity varies. Fig. 4 indicates that humidity has a substantial influence on the UF findings, with rising humidity causing a decrease in  $U_F$ . For example, when



Fig. 4. Flashover voltage versus humidity under studied scenarios.

*SDD* = 0.15 mg/cm<sup>2</sup> and the humidity increases from 75% to 85% and 95% under scenario SC-A, the FOV of the insulator decreases by 3.75 kV and 5.5 kV, respectively. Under SC-B, SC-C, and SC-D scenarios, the reduction in  $U_{F}$ -SDD line slope with increasing humidity of contaminated insulators is roughly identical to the SC-A slope scenario, with minor oscillations in some cases due to varying in conductance in the pollution layer.

#### 3.3. Non-uniform distribution

Fig. 5 illustrates the results of flashover voltage testing for insulator under uneven contaminated with scenario SC-B (for example) at different levels of *SDD*,  $F_{B/T}$ , and *S%*. For all experiments, the humidity was 75% in the presence of non-uniform contamination. According to Fig. 5, the greatest value of deviation was 4.4 % for all tests, demonstrating that the test results were acceptable. With the same  $F_{B/T}$  and *S*, the  $U_F$  of the tested sample reduced extremely as the *SDD* levels are increased. When  $F_{B/T} = 3$ , S% = 40% and *SDD* is raised from 0.05 to 0.15 and 0.25 mg/cm<sup>2</sup>, for example, the  $U_F$  of the insulator under scenario SC-B falls by 23.613 and 18.914 %, respectively.

In addition, the flashover voltage data were fitted using Eq. (6), as shown in Fig. 5, and the correlation coefficients  $R^2$ , a, and b, as specified in Eq. (6), of the contaminated insulator under scenario SC-B were displayed, as shown in Table 1.

Under non-uniform contamination, the value of a also influenced by the change of  $F_{B/T}$ . For example, the values of *a* for scenario SC-B increases from 9.18 to 10.27, and 11.99, when  $F_{B/T}$ increases from 3 to 5, and 8, respectively, under S% = 40%. This shows that the value of a grows by 10.4% and 30.3%. The  $U_F$  of test sample is related to the  $F_{B/T}$  at the top and bottom sides. The  $F_{B/T}$ and S% impacts on  $U_F$  of insulator under scenario SC-D with vary of the SDD degree are depicted in 3D graphs in Fig. 6 (a and b). Meanwhile, the  $F_{B/T}$  and S% effects on  $U_F$  at a constant of SDD = 0.15 mg/cm<sup>2</sup> are demonstrated in Fig. 6 (c). According to the output tests in Fig. 6, the increase of  $F_{B/T}$  causes a gradual rise in  $U_F$ . For example, in the case of scenario SC-D, when SDD is 0.05  $mg/cm^2$ , S% = 40% and  $F_{B/T}$  is 1, 3, 5, 8.  $U_F$  is 21.6 kV, 23.8 kV, 26.04 kV, and 29.6 kV, respectively. It can be seen that the  $U_F$ increase by 9.9, 18.86, and 33.96% when the  $F_{B/T}$  rises from 1 to 3, 5, and 8, respectively. This occurs because at the high  $F_{B/T}$  there are higher variations in the pollution levels on the top and bottom



Fig. 5. Non-uniform flashover voltage under S% of 40, 60 and 80%.

sides than there are at low  $F_{B/T}$ . Due to differences in pollution levels between the top and bottom surfaces, electrical conductivity on the side with less pollution may be poor. As a result, a high value of voltage is required for discharge creation in low pollution zones.

*S*% has also affected the FOV results. There is a slight decrement in the  $U_F$  with *S*% increase steadily under a certain value of  $F_{B/T}$  and *SDD*. Because the polluted-zone increases with increasing *S*%, it was noted that the voltage value that causes discharge in a large polluted-zone is lower than the voltage value when the zone is small due to increases in surface conductance and leakage current passage through the pollution layer on the insulator's surface in the case of a large polluted-zone.

Fig. 7 demonstrates the influence of S% on the insulators' flashover voltage behavior in scenario SC-D as an example. From Fig. 7, It can be observed that the  $U_F$  value of scenario SC-D is 31.6 kV, 29.41 kV and 26.82 kV when  $F_{B/T}$  = 5 and S% is 40, 60, and 80%, correspondingly, at SDD is 0.15 mg/cm<sup>2</sup>. This denotes that the  $U_F$  decreased about 7.6% if the S% grows by 20 To evaluate the pollution effect under uneven distribution on the flashover voltage of tested porcelain insulator, the  $U_F$  results of studied scenarios were plotted and fitted as shown in Fig. 5 above. The coefficient  $R^2$  is more than 0.92 for all tests, indicating that the  $U_F$  results versus SDD were successfully fitted nonlinearly using the function of power.

#### 4. Artificial neural network model (Ann)

#### 4.1. ANN model training

The Artificial Neural Network (ANN) is one of the artificial intelligent tools that focuses on training using known data [30–33]. The ANN is made up of a large number of linked processing units called neurons that work together to solve a problem by transferring



Fig. 6.  $U_F$  of scenario SC-D in term of: (a) SDD and S% at  $F_{B/T}$  = 3; (b) SDD and  $F_{B/T}$  at S%=40%; (c) SDD and S% at  $F_{B/T}$  = 3.

data. The ANN technique was simulated in this article using the back-propagation approach in MATLAB to obtain maximum convergence to the smallest feasible point, following which the model was learnt and assessed. The  $U_F$  was calculated using the ANN output. SDD,  $F_{B/T}$ , S%, and relative humidity were the model's inputs. As indicated in the experiment setup section, several pollution flash-over experiments were performed on test sample under various contamination situations with uniform and non-uniform pollution. 432  $U_F$  data (Fig. 8) were gathered in this simulation. 70% of data (302) are selected for training the model, 15% for verification of performance the model (65 data), and 15% for model testing (65 data).

Fig. 9(a) shows the model's Mean Squire Error (MSE) for training, validation, and testing. As illustrated in Fig. 9(b), the model's optimal response was seen at epoch 44, with MSE hovering around 0.657. Fig. 10(a) illustrates the model's (Training, Validation, and Test) regression results.

The  $R^2$  of the whole regression was greater than 0.98, implying that the performance the ANN model is adequate. The comparison

of test and model prediction findings with error is shown in Fig. 10 (b). It's worth noting that the difference between the test and simulation results is less than 1.5. Wherefore, the ANN model may be considered to introduce a successful prediction.

#### 4.2. Verification of ANN model

The data of three different forms of uneven pollution distribution results are selected for the verification of the presented ANN model forecast. To validate the proposed model, random data from the training data of uneven pollution of the bottom, top, and whole surfaces were chosen. Table 2 shows the ANN model results compared to the experimental results as well as the error of model respect to test results. According to Table 2, the absolute values of relative errors  $E_r$  between the experimental results of flashover voltage and predicted results  $U_P$  using the ANN model are below 2.5%. Therefore, the prediction model gives accurate results of the  $U_F$  under various levels of humidity, *S*%,  $F_{B/T}$ , and *SDD*.



**Fig. 7.**  $U_F$  of scenario SC-D in term of S%: (a)  $F_{B/T}$  = 3; (b)  $F_{B/T}$  = 5; (c)  $F_{B/T}$  = 8.



Fig. 8. Experimental results of flashover voltage data under different of SDD, S%, F<sub>B/T</sub> and humidity.



Fig. 9. (a) Artificial neural network error histogram; (b) MSE of trainings, validation and test data.



Fig. 10. (a) ANN model regression; (b) Comparison of the Tests data with the model prediction.

Table 2		
Comparison between	The ANN and	experimental results.

Humidity	F <sub>B/T</sub>	S%	SDD (mg/cm2)	$U_F(\mathrm{kV})$	$U_P$ (kV)	$E_r = \left  (U_p - U_F) / U_F \right  \times 100$
75	3.00	40	0.05	23.86	24.22	1.50
75	3.00	40	0.15	17.02	17.42	2.35
85	1.00	60	0.25	15.15	14.87	1.90
85	1.00	80	0.05	20.42	20.46	0.20
95	3.00	40	0.05	24.61	24.96	1.43
95	3.00	40	0.15	19.70	19.35	1.81

#### 5. Conclusion

The study carried out in this paper explores how insulators under test behave during flashovers in varied pollution and humidity conditions. This study was conducted in four scenarios regarding pollution distribution. During the experimental and testing procedure, the clean and polluted insulators' flashover voltage was investigated. In addition, the effect of flashover voltage value on the non-polluted-zone, humidity, and contamination level was measured. In fact, the SDD, humidity, location and dimension of non-polluted-zone the insulator, are the factors that mainly affect the flashover voltage. The interaction of UF as function with SSD usually has appeared as a negative power advantage when there is contamination on the insulator. It was noticed that the contaminated region on the sample and the flashover voltage has an inverse relationship between them. It means that, if there is a growth in the contaminated area on the insulator, the flashover voltage decreases. Moreover, flashover subsides when the humidity increases. Among the selected scenarios, it was concluded that, scenario SC-D resulted in the lowest value of flashover voltage. The proposed ANN model was developed as a comparison tool to predict the flashover voltage value to compare it with the test result. The results showed that the relative error value appeared to be less than 2.5%, which means that the ANN model is significantly precise, and can be employed efficiently for forecasting the samples' flashover voltage.

#### **Declaration of Competing Interest**

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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