

THERMOLUMINESCENCE DOSIMETRIC PROPERTIES OF GERMANIUM
DOPED, GERMANIUM-BORON DOPED OPTICAL FIBRES AND CALCIUM
BORATE DOPED DYSPROSIUM NANOMATERIAL

HAMIZA BINTI AHMAD TAJUDDIN

UNIVERSITI TEKNOLOGI MALAYSIA

THERMOLUMINESCENCE DOSIMETRIC PROPERTIES OF GERMANIUM
DOPED, GERMANIUM-BORON DOPED OPTICAL FIBRES AND CALCIUM
BORATE DOPED DYSPROSIUM NANOMATERIAL

HAMIZA BINTI AHMAD TAJUDDIN

A thesis submitted in fulfilment of the
requirements for the award of the degree of
Doctor of Philosophy

Faculty of Science
Universiti Teknologi Malaysia

JULY 2020

DEDICATION

I dedicate this work

To my dear parents and parents in law

Whose love, kindness, patience and their prayer have brought me this far

To my husband

Mohd Hairi Bin Mohd Shafie

For his love, understanding and support through my endeavour

To my lovely children

Arissa Amani

Damia Darwisyah

Naifal Nuqman

Hadif Harraz

Whose presence fills my life with joy

To my siblings

For their endless laughs and tears

ACKNOWLEDGEMENT

In the name of Allah S.W.T, the Most Gracious, Most Merciful. All praises to Allah S.W.T, peace and blessing of Allah upon his Messenger, prophet Muhammad S.A.W and all his family and companions. First and foremost, I would like to express my deepest thanks and gratitude to my supervisor PM Dr. Wan Muhamad Saridan Bin Wan Hassan for his keen supervision, initiating, great help and scientific guidance. I sincerely acknowledge Dr. Siti Fairus as my co-supervisor, University Malaya, who was generous in her time and efforts and great help in accomplishing this study. I am grateful for her patient and valuable comments.

Sincere thanks and appreciations to all my friends in the Physics Department who supported me during my study. Many thanks to all people who helped me in my study especially Puan Anisah Salikin from Material Laboratory, UTM and En. Saiful at Nuclear Laboratory, UTM. I am also grateful to the Malaysian Nuclear Agency (MNA) and School of Applied Physics (Nuclear), Faculty Science and Technology, UKM for giving an outstanding help and guidance in the early stage of this research, specifically Dr. Siti Aiasah (MNA) and En. Ahmad Takim Saring (UKM).

Finally, special thanks to my family who supported me with patience and forbearance, my husband and to my kids and my siblings for their encouragement.

ABSTRACT

Thermoluminescent dosimetric properties of germanium doped and germanium-boron doped optical fibres, and dysprosium doped calcium borate nanomaterial were determined. The optical fibres were produced via modified chemical vapour deposition while dysprosium doped calcium borate nanomaterial was prepared via solution combustion synthesis. The objective was to develop new thermoluminescent material for radiation dose measurements of high energy electron beam. The interest in high dose measurements is due to numerous applications of electron beam in radiation technologies such as health care product sterilization, polymer modification and food processing. Characterization of samples was made by X-ray diffraction (XRD), energy dispersive X-ray (EDX) and transmission electron microscope (TEM) analyses. The particle size of dysprosium doped calcium borate ($\text{CaB}_4\text{O}_7:\text{Dy}$) nanomaterial influenced the thermoluminescent signal. From TEM analysis, the average crystal size of $\text{CaB}_4\text{O}_7:\text{Dy}$ was found to be 12.5 nm. A well-defined peak appeared with maximum thermoluminescent response around 180 °C to 200 °C. Both germanium doped and germanium-boron doped optical fibres showed good linearity for dose range of 1 kGy – 150 kGy with correlation coefficient R^2 of 0.931 and 0.957, respectively. $\text{CaB}_4\text{O}_7:\text{Dy}$ nanomaterial also showed good linearity response with $R^2 = 0.825$ and its response saturated beyond 100 kGy. Effective atomic number Z_{eff} were 13.5 for $\text{CaB}_4\text{O}_7:\text{Dy}$, 14.4 for germanium doped optical fibre and 15.3 for germanium-boron doped optical fibres, respectively. Germanium doped optical fibres showed the best results for reproducibility and fading with the values of 7.4% and 4% after 60 days of storage. Germanium-boron doped optical fibres showed the highest sensitivity ($82.34 \text{ nC}\cdot\text{mg}^{-1}\cdot\text{Gy}^{-1}$) compared to germanium doped optical fibre ($70.68 \text{ nC}\cdot\text{mg}^{-1}\cdot\text{Gy}^{-1}$) and $\text{CaB}_4\text{O}_7:\text{Dy}$ nanomaterial ($23.02 \text{ nC}\cdot\text{mg}^{-1}\cdot\text{Gy}^{-1}$). The trap parameters namely kinetic order k , activation energy E and frequency factor s were also determined. The values were, $E = 0.722 \text{ eV}$, $s = 2.33 \times 10^8 \text{ s}^{-1}$; $E = 0.547 \text{ eV}$, $s = 7.63 \times 10^6 \text{ s}^{-1}$; and $E = 0.515 \text{ eV}$, $s = 3.11 \times 10^6 \text{ s}^{-1}$ for germanium-boron doped, germanium doped optical fibres and $\text{CaB}_4\text{O}_7:\text{Dy}$ nanomaterial, respectively. From the values of geometric factors (Balarin's formula), germanium-boron doped optical fibre and $\text{CaB}_4\text{O}_7:\text{Dy}$ obeyed the second kinetics order while germanium doped optical fibre obeyed first kinetics order. This work indicates potential use of germanium doped and germanium-boron doped optical fibres as dosimeters in high energy electron beam irradiation applications.

ABSTRAK

Sifat-sifat dosimetri termopendarcahaya bagi gentian optik didop germanium dan didop germanium-boron, dan nanobahan kalsium borat didop disprosium telah ditentukan. Gentian-gentian optik dibuat khas melalui kaedah pemendapan wap terubahsuai dan nanobahan kalsium borat didop disprosium telah dihasilkan melalui sintesis pembakaran larutan. Objektif utama kajian adalah untuk menghasilkan bahan pengesan termopendarcahaya baharu untuk pengukuran dos sinaran alur elektron tenaga tinggi. Minat dalam pengukuran dos tinggi adalah disebabkan oleh pelbagai aplikasi alur elektron dalam teknologi sinaran seperti pensterilan produk penjagaan kesihatan, pengubahsuaian polimer dan pemprosesan makanan. Pencirian sampel dibuat dengan menggunakan pembelauan sinar-X (XRD), serakan tenaga sinar-X (EDX) dan analisis mikroskop elektron penghantaran (TEM). Saiz zarah nanobahan kalsium borat didop dysprosium ($\text{CaB}_4\text{O}_7:\text{Dy}$) mempengaruhi isyarat termopendarcahaya. Daripada analisis TEM, saiz purata hablur $\text{CaB}_4\text{O}_7:\text{Dy}$ ialah 12.5 nm. Puncak yang jelas dengan sambutan termopendarcahaya maksimum muncul di sekitar 180 °C hingga 200 °C. Kedua-dua gentian optik yang didop germanium dan germanium-boron menunjukkan sambutan kelinearan yang baik untuk julat dos 1 kGy – 150 kGy dengan pekali korelasi R^2 masing-masing bernilai 0.931 dan 0.957. Nanobahan $\text{CaB}_4\text{O}_7:\text{Dy}$ juga menunjukkan sambutan kelinearan yang baik dengan $R^2 = 0.825$ dan sambutannya tepu apabila melebihi 100 kGy. Nombor atom berkesan Z_{eff} masing-masing ialah 13.5 untuk $\text{CaB}_4\text{O}_7:\text{Dy}$, 14.4 untuk gentian optik didop germanium dan 15.3 untuk gentian optik didop germanium-boron. Gentian optik didop germanium-boron menunjukkan kepekaan paling tinggi ($82.34 \text{ nC}\cdot\text{mg}^{-1}\cdot\text{Gy}^{-1}$) berbanding dengan gentian optik didop germanium ($70.68 \text{ nC}\cdot\text{mg}^{-1}\cdot\text{Gy}^{-1}$) dan nanobahan $\text{CaB}_4\text{O}_7:\text{Dy}$ ($23.02 \text{ nC}\cdot\text{mg}^{-1}\cdot\text{Gy}^{-1}$). Parameter-parameter perangkap iaitu tertib kinetik k , tenaga pengaktifan E dan faktor frekuensi s juga ditentukan. Nilainya ialah $E = 0.722 \text{ eV}$, $s = 2.33 \times 10^8 \text{ s}^{-1}$; $E = 0.547 \text{ eV}$, $s = 7.63 \times 10^6 \text{ s}^{-1}$; dan $E = 0.515 \text{ eV}$, $s = 3.11 \times 10^6 \text{ s}^{-1}$ masing-masing bagi gentian optik didop germanium-boron, gentian optik didop germanium dan $\text{CaB}_4\text{O}_7:\text{Dy}$. Daripada nilai faktor geometri (rumus Balarin), gentian optik didop germanium-boron dan $\text{CaB}_4\text{O}_7:\text{Dy}$ mematuhi tertib kinetik kedua manakala gentian optik didop germanium mematuhi tertib kinetik pertama. Hasil kajian ini menunjukkan potensi penggunaan gentian optik didop germanium dan germanium-boron sebagai dosimeter dalam aplikasi penyinaran alur elektron tenaga tinggi.

TABLE OF CONTENTS

	TITLE	PAGE
	DECLARATION	iii
	DEDICATION	iv
	ACKNOWLEDGEMENT	v
	ABSTRACT	vi
	ABSTRAK	vii
	TABLE OF CONTENTS	viii
	LIST OF TABLES	xii
	LIST OF FIGURES	xiii
	LIST OF ABBREVIATIONS	xvii
	LIST OF SYMBOLS	xviii
	LIST OF APPENDICES	xx
CHAPTER 1	INTRODUCTION	1
1.1	Overview	1
1.2	Problem Statement	3
1.3	Objectives of Study	5
1.4	Research Question	6
1.5	Scope of Study	6
1.6	Significance of Study	6
CHAPTER 2	LITERATURE REVIEW	9
2.1	Introduction	9
2.2	Thermoluminescence (TL) Dosimetry	9
2.3	Characteristics on Material for TL dosimeter	10
2.4	Mechanism of Thermoluminescence	12
	2.4.1 Energy Storage	12
	2.4.2 Energy release	13
2.5	Structure of optical fibres	14

2.5.1	Defect in Silica (Optical Fibres)	16
2.5.1.1	Intrinsic defect	16
2.5.1.2	Extrinsic defect	19
2.6	Study on Ge-doped and Ge-B doped optical fibres	21
2.7	Thermoluminescence studies on Nanomaterial	22
2.7.1	Method to prepare nanomaterial	24
2.7.1.1	Sol-gel Method	24
2.7.1.2	Co-precipitation method	25
2.7.1.3	Solution combustion method	26
2.8	Thermoluminescence studies on borate compound	30
2.8.1	Boric Acid	33
2.8.2	Calcium Nitrate (CaNO_3) ₂	35
2.8.3	Rare earth ion	37
2.8.3.1	Dy ³⁺ ions	37
2.9	TL Properties	39
2.9.1	TL Signals	39
2.9.2	Annealing	40
2.9.2.1	Initialization Treatment	42
2.9.2.2	Erasing treatment or standard annealing	42
2.9.2.3	Post-Irradiation or Pre-readout Annealing	42
2.9.3	Reproducibility	43
2.9.4	Glow Curve	43
2.9.5	Energy Response	44
2.9.6	Fading	45
2.10	Applications of TL dosimetry in high dose radiation	46
CHAPTER 3	RESEARCH METHODOLOGY	47
3.1	Introduction	47
3.2	Sample preparation	49
3.2.1	Fabrication of Ge-doped preform by using MCVD method	49

3.2.2	Fabrication of Ge-doped and Ge-B doped optical fibres via MCVD method.	52
3.2.3	Sample preparation of calcium borate nanoparticles via solution combustion synthesis (SCS)	54
3.3	Sample analyzing and characterization	59
3.3.1	X-ray Diffraction	59
3.3.2	Transmission electron microscope (TEM)	61
3.3.2.1	Sample preparation before TEM analysis	63
3.3.2.2	Sample analysis (Size and Morphology characterization)	63
3.3.3	Energy Dispersive X-ray (EDX) Analysis	63
3.4	Samples Irradiation	65
3.4.1	Gamma-Cell 220 (Cobalt 60)	66
3.4.2	Electron Beam Irradiation	67
3.5	Thermoluminescence Measurement	68
3.5.1	Annealing process for optical fibres and nanoparticles sample	69
3.5.2	Read-out process/TLD reader	70
3.5.2.1	TLD reader software (WinRems)	73
3.6	Element correction coefficient (ECC)	74
CHAPTER 4	RESULT AND DISCUSSION	77
4.1	Introduction	77
4.2	Sample selection	77
4.2.1	Sample screening for Ge-doped and Ge-B doped optical fibres	77
4.2.2	The optimum Dy concentration doped CaB ₄ O ₇ nanocrystal	79
4.3	Structural Characterization	80
4.3.1	EDX analysis of Ge-doped, Ge-B-doped optical fibres and CaB ₄ O ₇ : Dy	80
4.3.2	X-ray Diffraction (XRD) analysis of Dy doped calcium borate	83

4.3.3	Transmission Electron Microscope (TEM) analysis of Dy-doped calcium borate	85
4.4	Thermoluminescent Dosimetric Characterization of Ge-doped, Ge-B doped Optical Fibres and CaB ₄ O ₇ : Dy nanomaterial	87
4.4.1	Annealing procedure	88
4.4.2	Heating rate	90
4.4.3	Glow curve analysis	91
4.4.4	Dose Response	94
4.4.5	Fading	97
4.4.6	Reproducibility	100
4.4.7	TL sensitivity	104
4.4.8	Effective atomic number Z_{eff} of calcium borate doped Dy nanomaterial	109
4.5	Thermoluminescence trap parameters	111
4.5.1	Initial rise method	112
4.5.2	Peak shape method	115
	4.5.2.1 Order of kinetic (b)	116
4.6	Summary of the results	120
CHAPTER 5	CONCLUSION AND RECOMMENDATIONS	123
5.1	Introduction	123
5.2	Conclusion	124
5.3	Recommendations for future studies	126
	REFERENCES	127
	LIST OF PUBLICATION	153

LIST OF TABLES

TABLE NO.	TITLE	PAGE
Table 2.1	Characteristics of TL materials	11
Table 2.2	Different SCS phosphor materials, fuel used, particle size and application	29
Table 2.3	Previous studies for borate nanocrystal material as TLD	32
Table 2.4	The properties of Boric Acid	34
Table 2.5	The properties of calcium nitrate	36
Table 2.6	The properties of Dysprosium	39
Table 3.1	Average mass of optical fibres	57
Table 3.2	The balanced molar ratios of precursor	59
Table 3.3	TL readout parameter setting for all samples used in present work	76
Table 4.1	Elemental composition of Ge-doped and Ge-B-doped optical fibres from EDX analysis	84
Table 4.2	Elemental compositions for Dy-doped calcium borate nanocrystal	85
Table 4.3	The reproducibility data for Ge-B –doped optical fibre	104
Table 4.4	The reproducibility data for Ge-doped optical fibre	104
Table 4.5	The reproducibility data for CaB ₄ O ₇ :Dy	105
Table 4.6	The sensitivity of the proposed TL material and TLD-100 at 1 kGy irradiated dose	107
Table 4.7	The sensitivity of the proposed TL material and TLD-100 at 3 kGy irradiated dose	108
Table 4.8	The sensitivity of the proposed TL material and TLD-100 at 10 kGy irradiated dose	108
Table 4.9	The sensitivity of the proposed TL material and TLD-100 at 70 kGy irradiated dose	108
Table 4.10	The values for A_w , W_i and Z for each elements of the samples	111
Table 4.11	The effective atomic number for the TL materials	114
Table 4.12	Summarized table for activation energy, E and frequency factor, s for all samples	116
Table 4.13	The values of T1, T2, TM and geometric factor	122
Table 4.14	Summary of the dosimetric properties for newly prepared samples compared with TLD-100	124

LIST OF FIGURES

FIGURE NO.	TITLE	PAGE
Figure 2.1	Energy level diagram of the energy storage stage for TL Process	14
Figure 2.2	Energy level diagram of the energy release stage for TL Process	15
Figure 2.3	Cross section of optical fibres	17
Figure 2.4	Schematic illustration of generic E' - centre	18
Figure 2.5	(a) Schematic illustration of a generic GeE' – centre. (b) Illustration of Ge (1) – GeO ₄ and Ge (2) – GeO ₂	21
Figure 2.6	MCVD method for preparation of optical fibre (a) deposition (b) collapse to produce a preform.	23
Figure 2.7	Groundwork and features of solution combustion synthesis	28
Figure 2.8	TL glow curve of LiF:Mg, Ti measured with a TLD reader at a low heating rate	40
Figure 2.9	Decrease of TL response, after irradiation as a function of the annealing procedure	41
Figure 3.1	Flow chart of the research methodology in the study	48
Figure 3.2	Graphic of the perform lathe used at the MMU during production of preform	54
Figure 3.3	The process of MCVD for the preparation of optical fibres	55
Figure 3.4	The flow chart for the whole process in fabricating Ge-doped and Ge-B doped optical fibres.	56
Figure 3.5	Dimension of Ge-B doped flat optical fibres.	57
Figure 3.6	Dimension of Ge-doped flat optical fibres.	57
Figure 3.7	All precursor materials were put in Pyrex beaker and mixed well using magnetic stirrer	60
Figure 3.8	The furnace use for combustion process	60
Figure 3.9	The foamy/fluffy CaB ₄ O ₇ : Dy nanomaterial prepared via	

	SCS method	61
Figure 3.10	The sample was grinding and became powder form by using agate mortar	61
Figure 3.11	The flow chart of solution combustion synthesis procedure.	62
Figure 3.12	A schematic of X-Ray Diffraction model D5000 Siemens	64
Figure 3.13	Principle of x-Ray diffraction	64
Figure 3.14	Transmission Electron Microscope (TEM)	66
Figure 3.15	A schematic diagram of a TEM	66
Figure 3.16	The EDX-SEM machine	68
Figure 3.17	Schematic representation of an energy-dispersive spectrometer	69
Figure 3.18	The Co-60 gamma irradiator at Universiti Kebangsaan Malaysia	70
Figure 3.19	Electron beam facility at Malaysian Nuclear Agency	71
Figure 3.20	Trolley use during sample irradiation	72
Figure 3.21	Samples were placed inside the box before irradiation	72
Figure 3.22	A schematic diagram of a TLD reader	75
Figure 3.23	A Harshaw 3500 TLD reader system at Nuclear Laboratory, UTM	76
Figure 3.24	A typical glow curve of LiF: Mg, Ti measured with a TLD reader at a low heating rate	76
Figure 4.1	The CV% for Ge-doped optical fibres	81
Figure 4.2	The CV % for Ge-B doped optical fibres	82
Figure 4.3	TL glow curve Dy doped calcium borate nanocrystal subjected to different doses 1 to 4 Gy	83
Figure 4.4	EDX analysis for Ge-doped optical fibre.	84
Figure 4.5	EDX analysis for Ge-B-doped optical fibre	85
Figure 4.6	The EDX analysis of CaB ₄ O ₇ : Dy nanomaterial	86
Figure 4.7	X-ray diffraction pattern of CaB ₄ O ₇ : Dy prepared by SCS method was compared with the standard pattern of CaB ₄ O ₇ .	87

Figure 4.8	TEM images of CaB ₄ O ₇ : Dy nanomaterial (a) TEM picture (b) HR TEM of the sample	89
Figure 4.9	Size distribution histogram of synthesized Dy doped calcium borate nanoparticles after heating process. The average size is 12.5 nm	90
Figure 4.10	TL intensity as a function of annealing temperature for CaB ₄ O ₇ : Dy.	92
Figure 4.11	TL intensity as a function of annealing temperature for Ge-doped and Ge-B doped optical fibres.	92
Figure 4.12	TL intensity and the standard deviation as a function of the heating rate for CaB ₄ O ₇ : Dy	93
Figure 4.13	TL intensity and the standard deviation as a function of the heating rate for Ge-doped and Ge-B-doped optical fibres	94
Figure 4.14	Glow curve of Ge-B-doped optical fibre exposed at four different doses	95
Figure 4.15	Glow curves of Ge-doped optical fibre exposed at four different doses.	96
Figure 4.16	Glow curves of Dy doped Calcium Borate exposed at four different doses	96
Figure 4.17	Dose response of Ge-B-doped silica optical fibres irradiated by electron beam for doses in the range 1 – 150 kGy.	98
Figure 4.18	Dose response of Ge-doped silica optical fibres irradiated by electron beam for doses in the range 1 – 150 kGy.	98
Figure 4.19	Dose response of synthesized CaB ₄ O ₇ : Dy nanomaterial for 1 kGy to 150 kGy dose electron beam irradiation	99
Figure 4.20	Combination of the linear graph for Ge-doped, Ge-B-doped optical fibres and Dy-doped CaB ₄ O ₇ nanocrystal	99
Figure 4.21	Fading characteristics of Ge-B-doped silica optical fibre stored in dark room after 3 kGy irradiation.	101
Figure 4.22	Fading characteristics of Ge-B-doped silica optical fibre stored in dark room after 3 kGy irradiation.	101
Figure 4.23	Fading characteristics of synthesized calcium borate doped Dy nanocrystal stored in dark room after 3 kGy irradiation.	102
Figure 4.24	Fading for all samples; Ge-doped, Ge-B-doped optical fibres and Dy-doped calcium borate nanocrystal	102
Figure 4.25	Reproducibility test for Ge-B-doped optical fibre at 10 kGy dose irradiation.	105
Figure 4.26	Reproducibility test for Ge-doped optical fibre at 10 kGy dose irradiation.	106

Figure 4.27	Reproducibility test for CaB ₄ O ₇ : Dy at 10 kGy dose Irradiation	106
Figure 4.28	TL sensitivity as a function of high dose irradiation of Ge-B-doped optical fibres	110
Figure 4.29	TL sensitivity as a function of high dose irradiation of Ge-doped optical fibre	110
Figure 4.30	TL sensitivity as a function of high dose irradiation of CaB ₄ O ₇ doped Dy	111
Figure 4.31	TL sensitivity versus dose of Ge-B, Ge-doped, CaB ₄ O ₇ : Dy and TLD-100	111
Figure 4.32	The initial rise (<i>IR</i>) region of a TL glow peak	115
Figure 4.33	The straight-line graph obtained from the function ln (TL) versus 1/T allowing calculation of the activation energy, <i>E</i> for Ge-B-doped optical fibre based on the highest peak	117
Figure 4.34	The straight-line graph obtained from the function ln (TL) versus 1/T allowing calculation of the activation energy, <i>E</i> for Ge-doped optical fibre based on the highest peak	117
Figure 4.35	The straight-line graph obtained from the function ln (TL) versus 1/T allowing calculation of the activation energy, <i>E</i> for CaB ₄ O ₇ : Dy based on the highest peak.	118
Figure 4.36	The characteristics points on a TL glow-peak, which define the peak-shape parameters	120
Figure 4.37	The required parameter of Ge-B-doped optical fibre using peak shape method	120
Figure 4.38	The required parameter of Ge-doped optical fibre using peak shape method	121
Figure 4.39	The required parameter of Dy doped CaB ₄ O ₇ using peak shape method	121

LIST OF ABBREVIATIONS

BG	-	Band Gap
ECC	-	Element Correction Coefficient
EBM	-	Electron beam machine
EDAXS	-	Energy Dispersive X-ray Spectroscopy
FESEM	-	Field Emission Scanning Electron Microscope
Ge	-	Germanium
Ge-B	-	Germanium-Boron
Gy	-	Gray
ICRP	-	International Commission on Radiological Protection
ICRU	-	International Commission of Radiation Units
IR	-	Initial rise
kGy	-	Kilo Gray
MCVD	-	Modified Chemical Vapour Deposition
MMU	-	Multimedia University
MNA	-	Malaysia Nuclear Agency
NPs	-	Nanoparticles
PCF	-	Photonic-crystal fibre
PMT	-	Photomultiplier Tube
R ²	-	Correlation Coefficient
RCF	-	Reader Correction Factor
SCS	-	Solution combustion synthesis
STD	-	Standard Deviation
T _{1/2}	-	Half-life
TEM	-	Transmission Electron Microscope
TL	-	Thermoluminescence
TLD	-	Thermoluminescence dosimetry
TTP	-	Time/Temperature Profile
UKM	-	Universiti Kebangsaan Malaysia
UV	-	Ultraviolet
XRD	-	X-ray Diffraction

LIST OF SYMBOLS

Au	-	Gold
B ₂ O ₃	-	Boron Trioxide
CaB ₄ O ₇	-	Calcium tetraborate
CaCO ₃	-	Calcium Carbonate
CaF	-	Calcium Fluoride
CaO	-	Calcium Oxide
cm	-	Centimetre
Co-60	-	Cobalt-60
Cu	-	Copper
Dy ₂ O ₃	-	Dysprosium
Eu	-	Europium
Ge ₂	-	Germanium
GeCl ₄	-	Germanium Tetrachloride
Gy	-	Gray
H ₃ BO ₃	-	Boric acid
LiF	-	Lithium Fluorite
Li ₂ O	-	Lithium Oxide
mA	-	Mili-Ampere
MeV	-	Mega electron volt
MgO	-	Magnesium Oxide
Mn	-	Manganese
nC	-	Nano-coulomb
O ₂	-	Oxygen
Pb	-	Lead
SiCl ₄	-	Silica Tetrachloride
SiO ₂	-	Silica Dioxide
TLD-100	-	Lithium Fluorite doped with Magnesium and Titanium
<i>a</i>	-	Fractional contribution
<i>A_w</i>	-	Atomic mass

\AA	-	Angstrom
b	-	Order of kinetics
$^{\circ}\text{C}$	-	Degree Celsius
D	-	Average crystalline size
E	-	Activation energy
k	-	Boltzmann Constant
N_e	-	Number of electrons per gram
N_A	-	Avogadro's number
P	-	Trap
R	-	Heating rate
S	-	Sensitivity, Stopping power
s	-	Frequency factor
T	-	Temperature
t	-	Time
$T_{1/2}$	-	Half life
T_M	-	Maximum temperature
W_i	-	Fractional weight
W	-	Fraction of the Element
Z	-	Atomic number
Z_{eff}	-	Effective atomic number
$3D$	-	Three Dimensional
λ	-	Wavelength
γ	-	Gamma Rays
ν	-	Frequency
θ	-	theta
μm	-	Micro-meter
g	-	Gram
β	-	Diffacted full width
S	-	Stopping Power
ρ	-	density
I_c	-	Glow intensity
I_M	-	Maximum Intensity
μ_g	-	Geometric factor

LIST OF APPENDICES

APPENDIX	TITLE	PAGE
Appendix A	The formulas applied in the current work	143
Appendix B	The calculation of Z_{eff}	145
Appendix C	TL yield after 1 kGy – 150 kGy electron beam irradiation	148
Appendix D	Reproducibility of the prepared samples	152
Appendix E	The calculation of sensitivity	154

CHAPTER 1

INTRODUCTION

1.1 Overview

Thermoluminescence dosimetry (TLD) is a study of materials which emit light when heated after exposure to ionizing radiation. It has been a mainstay of health physics for over 50 years. During that time, TLDs have been extremely valuable in monitoring the safety of radiation workers and performing environmental dose control. The use of TLD as a method for radiation dosimetry of ionizing radiation has been extended for many technologies applications including radiation modification of the properties for various materials, medical product sterilization, and disinfection of agricultural product, food irradiation industry and nuclear reactor monitoring (Kozlov et al., 2006). The major advantages of TL dosimeters are their small physical size, high sensitivity, reusable with only a gradual change in efficiency and economical (Bhatt, 2011). Unfortunately, not all types of thermoluminescent dosimeters can meet all the requirements. Some are best used at low energy range while others at high energy range. Their sensitivity could also vary thus the problem of selecting TLD depends on the task they are used for. These served as the reasons for more extensive study for design and development of high dose TL dosimeter materials.

There are two types of TL measurement device, active (e.g. ionizing chambers) and passive (e.g. luminescence dosimeters). The TL method has been the focus of current research, seeking knowledge in fabrication or synthesizing new thermoluminescence dosimetry (TLD) media for radiation dosimetry, working towards the media in which amount of light emitted is proportional to the dose absorbed by the irradiated material. Indeed, novel TLD materials based on doped optical fibres which currently being study, offer TL characteristics that provide good potential for extending their application (Issa et al., 2011; Bradley et al., 2012). Commercially available optical fibres made for telecommunications purposes (with

outer diameter typically $\sim 100 \mu\text{m}$) have been seen to offer the basis of highly sensitive spatial resolution dosimeters, such as measuring doses in medical radiations applications. Studies of the dosimetric properties of commercially produced Ge-doped SiO_2 optical fibres have been performed by several research groups using x-ray microbeam radiation as well as for kilovoltage to high energy (megavoltage) photon and electron beams, demonstrating the potential of Ge-doped SiO_2 optical fibres as a novel form of TL dosimeter (Rahman et al., 2010 ; Hashim et al., 2010; Issa et al., 2011).

Several commercial TL dosimeters providing high sensitivity and low fading, however cannot provide accurate estimation of doses for high range of exposure that even need to be measured in technological applications (Tekin et al., 2010). The studies do not focus restrictively on the fabricating of new materials but also include investigations of the defects present within the structure of the material. By adding suitable dopants to the base material optical fibres (SiO_2) for instance, has demonstrated an ability to enhance the TL yield of the material. A study by Benabdesselam et al. (2013) showed that a Ge-doped optical fibre is very attractive for TL dosimetry application.

The studies in nanomaterial ceramics as new TLD material are showing results that point to these materials as good candidate media especially in high dose measurements. Recently, interest of researchers towards nanomaterials has increased because of the enhanced optical, electronic and structural properties of these materials. Pandey et al. (2002) and Pandey et al. (2003) reported some TL characteristics of a couple of nanomaterials. Salah et al. (2007) have synthesized nanocrystalline of some highly sensitive phosphors like $\text{CaSO}_4: \text{Dy}$, $\text{LiF}: \text{Mg}$, Cu , P , $\text{MgB}_4\text{O}_7: \text{Dy}$, $\text{K}_2\text{Ca}_2(\text{SO}_4)_3: \text{Eu}$ and $\text{K}_3\text{NaSO}_4: \text{Eu}$ and studied their TL response to different ionizing radiations (Salah et al., 2006; Salah et al., 2007; Lochab et al., 2007). They found very interesting results, especially the response of these nanomaterials to very high dose. Due to these good results obtained in nanomaterials, it is of great importance to further study the TL properties of different nanomaterials to heavy doses of ionizing radiations. Calcium tetraborate CaB_4O_7 and calcium metaborate CaB_2O_4 polycrystalline ceramics are some of the most attractive systems among the borate

compounds as they present good chemical stability due to their very low hygroscopic nature (Santiago et al., 2001).

1.2 Problem Statement

According to Chen and McKeever (1997), high dose is a term typically referring to absorb doses in the range 1000 Gy – 10^6 Gy. There are many applications for such irradiations including sterilization of medical equipment products, disinfection of agricultural products and radiation control of defects in large machine parts. Other than that, polymer products such as cable jackets, car tyres, pipes and packaging materials as well as food products are the most common media benefitting from high dose irradiation services.

Thermoluminescence (TL) dosimetry at high dose radiation has attracted much attention as increasing needs in food safety, radiation protection on extreme dose field and nuclear reactor dose monitoring. Therefore, it is crucial to investigate the performance of a dosimeter under circumstances of high dose irradiation. Besides that, the TL mechanism including the TL response and glow curve behaviour especially in the supralinearity need to be studied. Currently, about twenty types of commercial TL detectors with 10 μ Gy – 20 Gy dose measurement range are widely used for personal dosimetry and radiation monitoring of environment (Kortov, 2007). Still, the choice of TL detectors for high-dose dosimetry is limited. Two types of TL detectors are used in USA; CaF₂: Mn (TLD-400) with operating dose range 10^{-6} Gy – 10^2 Gy and Li₂B₄O₇: Mn (TLD-800) with the dose range 10^{-3} Gy – 10^5 Gy. In Russia, TL detector on the base of alumina phosphate (PST) and sodium silicate (TLD-K) glasses with the highest registered dose of 2 kGy – 5 kGy are widely used (Aluker et al., 2006). A great number of storage materials are known to be promising for development of high dose TLD. However, there are challenges such as saturation of the TL yield at high dose irradiation. Therefore, this study will measure TL yield in wide range of electron beam irradiation doses (1 kGy up to 150 kGy).

For the past few years, researchers have realized the potential of optical fibres as new TL material due to the smaller diameter size ($\sim 100 \mu\text{m}$) for sensitive in-vivo radiotherapy assessment at high spatial resolution (Hashim et al., 2009). There are findings showing that commercial doped optical fibres can provide ~ 10 times greater response to radiation than commercial phosphor based TLD-500 (Benabdesselam et al., 2013). Concerning advances, doped optical fibres are relatively new material in TL dosimeters but have attracted considerable attention and application-compatible properties, including use in challenging environments such as potentially damp/limpid or even aqueous environments. Most previous studies concerning the TL doped optical fibres have tendency to focus on medical dosimetry applications such as radiotherapy with maximum doses of Gy. In addition, the doped optical fibres offer good reproducibility and reusability without loss to dose response (Espinosa et al., 2006). The purpose of present study is to evaluate the TL characteristics of potential doped optical fibres for high dose dosimetry application.

CaB_4O_7 : Dy nanomaterial is a relatively unstudied TL phosphor which is suggested as an alternative to LiF (TLD-100) for the dosimetry of ionizing radiation because of its linear response dose, negligible fading and excellent reusability (Dhoble et al., 2004; Prokić, 2000). According to Kortov (2014), nanostructured phosphors are the most suitable materials for high dose detectors. They have big capacity of trapping centers due to the surface of the centres. The nanostructured materials show unique features that cannot obtain from the conventional macroscopic materials. The surface states are very important to the physical properties, especially the optical properties of the nanoparticles (Sharma et al., 2011). As the particle size decrease to nano-scale, the surface to volume ratio and consequently the numbers of surface states increase. Those significant properties of nanomaterials have been motivated further studies of various nanomaterials for high doses measurements. Therefore, one of the objectives of this research was to study the TL properties of new potential CaB_4O_7 : Dy nanomaterials as TL materials for high dose radiation.

Although the use of the doped optical fibres is clearly great interest, the process of producing the optical fibres via the Modified Chemical Vapour Deposition (MCVD) route is a complicated procedure. This process requires a range of high technology facilities and the use of higher temperatures, from 1000°C up to 2000°C . Conversely,

the solution combustion synthesis (SCS) offers a much simple processing technique of producing nanomaterial samples for TL purpose (Rivera & Azorin, 2007; Shafiqah et al., 2015; Wang et al., 2012). Additionally, an alternative method based on the solution combustion technique involving a wet chemistry process, concerns producing surface decorated or doped process to the nanoparticles samples.

In this study, the samples are fabricated by using two different methods. The custom-made optical fibres were produced via MCVD method and CaB_4O_7 : Dy nanomaterial was prepared by using the solution combustion technique. This research investigates the performance of Ge-doped and Ge-B-doped optical fibres and calcium tetraborate doped with dysprosium (Dy) nanomaterial. In general, this study investigates these potential materials as TL dosimeters in terms of their preparation, structural characteristics and thermoluminescence properties.

1.3 Objectives of Study

- i. To synthesize dysprosium (Dy) doped calcium borate nanoparticle by using solution combustion synthesis (SCS) method.
- ii. To utilize the tailor-made Ge-doped and Ge-B-doped optical fibres (fabricated via MCVD) for high dose irradiation.
- iii. To investigate the structural properties, elemental composition and morphology (i.e., Energy Dispersive X-Ray, X-ray Diffraction and Transmission Electron Microscope) of nanophosphors material.
- iv. To evaluate the thermoluminescence (TL) dosimetric properties of the synthesized samples irradiated to electron beam accelerator (high dose).
- v. To compare the dosimetric properties of Dy doped calcium borate with tailor-made optical fibres and TLD-100.

1.4 Research Question

In order to throw some lights on the TL dosimetry problems, it would be better to look into the basic principle of thermoluminescence. To narrow down the scope of searching the knowledge in this area, the following questions are used as guidance:

1. What is the suitable method to be used for producing the TL materials?
2. What are the experimental procedures to be used in order to investigate the optimum TL materials?
3. What are the TL characteristics of the tailor-made optical fibres and nanomaterial sample?

1.5 Scope of Study

The main focus in this work is to evaluate TL characteristics of different types of potential TL materials as options for high dose dosimetry application. In this study, the ionizing radiation that commonly used for commercial high dose industry such as electron beam and Co-60 (γ -rays) have been used throughout this research. The samples were irradiated to wide dose range from 1 kGy up to 150 kGy by using electron beam accelerator at Malaysia Nuclear Agency. Other than TL characteristics study, the structural properties for the synthesized samples such as X-ray diffraction (XRD), Energy dispersive X-ray (EDX) and transmission electron microscope (TEM) were also studied.

1.6 Significance of Study

Regardless the wide availability of different thermoluminescence material for dosimetry, there is continued interest in the development of new dosimetric materials in the dosimetry of high-LET radiation and the dosimeters which can be used in high dose industry. Some basic limitations of the luminescence dosimeters

must be considered in seeking new materials. The optical fibres Ge-doped and Ge-B-doped have opened the way to use this material for measuring the dose in the high and the ultra-high range, particularly for regular monitoring of ionizing radiation around the high-energy accelerators and nuclear reactors facilities during emergency cases. Thus this study was aimed to evaluate the TL dosimetric properties of Ge-B-doped and Ge-doped optical fibres and CaB_4O_7 : Dy nanomaterial toward high dose irradiation.

REFERENCES

- Abdul Rahman, A. T., Nisbet, A., & Bradley, D. A. (2011). 'Dose-rate and the reciprocity law: TL response of Ge-doped SiO₂ optical fibres at therapeutic radiation doses'. *Nuclear Instruments and Methods in Physics Research Section A: Accelerators, Spectrometers, Detectors and Associated Equipment*, 652(1), 891–895.
- Abdul Sani, S. F., Alalawi, A. I., Azhar A.R, H., Amouzad Mahdiraji, G., Tamchek, N., Nisbet, A., Bradley, D. A. (2014) 'High sensitivity flat SiO₂ fibres for medical dosimetry'. *Radiation Physics and Chemistry*, 104, 134–138.
- Abdulla, Y. A., Amin, Y. M., & Bradley, D. A. (2001) 'The thermoluminescence response of Ge-doped optical fibre subjected to photon irradiation'. *Radiation Physics and Chemistry*, 61(3-6), 409–410.
- Alagarasi, A. (2011) 'Introduction to nanomaterials', National Center for Environmental Research. *Conference on Production Engineering*, August 26–29, 1974, Tokyo, pp 18–23
- Alawiah, A., Amin, Y.M., Abdul-Rashid, H. A., Wan Abdullah, W.S., Maah, M.J., (2017) 'An ultra-high dose of electron radiation response of Germanium Flat Fibre and TLD-100'. *Radiation Physics and Chemistry*, 130, pp.15–23.
- Alfred H. Allen and Arnold R.Tankard. (1904) 'The Determination of Boric Acid in Cider, Fruits etc'. *In British Pharmaceutical Conference at Sheffield*. pp. 517–519.
- Aluker N L, Artamonov A S, Bakulin Yu P, Danilovich E N, Krysanova O U, Riskina R V and Sogoyan AV. (2006) 'Nuclear Science and Engineering Issue: Series "Physics of Radiation Effect on Radioelectronic Devices' № 1-3 86
- Aruna, S.T. & Mukasyan, A.S., (2008) 'Combustion synthesis and nanomaterials'. *Current Opinion in Solid State and Materials Science*, 12(3–4), pp.44–50.
- Aznar, M. C., Andersen, C. E., Bøtter-Jensen, L., Bäck, S. Å. J., Mattsson, S., Kjær-Kristoffersen, F., & Medin, J. (2004) 'Real-time optical-fibre luminescence dosimetry for radiotherapy: physical characteristics and applications in photon beams'. *Physics in Medicine and Biology*, 49(9), 1655–1669

- Banhart, F., (1999) ‘Irradiation effects in carbon nanostructures’. *Reports on Progress in Physics*, 62(8), pp.1181–1221.
- Bagheri-mohagheghi, A.R.M.M., (2013) ‘Comparison of sol-gel and co-precipitation methods on the structural properties and phase transformation of c and a-Al₂O₃ nanoparticles. , pp.176–182.
- Benabdesselam, M., Mady, F., Girard, S., Mebrouk, Y., Duchez, J. B., Gaillardin, M., & Paillet, P. (2013) ‘Performance of Ge-Doped Optical Fibre as a Thermoluminescent Dosimeter’. *Nuclear Science*, IEEE Transactions on.
- Bhatt, B.C., (2011) ‘Thermoluminescence, optically stimulated luminescence and radiophotoluminescence dosimetry: {An} overall perspective. *Radiation Protection and Environment*, 34(1), p.6.
- Bilski, P., Obryk, B., Olko, P., Mandowska, E., Mandowski, A., & Kim, J. L. (2008) ‘Characteristics of LiF:Mg,Cu,P thermoluminescence at ultra-high dose range’. *Radiation Measurements*, 43(2-6), 315–318.
- Bishnoi, A., Kumar, S., & Joshi, N. (2017) ‘Wide-Angle X-ray Diffraction (WXRd)’. *Microscopy Methods in Nanomaterials Characterization*, 313–337.
- Blair, M. W., Jacobsohn, L. G., Tornga, S. C., Ugurlu, O., Bennett, B. L., Yukihara, E. G., & Muenchausen, R. E. (2010) ‘Nanophosphor aluminum oxide: Luminescence response of a potential dosimetric material’. *Journal of Luminescence*, 130(5), 825–831.
- Borbón-Nuñez, H.A. & Furetta, C., (2017) ‘Activation Energy of Modified Peak Shape Equations’. *World Journal of Nuclear Science and Technology*, 07(04), pp.274–283.
- Borgermans, P., Brichard, B., Berghmans, F., Vos, F., Decreton, M., Golant, K., Tomashuk, A. and Nikolin, L. (1999) ‘On-line gamma dosimetry with phosphorous and germanium co-doped optical fibres’, *RADECS IEEE*
- Bos, A.J.J., (2001) ‘High sensitivity thermoluminescence dosimetry’. *Nuclear Instruments and Methods in Physics Research*, Section B: Beam Interactions with Materials and Atoms, 184(1–2), pp.3–28.
- Boscolo, D., Scifoni, E., Carlino, A., and et al. (2015) ‘TLD efficiency calculations for heavy ions: an analytical approach’. *European Physical Journal D*.
- Bradley, D. A., Hugtenburg, R. P., Nisbet, A., Taufek, A., Rahman, A., Issa, F., Alalawi, A. (2012) ‘Review of doped silica glass optical fibre: Their TL properties and potential applications in radiation therapy dosimetry’. *Applied*

Radiation and Isotopes, 71, 2–11.

- Bradley, D. A., Abdul Sani, S. F., Alalawi, A. I., Jafari, S. M., Noor, N. M., Hairul Azhar, A. R., Maah, M. J. (2014) ‘Development of tailor-made silica fibres for TL dosimetry’. *Radiation Physics and Chemistry*, 104, 3–9.
- Bray, P.J., (1987) ‘NMR studies of the structures of glasses’. *Non-Crystalline Solids*, 95–96, pp.45–59.
- Brichard, B.; Fernandez Fernandez, A.; Ooms, H.; Berghmans, F.; Decréton, M.; Tomashuk, A.; Klyamkin, S.; Zabezhailov, M.; Nikolin, I.; Bogatyrvov, V.; Hodgson, E.; Kakuta, T.; Shikama, T.; Nishitani, T.; Costley, A. & Vayakis, G. (2004) ‘Radiation-hardening techniques of dedicated optical fibres used in plasma diagnostic systems in ITER’, *J. Nucl. Mater.*, Vol. 329–333, (2004), (1456–1460), doi:10.1016/j.jnucmat.2004.04.159
- Cameron, J.R.; Suntharalingam, N.; Kenney, G.N., (1968) ‘Thermoluminescent Dosimetry’, Madison WI: *University of Wisconsin Press*.
- Carvalho, a B., Guzzo, P.L., Sullasi, H.L., Houry, H.J. (2010) ‘Effect of particle size in the TL response of natural quartz sensitized with high gamma dose’, *J. Phys. Conf Ser.* 249, 012027.
- Chen, R., (1969) ‘On the calculation of activation energies and frequency factors from glow curves’, *Journal of Applied Physics*, 40(2), pp.570–585.
- Chen, R., McKeever, S.W.S., (1997) ‘Theory of Thermoluminescence and Related Phenomena’, *World Scientific Publishing Co. Pte. Ltd., Singapore*.
- Correcher, V. & Garcia-Guinea, J., (2013) ‘Potential use of the activation energy value calculated from the thermoluminescence glow curves to detect irradiated food’, *Journal of Radioanalytical and Nuclear Chemistry*, 298(2), pp.821–825.
- Dambul, K.D., Mahdiraji, G. A., Amirkhan, F., Chow, D. M., Gan, G. K. W., et al. (2012) ‘Fabrication and development of Flat Fibres’, *Photonics Global Conference*, PGC, pp.3–5.
- Dance Dr, Christofides S, Maidment ADA, McLean ID, Ng KH, (2014) ‘Diagnostic Radiology Physics: A Handbook for Teachers and Students’, *International Atomic Energy Agency*.
- Daniel, D.J., Annalakshmi, O., Madhusoodanan, U., Ramasamy, P. (2014) ‘Thermoluminescence characteristics and dosimetric aspects of fluoroperovskites (NaMgF₃:Eu²⁺,Ce³⁺)’. *Journal of Rare Earths*, 32(6), pp.496–500.

- Daniels, F., Boyd, C.A. & Saunders, D.F., (1953) 'Thermoluminescence as a Research Tool'. *Science*, 117(3040), p.343 LP-349.
- Daphne F.Jackson and D.J Hawkes, (1981) 'X-Ray Attenuation Coefficients of Elements and Mixtures', 3(3), p.79.
- David, M., Sunta, C.M. & Ganguly, A.K., (1977) 'Thermoluminescence of quartz : Part 1 - glow curve and spectral characteristics'. *Indian Journal of Pure and Applied Physics*, 15(1), pp.201–204.
- Dhage, S.R.; Khollam, Y.B.; Deshpande, S.B.; Ravi, V.C., (2003) 'Co-precipitation technique for the preparation of nanocrystalline ferroelectric SrBi₂Ta₂O₉'. *Matter. Res. Bull*, 38, pp.1601–1605.
- Dhoble, S. J., Shahare, D. I., & Moharip, S. V. (2004) 'Synthesis of CaB₄O₇:Dy phosphor' 42(April), 299–301.
- Dianov, E. M., Starodubov, D. S., Vasiliev, S. A., Frolov, A. A., & Medvedkov, O. I. (n.d.). 'Near-UV photosensitivity of germanosilicate glass: application for fibre grating fabrication'. In *Conference Proceedings LEOS'96 9th Annual Meeting IEEE Lasers and Electro-Optics Society* (Vol. 1, pp. 374–375). IEEE.
- Dyk, J. Van, Battista, J.J. & Bauman, G.S., (2013) 'The Modern Technology of Radiation Oncology', Vol 3,
- E Pekpak, O Gulhan, Y.A., (2009) 'Thermoluminescent characteristics of lithium tetraborate'. *Proceeding of the fourth International Boron Symposium*, pp.15–17.
- Ekambaram S. (2005) 'Solution combustion synthesis and luminescent properties of perovskite red phosphors with higher CRI and greater lumen output'. *J Alloys Comp* ;390:L7–9
- El-Faramawy, N.A. et al., (2000) 'The dosimetric properties of in-house prepared copper doped lithium borate examined using the TL-technique'. *Radiation Physics and Chemistry*, 58(1), pp.9–13.
- Elkholy, M.M., (2010) 'Thermoluminescence of B₂O₃-Li₂O glass system doped with MgO'. *Journal of Luminescence*, 130(10), pp.1880–1892. Available at: <http://dx.doi.org/10.1016/j.jlumin.2010.05.002>.
- Entezam, A., Khandaker, M. U., Amin, Y. M., Ung, N. M., Bradley, D. A., Maah, J., Moradi, F. (2016) 'Thermoluminescence Response of Ge-Doped Cylindrical-, Flat- and Photonic Crystal Silica-Fibres to Electron and Photon Radiation'. *PLOS ONE*, 11(5), e0153913.

- Erfani Haghiri, M., Saion, E., wan Abdullah, W. S., Soltani, N., Hashim, M., Navasery, M., & Shafaei, M. A. (2013) 'Thermoluminescence studies of manganese doped calcium tetraborate ($\text{CaB}_4\text{O}_7:\text{Mn}$) nanocrystal synthesized by coprecipitation method'. *Radiation Physics and Chemistry*, 90, 1–5.
- Erfani Haghiri, M., Saion, E., Soltani, N., Deyhimi, N., et al. (2014) 'Thermoluminescent dosimetry properties of double doped calcium tetraborate ($\text{CaB}_4\text{O}_7:\text{Cu-Mn}$) nanophosphor exposed to gamma radiation'. *Journal of Alloys and Compounds*, 582, pp.392–397.
- Espinosa, G., Golzarri, J. I., Bogard, J., Garcia-Macedo, J. (2006) 'Commercial optical fibre as TLD material'. *Radiation Protection Dosimetry*, 119(1–4), pp.197–200.
- Eastes, W.L. (1980) 'Method for producing calcium borate'. *U.S. Patent* 4,233,051,
- Fadzil, M.S.A., Ramli, N. N. H., Jusoh, M. A., Kadni, T., Bradley, D. A., et al., (2014) 'Dosimetric characteristics of fabricated silica fibre for postal radiotherapy dose audits', *Journal of Physics: Conference Series*, 546(1).
- Fang Zhang, (2014) 'Photon upconversion nanomaterials', *Springer*
- Fisher, A. J., Hayes, W., & Stoneham, A. M. (1990) 'Structure of the self-trapped exciton in quartz'. *Physical Review Letters*, 64(22), 2667–2670.
- Fonseca, A., Franco, N., Alves, E., Barradas, N. P., et al., (2005) 'High resolution backscattering studies of nanostructured magnetic and semiconducting materials'. *Nuclear Instruments and Methods in Physics Research*, Section B: Beam Interactions with Materials and Atoms, 241(1–4), pp.454–458.
- Freitas, M.L.L., Silva, L. P., Azevedo, R. B., Garcia, V. A. P.,... et al., (2002) 'A double-coated magnetite-based magnetic fluid evaluation by cytometry and genetic tests'. *Journal of Magnetism and Magnetic Materials*, 252(1–3 SPEC. ISS.), pp.396–398.
- Fukuda, Y.; Mizuguchi, K.; Takeuchi, N., (1986) 'Thermoluminescence in sintered $\text{CaB}_4\text{O}_7:\text{Dy}$ and $\text{CaB}_4\text{O}_7:\text{Eu}$ '. *Radiat. Prot. Dosimet*, 17, pp.397–401.
- Furetta, C., (2003) 'Handbook of thermoluminescence', *World Scientific Publishing Co Pte Ltd*.
- Furetta, C., Kitis, G., Weng, P. S., and Chu, T. C., (1999) 'Thermoluminescence characteristics of $\text{MgB}_4\text{O}_7:\text{Dy}$, Na ', *Nuclear Instruments and Methods in Physics Research* Section A: Accelerators, Spectrometers, Detectors and Associated Equipment, 420(3), pp.441–445.

- Gaikwad, S.P.; Dhage, S.R.; Potdar, H.S.; Violet, S.; Ravi, V., (2005) 'Co-Precipitation Method for the Preparation of Nanocrystalline Ferroelectric $\text{SrBi}_2\text{Nb}_2\text{O}_9$.' *J. Electroceram*, 14, pp.83–87.
- Garlick, G.F.J. & Gibson, A.F., (1948) 'The electron trap mechanism of luminescence in sulphide and silicate phosphors'. *Proceedings of the Physical Society*, 60(6), pp.574–590.
- Gibbons, D.J. & Spear, W., (1966) 'Abstracts of Articles to be Published in the Journal of the Physics and Chemistry of Solids'. *Solid State Communications*, 4, p.1966.
- Gleiter, H. (1991). 'Nanocrystalline materials. In Advanced Structural and Functional Materials'. *Springer, Berlin, Heidelberg*. (pp. 1-37)
- Goldstein, J., Newbury, D. E., Echlin, P., Joy, D. C., Fiori, C., Lifshin, E. (1981) 'Scanning Electron Microscopy and X-ray Micro analysis', *Plenum Press*, New York, 34 (8), 453.
- González, P.R., Furetta, C., Azorín, J., (2007) 'Comparison of the TL responses of two different preparations of LiF:Mg,Cu,P irradiated by photons of various energies'. *Appl. Radiat. Isot.* 65, 341–344.
- Grattan, K.T.V., Meggitt, B.T., (2000) 'Optical Fibre Sensor Technology Advance Application Bragg Gratings and Distributed Sensors'. *Kluwer Academic Publishers*, The Netherlands,
- Greaves, G. N. (1978) 'Colour centres in vitreous silica' *Philosophical Magazine Part B*, 37(4), 447–466.
- Harold, E. & John, R., (1977) *Physics of Radiology* (Fourth edi), Illinois, USA: Charles C. Thomas Springfield.
- Harvey, J., (2011) 'Performance of Thermoluminescent Dosimeters Under As-Deployed Conditions'. PhD Thesis, p.254, University of Michigan, USA
- Hashim, S., Bradley, D. A., Peng, N., Ramli, A. T., & Wagiran, H (2010). 'The thermoluminescence response of oxygen-doped optical fibres subjected to photon and electron irradiations'. *Nuclear Instruments and Methods in Physics Research, Section A: Accelerators, Spectrometers, Detectors and Associated Equipment*, 619(1–3), pp.291–294.
- Horowitz, Y., (1993) 'Comment on " Heating rate effects in thermoluminescent glow peak' *Nuclear Instruments and Methods in Physics Research*, 83 (4), pp.581–582.

- Hosono, H., Abe, Y., Kinser, D. L., Weeks, R. A., Muta, K., & Kawazoe, H. (1992) 'Nature and origin of the 5-eV band in SiO₂-GeO₂ glasses'. *Phys. Rev. B*, 46(18), 11445–11451.
- <https://www.britannica.com/technology/transmission-electron-microscope>
<http://yunus.hacettepe.edu.tr/~selis/teaching/WEBkmu396/ppt/Presentations2010/XRD.pdf>
- Hussin, R., Hamdan, S., Fazliana Abdul Halim, D. N., (2009). 'The origin of emission in strontium magnesium pyrophosphate doped with Dy₂O₃'. *Materials Chemistry and Physics*, 121(1–2), pp.37–41.
- ICRU. (1976) 'Determination of Absorbed Dose in a Patient Irradiated by Beams of X or Gamma rays in Radiotherapy Procedure'. *International Commission on Radiation Units and Measurements* (24th ed.). Bethesda: ICRU Publications.
- International Atomic Energy Agency (IAEA). Atlas of Radiation Dose Distributions. Vol. 3: Moving Field Isodose Charts. Compiled by K. C. Tsien, J. R. Cunningham, D. J. Wright, D. E. A. Jones, P. M. Pfalzner. (Vienna: IAEA), 1967
- Issa, F., Abd Latip, N. A., Bradley, D. A., Nisbet, A., (2011) 'Ge-doped optical fibres as thermoluminescence dosimeters for kilovoltage X-ray therapy irradiations'. *Nuclear Instruments and Methods in Physics Research, Section A: Accelerators, Spectrometers, Detectors and Associated Equipment*, 652(1), pp.834–837.
- Jackson, D.A. (2004) 'Novel fibre optic based ionization radiation probe', paper presented at *2nd European Workshop on Optical Fibre Sensors, SPIE, Santander*.
- Jackson, J. H., & Harris, A. M. (1969) 'The fading of optical absorption bands in TLD lithium fluoride'. *Physics Letters A*, 29(7), 423–424.
- Jacqueline, A.-S., Poumellec, B., Chervin, J. ., García-Blanco, S., & Esnouf, S. (2004) 'Raman investigation of structural changes induced by e-beam irradiation in Ge doped silica MCVD glasses'. *Materials Science and Engineering: B*, 107(1), 46–52.
- Jafari, S. M., Bradley, D. A., Gouldstone, C. A., Sharpe, P. H. G., Alalawi, A., Jordan, T. J., Spyrou, N. M. (2014) 'Low-cost commercial glass beads as dosimeters in radiotherapy'. *Radiation Physics and Chemistry*, 97, 95–101.

- Jin Y, Qin WP, Zhang JS, Wang Y, Cao CY. (2008) 'Synthesis of Gd₃PO₇:Eu³⁺ nanospheres via a facile combustion method and optical properties', *J Solid State Chem*;181:724–9
- Kalchgruber, R., Göksu, H. Y., Hochhäuser, E., & Wagner, G. A. (2002) 'Monitoring environmental dose rate using Risø TL/OSL readers with built-in sources: recommendations for users', *Radiation Measurements*, 35(6), 585–590.
- Karmakar, M., Mazumdar, P.S., & Azharuddin, S.K., (2012) 'Peak Shape Method in Thermoluminescence: An Overview'. *Material Science Research India*, 9(1), pp.39–49.
- Kerman, K., Morita, Y., Takamura, Y., and Tamiya, E., (2005) 'Escherichia coli single-strand binding protein-DNA interactions on carbon nanotube-modified electrodes from a label-free electrochemical hybridization sensor', *Analytical and Bioanalytical Chemistry*, 381(6), pp.1114–1121.
- Kingsley, J.J. & Patil, K.C., (1988) 'A novel combustion process for the synthesis of fine particle α -alumina and related oxide materials', *Materials Letters*, 6(11–12), pp.427–432.
- Kitis, G., Spiropulu, M., Papadopoulos, J., Charalambous., (1993) 'Heating rate effects on the TL glow-peaks of three thermoluminescent phosphors', *Nuclear Inst. and Methods in Physics Research, B*, 73(3), pp.367–372.
- Kitis, G., Gomez-Ros, J.M. & Tuyn, J.W.N., (1998) 'Thermoluminescence glow-curve deconvolution functions for first, second and general orders of kinetics' *Journal of Physics D: Applied Physics*, 31(19), pp.2636–2641.
- Kitis, G., Pagonis, V., Carty, H., Tatsis, E., (2002) 'Detailed kinetic study of the thermoluminescence glow curve of synthetic quartz' *Radiation Protection dosimetry* 100 (1-4), 225-228
- Kortov, V.S., Ermakov, A. E., Zatsepin, A. F., Nikiforov, S. V. (2008) 'Luminescence properties of nanostructured alumina ceramic', *Radiation Measurements*, 43(2–6), pp.341–344.
- Kortov, V S. (2007) 'Materials for thermoluminescent dosimetry: Current status and future trends'. *Radiat. Meas.* (42) 576-581
- Kortov, V.S., 2010. 'Nanophosphors and outlooks for their use in ionizing radiation detection', *Radiation Measurements*, 45(3–6), pp.512–515.
- Kozlov Yu D, Stefanov I V, Ermolaev O P, Sidelnikov O P and Aleksandrov EN (2006). 'High Technologies with the Use of Ionizing Radiation Sources in

- Industry', *Moscow:Energy-Atom Press*. p 714
- Krsmanović R, Morozov VA, Lebedev OI, Polizzi S, Speghini A, Bettinelli M, et al.,(2007) 'Structural and luminescence investigation on gadolinium gallium garnet nanocrystalline powders prepared by solution combustion synthesis'. *Nanotech*;18:325604–13.
- L. Boetter-Jensen, S.W.S. Mackeever, A.G.W., (2003) 'Optically Stimulated Luminescence Dosimetry', Elsevier.
- Lakshminarasappa, B.M.; Jayaramaiah, B.N.; Nagabhushana, J.R. (2012) 'Thermoluminescence of combustion synthesized yttrium oxide. Powder', *Technol.* 217, 7–10
- Lou XM, Chen DH. (2008) 'Synthesis of $\text{CaWO}_4:\text{Eu}^{3+}$ phosphor powders via a combustion process and its optical properties'. *Mater Lett*;(62):1681–4
- Li, Y. (2010) 'Bio-LEDs could be used to make roadside trees luminescent at night.Nanoparticles make leaves glow'. *Highlight in Chemical Technology*, 7(11), 2.
- Lochab, S. P., Kanjilal, D.,Salah, N., Habib, S. S., Lochab, J., Ranjan, R., Aleynikov, V. E., Rupasov, A. A., and Pandey, A., (2008) 'Nanocrystalline $\text{Ba}_{0.97}\text{Ca}_{0.03}\text{SO}_4:\text{Eu}$ for ion beams dosimetry'. *Applied Physics*, 104(3).
- Lochab, S.P., Pandey, A., Sahare, P.D., Chauhan, R.S., Salah, N., and Ranjan, R. (2007) 'Nanocrystalline $\text{MgB}_4\text{O}_7:\text{Dy}$ for high dose measurement of gamma radiation'. *Physica Status Solidi (A) Applications and Materials Science*, 204(7), pp.2416–2425.
- Lochab, S.P.(1999) 'Sensitivity of TLD chips (LiF) at different annealing temperatures'. *DAE symposium on nuclear physics: contributed papers*. V. 42B, 32-10
- Lucovsky, G. (1979a) 'Defect-controlled carrier transport in amorphous SiO_2 '. *Philosophical Magazine Part B*, 39(6), 531–540
- Lushchik, C. (1956) 'The investigations of trapping centers in crystals by the method of thermal bleaching'. *Soviet Physics, JETP* 3, 390–399.
- Macchesney, J. B. (1974) 'Preparation of low loss optical fibres using simultaneous vapor phase deposition and fusion'. *Proc. Int. Congress on Glass*, 1974, 6, 40–45.
- Mahdiraji, G.A., Adikan, F.R.M., Bradley, D.A., (2015). 'Collapsed optical fibre: a novel method for improving thermoluminescence response of optical fibre'. *J.*

- Lumin.* 161, 442–447.
- Massot, M., Balkanski, M., and Levasseur, A., (1991) in: ‘Microionics, Solid State Integrable Batteries’, ed. M. Balkanski North- Ĺ Holland, Amsterdam, 1991 p. 139
- Manam, J. & Sharma, S.K., (2004). ‘Thermally stimulated luminescence studies of undoped and doped K₂B₄O₇ compounds’. *Nuclear Instruments and Methods in Physics Research*, Section B: Beam Interactions with Materials and Atoms, 217(2), pp.314–320.
- Mahesh, K., Weng, P.S., Furetta, C., (1989) ‘Thermoluminescence in Solids and its Applications’. *Nucl. Tech. Publishing*, Ashford, England.
- McKeever, S.W.S., (1988) ‘Thermoluminescence of Solids’, *Cambridge University Press*.
- McKeever, S.W.S., Moscovitch, M. & Townsend, P.D., (1995). ‘Thermoluminescence dosimetry materials: properties and uses’.
- McKeever, S.W.S and Chen, (1997) ‘Theory of Thermoluminescence and Related Phenomena’, *World Scientific Publishing Co Pte Ltd*.
- McKinlay, A. F., (1981) ‘Thermoluminescence dosimetry’, *Adam Hilger Ltd, Great Britain*.
- Meparland, B. J. (2010) ‘Nuclear Medicine Radiation Dosimetry : Advanced Theoretical Principles’. *Journal of Nuclear Medicine*, 52(5), 839-839.
- Mignani, A.G., Romano, S., Fusi, F., Mencaglia, A., (1998) ‘Radiation Dosimetry in Radiotherapy: a Model for an Extrinsic Optical Fibre Sensor’. *In European Workshop on Optical Fibre Sensors*. pp. 99–102.
- Mimani, T. & Patil, K.C., (2001) ‘Solution Combustion of Nanoscale Oxides and Their Composites’. *Mater. Phys. Mech.*, 4, pp.134–137.
- Miniscalco, W. (2001) ‘Optical and Electronic Properties of Rare Earth Ions in Glasses’. *Rare-Earth-Doped Fibre Lasers and Amplifiers, Revised and Expanded*.
- Mona, J.; Kale, S.N.; Gaikwad, A.B.; Murugan, A.V.; Ravi, V.C., (2006) ‘Chemical methods to synthesize FeTiO₃ powders’. *Mater. Lett*, 60, pp.1425–1427.
- Moradi, F., (2018) ‘Thermoluminescence response of Ge-doped cylindrical, flat and photonic crystal silica fibres to electron and photon radiation’, *PLOS ONE*, DOI:10.1371/journal.pone.0153913

- Moscovitch, M. & Horowitz, Y.S., (2006) ‘Thermoluminescent materials for medical applications: LiF:Mg,Ti and LiF:Mg,Cu,P’. *Radiation Measurements*, 41(SUPPL. 1), pp.71–77.
- Muenchausen RE, McKigney EA, Jacobsohn LG, Blair MW, Bennett BL, Cooke DW. (2008) ‘Science and application of oxyorthosilicate nanophosphors’. *IEEE Trans Nucl Sci*;55:1532–5
- Murthy, K.V.R., 2013. ‘Thermoluminescence and its Applications: A Review’. *Defect and Diffusion Forum* 347, 35–73.
- Nagel, S. R., MacChesney, J. B., & Walker, K. L. (1982). ‘An Overview of the Modified Chemical Vapor Deposition (MCVD) Process and Performance’. *IEEE Transactions on Microwave Theory and Techniques*, 30(4), 305–322.
- Noor, N.M., Hussein, M., Bradley, D. A., and Nisbet, A., (2011). ‘Investigation of the use of Ge-doped optical fibre for in vitro IMRT prostate dosimetry’. *Nuclear Instruments and Methods in Physics Research, Section A: Accelerators, Spectrometers, Detectors and Associated Equipment*, 652(1), pp.819–823.
- B, S., Fitzpatrick, C., Fernandez Fernandez, A., Brichard, B., Berghmans, F. and Lewis, E. (2004) ‘Evaluation of PMMA optical fibres as gamma dosimeters for nuclear applications’, paper presented at 13th *International Plastic Optical Fibres Conference, Nurnberg*.
- Ohtaki, H., Fukuda, Y., & Takeuchi, N. (1993) ‘Thermoluminescence in Calcium Phosphate Doped with Dy₂O₃’. *Radiation Protection Dosimetry*, 47(1-4), 119–122.
- Ozdemir, Z.; Ozbayoglu, G.; Aysen, Y.(2007) ‘Investigation of thermoluminescence properties of metal oxide doped lithium triborate’. *J. Mater. Sci*, 42, 8501–8508.
- Pandey, A., Sonkawade, R. G., & Sahare, P. D. (2002) ‘Thermoluminescence and photoluminescence characteristics of nanocrystalline K₂Ca₂(SO₄)₃: Eu’. *Journal of Physics D: Applied Physics*, 35(21), 2744–2747.
- Pandey, A., Sahare, P. D., Bakare, J. S., Lochab, S. P., Singh, F., & Kanjilal, D. (2003) ‘Thermoluminescence and photoluminescence characteristics of nanocrystalline LiNaSO₄: Eu phosphor’. *Journal of Physics D: Applied Physics*, 36(19), 2400–2406.
- Pandey, A., Sahare, P.D., Shahnawaz, Kanjilal, D., (2004) ‘Thermoluminescence and photoluminescence characteristics of sol–gel prepared pure and europium

- doped silica glasses'. *J. Phys. D. Appl. Phys.* 37, 842–846.
- Pekpak, E.(2009): 'Synthesis and Characterization of Lithium Tetraborate Doped with Metals'. *MS Thesis, METU, Ankara*.
- P.Mayles, A. Nahum, and J.C.R., (2007) 'Handbook of Radiotherapy Physics' 1st Editio. J. . R. P Mayles, A Nahum, ed., *Boca Raton*.
- Pradhan, A.S., Rassow, J., Meissner, P., (1981) 'Dosimetry of d(14) + Be neutrons with the two-peak method of LiF TLD-700'. *Phys. Med. Biol.* 30, 1349–1354
- Prokić, M., (2001) 'Lithium borate solid TL detectors'. *Radiation Measurements*, 33(4), pp.393–396.
- Prokić, M., (2000) 'Effect of lithium co-dopant on the thermoluminescence response of some phosphors'. *Applied Radiation and Isotopes*, 52(1), pp.97–103.
- Qiu Z, Zhou Y, Lü M, Zhang A, Ma Q. (2008) 'Combustion synthesis of three-dimensional reticular -structured luminescence SrAl₂O₄:Eu, Dy nanocrystals'. *Solid State Sci*;10:629–33.
- Qiu Z, Zhou Y, Lu M, Zhang A, Ma Q. (2007) 'Combustion synthesis of long-persistent luminescent MA₂O₄:Eu₂₊,R₃₊ (M = Sr, Ba, Ca, R = Dy, Nd and La) nanoparticles and luminescence mechanism research'. *Acta Mater*;55:2615–20
- Rahman, A.T.A., Bradley, D. A., Doran, S. J., and Thierry, B. (2010) 'The thermoluminescence response of Ge-doped silica fibres for synchrotron microbeam radiation therapy dosimetry'. *Nuclear Instruments and Methods in Physics Research, Section A: Accelerators, Spectrometers, Detectors and Associated Equipment*, 619(1–3), pp.167–170.
- Ramli, A. T., Bradley, D. A., Hashim, S., & Wagiran, H. (2009) 'The thermoluminescence response of doped SiO₂ optical fibres subjected to alpha-particle irradiation'. *Applied Radiation and Isotopes*, 67(3), 428–432.
- N.N.H. Ramli, N.N.H., Salleh, H., Mahdiraji, G.A., Zulkifli, M.I., Hashim, S., Bradley, D.A and Noor, M.N. (2015) 'Characterization of amorphous thermoluminescence dosimeters for patient dose measurement in X-ray diagnostic procedures'. *Radiation Physics and Chemistry*, 116, pp.130–134.
- Rasheedy, M.S., (1993). 'On the general-order kinetics of the thermoluminescence glow peak'. *Journal of Physics: Condensed Matter*, 5(5), pp.633–636.
- Reohle, L., von Borany, J., Grötzschel, R., Markwitz, A., Schmidt, B., Tyschenko, I. E., Leo, K. (1998) 'Strong Blue and Violet Photo- and Electroluminescence from Ge- and Si-Implanted Silicon Dioxide'. *Physica Status Solidi (a)*, 165(1),

31–35.

- Rivera, T. & Azorin, J.,(2007) ‘Nanostructural processing of advanced thermoluminescent materials’. *Radiation Effects and Defects in Solids*, 162, pp.731–736.
- Rivera, M. A. S. (2007). Operating the Siemens XRD Difraktometer D500, 1-34.
- SA Hashim, S Jahar, A Muhammad, A Ali, A.S., (2012) ‘Maintainance of the EPS 3000 Electron Beam Machine as Part of Quality Assurance Program‘ for *Program for Irradiation Service at Ahurtron Nuclear Malaysia*.
- Sahare, P.D., Ranjan, R., Salah, N., and Lochab, S. P. (2007). $K_3Na(SO_4)_2$: EEEu nanoparticles for high dose of ionizing radiation’. *Journal of Physics D: Applied Physics*, 40(3), pp.759–764.
- Salah, N., & Sahare, P. D. (2006). ‘The influence of high-energy 7Li ions on the TL response and glow curve structure of $CaSO_4:Dy$ ’. *Journal of Physics D: Applied Physics*, 39(13), 2684–2691. doi:10.1088/0022-3727/39/13/008
- Salah, N., Sahare, P. D., & Rupasov, A. A. (2007). ‘Thermoluminescence of nanocrystalline $LiF : Mg , Cu , P$ ’. *Journal of Luminescence*, 124(2), 357–364. <http://doi.org/10.1016/j.jlumin.2006.04.004>
- Sahare, P.D., Bakare, J. S., Dhole, S. D., Ingale, N. B., and Rupasov, A. A. (2010). ‘Synthesis and luminescence properties of nanocrystalline $LiF:Mg,Cu,P$ phosphor’. *Journal of Luminescence*, 130(2), pp.258–265.
- Salah, N., Khan, Z.H. & Habib, S.S., (2009) ‘Nanoparticles of $BaSO_4 : Eu$ for heavy-dose measurements. , 129, pp.192–196.
- Salah, N., Habib, S.S., Khan, Z.H., Al-Hamed, S., and Lochab, S.P. (2011) ‘Nanoparticles of $Al_2O_3:Cr$ as a sensitive thermoluminescent material for high exposures of gamma rays irradiations’. *Nuclear Instruments and Methods in Physics Research, Section B: Beam Interactions with Materials and Atoms*, 269(4), pp.401–404.
- Salah, N., Sahare, P. D., Lochab, S.P., Kumar, P. (2006) ‘TL and PL studies on $CaSO_4:Dy$ nanoparticles’. *Radiation. Measurements*. 41 (1) ,pp.40 - 47.
- Samori, P., (2004) ‘Exploring the nanoscale world with scanning probe microscopies’. *In Proceedings of Emerging Applications of Radiation*. IAEA, pp. 91–97.
- Sangeeta & Sabharwal, S.C., (2004) ‘Kinetics of thermally stimulated luminescence from alkaline earth borates’. *Journal of Luminescence*, 109(2), pp.69–74.

- Sankawa, I., H. Izumita, S. Furukawa, K. Ishihara. (1990) 'An optical fibre amplifier for wide-band wavelength range around 1.65 μm '. *IEEE Photon. Technol. Lett.* 2:422–424,
- Santiago, M., Grasseli, C., Caselli, E., Lester, M., Lavat, A., Spano, F., (2001) 'Thermoluminescence of $\text{SrB}_4\text{O}_7:\text{Dy}$ '. *Physics. Status Solidi (A) Applications and Material Science*, 185 (2), pp 285-289.
- Satinger, D., Horowitz, Y.S., Oster, L., (1999). 'Isothermal decay of isolated peak 5 in 165 °C (15 min) post-irradiation annealed $\text{LiF}:\text{Mg, Ti}$ (TLD-100) following alpha particle and beta ray irradiation'. *Radiat. Prot. Dosim.* 84 (1–4), 67–72.
- Schauer D. Brodsky A. Sayeg, J., (2003) 'Handbook of Radioactivity Analysis' 2nd editio., *Academic Press, Great Britan.*
- Scherer P 1918 (Nachr. Ges. Wiss. Gottingen) pp. 96–100
- Shafiqah, A. S. S., Amin, Y. M., Nor, R. M., Tamchek, N., & Bradley, D. A. (2015) 'Enhanced {TL} response due to radiation induced defects in Ge-doped silica preforms'. *Radiation Physics and Chemistry*, 111(0), 87–90.
- Sharma, R., Bisen, D. P., Dhoble, S. J., Brahme, N., & Chandra, B. P. (2011) 'Mechanoluminescence and thermoluminescence of Mn doped ZnS nanocrystals'. *Journal of Luminescence*, 131(10), pp.2089–2092.
- Shinsho, K., Harada, K., Yamamoto, Y., & Urushima, A. (2008) 'Differences in glow curves structure of nano- and microcrystals of $\text{CaSO}_4:\text{Dy}$ measured at a low heating rate'. *Radiation Measurements*, 43(2–6), pp.236–240.
- Silva, M. D. R. (2014) 'Ionizing Radiation Detectors'. *In Intech Open Web of Science* (pp. 189–209).
- Simpkins, P.G., Greenberg-Kosinski, S. & MacChesney, J.B.,(1979) 'Thermophoresis: The mass transfer mechanism in modified chemical vapor deposition'. *Journal of Applied Physics*, 50(9), pp.5676–5681.
- Singh, S., Vij, A., Lochab, S. P., Kumar, R., & Sing, N (2011) 'Thermoluminescence properties of γ -irradiated Bi doped BaS nanostructures'. *Bulletin of Materials Science*, 34(4), pp.683–687.
- Siti Shafiqah, A.S., (2016) 'Characterisation of Silica Based on two production routes for thermoluminescence (TL) Dosimeters'. PhD thesis. University of Malaya, Kuala Lumpur.
- Song H, Chen D. (2007) 'Combustion synthesis and luminescence properties of $\text{SrAl}_2\text{O}_4:\text{Eu}^{2+}, \text{Dy}^{3+}, \text{Tb}^{3+}$ phosphor'. *Lumin*;22:554–8.

- Tajuddin, H.A., Wagiran, H. & Husin, R., (2014) ‘The Thermoluminescence response of Dy Doped Calcium Borate Glass subjected to 6MV photon irradiation’. , 895, pp.390–394.
- Tekin, E.E.; Ege, A.; Karali, T.; Townsend, P.D.; Prokic, M. (2010) ‘Thermoluminescence studies of thermally treated CaB₄O₇: Dy’. *Radiat. Meas*, 45, 764–767.
- Tsai, T. E., Griscom, D. L., & Friebele, E. J. (1988) ‘Mechanism of Intrinsic Si E - Center Photogeneration in High-Purity Silica’. *Physical Review Letters*, 61(4), 444–446.
- Tugay, H., Yegingil, Z., Dogan, T., Nur, N., & Yazici, N. (2009) ‘The thermoluminescent properties of natural calcium fluoride for radiation dosimetry’. *Nuclear Instruments and Methods in Physics Research, Section B: Beam Interactions with Materials and Atoms*, 267(23–24), pp.3640–3651.
- Unger, S., Lindner, F., Aichele, C., Leich, M., Schwuchow, A., Kobelke, J., Bartelt, H. (2014) ‘A highly efficient Yb-doped silica laser fibre prepared by gas phase doping technology’. *Laser Physics*, 24(3),
- Ursaki, V. V., Tiginyanu, I. M., Volciuc, O., & Popa, V., (2007) ‘Nanostructuring induced enhancement of radiation hardness in GaN epj layers’. *Applied Physics Letters*, 90(16), pp.2005–2008.
- Vadivel Murugan, A.; Gaikwad, A.B.; Samuel, V.; Ravi, V.A., (2006) ‘A coprecipitation technique to prepare Sr_{0.5}Ba_{0.5}Nb₂O₆’. *Bull. Mater. Sci*, 29, pp.221–223.
- Varma, A., Diakov, V. & Shafirovich, E., (2005) ‘Heterogeneous combustion: Recent developments and new opportunities for chemical engineers’. *AIChE Journal*, 51(11), pp.2876–2884.
- Wahib, N., Mat Nawi, S. N., Zulkepely, N. N., Mohd Amin, Y., Seong Ling, Y., Bradley, D. A., Maah, M. J. (2016) ‘Thermoluminescence Response of Germanium- Doped Silica (SiO₂) Optical Fibres Subjected to X- Ray Irradiation’. , 1133, pp.434–438.
- Walter L. Easter, Granville, O., (1980) ‘Method for producing calcium borates’. , 4227, pp.0–6.
- Wang, R., Xu, J. & Chen, C., (2012) ‘Luminescent characteristics of Sr₂B₂O₅: Tb³⁺, Li⁺ green phosphor’. *Materials Letters*, 68(73), pp.307–309. Available at: <http://dx.doi.org/10.1016/j.matlet.2011.10.005>.

- Wintle, A.G., (1975). 'Thermal Quenching of Thermoluminescence in Quartz. Geophysical' *Journal of the Royal Astronomical Society*, 41(1), pp.107–113.
- Xu L, Wei B, Zhang Z, Lü Z, Gao H, Zhang Y. (2006). 'Synthesis and luminescence of europium doped yttria nanophosphors via a sucrose-templated combustion method'. *Nanotech*;17:4327–31.
- Y.Fukuda, A. Tomita, N.T., (1997). 'Thermoluminescence and Thermally Stimulated Exoelectron Emission of Sintered CaB_4O_7 doped with Pb, Eu, or Dy'. , 135, pp.135–138.
- Y.Fukuda, (1990) 'Thermoluminescence and Thermally Stimulated Exoelectron Emission in $\text{Ca}_3(\text{PO}_4)_2$ '. *Radiation Protection Dosimetry*, 33(1–4), pp.151–154.
- Yang, B., Townsend, P.D., Rowlands, A.P., (1998) 'Thermoluminescence of LaF_3 '. *Phys. Rev. B* 57, 178e188.
- Yazici, A.N., Öztaş, M. & Bedir, M., (2007) 'The thermoluminescence properties of copper doped ZnS nanophosphor'. *Optical Materials*, 29(8), pp.1091–1096
- Youssef. A. Abdulla, Y.M. Amin, D.A. Bradley (2001) 'The thermoluminescence response of Ge-doped optical fibre subjected to photon irradiation'. *Journal of Radiation Physics and Chemistry*, 61 (2).
- Yu, Z.Q., Li, C. & Zhang, N., (2002). 'Size dependence of the luminescence spectra of nanocrystal alumina'. *Journal of Luminescence*, 99(1), pp.29–34.
- Yukihara, E. G., Gaza, R., McKeever, S. W. S., & Soares, C. G. (2004) 'Optically stimulated luminescence and thermoluminescence efficiencies for high-energy heavy charged particle irradiation in $\text{Al}_2\text{O}_3:\text{C}$ '. *Radiation Measurements*, 38(1), 59–70
- Zarate-Morales, A., & Buenfil, A. E. (1996) 'Environmental Gamma Dose Measurements in Mexico City Using TLD'. *Health Physics*, 71(3), 358–361.
- Zhang, Z., Liao, Q., Yu, Y., Wang, X., & Zhang, Y. (2014) 'Enhanced photoresponse of ZnO nanorods-based self-powered photodetector by piezotronic interface engineering'. *Nano Energy*, 9, 237–244.

LIST OF PUBLICATIONS

- Tajuddin, H. A., Wan Hassan, W. M. S., Abdul Sani, S. F., & Hashim, S. A. (2019). *Development of optical fibres for food irradiation dosimeter*. Malaysian Journal of Fundamental and applied sciences, 15(1), pp.109–111.
- Tajuddin, H. A., Wan Hassan, W. M. S., Abdul Sani, S. F. ., & Shaharin, N. S. (2017). *Thermoluminescent properties of Dy doped calcium borate based glass for dose measurement subjected to photon irradiation*. EPJ Web of Conferences, 156, 00002.