WAVEGUIDE-BASED BUTLER MATRIX BEAMFORMING NETWORK FOR MILLIMETERWAVE APPLICATIONS

MUATAZ WATHEQ SABRI ALMESHEHE

A thesis submitted in fulfilment of the requirements for the award of the degree of Doctor of Philosophy

> School of Electrical Engineering Faculty of Engineering Universiti Teknologi Malaysia

> > OCTOBER 2019

DEDICATION

To My Precious Mother "Aliyah" May Your Soul Rest in Peace Your love and YOU Always Live Inside Me

Our Family Dedicates This Work for You as Your Wish Comes

True

In Heaven, We Meet Insha' Allah

A C K N O W L ED G E M EN T

I wish to appreciate the Almighty God for His protection, provision and guidance all through the period of my PhD. I express my profound gratitude to my supervisor, Dr. Noor Asniza Binti Murad for her encouragement, guidance, and unending support throughout this research. I would also like to thank my cosupervisor, Professor Dr. Mohamad Kamal B. A Rahim for his advice and motivation.

I am also indebted to all the staff members of Advanced RF & Microwave Research Group (ARFMRG), School of Electrical Engineering, the Research Management Centre (RMC), School of Postgraduate (SPS), Universiti Teknologi Malaysia (UTM) and support of the research under grant no $04G72$, $13J86,04G68$ and 04G65. I would also like to acknowledge all my colleagues at ARFMRG for their useful views and tips. I would also like to express my gratitude to the staff of the college of Kolej Kemahiran Tinggi MARA (KKTM) especially Mr. Mohd Asnawi and Mr. Mazrul that assisted in all the fabrication process. May the Almighty God bless you all and reward you for the kindness.

Finally, I would like to sincerely appreciate my father, Dr. Wathiq Sabri Alm eshehe for constantly giving me the motivation, support and encouragement to continue with my work. His prayers, love, patience and understanding contributed immensely to the completion of this work.

ABSTRACT

The current wireless cellular system may suffer from congestion and spectrum shortage issue. Thus, higher frequency spectrum is introduced for wireless cellular system. However, at high frequencies, a higher propagation loss is expected. With smaller antenna element at millimeterwave band, more elements can be packed creating arrays making beamforming possible by controlling the signal phase. The Butler matrix beamforming network is adopted in this thesis due to its simplicity with capability to form the beam in desired direction by having different phases at the outputs. However, at millimeterwave the massive network can introduce significant losses on the components as well as the interconnections. Therefore, this thesis proposes a low loss waveguidebased structure where the signal is governed within the walls. Components of Butler matrix beam forming circuit are designed using w aveguide structure prior to the integration with the antenna. The components are the 3-dB coupler, 0-dB crossover, and 45° phase shifter. The components are implemented using rectangular cavity resonators with iris coupling k -value control method. This iris coupling k -value controls the coupling and the phase shift of the Butler matrix components. By using the analytic technique of tuning k -value, the required coupling and phase difference at outputs can be obtained. The antenna is basically a very directive waveguide slots antenna. The slots are symmetrically distributed on both sides of the broad wall of the waveguide structure. This enables a dualbeam property. The structures are simulated using CST microwave software before fabricated using direct metal laser melting (DMLM) and selective laser melting (SLM) 3-dimensional $(3D)$ printing techniques and measured using standard vector network analyser (VNA). The printed 4×4 Butler matrix has been measured and analysed. The measured reflection and isolation coefficients are observed to be less than -10 dB, with transmission coefficients ranging between -7 to -9 dB. The phase differences of - 42.02° , 42.02° , -130.95° , and 133.3° are observed at the outputs. The matrix has been integrated with four waveguide slots antennas. The measured results show the highest gain of 15.21 dB with scanning angles between 20° to 30° . Overall, the waveguide Butler matrix beamforming network shows good performance and has great potential for millimeterwave wireless systems applications.

ABSTRAK

Sistem selular tanpa wayar semasa mungkin mengalami kesesakan dan masalah kekurangan spektrum. Oleh itu, spektrum frekuensi tinggi diperkenalkan untuk sistem selular tanpa wayar. W alau bagaim anapun, pada frekuensi tinggi, jangkaan bagi kehilangan adalah lebih tinggi. Dengan elemen antena yang lebih kecil pada jalur gelombang milimeter, lebih banyak elemen boleh diletakkan dalam ruangan yang terhad bagi membolehkan pem bentukan alur dengan m engaw al fasa isyarat. Rangkaian m atrik B utler diadaptasi dalam tesis ini kerana kesederhanaannya dan keupayaan untuk membentuk alur isyarat pancaran pada arah yang dikehendaki dengan anjakan fasa pada keluaran. W alau bagaim anapun, pada gelombang milimeter rangkaian besar boleh membawa kepada kehilangan isyarat yang ketara pada komponen dan juga pada penyambungan. Oleh itu, tesis ini mencadangkan struktur berasaskan pandu gelombang berkehilangan rendah yang baru di mana isyarat terkawal di antara dinding. Komponen litar matrik Butler direka bentuk menggunakan struktur pandu gelombang sebelum diintegrasikan dengan antena. Komponennya adalah pengganding 3-dB, litar lintas 0-dB, dan penganjak fasa 45°. Komponen tersebut diim plem entasi m enggunakan penyalun rongga segiem pat tepat dengan nilai *k* gandingan iris sebagai elemen kawalan. Nilai k gandingan iris akan mengawal gandingan dan anjakan fasa komponen matrik Butler. Dengan menggunakan teknik analitik penalaan nilai k , gandingan dan anjak fasa yang diperlukan pada keluaran boleh diperolehi. Antena pada dasarnya adalah antena gelombang slot pandu yang sangat terarahan. Slot ini diagihkan secara simetrik pada kedua-dua belah dinding luas struktur pandu gelombang. Ini membolehkan sifat dwi alur. Struktur tersebut disimulasikan menggunakan perisian gelombang mikro CST sebelum difabrikasi menggunakan teknik percetakan tiga-dimensi (3D) secara peleburan logam dengan laser secara terus (DM LM) dan peleburan laser secara pilihan (SLM) serta diukur menggunakan analisa rangkaian vektor (VNA). Matrik Butler 4 \times 4 yang dicetak telah diukur dan dianalisis. Pekali balikan dan pengasingan yang diukur adalah kurang daripada -10 dB, dengan pekali penghantaran antara -7 hingga -9 dB. Perbezaan fasa sebanyak - 42.02°, 42.02°, -130.95°, dan 133.3° didapati pada keluaran. Matrik telah diintegrasikan dengan empat antena slot pandu gelombang. Hasil pengukuran menunjukkan gandaan maksima 15.21 dB dengan sudut pengimbasan antara 20° hingga 30°. Secara keseluruhan, rangkaian matrik Butler menunjukkan prestasi yang baik dan m empunyai potensi besar untuk aplikasi sistem tanpa wayar gelombang milimeter.

TABLE OF CONTENTS

TITLE PAGE

2.3.2 Millimeter Wave Butler Matrix Beamforming Network 17

LIST OF TABLES

LEST OF FIGURES

LEST OF ABBREVIATIONS

LIST OF SYMBOLS

LEST OF APPENDICES

CHAPTER 1

INTRODUCTION

1.1 Research Background

The increasing demands for higher traffic capacity, higher data rates, and higher gain in the wireless communication systems have been addressed in this past few decades [1]. Wireless communication systems use electromagnetic field that transverses in certain frequency bands to broadcast data over air. The higher the frequency, the wider the bandwidth. Hence, the International Telecommunication Union (ITU) stated that by the year of 2020 the wireless communication traffic would increases from 25 to 100-fold growth ratio compared to the year 2010 [1]. Millimeter wave (mm-wave) spectrum is proposed to accommodate these demands. A mm-wave spectrum has the capability of achieving tens to hundreds bandwidth compared to the lower bands. For example, let us consider the latest cellular standards, the fourth-generation cellular network (4G). The 4G operates in 2.6 GHz spectrum and suffers from congestion of frequency bandwidth at the lower band. However, some research efforts are presented in [2-5] to increase the data rates and improving the spectrum efficiency such as multiple inputs multiple output (MIMO), Carrier aggregation (CA), coordinated multipoint (COMP), and Hetnets methods. Yet, it is not a valuable solution to support the need of more traffic capacity for 2020 and beyond. Therefore, fifth generation cellular network (5G) is proposed to be implemented using mm-wave spectrum [6].

The 5G and mm-wave technology are expected to provide huge transmission rate up to Gbps, and more than 100 times peak data rate than 4G. Moreover, 5G and mm-Wave technology are also expected to enable point to point (P2P) and machine to machine (M2M) communication systems that will affect both consumers, and industry $[7, 8]$. However, to achieve a reliable P2P and M2M communication systems at mm-wave and 5G technology, a high data rates, high gain, high directivity beams are needed. In such systems smart antenna systems (SAS), is vastly recommended for high gain, high directivity beams, and high data rates wireless in mm-wave technology [9, 10]. In SAS, a tracing system is needed to continuously follow the targets and then adjust the radiation pattern beams of the antenna to deliver several narrow beams of the switched beam smart antenna systems (SBSA) to the desired targets and eliminates the interference causes.

At mm-wave frequency, the problem of free space loss is addressed and smart antenna systems (SAS) is proposed to overcome this problem. SAS uses antenna array, radio frequency (RF), and beamforming networks (BFNs) to increase the sensitivity in the desired direction with strong signal strength received as the user mobiles throughout the track-point [9]. It offers various benefits of less complexity and expensive [10]. Additionally, adaptive array uses digital signal processing (DSP) and direction of arrival (DOA) to enhance the sensitivity and steer the beam toward desired direction, still more cost and complexity is considered in these systems. The SBSA performance relies on the accurate design of the beamformer circuit which delivers fixed beam directions. Various BFNs topologies are introduced such as Rotmans Lens [11], Blass Matrix [12], and Butler matrix [13]. Butler matrix (BM) is received significant attention [14, 15] due to its easy to design, simplicity, and can support one dimensional (1-D) beam switching at $\pm 45^{\circ}$ and $\pm 135^{\circ}$ [16]. It is chosen for this research work and will focus on realising a 1-D beam switching based on BM BFNs. However, this BM BFN may suffer from high loss transmission lines and fabrication tolerance at mm-wave technology. Different transmission lines such as microstrip, stripline, coaxial line, and waveguide-based structured are studied for low loss transmission line in mm-wave frequency [17-20]. W aveguide-based structures are good candidate for implementation of BM beamformer due to its property of low loss transmission line.

The traditional manufacturing techniques in mm-wave technology are considered high cost with high fabrication tolerance, which degrades the performance of the fabricated devices at mm-wave frequencies [21]. Additive manufacturing (AM) namely three-dimensional (3D) printing technology [22, 23] is proposed to overcome these problems due to its advantages of low-cost fabrication, short time process, and exactable fabrication tolerance at mm-wave technology [24, 25]. A different types of 3D printing techniques are introduced with features and drawbacks based on build speed, cost, resolution, geometry limitations, and surface finishing [25, 26]. The commonly types of 3D printer are Fused Deposition Modelling (FDM) in term of dielectric material and Electronic Beam Melting (EBM), Direct Metal Laser Sintering/Melting (DMLS/M), and Selective Laser Melting (SLM), in term of metal material. 3D printing applications are found in the fabrication of passive devices such as waveguides, horn antennas, and cavity-based components. The 3D printing technology uses powder or liquid based materials. 3D printing technology has several advantages of consuming lower energy, efficient material utilization, lower labour costs, capability of realizing complex structure, and shorter processing cycle. However, some of 3D printing techniques are reported with surface roughness and dimensional tolerance [26]. In this work, full waveguide Butler matrix antenna beamforming network are designed and fabricated using 3D print technology. The performance is studied over the ability of the structures to work accordingly.

1.2 Problem Statement

Beamforming networks can be realized using fixed network circuits such as Blass matrix, and Butler matrix. The Butler matrix is received significant attention due to its simplicity with capability to form high gain-narrow beam signal by various phase shift characteristic at the output [9, 13]. The BM consists of hybrid coupler, crossover, and phase shifter. The hybrid coupler or branch line coupler (BLC) is a four-port network device with quarter-wavelength transmission line between two

coupled ports which gives 90 degrees phase difference. Therefore, overall dimension of the coupler is basically inversely proportional to the frequency in order to maintain the quarter-wavelength line. At millimeter wave frequencies the size of a planar BLC would be comparably small and distance between adjacent lines would be closer. Hence, crosstalk between the BLC sections is expected. A microstrip BLC at 28 GHz is presented in [27, 28]. The BLC sections have very small separation (0.1 mm and 1 mm) which produces crosstalk between the lines, resulting in phase difference errors at output ports. More losses and phase errors are expected if the component is to be integrated to form a BM network. In other work, conventional BMs are designed at 30 GHz and 60 GHz in [29, 30]. The structure exhibits a high insertion loss of 9 dB and phase difference error of greater than \pm 5°. Thus, it is a challenge to design low loss network circuit at millimeter wave frequency band such as Butler matrix to feed the antenna so that the beam can be formed in the desired direction. Therefore, waveguide technology is proposed to overcome the challenges. The circuit including the antenna is proposed to be designed using waveguide-based structure to overcome components losses and crosstalk where signals are confined within the walls of the waveguide structure. However, it is not easy to control the phase by having common direct coupling in waveguide design [31, 32], especially for BLC, crossover and phase shifter as the basic components in BM network. Therefore, a cavity resonator with iris coupling control is proposed in this work.

1.3 Research Aim and Objectives

The aim of this research is to design a low loss butler matrix beamforming network at millimetre wave frequency band. The following are the main objectives of this research.

- 1. To design and develop a low loss Butler matrix network including hybrid coupler, 0-dB crossover, and 45° phase shifter using iris coupling control method in waveguide-based technology at 28 GHz.
- 2. To design and develop a high gain directive dual-beam waveguide slot antenna at 28 GHz to be integrated to the waveguide-based Butler matrix beamforming network.
- 3. To analyse the performance of the antenna beamforming network at 28 GHz that would benefit the antenna beamforming system for millimetre wave application.

1.4 Scope of Work

This research focuses on developing a low loss Butler matrix antenna beamforming at 28 GHz frequency based on waveguide technology. The Butler matrix consists of couplers, crossovers, and phase shifter. The components are designed and analysed individually before integrated to form Butler matrix beamforming network. The Butler matrix network is to be integrated with a high gain waveguide slotted antenna. The structures are designed based on theoretical calculations before simulated and optimized using Computer Simulation Technology (CST) Microwave Studio (MWS). All the designs are implemented using waveguidebased structure technology. The designed components are fabricated using 3D printing techniques namely Direct Metal Laser Melting (DMLM) and Selective Laser Melting (SLM). The surface roughness and fabrication tolerance of the fabricated waveguide slots antenna is studied in correlation to the performances. Figure 1.1 shows the research scope of this work. The coloured boxes are indicated the chapters where the designs are discussed, and the arrows present the workflow. The green box content is presented in Chapter 2. The pink box component is discussed in Chapter 4. The yellow boxes components are introduced in Chapter 5, and blue boxes in Chapter 6.

Figure 1.1 The research scope flow.

1.5 Research Contributions

In this research, three main contributions are claimed. These are:

- 1. Waveguide based Butler matrix network components including hybrid coupler, 0-dB crossover, and 45° phase shifter are developed using cavity resonator based on iris coupling control k-value methods at 28 GHz.
- 2. A highly directive dual-beam radiation pattern of a waveguide slotted antenna at 28 GHz is achieved by having slots on two broad-walls.
- 3. Fully waveguide Butler matrix network is developed with $\pm 42^{\circ}, \pm 133^{\circ}$ phase difference.

1.6 Thesis layout

This thesis is prepared in seven chapters.

Chapter 1 introduces the overview of research background, followed by the problem statement, research objectives, and the scope of work. The research contributions to knowledge and the thesis outlines are highlighted at the end of the chapter.

Chapter 2 presents a literature on Butler matrix beamforming network in mmwave technology. Planar transmission lines and waveguide-based structures are presented in the beginning, followed by Butler matrix beamforming network and its components. Then, waveguide slot antenna fundamentals are presented. Related works on waveguide slot antenna, branch line coupler, crossover, phase shifter, Butler matrix beamforming networks are critically reviewed in this chapter.

Chapter 3 focuses on the methodology used to achieve the proposed designs. The methodology steps are simplified in the form of a flowchart. The design specifications are justified based on related published work and standards requirement as guidance. The design parameters and equations are discussed and the fabrications as well as the measurement procedures are presented.

Chapter 4 focuses on the Butler matrix components; from the design to the fabrication and measurement. The parametric studies of all the components are studied and discussed before the optimized design is finalized. The optimized designs are fabricated using 3D printing technology before it is measured, and the performances are analysed.

Chapter 5 presents the design of the waveguide slots antenna. Longitude slot type is chosen and thus the design; simulation and optimization are presented. The antenna is fabricated using 3D printing technology and the performance is discussed, as well as the effect of the fabrication tolerance on the performance.

Chapter 6 discusses the integration of the Butler matrix circuit and the designed antenna with the ability of one-dimensional beam switching. The simulated and measured results are analysed.

Chapter 7 concludes the finding of this research. The recommendation for future work on the antenna beamforming networks for millimeterwave technology is listed.

References

- **1. Wang, T. and Huang, B. Millimeter-Wave Techniques For 5g Mobile Communications Systems: Challenges, Framework and Way Forward. IEEE** *Proceedings of The General Assembly and Scientific Symposium (Ursi Gass).* **August 16-23, 2014. Beijing: IEEE. 2014. 1-4.**
- **2. Rentapalli, V.R. And Khan, Z.J. Mimo And Smart Antenna Technologies For 3g and 4g.** *International Conference on Advances in Information Technology and Mobile Communication.* **April 21-22, 2011. Nagpur: Springer. 2011. 493 498.**
- **3. Dheshmuk, M. And Pavale, P.S. Carrier Aggregation for High Speed Data in Lte Advanced System.** *The Sij Transactions on Computer Networks & Communication Engineering (CNCE).* **2013. 1(1): 1-5.**
- **4. Yuan, G., Zhang, X., Wang, W., And Yang, Y. Carrier Aggregation for Lte-Advanced Mobile Communication Systems.** *IEEE Communications Magazine.* **2010. 48(2): 88-93.**
- **5. Yusoff, Z. And Hashim, A. Energy Efficiency Of Coordinated Multipoint Transmission (Comp) Over Lte-A.** *2017 IEEE 13th Malaysia International Conference On Communications (MICC).* **November 28-30, 2017. Johor Bahru: IEEE. 2017.**
- 6**. Sakaguchi, K., Tran, G., Shimodiara, H., Nanba, S. Millimeter-Wave Evolution For 5g Cellular Networks.** *IEICE Transactions on Communications***. 2014. E98.B(3):388-402.**
- **7. Rangan, S., Rappaport, T., And Erkip, E. Millimeter-Wave Cellular Wireless** Networks: Potentials and Challenges. Proceedings of the IEEE. 2014. **102(3):366-385.**
- 8**. Roh, W., Seol, J.-Y., Park, J., Lee, B., Lee, J., Kim, Y., Cho, J., Cheun, K. And Aryanfar, F. Millimeter-Wave Beamforming as An Enabling Technology For 5g Cellular Communications: Theoretical Feasibility and Prototype Results.** *IEEE Communications Magazine.* **2014. 52(2): 106-113.**
- **9. Rappaport, T. S., Gutierrez, F., Ben-Dor, E., Murdock, J. N., Qiao, Y. And Tamir, J. I. Broadband Millimeter-Wave Propagation Measurements and**

Models Using Adaptive-Beam Antennas for Outdoor Urban Cellular Communications. *IEEE Transactions on Antennas and Propagation.* **2013. 61(4): 1850-1859.**

- **10. Mok, S.-G., Jung, C.-W., Ha, S.-J. And Kim, Y. Switchable Beam Pattern** Antenna for Wireless Communication Devices. Proceedings of The IEEE *International Symposium on Antennas and Propagation (APSURSI).* **July 3-8, 2011. Spokane, Wa: IEEE. 2011.**
- **11. Cheng, Y. J., Hong, W., Wu, K., Kuai, Z. Q., Yu, C., Chen, J. X., Zhou, J. Y. And Tang, H. J. Substrate Integrated Waveguide (SIW) Rotman Lens and Its Ka-Band Multibeam Array Antenna Applications.** *IEEE Transactions on Antennas and Propagation.* **2008. 56(8): 2504-2513.**
- **12. Casini, F., Gatti, R. V., Marcaccioli, L. And Sorrentino, R. A Novel Design Method for Blass Matrix Beam-Forming Networks. Proceedings of The IEEE** *Radar Conference, (Eurad European).* **October 10-12, 2007. Munich: IEEE. 2007. 232-235.**
- **13. Choi, W., Park, K., Kim, Y., Kim, K. And Kwon, Y. A-Band Switched Beam-Forming Antenna Module Using Absorptive Switch Integrated With 4 x 4 Butler Matrix In 0.13-Cmos.** *IEEE Transactions on Microwave Theory and Techniques.* **2010. 58(12): 4052-4059.**
- **14. Liu, C., Xiao, S., Guo, Y.-X., Tang, M.-C., Bai, Y.-Y. And Wang, B.-Z. Circularly Polarized Beam-Steering Antenna Array with Butler Matrix Network.** *IEEE Antennas and Wireless Propagation Letters.* **2011. 10: 1278 1281.**
- **15. Dall'omo, C., Monediere, T., Jecko, B., Lamour, F., Wolk, I. And Elkael, M. Design and Realization of A 4x 4 Microstrip Butler Matrix Without Any Crossing in Millimeter Waves***. Microwave and Optical Technology Letters***. 2003. 38(6): 462-465.**
- **16. Guntupalli, A. B., Djerafi, T. And Wu, K. Two-Dimensional Scanning Antenna Array Driven by Integrated Waveguide Phase Shifter***. IEEE Transactions on Antennas and Propagation.* **2014. 62(3): 1117-1124.**
- **17. Nanni, E., Jawla, S., Shapiro, M., Woskov, P., And Temkin, R. J. Low-Loss** Transmission Lines for High-Power Terahertz Radiation. *Journal of Infrared*, *Millimeter, And Terahertz Waves.* **2012. 33(7): 695-714.**
- **18. Lioubtchenko, D., Tretyakov, S., And Dudorov, S.** *Millimeter-Wave Waveguides.* **New York: Springer. 2003.**
- **19. Gentile, G., Dekker, G., Graaf, P., Spirito, M., Vreede, L.C.N., And Rejaei, B. Millimeter-Wave Integrated Waveguides on Silicon.** *2011 IEEE 11th Topical Meeting on Silicon Monolithic Integrated Circuits in Rf Systems.* February 17-**19, 2011. Phoenix, Az: IEEE. 2011.**
- **20. Garro, I. And Chavez, A. Micromachined Transmission Lines for Millimeter-Wave Applications.** *16th International Conference on Electronics, Communications and Computers (Conielecomp'06)***. March-February 1-27, 2006. Peubla, Mexico: IEEE. 2006.**
- **21. Li, L., Wang, D., Niu, X., Chai, Y., Chen, L., He, L., Wu, X., Zheng, H., Cui, T., You, X. Mmwave Communications For 5g: Implementation Challenges and Advances.** *Science China Information Sciences.* **2018. 61(2): 21-30.**
- **22. Kamran, M., Saxena, A. A Comprehensive Study On 3d Printing Technology.** *Mit International Journal of Mechanical Engineering.* 2016. 6(2): 63-68.
- **23. Mpofu, T.P., Mawere, C., Mukosera, M. The Impact and Application Of 3d** Printing Technology. *International Journal of Science and Research (IJSR)*. **2014. 3(2): 64-70.**
- **24. Dominguez, A., Sun, X., Gonzalez, J. New Manufacturing Technologies For 5g Millimeter Wave Antennas.** *2018 11th Global Symposium on Millimeter Waves (GSMM).* **May 20-22, 2018. Boulder, Co: IEEE. 2018.**
- **25. Zhang, B., Chen, W., Wu, Y., Ding, K. And Li, R. Review Of 3d Printed** Millimeter-Wave and Terahertz Passive Devices. *International Journal of Antennas and Propagation.* **2017.**
- **26. Zhang, B., Guo, Y., Zirath, H. And Zhang, Y. Investigation On 3-D-Printing Technologies For Millimeter- Wave And Terahertz Applications.** *Proceedings o f the IEEE.* **2017. 105(4): 723-736.**
- **27. Chi, C., Sheng-Fa, C. And Tseng, B. Compact Microstrip Dual-Band Quadrature Coupler Based on Coupled-Resonator Technique.** *IEEE Microwave and Wireless Components Letters,* **2016. 26(7): 478-490.**
- **28. Shen, D., Ke, W. And Zhang, W. A Substrate Integrated Gap Waveguide Based Wideband 3-Db Coupler For 5g Applications.** *IEEE Access.* **2018. 6: 66798 66806.**
- **29. Kaminski, P., Wincza, K. And Gruszczynski, S. Switched-Beam Antenna Array with Broadside Beam Fed by Modified Butler Matrix for Radar Receiver Application.** *Microwave and Optical Technology Letters.* **2014. 56(3): 732 735.**
- **30. Tseng, C.-H., Chen, C.-J. And Chu, T.-H. A Low-Cost 60-Ghz Switched-Beam Patch Antenna Array with Butler Matrix Network***. IEEE Antennas and Wireless Propagation Letters.* **2008. 7: 432-435.**
- **31. Remez, J. And Carmon, R. Compact Designs of Waveguide Butler Matrices.** *IEEE Antennas and Wireless Propagation Letters.* **2006. 5: 27-32.**
- **32. Walid, M., Ahmed, A. And Wu, K. Dually Polarized Butler Matrix for Base Stations with Polarization Diversity.** *IEEE Transactions on Microwave Theory and Techniques.* **2018. 66(12): 5543-5553.**
- **33. Dib, N., Harokopus, W., Katehi, L., Ling, C. And Rebeiz, G. Study of A Novel Planar Transmission Line.** *In IEEE Mtt-S Int. Microw. Symp.Dig.* 1991. 623-**626.**
- **34. Katehi, L., Rebeiz, G., Weller, T., Drayton, R., Cheng, H.-J. And Whitaker, J. Micromachined Circuits for Millimeter- And Sub-Millimeter- Wave Applications.** *IEEE Antennas Propag.* **Mag. 1993. 35(5):9-17.**
- **35. Han, S. T., Shapiro, M. A., Sirigiri, J. R., Tax, D., Temkin, J. P., Woskov, P. And Rasmussen, D. A. Low Power Testing of Losses in Components for The Iter Ech Transmission Lines.** *The Joint 32nd International Conference on Infrared & Millimeter Waves And 15th International Conference on Terahertz Electronics.* **September 2-7, 2017. Cardiff: IEEE. 2007. 934-935.**
- **36. Chi, C.Y. And Rebeiz, G. Conductor-Loss Limited Stripline Resonators and Filters.** *IEEE Trans. Microw. Theory Tech.* **1996. 44(4): 626-630.**
- **37. Elliott, R.S.** *An Introduction to Guided Waves and Microwave Circuits.* **Prentice-Hall International Editions. 1993.**
- **38. Murad N. Micromachined Millimeter Wave Circuits. Ph.D. Thesis. The University of Birmingham. 2011.**
- 39. Frank Gustrau. Rf And Microwave Engineering: Fundamentals of Wireless *Communications***. Wiley. 2012.**
- **40. Kumari, S. And Srivastava, S. Losses in Waveguide and Substrate Integrated Waveguide (Siw) For Ku Band: A Comparison. International Journal of** *Modern Engineering Research (Ijmer).* **2013. 3(1): 53-57.**
- **41. Cao, L., Jacquin, A.S., And Aniel, F. Comparison and Optimization of Disper-Sion, And Losses of Planar Waveguides on Benzocyclobutene (Bcb) At Thz Frequen- Cies: Coplanar Waveguide (Cpw), Microstrip, Stripline And Slotline.** *Progress in Electromagnetics Research B.* **2013. 56: 161-183.**
- **42. Perregrini, Y. And Arcioni, P. Dispersion Characteristics of Substrate Integrated Rectangular Waveguide.** *IEEE Transaction of Microwave and Wireless Components,* **2012. 12(9): 333-335.**
- **43. Munir, A. And Mohammad, F.Y. Rectangular to Circular Waveguide Converter for Microwave Devices Characterization.** *International Journal on Electrical Engineering and Informatics***. 3(3):201.**
- **44. Marcuvitz, N.** *Waveguide Handbook (Electromagnetics and Radar).* **The Institution of Engineering and Technology (Iet). 1986.**
- **45. Novak, H.** *Switched-Beam Adaptive Antenna System:* **Na. 1999.**
- **46. Butler, J. And Lowe, T. Beam-Forming Matrix Simplifies Design of Electrically Scanned Antennas,** *Electron. Design.* **1961. 9: 170—173.**
- **47. Moody, H. The Systematic Design of The Butler Matrix.** *IEEE Trans. Antennas Propag.* **1964. Ap-12(6): 786-788.**
- **48. Dall'omo, C., Monediere, T., Jecko, B., Lamour, F., Wolk, I. And Elkael, M. Design and Realization of A 4* 4 Microstrip Butler Matrix Without Any Crossing in Millimeter Waves.** *Microwave and Optical Technology Letters.* **2003. 38(6): 462-465.**
- **49. Tiwari, N. And Rama Rao, T. A Switched Beam Antenna Array with Butler Matrix Network Using Substrate Integrated Waveguide Technology For 60 Ghz Communications.** *2015 International Conference on Advances in Computing, Communications and Informatics (Icacci).* **August 10-13, 2015. Kochi: IEEE. 2015.**
- **50. Djerafi, T. And Wu, K. A Low-Cost Wideband 77-Ghz Planar Butler Matrix in Siw Technology.** *IEEE Transactions on Antennas and Propagation.* **2012. 60(10): 4949-4954.**
- **51. Kishihara, M., Yamaguchi, A., Utsumi, Y. And Ohta, I. Fabrication Of Waveguide Butler Matrix For Short Millimeter-Wave Using X-Ray Lithography.** *2017 IEEE Mtt-S International Microwave Symposium (Ims).* **June 4-9, 2017. Honololu, Hi: IEEE. 2017.**
- **52. Pozar, D.M,** *Microwave Engineering,* **John Wiley & Sons. 2009.**
- **53. Breed, G. Transmission Line and Lumped Element Quadrature Couplers.** *From "High Frequency Electronics " Nov.* **2009.**
- **54. Levy, R. And Lind, L.F. Synthesis of Symmetrical Branch-Guide Directional Couplers.** *IEEE Transactions on Microwave Theory and Techniques.* **1968. 19(2): 80-89.**
- **55. Lin, F., Chu, Q. And Wong, S. Design of Dual-Band Filtering Quadrature Coupler Using** *A/2* **And** *A/4* **Resonators.** *IEEE Microwave and Wireless Components Letters.* **2012. 22 (11): 565-567.**
- **56. Mohamed, F., Runqi, Z. And Dimitrios, P. High-Performance Tunable Narrowband Siw Cavity-Based Quadrature Hybrid Coupler.** *IEEE Microwave and Wireless Components Letters,* **2019. 29(1): 41-43.**
- **57. Yunbo, Z., Qingyuan, W. And Huan, X. A Compact 3 Db -Plane Waveguide Directional Coupler with Full Bandwidth.** *IEEE Microwave and Wireless Components Letters,* **2014. 24(4): 227-229.**
- **58. Sara, M., Ljubodrag, B. And Dejan, S. H-Plane Narrow-Wall Double-Ridge Waveguide Coupler In V- And W-Bands.** *IEEE Microwave and Wireless Components Letters***, 2019. 29 (3): 204-206.**
- **59. Ali, M. And Abdelrazik, S. Compact Printed Ridge Gap Waveguide Crossover for Future 5g Wireless Communication System.** *IEEE Microwave and Wireless Components Letters,* **2018. 28 (7): 549-551.**
- **60. Ali, T., Mohammad F. And Khashayar M. Dc To 40-Ghz Compact Single-Layer Crossover.** *IEEE Microwave and Wireless Components Letters,* **2018. 28(8): 642-644.**
- **61. Nadeem, A., Ahmed A. And Abdelrazik S. Broadband Millimeter-Wave Beamforming Components Augmented with Amc Packaging.** *IEEE Microwave and Wireless Components Letters,* **2018. 28(10): 879-881.**
- **62. Jost, M., Reese, R., Maune, H. And Jakoby, R. In-Plane Hollow Waveguide Crossover Based on Dielectric Insets for Millimeter-Wave Applications. 2017 IEEE Mtt-S International Microwave Symposium (Ims). June 4-9, 2017. Honololu, Hi, Usa. IEEE. 2017.**
- **63. Brendan, T. W., Mario D., William J., Nick M. And Stepan, L. 3-D Printed Variable Phase Shifter.** *IEEE Microwave and Wireless Components Letters***, 2016. 26 (10): 822-824.**
- **64. Eva R., Mahsa E., And Oscar Q. Wideband Phase Shifter in Groove Gap Waveguide Technology Implemented with Glide-Symmetric Holey Ebg.** *IEEE Microwave and Wireless Components Letters,* **2018. 28 (6): 467-469.**
- **65. Yi-Ming Y., Cheng-Wei Y., Guo-Xin C., And Bao-Liang, Q. Ku- And Rectangular Waveguide Wide Side Dimension Adjustable Phase Shifter.** *IEEE Transactions on Plasma Science,* **2015. 43(5): 1666-1669.**
- 66. Stevenson, R.J. Theory of Slots in Rectangular Waveguides. *Journal of Applied Physics.* **1948. 24-38.**
- **67. Oliner, A. A., Jackson, D. R. And Volakis, J.** *Antenna Engineering Handbook.* **Mcgraw Hill. 2007.**
- 68**. Oliner, A. A. The Impedance Properties of Narrow Radiating Slots in The Broad Face of Rectangular Waveguide: Part I--Theory.** *Ire Transactions on Antennas and Propagation.* **1957.5(1): 4-11.**
- **69. Elliott, R.S. An Improved Design Procedure for Small Arrays of Shunt Slots IEEE Transactions on Antennas and Propagation. 1983. 31(1): 48-53.**
- **70. Sakakibara, K., Watanabe, T., Sato, K. And Nishikawa, K. Millimeter-Wave Slotted Waveguide Array Antenna Manufactured By Metal Injection Molding For Automotive Radar Systems.** *Ieice Transactions on Communications***. 2001. E84-B (9).**
- **71. Dong-Jin, K. And Jeong-Hae, L. Compact Resonant Slot Array Antenna Using Partial H-Plane Waveguide.** *IEEE Antennas and Wireless Propagation Letters,* **2010. 9: 530-533.**
- **72. Teng, L., Hongfu, M. And Wenbin, D. Design and Implementation of Dual-Requency Dual-Polarization Slotted Waveguide Antenna Array for Ka-Band Application.** *IEEE Antennas and Wireless Propagation Letters,* **2014. 13: 1317-1320.**
- **73. Verma, P., Kumar, R. And Singh, M. Omni-Directional Slotted Waveguide Antenna with Low Omni Ripple at Mm Wave.** *Defence Science Journal.* **2015. 65(2): 159-162.**
- **74. Ali, D., Wayne, S. T., And Kamran G. Split-Ring Slot in The Broad-Wall of A Rectangular Waveguide.** *IEEE Antennas and Wireless Propagation Letters***, 2014. 13: 991-994.**
- **75. Xidong, W., Fan, Y. And Jinfang Z. Circularly Polarized Waveguide Antenna with Dual Pairs of Radiation Slots at Ka-Band. IEEE** *Antennas and Wireless Propagation Letters,* **2017. 16: 2947-2950.**
- **76. Kyovtorov, V., Georgiev, I., Margenov, S., Stoychev, D., Oliveri, F. And Tarchi, D. New Antenna Design Approach - 3d Polymer Printing and Metallization. Experimental Test At 14—18 Ghz.** *Aeu - International Journal o f Electronics and Communications.* **2017. 73: 119-128.**
- **77. Berman, B. 3-D Printing: The New Industrial Revolution.** *Business Horizons.* **2012. 55 (12): 155-162.**
- **78. Burnoff R., Parry, J. An Additive Design Heatsink Geometry Topology Identification and Optimization Algorithm, Semitherm, 2015.**
- **79. Bidoki, S. M., Lewis, D. M., Clark, M., Vakorov, A., Millner, P. And Mcgorman, D. Ink-Jet Fabrication of Electronic Components.** *Journal of Micromechanics and Microengineering.* **2007. 17 (5): 967- 974.**
- 80. Athanasios A., Charalambos T., Alexandros R., Kostas G., And Dimitris K. **3d Printing: Basic Concepts Mathematics and Technologies. IEEE. 2013. Pp 1-4.**
- **81. E. Canessa, C. Fonda, And M. Zennaro, Low-Cost 3d Printing for Science, Education and Sustainable Development: International Centre for Theoretical Physics, 2013.**
- **82. Parth R. Kantaria, Shyam. A. Pankhaniya. Implementation Of 3d Printer.** *International Journal for Technological Research in Engineering.* **2014. 1.**
- **83. Nayeri, P., M. Liang, R. A. Sabory-Garcia, M. Tuo, F. Yang, M. Gehm, H. Xin, And A. Z. Elsherbeni. 3d Printed Dielectric Reflectarrays: Low-Cost High-Gain Antennas at Submillimeter Waves.** *IEEE Trans. Antennas Propag.* **2014. 62 (4): 2000-2008.**
- **84. M. Additive Manufacturing: The Most Promising Technology to Alter the** Supply Chain and Logistics. *Journal of Service Science and Management*. **2017. 10 (3).**
- 85. Garcia, C.R., Rumpf, R.C., Tsang, H.H. And Barton, J.H. Effects Of Extreme **Surface Roughness On 3d Printed Horn Antenna.** *Electronics Letters.* **2013. 49 (12): 734-736.**
- 86**. Garcia, C.R., Rumpf, R.C., Tsang, H.H. And Barton, J.H. Effects Of Extreme Surface Roughness On 3d Printed Horn Antenna.** *Electronics Letters***. 2013. 49 (12): 734-736.**
- **87. Alkaraki, S., Andy, A., Gao, Y., Tong, K., Ying, Z., Donnan, R. And Parini, C. Compact and Low-Cost 3-D Printed Antennas Metalized Using Spray-Coating Technology For 5g Mm-Wave Communication Systems.** *IEEE Antennas and Wireless Propagation Letters.* **2018. 17 (11): 2051-2055.**
- 88**. Le Sage, G.P., 3d Printed Waveguide Slot Array Antennas.** *IEEE Access.* **2016. 4: 1258-1265.**
- **89. Tak, J., Kantemur, A., Sharma, Y. And Xin, H. A 3-D-Printedw-Band Slotted Waveguide Array Antenna Optimized Using Machine Learning.** *IEEE Antennas and Wireless Propagation Letters.* **2018. 17 (11): 2008-2012.**
- **90. Guo, C., Shang, X., Li, J., Zhang, F., Lancaster, M.J. And Xu, J. A Lightweight 3-D Printed X-Band Bandpass Filter Based on Spherical Dual-Mode Resonators.** *IEEE Microwave and Wireless Components Letters.* **2016. 26 (8): 568-570.**
- 91. Tamayo-Dominguez, A., Sun, X. And Fernández, J.M. New Manufacturing **Technologies For 5g Millimeter Wave Antennas.** *201811th Global Symposium on Millimeter Waves (Gsmm).* **May 22-24, 2018. Boulder, Co: IEEE. 2018.**
- 92. Frank G. Rf And Microwave Engineering: Fundamentals of Wireless *Communications.* **Wiley. 2012.**
- **93. Williams, A.E.** *A Four-Cavity Elliptic Waveguide Filter.* **In** *G-Mtt 1970 International Microwave Symposium.* **1970**
- **94. Hong, J. S. And Lancaster, M. J.** *Microstrip Filters for Rf/Microwave Applications.* **New York: John Wiley & Sons Inc. 2001. Pp.235-271.**
- **95. Huang, Y. And Boyle, K.** *Antennas: From Theory to Practice:* **John Wiley & Sons. 2008.**
- **96. Alanis, C. A.** *Antenna Theory: Analysis and Design:* **John Wiley & Sons. 2016.**
- **97. Boyer, R., Collings, E.W.** *Materials Properties Handbook.* **Asm International. 1994.**
- **98. Tony R.** *Lessons in Electric Circuits.* **Michael Stutz. 2015.**
- **99. Synthesis and Simulation Converge in Cst Studio Suite.** *Microwave Journals.* **2015.**

100**. Hirtenfelder, F. Effective Antenna Simulations Using Cst Microwave Studio®. Proceedings of The** *IEEE 2nd International Itg Conference on Antennas.* **March 28-30, 2007. Munich: IEEE. 2007 239-239.**

 \sim

Appendix A

LIST OF PUBLICATIONS

Indexed Journal

- 1. Sabri, M.W., Murad, N.A. and Rahim, M .K.A**.** Highly directive 3D-printed dual-beam waveguide slotted antennas for millimeter-wave applications. *Microwave and Optical Technology Letters.* 2019. 61(6): 1566-1573. **(ISI indexed)**
- 2. Sabri, M.W., Murad, N.A. Rahim, M.K.A., Zubir, F. 3D Printed Horn Antenna Using Direct Metal Laser Melting Technique for Millimetre Wave Applications. *Indonesian Journal Of Electrical Engineering And Informatics.* 2019.7(2): 323-330. **(Indexed by SCOPUS)**
- 3. Sabri, M.W., Murad, N.A. and Rahim, M.K.A. Bi-Directional Beams Waveguide Slotted Antenna At Millimeter Wave. *Telkomnika.* 2018. 16 (4): 1515-1521. **(Indexed by SCOPUS)**
- 4. Sabri, M.W., Murad, N.A. and Rahim, M.K.A. Wideband Branch Line Coupler with Open Circuit Coupled Lines. *International Journal of Electrical and Computer Engineering (IJECE).* 2015. 7 (2): 888-893. **(Indexed by SCOPUS)**