

DRY REFORMING OF METHANE OVER NICKEL-TANTALUM SUPPORTED  
ON FIBROUS ZSM-5 CATALYST FOR PRODUCTION OF SYNTHESIS GAS

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A thesis submitted in fulfilment of the  
requirements for the award of the degree of  
Doctor of Philosophy

School of Chemical and Energy Engineering  
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Universiti Teknologi Malaysia

NOVEMBER 2020

All praise is due to Allah, by whose honour and Majesty, deeds of virtue are accomplished.

## ACKNOWLEDGEMENT

I would like to express utmost gratitude to my supervisor Professor Dr. Aishah Abdul Jalil for her unwavering support, motherly-care, patience and encouragement who made it possible for me to complete this work. Her infectious passion for bridging the fields of catalysis is second to none. It's a privilege to have worked under her great supervision. I acknowledge Late Professor Sugeng Triwahyono (my co-supervisor) for the unforgettable support at the initiation of my PhD journey.

To the entire Green Technology and Advanced Materials (GTAM) research group I extend my warmest gratitude, you are such wonderful and understandable personalities. Thanks Yahya Gambo! You've been a great friend and I really couldn't have done this PhD without you. Did I miss someone? Oh yeah... Special and humongous appreciation to Dr. Abdulrasheed A. Abdulrahman whose outstanding work formed the basis of much of this research. Your helpful discussions, suggestions and yummy meals from your superb chef wife will never be forgotten.

The collaborative nature of my PhD meant that it couldn't have happened without the support of brilliant researchers, namely Tan Ji Siang, Dr. Yusuf Sahul, Dr. Aiza Fatah, Dr. Dai-Viet and Dr. Oki Muraza. Many thanks to the staffs of School of Chemical and Energy Engineering UTM for their support during my study. I also thank the staffs of Unilorin-Nigeria, specifically Prof. D. S. Ogunniyi, Prof. Omodele A. Eleta, Prof. A. S. Abdusalam, Engr. Lydia Jilantikri, Dr. T. E. Odetoye, Dr. A. G. Adeniyi, Engr. Mubaraq Amoloye, Engr. I. A. Mohammed and Engr. Sani Saminu.

To my darling wife (Fatima) and precious son (Umar Jnr.), thank you for the unwavering love, patience and sacrifice. I must also thank my siblings Dr. Idris Umar Hambali, Engr. Shuaibu Umar, Engr. Ahmad Abulfathi and the only princess of the house Saratu Umar Hambali for your support throughout my entire life. Above all I immeasurably appreciate my beloved father and mother for the spiritual and financial support. You have been the rock the family has stood on and an inspiration to us all.

## ABSTRACT

Dry reforming of methane (DRM) is an environmentally benign process for production of synthesis gas carbon monoxide (CO) and hydrogen (H<sub>2</sub>) with low H<sub>2</sub>:CO ratio by utilization of carbon dioxide (CO<sub>2</sub>) and methane (CH<sub>4</sub>) as feed gas. The large-scale production of syngas via DRM is still in its infancy due to operational constraints exhibited by the several catalysts involved. In this study, microemulsion engineered fibrous ZSM-5 (FZSM-5) support was selected as the support material due to its extended surface area and stabilization of metal particles. In addition, nickel (Ni) loaded on FZSM-5 was prepared by double solvent, physical mixing and wetness impregnation methods. Furthermore, magnesium (Mg), calcium (Ca), tantalum (Ta) and gallium (Ga) promoters were added to Ni/FZSM-5 catalyst using wetness impregnation method. The catalysts were characterized using X-ray diffraction, nitrogen adsorption-desorption isotherm, transmission electron microscope, field-emission scanning electron microscope, Fourier-transform infrared spectrometer, IR-lutidine chemisorption, temperature-programmed desorption with ammonia and CO<sub>2</sub>, temperature-programmed reduction with H<sub>2</sub>, energy-dispersive X-ray, X-ray photoelectron spectrometer, Raman spectrometer, and thermogravimetric analysis. The effects of active metals, Ni-loading methods, support morphology, promoters, Ni-Ta ratio towards the activity, selectivity and stability of the Ni based catalysts were examined in DRM over a temperature range of 500–800 °C and atmospheric pressure. Results revealed that Ni species are highly active for dissociation of the reactants. Ni/FZSM-5 produced superior performance than conventional ZSM-5 supported Ni catalyst. High basicity, surface area and mesoporosity were responsible for the outstanding performance of FZSM-5 supported catalyst. The wetness impregnation catalyst produced superior performance, which was correlated to microscopic dispersion and low surface acidity. The activity of the bimetallic catalysts was in the order: Ni-Ga/FZSM-5 (CH<sub>4</sub>= 50.1 %, CO<sub>2</sub>= 58.8 %) < Ni-Ca/FZSM-5 (CH<sub>4</sub>= 82.9 %, CO<sub>2</sub>= 82.7 %) < Ni-Mg/FZSM-5 (CH<sub>4</sub>= 86.7 % ,CO<sub>2</sub>= 92.3 %) < Ni-Ta/FZSM-5 (CH<sub>4</sub>= 91 % ,CO<sub>2</sub>= 97.4 %). The side reaction (methane cracking, Boudouard and RWGS) test results indicated that Ni catalyst had high inclination towards methane cracking reaction. The presence of small Ta cations in Ni catalyst was enough to suppress the driving force for agglomeration and coke formation. The optimum CH<sub>4</sub> conversion predicted from the response surface analysis was 96.6 % at reaction temperature of 784.15 °C, CO<sub>2</sub>:CH<sub>4</sub> feed ratio of 2.52, and GHSV of 33,760 mL g<sup>-1</sup> h<sup>-1</sup>. Experiment carried out with these optimum parameters gave 95.8 % CH<sub>4</sub> conversion with error of 0.8 %. The strong catalytic stability of Ni-Ta/FZSM-5 was due to the small-size and immobilized Ni sites, enhanced reducibility and interaction of catalyst components. This study highlighted the contribution of fibrous structured ZSM-5 support and Ni-Ta catalyst in the quest for potent catalyst development for industrial production of syngas via DRM.

## ABSTRAK

Pembentukan semula metana kering (DRM) merupakan satu proses yang mesra alam untuk pengeluaran gas sintesis karbon monoksida (CO) dan hidrogen (H<sub>2</sub>) dengan nisbah H<sub>2</sub>:CO yang rendah melalui penggunaan karbon dioksida (CO<sub>2</sub>) dan metana (CH<sub>4</sub>) sebagai gas suapan. Pengeluaran singas berskala besar melalui DRM masih dalam peringkat awal kerana kekangan operasi yang ditunjukkan oleh beberapa mangkin yang terlibat. Dalam kajian ini, sokongan ZSM-5 berserat direka bentuk secara mikroemulsi (FZSM-5) dipilih sebagai bahan sokongan kerana luas permukaannya yang besar dan kestabilan zarah logamnya. Di samping itu, nikel (Ni) yang dimuat pada FZSM-5 disediakan dengan kaedah pelarut berganda, pencampuran fizikal dan impregnasi basah. Selanjutnya, penggalak magnesium (Mg), kalsium (Ca), tantalum (Ta) dan galium (Ga) ditambahkan kepada mangkin Ni/FZSM-5 menggunakan kaedah impregnasi basah. Mangkin tersebut dicirikan menggunakan belauan sinar-X, isoterma penjerapan-penyahjerapan nitrogen, mikroskop elektron penghantaran, mikroskop elektron imbasan pancaran medan, spektrometer inframerah jelmaan Fourier, jerapan kimia IR-lutidina, nyahjerapan dengan amonia dan CO<sub>2</sub> pada suhu terprogram, penurunan dengan H<sub>2</sub> pada suhu terprogram, sinar-X serakan tenaga, spektrometer fotoelektron sinar-X, spektrometer Raman dan analisis termogravimetri. Kesan logam aktif, kaedah pemuatan Ni, morfologi sokongan, penggalak, nisbah Ni-Ta terhadap keaktifan, kememilihan dan kestabilan mangkin berasaskan Ni telah dikaji dalam DRM dengan julat suhu 500–800 °C dan pada tekanan atmosfera. Hasil kajian menunjukkan bahawa spesies Ni sangat aktif untuk penguraian bahan tindak balas. Ni/FZSM-5 menghasilkan prestasi unggul berbanding mangkin Ni sokongan ZSM-5 konvensional. Kebesaran, luas permukaan dan keliangan meso yang tinggi bertanggungjawab bagi prestasi cemerlang mangkin sokongan FZSM-5. Mangkin impregnasi basah menghasilkan prestasi yang unggul, yang berkorelasi dengan penyebaran mikroskopik dan keasidan permukaan yang rendah. Keaktifan mangkin dwilogam adalah mengikut urutan: Ni-Ga/FZSM-5 (CH<sub>4</sub>= 50.1 %, CO<sub>2</sub>= 58.8 %) < Ni-Ca/FZSM-5 (CH<sub>4</sub>= 82.9 %, CO<sub>2</sub>= 82.7 %) < Ni-Mg/FZSM-5 (CH<sub>4</sub>= 86.7 %, CO<sub>2</sub>= 92.3 %) < Ni-Ta/FZSM-5 (CH<sub>4</sub>= 91 %, CO<sub>2</sub>= 97.4 %). Keputusan ujian (pemecahan metana, Boudard dan RWGS) tindak balas sampingan menunjukkan bahawa mangkin Ni mempunyai kecenderungan tinggi terhadap tindak balas pemecahan metana. Kehadiran sedikit kation Ta dalam mangkin Ni sudah cukup untuk menahan daya pendorong untuk pembentukan pengumpulan dan kok. Penukaran CH<sub>4</sub> optimum yang diramalkan daripada analisis sambutan permukaan adalah 96.6% pada suhu tindak balas 784.15 °C, nisbah suapan CO<sub>2</sub>:CH<sub>4</sub> sebanyak 2.52, dan GHSV sebanyak 33,760 mL g<sup>-1</sup> h<sup>-1</sup>. Eksperimen yang dijalankan dengan parameter optimum ini memberikan 95.8% penukaran CH<sub>4</sub> dengan ralat sebanyak 0.8%. Kestabilan pemangkinan yang kuat Ni-Ta/FZSM-5 adalah kerana tapak Ni yang bersaiz kecil dan tersekat gerak, peningkatan pengurangan, dan interaksi daripada komponen mangkin. Kajian ini menyerlahkan sumbangan sokongan ZSM-5 yang mempunyai struktur berserat dan mangkin Ni-Ta dalam usaha pembangunan mangkin yang kuat untuk pengeluaran singas industri melalui DRM.

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## LIST OF ABBREVIATIONS

ANOVA	–	Analysis of variance
BBD	–	Box-Behnken design
BET	–	Brunauer–Emmett–Teller
BP	–	British petroleum
BD	–	Boudouard reaction
CCD	–	Central composite design
CCS	–	Carbon capture and sequestration
CCU	–	Carbon capture and utilization
CCUS	–	Carbon capture, utilization, and storage
CG	–	Coke gasification
CNG	–	Compressed natural gas
CNT	–	Carbon nanotube
CTAB	–	Cetyl trimethylammonium bromide
DF	–	Degree of freedom
DFT	–	Density functional theory
DOE	–	Design of experiment
DS	–	Double-solvent
DRM	–	Dry reforming of methane
DTA	–	Differential thermal analysis
E <sub>a</sub>	–	Energy of activation
EDX	–	Energy-dispersive X-ray spectroscopy
EISA	–	Evaporation-Induced Self-Assembly
FESEM	–	Field emission scanning electron microscopy
FZSM-5	–	Fibrous ZSM-5
FTIR	–	Fourier-transform infrared spectroscopy
GC	–	Gas chromatography
GHG	–	Greenhouse gas
GHSV	–	Gas hourly space velocity
HRTEM	–	High-resolution transmission electron microscopy
HSC	–	Enthalpy (H), entropy (S) and heat capacity (C)

ICP-OES	–	Inductively coupled plasma - optical emission spectrometry
IEA	–	International Energy Agency
IPCC	–	Intergovernmental Panel on Climate Change
JCPDS	–	Joint Committee on Powder Diffraction Standards
KCC-1	–	KAUST catalysis centre number 1
LNG	–	Liquified natural gas
MCM	–	Mobil Composition of Matter
MC	–	Methane cracking
MFI	–	Mordenite Framework Inverted
MS	–	Mean square
MSN	–	Mesoporous silica nanoparticles
NG	–	Natural gas
NLDFT	–	Non-localized density functional theory
OFAT	–	One factor at a time
POM	–	Partial oxidation of methane
PM	–	Physical mixing
PSD	–	Pore size distribution
RS	–	Raman spectroscopy
RSM	–	Response surface methodology
RWGS	–	Reverse water-gas-shift
SBA	–	Santa Barbara amorphous
SEM	–	Scanning electron microscope
SPRAG	–	Sulphur passivated reforming
SRM	–	Steam reforming of methane
SS	–	Sum of squares
TCD	–	Thermal conductivity detector
TEM	–	Transmission electron microscope
TEOS	–	Tetraethyl orthosilicate
TGA	–	Thermogravimetric analysis
TOF	–	Turnover frequency
TOS	–	Time on stream
TPD	–	Temperature-programmed desorption
TPR	–	Temperature-programmed reduction



WI	–	Wetness impregnation
WGS	–	Water-gas-shift
WMO	–	World meteorological organization
XPS	–	X-ray photoelectron spectroscopy
XRD	–	X-ray powder diffraction
ZSM-5	–	Zeolite Socony Mobil-5

## LIST OF SYMBOLS

$\text{kJ}$	–	Kilojoules
$\Delta H^0_{298\text{K}}$	–	Enthalpy of reaction at room temperature
$\rightleftharpoons$	–	Reversible reaction pathway
$^{\circ}\text{C}$	–	Degree Celsius
2-D	–	Two-dimensional
wt%	–	Weight percentage
h	–	Hours
&	–	And
>	–	Greater than
<	–	Less than
$\geq$	–	Greater than or equal to
*	–	Intermediate
$f$	–	Function
$\xi$	–	External effects on response
kPa	–	Kilopascal
$D_{(\text{Ni})}$	–	Nickel crystallite size
$\beta$	–	peak broadness at full width of half maximum intensity
$2\theta$	–	Bragg diffraction angle
$\theta$	–	Theta angle
$\lambda$	–	Wavelength
mA	–	Milliampere
kV	–	Kilovolts
nm	–	Nanometres
$R^2$	–	Coefficient of determination
exp	–	Exponential
A	–	Pre-exponential factor
R	–	Universal gas constant
k	–	Rate constant
$\Delta G$	–	Change in Gibbs free energy

eV	–	Electronvolt
Å	–	Angstrom
p-value	–	Probability value
P	–	Pressure
T	–	Temperature
g	–	Grams
Min	–	Minutes
s	–	Seconds
μmol	–	Micromole
kV	–	Kilovolt
Δ	–	Delta
L	–	Litres
m	–	Metres
mL	–	Millilitres
e <sup>-</sup>	–	Electron

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# CHAPTER 1

## INTRODUCTION

### 1.1 Background of Study

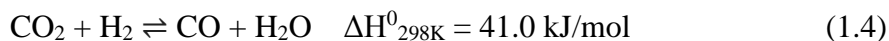
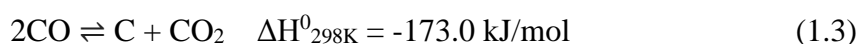
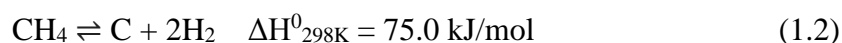
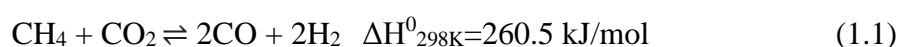
The envisaged diminution of crude oil reserves, rapid population growth and stringent environmental policies on emission control has triggered unprecedented research on alternate energy sources. Natural gas (NG) is one of the solutions to this multi-sided challenge, since NG is an abundant (6879 trillion cubic feet) and environmentally benign energy source for power generation and vehicular applications (Chong et al., 2020, Huang et al., 2018). Drawbacks of NG includes low critical temperature as well as high storage and transportation costs, which led to its limited utilization as fuel. Emission of greenhouse gases have been established to be responsible for the current earth's radiative energy imbalance leading to the menace of global warming (Chang et al., 2020). Carbon dioxide and methane constitute the major part of greenhouse gases, with concentration of CO<sub>2</sub> (393.1 ppm) higher than that of CH<sub>4</sub> (1.8 ppm), but the global warming potential of CH<sub>4</sub> still supersedes (Wang et al., 2015). This shows that CH<sub>4</sub> contributes severely to the overall global warming (Chong et al., 2020; Song et al., 2018).

Carbon dioxide management in terms of capture and utilization has received attention in recent years (Norhasyima & Mahlia, 2018; Usman et al., 2015; Wittich et al., 2020). From an industrial standpoint, CO<sub>2</sub> is not only an effluent gas with detrimental environmental footprint, but it's also an intriguing raw material. Despite the potentials of CO<sub>2</sub> utilization process such as Carbon capture and sequestration (CCS) process, the hugely stored CO<sub>2</sub> has been less utilized. The major alternative to address this problem is utilizing CO<sub>2</sub> as feedstock integrated with CH<sub>4</sub> conversion process to produce syngas (CO and H<sub>2</sub>), a versatile feedstock for production of liquid energy carriers and useful chemicals through technologies such as steam reforming (SRM), dry reforming of methane (DRM) and partial oxidation (POM) (Ashok et al., 2020; He et al., 2020; Wittich et al., 2020).

Methane conversion to syngas via DRM is a promising technology in the production of syngas used as an important platform chemical for the synthesis of liquid energy carriers and valuable chemical such as methanol, dimethyl ether and ammonia (Wittich et al., 2020; Zain & Mohamed, 2018). Compared to other methane reforming processes, DRM has several attractive aspects because the process requires less energy and is suitable for NG reserves with high CO<sub>2</sub> content. In addition, DRM produces eco-friendly fuel products via Fischer-Tropsch synthesis to curb the underlying issues associated with storage and transportation of gaseous fuels (Dahan et al., 2019; Pal et al., 2018). The catalyst is considered as a key factor in the DRM reaction. As a result, development of catalyst system capable of maximally producing syngas remains the prime research focus in the last two decades. Despite its environmental and economic potentials, large-scale production of syngas via DRM is still in its infancy due to operational constraints exhibited by the several catalysts involved (Aziz et al., 2019; Das et al., 2019).

A DRM pilot plant has recently been constructed by Linde group in Germany, which was aimed at determining the commercial readiness of DRM technology. The pilot plant uses Ni-based and Co-based catalysts. The plant performance test provided data on longer-term and process parameters, which pave way for investigation of optimization approaches towards development of a more broadly applicable process (Schwab et al., 2015; Wittich et al., 2020). The successfully developed pilot plants are the CALCOR and SPRAG process (Er-Rbib et al., 2012; Schwab et al., 2015). The CALCOR process is only suitable for small-scale operation, with production of CO rich syngas (H<sub>2</sub>:CO = 0.43) (Shah & Gardner, 2014). The SPRAG process was designed to combine the characteristics of DRM and SRM process. However, the negative impact of sulphur poisoning reduces the overall activity and stability of the catalyst (Wittich et al., 2020; York et al., 2007). The state of the art DRM technologies seems feasible only in certain scenarios and lack breadth in applicability. Therefore, development of an efficient commercial syngas plant requires greater research efforts towards design of low cost and robust catalyst system that can withstand the harsh conditions of DRM process (Aramouni et al., 2018; Er-Rbib et al., 2012).

Intrinsically, the DRM (Equation 1.1) process involves reaction of CH<sub>4</sub> and CO<sub>2</sub> to produce syngas mixture with equimolar H<sub>2</sub>:CO ratio in comparison to SRM (H<sub>2</sub>:CO = 3) or POM (H<sub>2</sub>:CO = 2) for subsequent Fischer-Tropsch process (Usman et al., 2015). The endothermic nature of the DRM reaction infers high energy requirement and thus high operating cost. Additionally, propagation of competing side reactions during DRM affects the product spectrum and increases the propensity of coke deposition (Danghyan et al., 2020; Pakhare and Spivey, 2014). The side reactions are methane cracking (Equation 1.2), Boudouard reaction (Equation 1.3), and reverse water gas shift reaction (Equation 1.4) (Pal et al., 2018).



The occurrence of these reactions alters the purity of syngas produced, especially the reverse water gas shift reaction which results in H<sub>2</sub>:CO ratio less than unity. The extent of occurrence of these side reactions is evaluated by the deviation of H<sub>2</sub>:CO ratio from the ideal stoichiometry.

Generally, catalyst component in terms of active metals, support and promoter is imperative for stellar DRM performance. Ni-based catalysts are suitable for DRM due to their wide availability, high turnover frequency and moderate cost. Nonetheless, they are inclined to fast deactivation due to formation of carbonaceous deposits, usually of encapsulation and graphitic type. Concerted efforts have burgeoned to overcome the severe carbon laydown and Ni catalyst sintering, where several factors have been considered and deliberated for their reduction or elimination. These factors include nature of active metal, type of support, metal dispersion, particle size reduction

and support interactions, basic and acidic properties, change in preparation and metal doping method (Aramouni et al., 2018; Danghyan et al., 2020; Li et al., 2015). It has been substantiated in lots of researches that obtaining an anti-carbon and anti-sintering catalyst by modification of a single factor is difficult to achieve. Hence, collaborative association of various factors is prerequisite for robust and efficient catalyst development.

Several studies have highlighted the impact of catalyst support materials and preparation methods on the activity of Ni-based catalysts for DRM, of which the catalyst structure formed after synthesis also dictates carbon formation and deposition. For any catalyst support to have a potential in industrial applications, several parameters must be met, such as high surface area, high porosity, fine dispersion of metal species, high reducibility, thermal stability, good surface oxygen mobility, surface basicity and low surface acidity (Aziz et al., 2019; Chong et al., 2020; Titus et al., 2017; Usman, et al., 2015). The method of support synthesis and metals loading have demonstrated pivotal effect on overall catalytic performances. Both approaches have overtime emerged as a powerful tool to control interaction of catalyst components in an effort to address the shortcomings of Ni-based catalysts in DRM process.

The development of structured support materials has been conceived to significantly hinder deactivation of Ni catalysts. Many findings attributed the remarkable performance of structured catalyst system to confinement of active metals in the support and enhanced metal-support interaction (Chong et al., 2020; Usman, et al., 2015). Structured supports such as SiO<sub>2</sub> (Cruz-Flores et al., 2020), Al<sub>2</sub>O<sub>3</sub> (Shang et al., 2017), SiO<sub>2</sub>-Al<sub>2</sub>O<sub>3</sub> (Xiang et al., 2016), ZSM-5 (Tang et al., 2014), bi-modal Al<sub>2</sub>O<sub>3</sub> (Ma et al., 2020), trimodal hydroxyapatite (Li et al., 2020), trimodal porous silica (Amin et al., 2017), hexagonal mesoporous silica (Sun et al., 2020), core-shell Al<sub>2</sub>O<sub>3</sub> (Jabbour et al., 2016) and core-shell SiO<sub>2</sub> (Li et al., 2018; Lu et al., 2018) have thus far been employed in DRM reaction. Fabricating structured materials was achieved via contemporary synthesis techniques, forming catalyst system with mesoporous structure. Lu et al. (2018) synthesized hollow spherical silica support by microemulsion method. Likewise, one-pot micro-emulsion method was applied to fabricate yolk-shell SiO<sub>2</sub> support (Almana et al., 2016). Bawah et al. (2018) developed



mesoporous silicalite-1 zeolite support by adapting the microwave assisted hydrothermal synthesis method. Nevertheless, these approaches have inclinations towards reducing catalytic activity due to the blockage of active sites and mass transfer limitation.

Recent innovation in development of fibrous structured KCC-1 (KAUST Catalysis Centre 1) has found relevant application in the field of drug delivery, chromatographic separation and energy storage due to its unique fibrous morphology and large surface area (Bayal et al., 2016; Febriyanti et al., 2016; Maity & Polshettiwar, 2019; Singh et al., 2016). The fibrous structured support favour high dispersibility of the loaded metal species due to its dendrimeric silica fibres morphology. These characteristics were responsible for its remarkable performances in reactions such as carbon dioxide methanation (Shahul Hamid et al., 2018), organic pollutant degradation (Azami et al., 2020), hydrocarbon isomerization (Jalil et al., 2019; Triwahyono et al., 2019), methane reforming (Wang et al., 2017; Abdulrasheed et al., 2019) and carbon dioxide capture (Maity et al., 2019). Thus, utilizing the KCC-1 synthesis approach could modify the textural, structural and chemical properties of conventional zeolite support. This study involves the development of novel mesostructured fibrous ZSM-5 Ni-based catalyst with fast reaction kinetics and coke tolerance to maximally produce syngas by utilization of gases ( $\text{CO}_2$  and  $\text{CH}_4$ ) with potential to cause global warming. The fibrous ZSM-5 offers extended surface area and large pore channels, fine metal dispersion, increased basicity, moderate acidity, thermal stability and confinement of metal particles thereby inducing remarkable performance much better than conventional ZSM-5 support.

## **1.2 Problem Statement**

The rapid population growth and stringent environmental policies on emission control has triggered unprecedented research on alternate energy source. The utilization of greenhouse gas  $\text{CO}_2$  as feedstock integrated with  $\text{CH}_4$  to produce syngas provides alternative ways for counteracting the energy crises and global warming. However, both the greenhouse gases ( $\text{CO}_2$  and  $\text{CH}_4$ ) are highly stable gas molecules

and thus, require high temperatures to have a spontaneous reaction. As a result of this high energy input condition, there are several underlying issues associated with the catalyst system that hinder the commercialization and industrialization of syngas production via DRM process.

The development of an efficient and robust DRM catalyst without compromising activity and stability remains a hurdle. Being a highly endothermic reaction, equilibrium conversion of reactants in DRM is attainable only at high temperatures mostly in the regions above 700 °C. Despite the meaningful conversion of reactants attained at these temperatures, the DRM process is faced with severe carbon formation due to the carbon rich feed gas and harsh reaction conditions. Moreover, propagation of methane cracking, Boudouard reaction and reverse water gas shift reaction increases the propensity of carbon deposition. The occurrence of these side reactions alters the purity of syngas produced, which results in H<sub>2</sub>:CO ratio less than unity. Therefore, commercialization of DRM process is hinged on development of an economically potent catalyst with the required activity, stability and ease of regeneration.

Remarkable DRM performance were obtained over noble metals such as Rh, Ru, Ir, Pt and Pd. Nonetheless, their application is not profitable and sustainable from an industrial standpoint. More so, noble metals are likely vulnerable to sintering at high temperature. As an alternative to the scarce and exorbitant noble metal catalysts, Ni-based catalysts have been the most widely tested. Nickel is relatively abundant with moderate cost and has an activity competitive with those of noble metals. The demerit of Ni-based catalysts is their characteristic swift deactivation due to carbon deposition and sintering. It is worthy of note that the effect of the carbon type, and mechanism of formation during DRM is still much debated and subject of continuous studies in academia. Despite the research successes recorded over recent years in catalyst development with remarkable activity and stability, the quest for novel and economically potent Ni catalysts with enhanced properties and performances is still much desired towards successful commercialization of syngas production via DRM.

Zeolite has been extensively used as a support material for catalysts due to its well define pore structure, universal availability, high affinity for CO<sub>2</sub> as adsorbent, surface acidity, high surface area and intralattice pore volumes. However, it usually contains varying levels of hydration, which leads to structural collapse due to harsh DRM conditions. Its surface contains high concentration of acid sites which often lead to side reactions with inferior stability. Efforts have been made over the years to enhance porosity and moderate the surface acidity for better active metal dispersion and thermal resistance via approaches such as addition of promoters, dealumination and altering Si/Al ratio. Accessibility of reactants to active metal sites is hampered as a result of its intercrystalline mass transfer hinderance, thus, limiting its catalytic performances.

This research is therefore geared primarily towards design of a stable ZSM-5 supported Ni catalyst with activity, stability and selectivity suitable for the industrialization of DRM process. Development of fibrous ZSM-5 zeolite support with increased basicity and porosity is crucial in enhancement of CO<sub>2</sub> chemisorption, thermal stability and metal particles dispersion which suppress the driving force for agglomeration and coke formation. Therefore, addressing the shortcomings of cheap and widely available Ni catalyst is imperative in the quest for an economically and industrially potent catalyst for syngas production via DRM.

### **1.3 Research Hypothesis**

To overcome the above-mentioned problems, unique fibrous ZSM-5 support with extended dendrimer surface area and porosity is expected to improve dispersion and accessibility of Ni active sites for improved performance. Synthesis by microemulsion method is presumed to produce a coke and sinter tolerant catalyst with core-shell morphology, where Ni particles are finely dispersed on the spherical structured support. The enhanced mass transfer is expected to increase the accessibility of reactants to active metal sites for faster reaction kinetics. The improved surface basicity of fibrous ZSM-5 support is expected to facilitate formation of distinct adsorptive sites for better activity. The fibrous ZSM-5 support is also expected to

induce stabilization of Ni particles to suppress the driving force for agglomeration and coke formation. It is expected that incorporation of tantalum promoter influence dispersion, reducibility and Ni-support interaction for an improved activity, stability and selectivity of the fabricated catalyst. The tantalum promoter is also expected to hinder the diffusion of monoatomic carbon into the Ni particles which is prerequisite for stable performance in DRM.

#### **1.4 Research Objectives**

The aim of this research work is to synthesize a robust bimetallic nickel-based catalyst supported on fibrous ZSM-5 with high activity and stability for optimal production of syngas via dry reforming of methane. This is achieved through the following objectives:

1. To conduct thermodynamic sensitivity analysis and equilibrium computations of dry reforming of methane alongside the occurrence of other competing side reactions using HSC Chemistry software.
2. To synthesize and characterize fibrous ZSM-5 (FZSM-5) supported nickel catalysts and evaluate the effects of nickel loading method, morphology and various promoters on catalytic activity and stability.
3. To investigate the effect of nickel-tantalum ratio on selectivity of dry reforming of methane and other competing side reactions.
4. To optimize the dry reforming of methane reaction parameters over Ni-Ta/FZSM-5 via response surface methodology (RSM).

## 1.5 Research Scope

This study is focused on addressing the major challenges of nickel-based catalyst for industrial syngas production via DRM. In this perspective, thermodynamics of DRM, effects of active metal catalysts, effects of nickel incorporation method, effects of support morphology, effects of promoter, effect of nickel-tantalum ratio, and optimization of dry reforming of methane have been deliberated upon. The details of the specific research scope are as follows:

1. Thermodynamic study of DRM reaction was conducted using the HSC chemistry 6.0 software. Spontaneity of occurrence of DRM reaction and other side reactions were evaluated as a function of reaction temperature. Temperature range of 100–1000 °C and a pressure of 1 atm was considered for all analysis. Equilibrium amount of each reactant and products were determined with respect to reaction temperature using the equilibrium compositions module. Effects of co-feeding steam or oxygen on equilibrium H<sub>2</sub>:CO ratio and carbon deposition were also conducted at reaction temperature of 600–1000 °C and pressure of 1 atm.
2. Preparation of fibrous ZSM-5 (FZSM-5) support was achieved using microemulsion technique. The dendrimer structure was developed via mixture of cetyltrimethylammonium bromide (as surfactant), butanol (as co-surfactant), toluene (as oil phase), tetraethyl orthosilicate, Urea, ZSM-5 seed and deionized water. Amount of transition metals (Co, Mo, Mn and Ni) on the support catalysts were adjusted to 5 wt.%. The transition metal catalysts were prepared via impregnation method. The prepared catalysts were characterized by FESEM, N<sub>2</sub>-adsorption, XRD and catalytic testing for DRM was conducted at atmospheric pressure and a temperature range of 500–800 °C. Thereafter, effects of nickel incorporation method, support morphology and promoter on DRM was studied. A series of FZSM-5 supported nickel catalysts namely: Ni/FZSM-5-(DS), Ni/FZSM-5-(PM) and Ni/FZSM-5-(WI) are prepared by double solvent, physical mixing and wetness impregnation methods, respectively. The conventional ZSM-5 and FZSM-5 supported nickel catalyst

were prepared by wet impregnation to evaluate the effect of support morphology. Ni/FZSM-5 with various promoter (Mg, Ca, Ta, Ga) were also prepared to study the effect of promoters. 5 wt% of metal was loaded for monometallic catalysts, while 5 wt% Ni and 1 wt% promoter was loaded for the bimetallic catalysts. As-synthesized catalysts were characterized by XRD, N<sub>2</sub>-adsorption, ICP-OES, FESEM-mapping, FTIR-KBr, FTIR-lutidine, TPD, TPR, and XPS. Spent catalysts were characterized for carbon deposition or sintering using XRD, TGA, DTA and TEM. Performance evaluation of catalysts for DRM was conducted at atmospheric pressure and a temperature range of 500–800 °C at a GHSV of 30,000 mL g<sup>-1</sup> h<sup>-1</sup>, CO<sub>2</sub>:CH<sub>4</sub>:N<sub>2</sub> ratio of 20:20:60 and reaction kinetics using Arrhenius equation.

3. In order to investigate the effects of nickel-tantalum on selectivity of DRM and other competing side reactions, five catalyst namely: 10Ni, 7Ni-3Ta, 5Ni-5Ta, 3Ni-7Ta, 10Ta are prepared by microemulsion and impregnation method. Physicochemical properties of the catalysts were characterized by XRD TPD, TPR and FTIR-lutidine. Spent catalysts were characterized by TGA, TEM, Raman spectra and O<sub>2</sub>-TPO. Catalyst testing was also performed at atmospheric pressure, temperature range of 550–800 °C and reaction kinetics using Arrhenius equation. The stability of DRM and competing side reaction tests were performed at reaction temperature of 700 °C.
4. Optimization of DRM reaction parameters was carried out with the aid of central composite design (CCD) interface of RSM available on Design Expert software 11.0. The independent variables selected for this optimization are temperature (700–800 °C), CO<sub>2</sub>:CH<sub>4</sub> feed ratio (1–5) and GHSV (10,000–60,000 mL g<sup>-1</sup>h<sup>-1</sup>) using 7Ni-3Ta as the catalyst. These variables and their ranges were selected based on preliminary studies conducted and information obtained from literature. CH<sub>4</sub> conversion being the rate determining step of DRM was selected as the response variable to evaluate the optimal performance of the catalyst.

## **1.6 Research Significance**

In this study where carbon laydown is an inevitable accompaniment of syngas production, making catalyst prone to swift deactivation. Thermodynamic study of the reaction will provide preliminary information on the dynamics of DRM and other competing side reactions. A coke tolerant catalyst was thus developed using microemulsion method and applied for the first time in dry reforming of methane. As compared to low surface area and micro structured conventional zeolite supports, the fibrous silica ZSM-5 catalyst has unique morphology with dendrimer like structure. This distinctive morphology with extended surface area, large pore channels, increased basicity and thermal stability is anticipated to tremendously affect the catalytic performance. Active metals supported on fibrous ZSM-5 will be highly dispersed and accessible leading to higher turnover of reactants and thus, a faster reaction kinetics. The optimization study using RSM analysis will provide insights on the effect of process variables and their interactions on FZSM-5 supported bimetallic catalysed DRM process. Hence, this research will be a significant contribution to the research and science community, especially in the effort to counteract the environmental issues associated with greenhouse gases by converting these hazardous gases into value added products.

## **1.7 Thesis Outline**

The research is targeted on the development of modified ZSM-5 supported Ni catalyst for efficient and sustained syngas production via dry reforming of methane. The thermodynamics of DRM and major side reactions were studied to get preliminary information on the dynamics of the DRM reaction. The fibrous ZSM-5 morphology was to enhance metal dispersion which impede crystallite growth for increased activity and stability. Introduction of Ta promoter was done primarily to amplify interaction of catalyst components for stellar DRM performance. The kinetics and optimization of process parameters was conducted to ensure an optimal utilization condition for the synthesized catalyst. This thesis therefore consists of five chapters.

Research background and problem at hand, hypothesis, objectives, scope and significance of this research were discussed in Chapter 1. Chapter 2 presents literature review pertaining to possible pathway to CO<sub>2</sub> emission and utilization, methane sources and conversion routes, catalyst development, challenges of deactivation, effects of metal loading method on catalytic performance and the prospects of mesostructured catalyst system. Chapter 3 entails the overall description of materials, methodology, characterizations and experimental procedures applied during the course of the research. Chapter 4 covers the entire results, discussions and their analysis conducted. This include results on characterization, activity, stability and selectivity of synthesized catalysts. Finally, Chapter 5 provides the conclusions drawn from this study and some recommendations proposed for future work.



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## APPENDIX E

### Publications and Conference Proceedings

#### List of publications:

1. **Hambali, H. U.**, Jalil, A. A., Abdurashed, A. A., Siang, T. J., Nyakuma, B. B., Nabgan, W. & Abdullah, T. A. T. (2020). Effect of Ni-Ta ratio on the catalytic selectivity of fibrous Ni-Ta/ZSM-5 for dry reforming of methane. *Chemical Engineering Science*, 227, 115952.
2. **Hambali, H. U.**, Jalil, A. A., Abdurashed, A. A., Siang, T. J., Abdullah, T. A. T., Ahmad, A. & Dai-Viet, N. V. (2020). Fibrous spherical Ni-M/ZSM-5 (M: Mg, Ca, Ta, Ga) catalysts for methane dry reforming: The interplay between surface acidity-basicity and coking resistance. *International Journal of Energy Research*, 44, 5696–5712.
3. **Hambali, H. U.**, Jalil, A. A., Abdurashed, A. A., Siang, T. J. & Dai-Viet, N. V. (2020). Enhanced dry reforming of methane over mesostructured fibrous Ni/MFI zeolite: Influence of preparation methods. *Journal of the Energy Institute*, 93, 1535–1543.
4. **Hambali, H. U.**, Jalil, A. A., Abdurashed, A. A., Siang, T. J., Fatah, N. A. A., Rahman, A. F. A., Aziz, M. A. H. & Hussain, I. (2020). Effect of transition metals (Mo, Mn and Co) on mesoporous ZSM-5 catalyst activity in carbon dioxide reforming of methane. *Materials Science and Engineering*. 808, 012005.
5. **Hambali, H. U.**, Jalil, A. A., Abdurashed, A. A., Siang, T. J. & Augi, A. H. K. CO<sub>2</sub> reforming of methane over Ta-promoted Ni/ZSM-5 fibre-like catalyst: Insights on deactivation behavior and optimization using RSM. *Under review in Chemical Engineering Science*.

6. **Hambali, H. U.**, Jalil, A. A., Triwahyono, S., Jamian, S. F., Fatah, N. A. A., Abdulrasheed, A. A. & Siang, T. J. (2019). Unique structure of fibrous ZSM-5 catalyst expedited prolonged hydrogen atom restoration for selective production of propylene from methanol. *International Journal of Hydrogen Energy*, 1–14.

#### **Conference Proceedings:**

1. **Hambali, H. U.**, Jalil, A. A., Abdulrasheed, A. A., Siang, T. J., Fatah, N. A. A., Rahman, A. F. A., Aziz, M. A. H. & Hussain, I. (2019), Effect of transition metals (Mo, Mn and Co) on mesoporous ZSM-5 catalyst activity in carbon dioxide reforming of methane. 8<sup>th</sup> Conference on Emerging Energy and Process Technology (CONCEPT 8- 2019), 27-28 November 2019, Residensi UTM Kuala Lumpur, Malaysia.
2. **Hambali, H. U.**, Jalil, A. A., Triwahyono, S., Jamian, S. F., Fatah, N. A. A., Abdulrasheed, A. A. & Siang, T. J. (2019), Unique structure of fibrous ZSM-5 catalyst expedited prolonged hydrogen atom restoration for selective production of propylene from methanol. *Energy Security and Chemical Engineering Congress*, July 17-19, 2019, Parkroyal Penang Resort, Penang, Malaysia.