

PREPARATION, CHARACTERIZATION AND PHARMACOKINETIC
RELEASE OF DICLOFENAC SODIUM-DUAL LAYER POLYVINYL
ALCOHOL PATCH FOR TRANSDERMAL DELIVERY

SHAFIZAH BINTI SA'ADON

A thesis submitted in fulfilment of the
requirements for the award of the degree of
Doctor of Philosophy

School of Biomedical Engineering and Health Sciences
Faculty of Engineering
Universiti Teknologi Malaysia

JANUARY 2022

DEDICATION

This thesis especially dedicated to: My loving and understanding husband,
whose sacrificial care for me and our daughters (Amanda, Amani & Ariana)
made it possible for me to complete this study,
My beloved mother, father and in law's family
My strong supportive and dedicated supervisors
My family members
My dearies friend,
Thanks for all the courage and spirit.

ACKNOWLEDGEMENT

In the name of Allah, the Most Gracious and Most Merciful~

Alhamdulillah, all praises to Allah S.W.T for the strengths and His blessing in completing this thesis. I cannot find the first words to express the deepest appreciation and gratitude to my enthusiastic supervisor Dr. Saiful Izwan bin Dato' Abd Razak, my supportive co-supervisor Assoc. Prof. Ir. Ts. Dr. Al Emran bin Ismail, the persons who I indebted so much for giving me not only their tremendous academic support, but also gives wonderful opportunities. Without their encouragement, I would not be able to finish this final work in my doctorate study.

My sincere thanks to my lab mates (Khalida binti Fakhruddin, Izzati Fatimah binti Abd Wahab , Anis Syazleen binti Mohd Habibullah, Rabiuh Salihu, Syahir Anwar) of the Polymeric Biomaterials and 3D Biofabrication Research Lab, the assistance and technical support from staff and technicians at School of Biomedical Engineering and Health Science, UTM, Faculty of Engineering Technology(FTK), Faculty Mechanical and Manufacturing engineering (FKMP), Universiti Tun Hussein Onn (UTHM), whose continuous support has made this study possible. I am also indebted to Ministry of Higher Education (MOHE) and Universiti Teknologi Malaysia (UTM) for Zamalah Scholarship sponsorship throughout my PhD studies.

I would also like to thank my beloved husband and families; without them this thesis would not have been started or completed! Last but not least, thanks to those who were directly or indirectly involved in the process of producing this research thesis. Your prayer, encouragement and support have never faltered.

Thank you.

ABSTRACT

Polyvinyl alcohol (PVA) has been broadly used in biomedical applications due to its biocompatibility, non-toxicity, nanofiber and hydrogel-forming ability. Despite these advantages, their structures are easily disrupted due to water absorption (swelling), thus resulting in the burst release of drugs due to drug leaching in transdermal delivery. Therefore, this study mainly aimed to prepare the diclofenac sodium (DS) medicated dual layer PVA patch by a combination of electrospinning and cryogelation (freeze-thaw) methods to reduce the swelling capacity and enhance the physicochemical and mechanical properties with good drug compatibility between the DS and PVA cryogel. Then, to subsequently evaluate the kinetic release mechanism using four different mathematical models. The morphological analysis of the cross-section demonstrates good polymer-polymer interaction between both layers and, fourier transform infrared (FTIR) and x-ray diffraction (XRD) also demonstrate good dispersion and entrapment of DS in the PVA matrix limited to 2% w/v. The DS loads were found to be homogeneously dispersed in the PVA matrix as no visible FTIR spectra of DS-PVA interaction was identified. The crystallinity level of the dual layer PVA patches also increased as the nanofiber thicknesses and freeze-thaw cycles increased. The hydrophilicity of the dual layer PVA patch also decreased, with increases in all other parameters. The DS-medicated dual layer PVA patch labelled as 2%DLB5C shows the lowest percentage of swelling capacity (13.49%). All formulations of the dual layer PVA patch show an enhancement in tensile strength but a decrease in elasticity as the DS percentage loading increases. The 2%DL_A5C and 2%DL_B5C exhibited good mechanical properties with the highest tensile strength (538.19 and 551.73 KPa, respectively), also a lower percentage of elongation and the highest values of elastic modulus. The Franz-diffusion assessment uncovered that the 2%DL_A5C and 2%DL_B5C have better sustainable releases of DS (~49% after 12 hours). The 2%DL_A5C and 2%DL_B5C had a flux (J_{ss}) of 0.220 and 0.231 mg/cm²/h, respectively, and a permeability coefficient (K_p) value of 0.018 cm/h for both patches. The release of DS for both patches follows the Higuchi and Korsmeyer-Peppas models. Based on these findings, a dual layer PVA patch with thicker nanofiber, higher freeze-thaw cycles, and higher DS loading percentages has lowered the swelling capacity yet improved the physicochemical and mechanical properties and is suitable for transdermal patches. In conclusion, both medicated dual layer PVA patches can complete the release of the DS for up to 24 hours with the one-time application, hence would serve as promising transdermal drug delivery.

ABSTRAK

Polivinil alkohol (PVA) digunakan secara meluas di dalam aplikasi bioperubatan kerana ianya bioserasi, tidak toksik, mudah membentuk nanoserat dan hidrogel. Walaupun mempunyai kelebihan, oleh kerana strukturnya mudah terganggu semasa proses penyerapan air (pembengkakkan), boleh menyebabkan pelepasan mendadak kesan dari ubatan yang melelep keluar semasa penghantaran secara transdermal. Oleh itu, tujuan utama kajian ini adalah untuk menyediakan pelekap berubat natrium diklofenak (DS) dua lapisan PVA melalui gabungan kaedah putaran elektro dan kaedah pembekuan-percairan bagi mengurangkan kapasiti pembengkakkan dan menambahbaik sifat fizikokimia dan mekanikal serta keserasian yang baik diantara DS dan PVA. Seterusnya menilai mekanisma kinetik pelepasan ubat menggunakan empat model matematik yang berbeza. Analisis morfologi keratan rentas menunjukkan interaksi polimer-polimer yang baik antara kedua-dua lapisan dan, Fourier transformasi inframerah (FTIR) dan difraksi sinar-x (XRD) juga menunjukkan penyebaran dan perangkap DS yang baik di dalam matriks PVA yang terhad pada muatan 2% w/v. Muatan DS tersebar secara homogen di matriks PVA kerana tiada interaksi spektrum FTIR antara DS-PVA yang dilihat. Tahap pengkristalan dua lapisan PVA juga meningkat apabila ketebalan nanoserat dan bilangan kitaran pembekuan-pencairan meningkat. Sifat hidrofilik dua lapisan PVA juga menurun, akibat dari peningkatan pada kesemua parameter. Pelekap berubat DS dua lapisan PVA yang berlabel 2%DL_B5C menunjukkan peratusan kapasiti pembengkakkan terendah (13.49%). Semua formulasi pelekap berubat dua lapisan PVA menunjukkan peningkatan terhadap kekuatan tegangan, tetapi apabila peratusan muatan DS meningkat ia menunjukkan penurunan keanjalan. 2%DL_A5C dan 2%DL_B5C menunjukkan sifat mekanikal yang baik dengan kekuatan tegangan tertinggi (masing-masing 538.19 dan 551.73 KPa), juga peratusan pemanjangan yang lebih rendah dan nilai anjalan modulus yang tertinggi. Penilaian *Franz-diffusion* merungkai bahawa 2%DL_A5C dan 2%DL_B5C mempunyai pelepasan DS yang lebih lestari (~49% selepas 12 jam). 2%DL_A5C dan 2%DL_B5C mempunyai fluks (J_{ss}) masing-masing 0.220 dan 0.231 mg/cm²/j, dan nilai pekali kebolehtelapan (K_p) 0.018 cm/j untuk kedua-dua pelekap. Pelepasan DS untuk kedua-dua pelekap itu mengikuti model *Higuchi* dan *Korsmeyer-Peppas*. Berdasarkan penemuan ini, pelekap berubat dua lapisan PVA dengan nanoserat yang lebih tebal, serta kitaran pembekuan-pencairan dan peratusan muatan DS yang lebih tinggi terbukti mengurangkan kapasiti pembengkakkan serta meningkatkan sifat fizikokimia dan mekanikal dan sesuai untuk dijadikan pelekap berubat transdermal. Kesimpulannya, kedua-dua formulasi pelekap berubat dua lapisan PVA boleh menghabiskan pelepasan DS sehingga 24 jam dengan sekali penggunaan, dan berfungsi sebagai penghantar ubat transdermal yang diyakini.

TABLE OF CONTENTS

	TITLE	PAGE
	DECLARATION	i
	DEDICATION	ii
	ACKNOWLEDGEMENT	iii
	ABSTRACT	iv
	ABSTRAK	v
	TABLE OF CONTENTS	vi
	LIST OF TABLES	xi
	LIST OF FIGURES	xiii
	LIST OF ABBREVIATIONS	xviii
	LIST OF SYMBOLS	xix
	LIST OF APPENDICES	xx
CHAPTER 1	INTRODUCTION	1
1.1	Background of Research	1
1.2	Problem Statements	5
1.3	Research Objectives	8
1.4	Scope of Study	8
1.5	Significance of Study	9
CHAPTER 2	LITERATURE REVIEW	11
2.1	Introduction	11
2.2	Transdermal Drug Delivery System	11
2.2.1	Transdermal Drug Delivery through the Skin	12
2.2.1.1	Benefits of Skin as A Drug Delivery System	14
2.2.1.2	Limitations of Skin as A Drug Delivery System	14
2.2.2	Types of Transdermal Patch	15

2.2.3	Drug Transportation from Skin into the Bloodstream	16
2.2.4	Type of Drugs Suitable for Transdermal Drug Delivery	17
2.3	Polyvinyl Alcohol	18
2.4	PVA in Biomedical Applications	20
2.5	Diclofenac Sodium (DS)	21
2.5.1	Dosage and Administration	23
2.6	Main Component of Dual Layer PVA Patch	24
2.6.1	Electrospinning of the PVA	24
2.6.1.1	Electrospinning Set Up and Sample Preparation	25
2.6.2	Drug Loading Procedures in Electrospun Nanofibers	26
2.6.3	Effect of the Electrospinning Process Parameters	27
2.6.4	The Preparation Process of PVA Cryogel	30
2.6.4.1	Physical and Chemical Crosslinking for Cryogels	31
2.6.4.2	Mechanism of Freeze-Thaw Cryogel	32
2.6.4.3	Crystallite Structure of Freeze-Thaw Cryogel	33
2.6.5	Effect of Freeze-Thaw Cycles on Cryogel	34
2.6.6	Effect of Freeze-Thaw Cycles on Swelling Ratio	36
2.7	Comparison on Properties of Electrospun PVA Nanofiber and PVA Cryogel Casting Method	37
2.7.1	Physicochemical Characterization	37
2.7.2	Water Uptake (Swelling Ratio)	41
2.7.3	Mechanical Properties of PVA Nanofiber and PVA Cryogel	43
2.8	<i>In-vitro</i> and <i>In-vivo</i> Drug Release Profiles	45
2.8.1	Drug Released on Electrospun PVA Nanofiber and PVA Cryogel	46

2.8.2	Diclofenac Sodium (DS) Released on Various Polymer Matrix	47
2.9	Type of Drugs Loaded in PVA	48
2.10	Mechanism of Pharmacokinetic Studies	49
2.11	Mechanism of Transdermal Delivery	51
2.12	Summary	52
CHAPTER 3	METHODOLOGY	55
3.1	Introduction	55
3.2	Research Flowchart	56
3.3	Preparation of Unmedicated and Diclofenac Sodium (DS) Medicated-Dual Layer polyvinyl alcohol (PVA) Patch	57
3.3.1	Material Preparation	57
3.3.2	Preparation of Electrospun PVA Nanofiber Mats	59
3.3.3	<i>In-Situ</i> Loaded of DS in PVA Matrix Preparation	60
3.3.4	Combination Process of Dual Layer PVA Patch Via Casting and Freeze-Thaw Techniques	60
3.4	Morphological Study	64
3.4.1	Scanning Electron Microscopy (SEM) of Electrospun PVA Nanofiber and Dual Layer PVA Patch	64
3.5	Physicochemical Characterization of Unmedicated and DS Medicated-Dual Layer PVA Patch	65
3.5.1	Gel Fraction	65
3.5.2	Water Content	65
3.5.3	Swelling Property	65
3.5.4	<i>In-vitro</i> Degradation Studies	66
3.5.5	Wetting Properties	66
3.5.6	Fourier Transform Infrared Spectroscopy (FTIR) of Unmedicated and Medicated-Dual Layer PVA Patch	67
3.5.7	X-Ray Diffraction of Different Cycles of Unmedicated and Medicated-Dual Layer PVA Patch	67

3.6	Mechanical Testing of Unmedicated and Medicated-Dual Layer PVA Patch	68
3.6.1	Tensile Test	68
3.7	Pharmacokinetic of <i>In-vitro</i> Drug Release of Diclofenac Sodium (DS) Medicated-Dual Layer PVA Patch	69
3.7.1	<i>In-vitro</i> DS Release Study Using Franz-Diffusion Cell	69
3.7.2	Preparation of Solutions for Calibration Curve	71
3.7.2.1	Preparation of Calibration Curve:	72
3.7.3	Calculation of Cumulative Release for <i>In-vitro</i> DS Medicated-Dual Layer PVA Patch	72
3.7.4	Data Analysis of the <i>In-vitro</i> Permeation of DS Medicated-Dual Layer PVA Patch	73
3.7.5	Kinetic Models	73
3.7.5.1	Zero-Order Kinetics	74
3.7.5.2	First-Order Kinetics	74
3.7.5.3	Higuchi (Square Root Law)	75
3.7.5.4	Korsmeyer–Peppas (Power Law)	75
CHAPTER 4	PHYSICOCHEMICAL AND MECHANICAL PROPERTIES OF UNMEDICATED AND DICLOFENAC SODIUM (DS) MEDICATED-DUAL LAYER PVA PATCH	77
4.1	Introduction	77
4.2	Morphology Characterization	78
4.2.1	Electrospun PVA Nanofiber	78
4.2.2	Preparation of Unmedicated and DS Medicated-Dual Layer PVA Patches via Combination Techniques	80
4.3	Physicochemical Characterization of Unmedicated and DS Medicated-Dual Layer PVA Patch	88
4.3.1	Gel Fraction, Water Content, Weight Variety and Weight Loss of Dual Layer PVA Patch	88
4.3.2	Effect of Nanofiber Thickness, Freeze-Thaw Cycle and DS Loading on the Stability of Dual Layer PVA Patch	94

4.4	Wetting Properties of Unmedicated and Medicated-Dual Layer PVA Patch	105
4.5	Swelling Capacity of Unmedicated and Medicated-Dual Layer PVA Patch	106
4.6	Tensile Properties of Unmedicated and Medicated-Dual Layer PVA Patches	111
4.6.1	Effect of Nanofiber Thickness, Freeze-Thaw Cycles and DS Loading on Tensile Strength	111
CHAPTER 5	<i>IN-VITRO</i> DRUG RELEASE AND KINETIC MECHANISM OF DICLOFENAC SODIUM (DS) MEDICATED-DUAL LAYER PVA PATCH	115
5.1	Introduction	115
5.2	Morphological of DS Medicated-Dual Layer PVA Patch after Drug Release	115
5.3	<i>In-vitro</i> Release of DS Medicated-Dual Layer PVA Patch	118
5.3.1	Calibration Curve of Diclofenac Sodium (DS)	118
5.3.2	Release Behaviour of DS Medicated-Dual Layer PVA Patch through Cellulose Nitrate Membrane	119
5.3.3	Data Calculation and Analysis of <i>In-vitro</i> Permeation Studies of the DS Medicated-Dual Layer PVA Patch through Cellulose Nitrate Membrane	124
5.4	The Release Kinetics Mechanism of DS Medicated-Dual Layer PVA Patch	127
CHAPTER 6	CONCLUSION AND RECOMMENDATIONS	135
6.1	Conclusions	135
6.2	Recommendations	138
	REFERENCES	139
	LIST OF PUBLICATIONS	183

LIST OF TABLES

TABLE NO.	TITLE	PAGE
Table 2.1	Properties comparison between the cryogel model and human heart (Maruyama <i>et al.</i> , 2019).	21
Table 2.2	Weight of DS loaded in different polymers	24
Table 2.3	Process parameters for electrospinning	27
Table 2.4	Comparison of mechanical properties of PVA nanofiber and PVA hydrogel film	44
Table 2.5	Release profiles of DS in various matrix and conditions	47
Table 2.6	Kinetic Models for drug release	50
Table 3.1	Materials and reagents used for preparation of dual layer PVA patch	59
Table 3.2	Formulation of unmedicated and DS medicated-dual layer PVA patch	63
Table 3.3	Preparation of Stock solution 1	71
Table 3.4	Preparation of Stock solution 2	71
Table 3.5	Preparation of DS Dilutions	72
Table 3.6	Interpretation of drug release mechanisms indicated by the diffusion exponent (n)	76
Table 4.1	Average thicknesses of the electrospun PVA nanofibers for A (2ml) and B (3ml) running volume	79
Table 4.2	Tabulated data for GF (%) for unmedicated and DS-medicated dual layer PVA patch	89
Table 4.3	Tabulated data for WC (%) for unmedicated and DS-medicated dual layer PVA patch	90
Table 4.4	Tabulated data for weight variety (g) for unmedicated and medicated dual layer PVA patch	91
Table 4.5	Tabulated data for WL (%) for unmedicated and DS-medicated dual layer PVA patch	92
Table 4.6	Tabulated interpretation of pure DS	97
Table 5.1	Standard calibration of DS for release study	118

Table 5.2	Flux, J_{ss} , linear regression (R^2), permeability coefficient (K_p) and lag time (L) of DS medicated-dual layer PVA patch for all formulations	126
Table 5.3	Mathematical modelling of DS release from all formulations	133

LIST OF FIGURES

FIGURE NO.	TITLE	PAGE
Figure 2.1	Three layers of skin. (Mbah et al., 2011)	13
Figure 2.2	Schematic diagram of main component in transdermal patch. (Patil et al, 2012)	15
Figure 2.3	Four different designs of the transdermal patch. (Sachan and Bajpai, 2013)	16
Figure 2.4	Sketch of the three penetration pathways: intracellular, intercellular and follicular. The upper right inset is a close-up of the stratum corneum showing the intracellular pathway and the tortuous intercellular pathway. (Bolzinger et al., 2012)	17
Figure 2.5	Polymerization and hydrolysis process of PVAc to obtain PVA. (Yolanda, 2019)	18
Figure 2.6	Chemical structure of diclofenac sodium (DS). Diclofenac sodium (2-{2-[2, 6 dichlorophenyl) amino] phenyl} acetic acid.	22
Figure 2.7	Electrospinning setup applied for preparing drug-loaded nanofibers and nonwoven nanomats. (1) Polymer solution, (2) syringe, (3) syringe pump, (4) high-voltage power supply, (5) grounded collector, (6) polymer mesh (nanofibrous mat), and (7) electrode. (Paaver et al., 2014)	25
Figure 2.8	Schematic pictures of different methods of drug incorporation into nanofibers a. blending; b. coaxial electrospinning; c. emulsion electrospinning; d. surface modification (physical adsorption); e. surface modification (chemical immobilization). (Rahmani et al., 2017)	26
Figure 2.9	Effect of concentration on the diameter of PVA electrospun fiber prepared using the different collector distance and the voltage potential of 20 kV (n=3). (Phachamud et al., 2011)	28
Figure 2.10	SEM micrograph of electrospun PVA fiber prepared from 10 %w/w PVA solution using the collector distances of 15 cm and the voltage potential of 20 kV (at the magnification of 7500x). (Phachamud et al., 2011)	29
Figure 2.11	The formation of macropores of cryogels. (Bencherif et al., 2013)	33

Figure 2.12	Schematic illustration of the network structure of physical PVA gel in nanoscale, which consists of a swollen amorphous network of PVA physically crosslinked by microcrystallites. (Suzuki and Sasaki, 2015)	34
Figure 2.13	Schematic presentation of the PVA chains before and after freezing thawing/ageing cycles: (a) entangled PVA solution before the first cycle; (b) PVA cryogel after the first cycle; and (c) PVA gel after “n” cycles. (Bercea et al., 2013)	35
Figure 2.14	Effect of freezing-thawing cycles on the time course of swelling of PVA cryogel. (Guan et al., 2016)	37
Figure 2.15	X-ray powder diffraction profiles of freshly prepared PVA cryogel samples (A and B) and of dried gel (C), obtained after 1 (A) and 5 freeze-thaw cycles (B and C, continuous lines). (Ricciardi et al., 2005)	38
Figure 2.16	XRD spectra of; a) as-synthesized PVA cryogels with different PVA concentration (Liao <i>et al.</i> , 2016); b) Q-PVA membrane, as-spun electrospun Q-PVA fibers and electrospun Q-PVA composite. (Liao et al., 2016)	39
Figure 2.17	Typical FTIR spectra from PVA. (Mansur et al., 2008)	40
Figure 2.18	FTIR spectra of (a) diclofenac sodium, (b) drug loaded microcapsules (Pal et al., 2011).	41
Figure 2.19	Shows the swelling degree of both PVA–SA composite nanofibers and drug-loaded PVA–SA nanofibers decrease after 8 h. (Arthanari et al., 2014)	42
Figure 2.20	Effect of PVA-dextran and drug on the elongation at a) break, b) maximum strength, and c) Young’s modulus. (Hwang et al., 2010)	45
Figure 2.21	Representative curves for as-spun PVA mats and the as-cast PVA films drug release of (a) lysozyme Seif et al., (2016), (b) Prazosin Hydrochloride, PRH Shen et al., (2014).	46
Figure 2.22	Component of DS Medicated-dual layer PVA patch.	51
Figure 2.23	Transdermal mechanism of DS medicated-dual layer PVA patch through skin.	52
Figure 3.1	Process flowchart	56
Figure 3.2	Electrospinning setup for electrospun PVA nanofiber production.	60
Figure 3.3	Schematic diagrams for DS medicated-dual layer PVA patch preparation.	62

Figure 3.4	Principle of contact angle measurement; if a surface has a water contact angle of less than (<) 90 degrees (C), it is described as hydrophilic.	67
Figure 3.5	Schematic illustration of tensile test for the elastic cryogenic sample (ASTM D-412).	68
Figure 3.6	Schematic of Franz diffusion cell set up. (Bartosova and Bajgar. 2012)	70
Figure 4.1	SEM micrographs of electrospun PVA nanofibers with magnification (a) 5000x, (b) 20000x and (c) 50000x; (d) Average diameter of electrospun PVA nanofibers.	78
Figure 4.2	(a) Mechanism of DS medicated-dual layer PVA patch and (b) chemical structure of dual layer PVA patch loaded with DS.	81
Figure 4.3	Cross-section of fabricated dual layer PVA patch; (a) DL _A 3C, (b) DL _A 5C, (c) DL _B 3C and (d) DL _B 5C.	82
Figure 4.4	Morphological structure of unmedicated and DS medicated-DL _A 3C patches.	83
Figure 4.5	Morphological structure of unmedicated and DS medicated-DL _A 5C patches.	84
Figure 4.6	Morphological structure of unmedicated and DS medicated-DL _B 3C patches.	85
Figure 4.7	Morphological structure of unmedicated and DS medicated-DL _B 5C patches.	86
Figure 4.8	Close-up DS particle on the bottom-surface of the dual layer PVA patch (magnification: 130000x).	87
Figure 4.9	Effect of compositions of dual layer PVA patch (DS loading percentage, number of freezing cycles and nanofiber thickness) on the GF (%).	89
Figure 4.10	Effect of compositions of dual layer PVA patch (DS loading percentage, number of freezing cycles and nanofiber thickness) on the WC (%).	90
Figure 4.11	Effect of compositions of dual layer PVA patch (DS loading percentage, number of freezing cycles and nanofiber thickness) on the weight variety (g).	91
Figure 4.12	Effect of compositions of dual layer PVA patch (DS loading percentage, number of freezing cycles and nanofiber thickness) on the WL (%).	92

Figure 4.13	Infrared spectrums of PVA cryogel and dual layer PVA patch with different PVA nanofiber thickness and freeze-thaw cycles.	95
Figure 4.14	FTIR spectra pure DS unmedicated and DS medicated-dual layer PVA patch.	97
Figure 4.15	FTIR spectra of DS medicated-dual layer PVA patch with different percentage loading (DL _{A3C}).	98
Figure 4.16	XRD pattern; PVA cryogel and unmedicated and DS medicated-dual layer PVA patch (a) 3 cycles and (b) 5 cycles.	100
Figure 4.17	Comparison of XRD pattern of DS medicated dual layer PVA patch for 3 cycles and 5 cycles.	102
Figure 4.18	Photographs of dual layer PVA patches transparency after completing cryogelation process (3 and 5 freeze-thaw cycles).	104
Figure 4.19	Wetting pattern of PVA nanofibers, PVA cryogel and dual layer PVA patch (DL _A and DL _B) for both cycles.	105
Figure 4.20	Swelling capacities of unmedicated and DS medicated-DL _{A3C} and DL _{B3C} as a function of immersion time and DS loading percentages.	108
Figure 4.21	Swelling capacities of unmedicated and DS medicated-DL _{A5C} and DL _{B5C} as a function of immersion time and DS loading percentages.	109
Figure 4.22	Ultimate tensile strength (UTS) of PVA cryogel, unmedicated and DS medicated-dual layer PVA patch.	112
Figure 4.23	Elongation at break (%) for unmedicated and DS medicated of all prepared patches.	112
Figure 4.24	Young's modulus (KPa) for unmedicated and DS medicated of all prepared patch.	113
Figure 4.25	Comparison of the elastic modulus of PVA cryogel with dual layer PVA patch.	114
Figure 5.1	Morphological structure of DL _{A3C} and DL _{A5C} after DS released.	116
Figure 5.2	Morphological structure of DL _{B3C} and DL _{B5C} after DS released.	117
Figure 5.3	Standard calibration curve of DS.	118
Figure 5.4	Cumulative drug release (%) and cumulative amount of DS release per unit area for DL _{A3C} and DL _{B3C} .	120

Figure 5.5	Cumulative drug release (%) and cumulative amount of DS release per unit area for DL _A 5C and DL _B 5C.	122
Figure 5.6	Plotted graph for <i>in-vitro</i> permeation profiles of DS medicated (a) DL _A 3C, (b) DL _B 3C, (c) DL _A 5C and (d) DL _B 5C.	125
Figure 5.7	Fits to drug release data of 1%DL _A 3C, 1.5%DL _A 3C and 2%DL _A 3C for different kinetic models.	129
Figure 5.8	Fits to drug release data of 1%DL _A 5C, 1.5%DL _A 5C and 2%DL _A 5C for different kinetic models.	130
Figure 5.9	Fits to drug release data of 1%DL _B 3C, 1.5%DL _B 3C and 2%DL _B 3C for different kinetic models.	131
Figure 5.10	Fits to drug release data of 1%DL _B 5C, 1.5%DL _B 5C and 2%DL _B 5C for different kinetic models.	132

LIST OF ABBREVIATIONS

TDDS	-	Transdermal Drug Delivery System
DS	-	Diclofenac Sodium
NSAIDs	-	Non-Steroidal Anti-Inflammatory Drugs
PVA	-	Poly-vinyl Alcohol
SEM	-	Scanning Electron Microscopy
XRD	-	X-Ray Diffraction
FTIR	-	Fourier Transform Infrared Spectroscopy
WCA	-	Water Contact Angle
UTM	-	Universal Testing Machine
FDA	-	Food and Drug Administration
SC	-	Stratum Corneum
PBS	-	Phosphate Buffered Saline
ASTM	-	American Society for Testing and Materials
UV	-	Ultra-violet
J _{ss}	-	Steady-State Fluxes
K _p	-	Permeability Coefficients
R ²	-	Linear Regression
L	-	Lag Time
GF	-	Gel Fractions
WC	-	Water content
WL	-	Weight loss
UTS	-	Ultimate Tensile Strength
CDR	-	Cumulative Drug Release

LIST OF SYMBOLS

<i>mg</i>	-	Milligram
<i>kV</i>	-	Kilo Volt
<i>h</i>	-	Hour
<i>kPa</i>	-	Kilo Pascal
<i>mPa</i>	-	Mega Pascal
<i>Pa</i>	-	Pascal
<i>mg/ml</i>	-	Milligram Per Milliliter
$^{\circ}\text{C}$	-	Degree Celsius
<i>gmol⁻¹</i>	-	Grams Per Mol
<i>w/w</i>	-	Weight Over Weight
<i>w/v</i>	-	Weight Over Volume
<i>mm</i>	-	Millimeter
<i>cm</i>	-	Centimeter
<i>ml/h</i>	-	Milliliter Per Hour
μm	-	micrometer
<i>N</i>	-	Newton
<i>mm/min</i>	-	Millimeter Per Minute
Å		Ångström
<i>cm²</i>	-	Centimeter Square
$\mu\text{g/ml}$	-	Microgram Per Milliliter
λ	-	Lambda

LIST OF APPENDICES

APPENDIX	TITLE	PAGE
Appendix A	Photomicrographs of electrospun PVA nanofiber (10 % w/v, 1ml/L)	167
Appendix B	FTIR spectra of DL _A 5C, DL _B 3C and DL _B 5C patch with different percentages loading	169
Appendix C	Swelling Data For Unmedicated and DS Medicated-Dual Layer PVA Patch	171
Appendix D	Mechanical Properties of Unmedicated and DS Medicated-Dual Layer PVA Patch	172
Appendix E	Tabulated Data for Franz-Diffusion Test for All DS Medicated-Dual Layer PVA Patch	173
Appendix F	Tabulated Data of %CDR and cumulative amount release per area (mg/cm ²) for All DS Medicated-Dual Layer PVA Patch	181

CHAPTER 1

INTRODUCTION

1.1 Background of Research

The transdermal drug delivery system (TDDS) distributes a particular therapeutic quantity of drugs systemically at locations far from the topical application site for the treatment or prevention of disorders. TDDS is classified as a self-contained with various dosage forms which, when applied to intact skin, it delivers the particular drugs through the skin at a controlled rate to the systemic circulation (Shirsand et al., 2012). Moreover, Alam et al. (2013) stated that TDDS also involves drug transport to viable epidermal and or dermal tissues of the skin for local therapeutic effect while a very major fraction of drug transported into the systemic blood circulation. In the past decades, TDDS has gained interest in order to develop innovative formulation and application methods for improving drug specificity by modifying appropriate material to a therapeutic agent.

The major advantages of the transdermal route are the constant drug dosage that is available and maintained in the circulation due to its sustained release properties (Alkilani et al., 2015). According to Patel et al. (2011), TDDS compared to conventional pharmaceutical dosage forms, such as oral tablet, pills, capsule and injection, exhibits a great potential in avoiding hepatic first-pass metabolism, maintaining constant blood levels for more extended period, decreasing side effects, improved patient acceptability and compliance. As stated by Raja et al. (2017), transdermal patches have gained popularity as an effective analgesic modality, owing to advantages such as ease of application; reduced risk of dose dumping compared with cream, ointment, and gel forms of topical delivery; constant and duration of action; self-administration capability; and ease of termination. Transdermal patch has several components including liners, adherents, drug reservoirs, drug release membrane which play a vital role in the drug's release via the skin.

Diclofenac Sodium (DS) is advocated for the treatment of painful and inflammatory rheumatic and certain non-rheumatic conditions such as rheumatoid arthritis, osteoarthritis, ankylosing spondylitis, tendinitis, and bursitis, and in other inflammatory or painful conditions such as strains and sprains, dysmenorrhea, back pain, sciatica, and postoperative pain (Kołodziejaska and Kołodziejczyk, 2018).

DS and paracetamol (acetaminophen) are either pain relievers, or analgesics, and can reduce fevers. They differ in numerous ways, however, such as in their drug classification and strength. DS also has pain-relieving and fever-reducing properties, but it belongs to a special class of drugs called non-steroidal anti-inflammatory drugs (NSAIDs). The NSAIDs patches are safer and convenient than its oral form. The side effects like stomach bleeding, increased acidity, ulcers are avoided by using transdermal patches of NSAIDs. The analgesic patch of NSAIDs may be used on the site of bruise, sprain or strain. This class of medicines is more useful in controlling swelling from injury. Such anti-inflammatory properties are not characteristic of paracetamol. A study by Malhotra et al. (2013) stated that diclofenac is considered a stronger drug than paracetamol with a lower dosage.

Polymers are the main component of TDDS and advances in polymer sciences have facilitated the design of different transdermal delivery systems with considerable flexibility using natural, synthetic and semi-synthetic polymers to control the release of drug through the intact skin (Akhtar et al., 2020). Polymer selection and design must be considered when striving to meet the diverse criteria for the fabrication of effective transdermal delivery systems. Previous study by Vasile (2020) has mentioned that the polymers used for TDDS could be classified as natural polymers includes cellulose derivatives, gelatin, waxes, natural rubber and chitosan, while synthetic polymers such as poly-vinyl alcohol (PVA), poly-vinyl chloride (PVC), poly-ethylene (PE), poly-propylene (PP), poly-acrylate (PLA), polyamide (PA), polyurethane (PU), poly-vinyl pyrrolidone (PVP), poly-methyl methacrylate (PMMA) etc. However, natural polymers also have some limitations including weak mechanical properties, poor processability, rapid degradation rate and potential immunogenic properties (He et al., 2014).

Hydrogels are defined as materials that are three-dimensional (3D), cross-linked hydrophilic polymer which capable of imbibing a large amount of water or biological fluids and thereby swell (Hoffman, 2012; Monica, 2018). Hydrogels are synthesized using cross-linking networks and can be categorized into three types: physically cross-linked (self-assembled hydrogel), chemically cross-linked, and irradiation cross-linked (Sharma and Tiwari, 2020). PVA is consist of secondary alcohol group connected to a linear carbon chain which is synthesized through hydrolysis of polyvinyl acetate via free radical polymerization of vinyl acetate. (Hassan and Peppas, 2000). PVA is a hydrogel-forming polymer with great interest because possess many desirable characteristics such as neutral, chemical resistance, drug compatibility, non-toxic, non-carcinogenic, bio-adhesive, water-soluble, biodegradability, also exhibit good swelling and physicochemical and mechanical (rubbery and elastic nature) properties, therefore closely simulates natural tissue and can be readily accepted into the body (Hernández et al., 2021; Yang et al., 2004). The previous study also proved that PVA hydrogels prepared at high polymer concentration or under the conditions enhancing mechanical properties would display good viscoelastic properties (Nkhwa et al., 2014; Muppalaneni and Omidian, 2013). Therefore, PVA is extensively used in industrial, biomedical and pharmaceutical applications (Vasanthan et al., 2015; Abitbol et al., 2011 and Keishiro et al., 2014).

To prevent potential toxicity, and the amount of residual cross linker left in the final polymer due to the use of chemical crosslinker, hydrogel produced by the cryogelation (freezing and thawing) process, commonly called a cryogel is used. According to Wankei et al. (2014), the freezing-thawing technique can produce stable physically cross-linked cryogel which resulted from crystalline formations via the interaction of intra and intermolecular hydrogen bonds. It also exhibits higher mechanical strength than the one that obtained using Ultra-Violet (UV) radiation as the cross-linking agent, as mentioned by Gibas and Janik, (2010).

On the other hand, Opanasopit et al. (2012) claimed that electrospinning is the most cost-effective method with simple tooling that uses electrostatic forces to produce electrospun membrane nanofibers with unique characteristics including ultrafine structure, a large surface-area-to-volume ratio, and a high porosity with a small pore

size ranging from submicron to nanometer sizes. Recently, electrospinning techniques gain interest in transdermal drug delivery because of the characteristics mentioned. This supported by Rives et al. (2017) in their studies emphasized that one of the apparent advantages of the electrospinning process compared to conventional film-casting techniques is the highly porous structure of electrospun nanofiber membrane, which exhibits a much higher surface area that allow drug molecules to diffuse from the matrix more effectively.

According to a prior study by Craciun et al. (2019), for a matrix to be employed as a drug delivery system in the medical area, it must exhibit specific features such as biocompatibility, biodegradability, and the ability to form strong forces with the drug in order to prolong its release, regardless of their physicochemical and pharmacological form (Mircioiu et al., 2019). A previous study by Dash et al. (2010) stated that the use of *in vitro* data on drug dissolution to anticipate *in vivo* bio-performance could be considered rational formulation development for controlled release formulations. The release profile is critical in determining the efficacy of a dose formulation, especially when the controlled release rate of the drug is the main focus. Not only are experimental methods time-consuming, but they are also expensive.

The application of mathematical modelling proved to be very effective in the research of the drug release mechanism. It facilitates in the design of the delivery system over a specified time period, predictions of drug release rate, and determines when the next dosage should be given (Permanadewi et al., 2019). Additionally, mathematic modelling eliminates the need for extensive experimental research. By comparing release data to mathematical models, the physical process of drug release can be determined. This study can predict the effects of design parameters such as shape, size, and composition on the overall level of drug release and accurately predict the drug release profile, thereby improving the drug's overall therapeutic effectiveness and safety (Shaikh et al., 2015). It is also a fundamental tool for designing pharmaceutical formulations, evaluating drug release processes *in vitro* and *in vivo*, and determining the optimal design strategy (Peppas and Narasimhan, 2014). Multiple models have been developed to characterize the rate of drug release from various drug delivery systems. Some of important models are, Zero order kinetic model, First order

kinetic model, Higuchi model, Korsmeyer-peppas model (Bhasarkar and Bal, 2019; (Muthappa et al., 2020; Mohamed and Damodharan, 2020). The precise combination of experiment results and models that enable the acquisition of the underlying physics will provide insight into the mechanism of release.

Currently, this research goal is to prepare the drug compatible and cost-effective dual layer PVA patch by using a combination of electrospinning method and cryogelation of PVA via casting and freeze-thaw techniques with an enhancement of its physicochemical and mechanical properties and assess the pharmacokinetic of *in-vitro* DS released by using Franz-diffusion test and to recognize the best fitted mathematical kinetic models (Zero-order, First-order, Higuchi model and Korsmeyer-Peppas model) for potential transdermal DS delivery.

1.2 Problem Statements

To generate a therapeutic impact, conventional oral drug administration generally requires high doses or repeated administration, which can reduce overall efficacy and patient compliance, resulting in missed doses of drugs with a shorter half-life, significant side effects, and even toxicity (Li and Mooney, 2016; Liechty et al., 2010). The previous study by Florence and Jani (1994) proved that oral administration, the most common approach for delivering pharmaceuticals, is frequently limited by poor targeting and short circulation times (<12 hours). Also, research by Priyanka et al. (2018) claimed that the oral form drug undergoes substantial hepatic first-pass metabolism and only about 50% of the administered dose reaches the systemic circulation, besides liver damage is an unfortunate side effect of many soluble tablet drugs. The injection mode of delivery can be used to deliver any size of the drug molecule and is versatile in this regard but suffers from the obvious disadvantage of being invasive and painful. Furthermore, for Rheumatoid Arthritis, patients are advised to take the DS for prolong period, but the side effects such as systemic toxicity, gastrointestinal tract (GIT) irritation, nausea, vomiting, gastric erosion, headache are the main drawbacks of DS.

In general, the hydrogel delivery systems need to preserve the drug bioactivity, and through packaging, transport and storage, both the drug and hydrogel must be chemically and physically stable. As reported by Kenawy et al. (2010), traditional methods for crosslinking, particularly the chemical crosslinking method which uses crosslinking agents, have a side effect on the drugs loaded and on the final applications from the residual crosslinking agent in the hydrogel formed. The majority of chemical crosslinkers utilized in hydrogels have some level of toxicity and biocompatibility, limiting their biological applications (Chaturvedi et al., 2015; Rodríguez-Rodríguez et al., 2020; Omidian and Park, 2010). Thus, hydrogels that are biocompatible, biodegradable, non-toxic, and have a high mechanical strength are highly sought for a wide variety of biomedical applications.

PVA is known as a non-toxic polymeric material that possesses the capability of swelling and retains a certain high amount of water within its structure. Because of its linear polymer in nature, it has to be cross-linked into hydrogel either chemically or physically for the application of the transdermal drug delivery. Considerable interest has arisen from the preparation PVA cryogel as a drug carrier using the freezing-thawing techniques (cryogelation) which had been applied to avoid chemical crosslinking of PVA with the ensuing toxicity and leaching problems (Jensen et al., 2016 and Jaya et al., 2014). A study by Muppalaneni and Omidian (2013) proved that the high-water content of PVA hydrogels results in relatively rapid release of drugs in a short period from the gel matrix, particularly with hydrophilic drugs.

Previous investigations by Vitaliy and Khutoryanskiy (2015), have reported that those created by physical crosslinking are able to swell and load various drugs, but that most of them degrade rapidly over time. This is supported by Taepaiboon et al. (2006) claimed that, as the PVA matrix expanded in shape, molecules drugs were solvated and practically leached out from the matrix rapidly which somehow cause toxic to the body. Prior research has also concentrated on combining two polymers in order to increase the stability of their physical and mechanical properties. According to Figueroa-Pizano et al. (2020), the combination of chitosan and PVA cryogel after 6 freeze-thaw cycles rapidly absorbed large amounts of water during swelling assays; they retained up to 10x their weight after 5 hours and up to 15x their weight after 20

hours. On the other hand, those developed by chemical cross-linking have greater durability but a degradation rate that is often insufficient for in vivo applications (Peppas et al., 2000).

A study by Rives et al. (2017) emphasized that one of the apparent advantages of the electrospinning process compared to conventional film-casting techniques is the highly porous structure of electrospun nanofiber membrane, which exhibits a greater surface area that might allow drug molecules to diffuse from the matrix to the skin more efficiently. However, although electrospun PVA nanofiber has such excellent properties, it has been reported in the literature that the use of electrospun PVA nanofiber membranes in various applications has often been avoided due to their poor mechanical properties and possess relatively low dimensional stability, which limits their use in some applications (Rianjanu et al., 2018). According to a previous study conducted by Hindi et al. (2021), PVA nanomedical self-disappearing patches containing DS were completely dissolved after 3 hours. This occurs as a result of the PVA's great hydrophilicity. Several methods such as reinforcing nanofibers with other cellulose nanocrystals (Peresin et al., 2014), syntactic foam (Colloca et al., 2013), well-aligned cellulose (Cai et al., 2016). However, these methods have been complex and costly.

To author knowledge, the combination of electrospinning and cryogelation techniques for TDDS not yet been scrutinized. Thus, in this research, the combination of cryogel and electrospinning of PVA via casting and freeze-thaw techniques as a dual layer patch will reduce the swelling capacity due to the physical interaction of hydrogen bonds between the cryogel and nanofiber, thereby overcome the burst effect of the initial DS release and improving the physicochemical and mechanical stability of the dual layer PVA patch. For this experimental work, the challenge is to optimize the formulation of the dual layer PVA patch, in terms of physicochemical and mechanical properties and pharmacokinetics of DS released of the dual layer PVA patch.

1.3 Research Objectives

The objectives of this research are:

- a) To prepare the unmedicated and diclofenac sodium (DS) medicated-dual layer PVA patch using combined methods of electrospinning and cryogelation of the PVA via casting and freeze-thaw techniques.
- b) To characterize the morphological structures, physicochemical and mechanical properties of the prepared unmedicated and DS-medicated dual layer PVA patches.
- c) To investigate and assess the effect of electrospun nanofiber thicknesses, freeze-thaw cycles and DS loading percentages on the properties of the unmedicated and DS-medicated-dual layer PVA patches.
- d) To evaluate the *in-vitro* DS release of the DS medicated-dual layer PVA patch and pharmacokinetic release using four different mathematical kinetic models.

1.4 Scope of Study

In this study:

- a) Preparation of a dual layer PVA patch using a combination of electrospun PVA nanofiber and PVA cryogel via casting and freeze-thaw techniques, at three different DS loading percentages of 1.0, 1.5, and 2.0 percent w/v of PVA solution, with three and five freeze-thaw cycles, and two different nanofiber thicknesses (2ml and 3ml of PVA running volume).
- b) Following that, the dual layer PVA patch is characterized using several physicochemical and mechanical instruments, including scanning electron microscopy (SEM) for microscopic analysis, X-ray diffraction (XRD) for crystalline phase analysis, Fourier Transform Infrared spectroscopy (FTIR) to analyze the drug-polymer compatibility and stability, water contact angle (WCA) and swelling in aqueous medium for hydrophilicity observations, and

the Universal Testing Machine (UTM) to identify the ultimate tensile strength, the Young's modulus and percentage of elongation. Thereafter, the amount of in vitro DS released from the prepared patch was determined using a Franz-diffusion cell, and 1.5 ml of DS was taken from the receptor chamber at periodic intervals and then measured using a UV-visible spectrophotometer to determine the cumulative percentages of drug release (% CDR) for each formulation

- c) Ultimately, the pharmacokinetic profiles of the DS medicated dual layer PVA patch were predicted using four distinct mathematical models (zero-order, first-order, Higuchi, and Korsmeyer-Peppas).

1.5 Significance of Study

Through this research, the preparation of the biocompatibility and cost-effective dual layer PVA patches using a combination of both electrospinning process and cryogelation process (freeze-thaw cycles) that enhances the physicochemical and mechanical properties to facilitate the drug release from the dual layer PVA patch. Moreover, this DS medicated-dual layer PVA patch improves the efficacy of DS release and provides advantages over conventional oral forms by optimizing pharmacokinetic properties for transdermal DS delivery.

REFERENCES

- Abbaspour, M., Makhmalzadeh, B. S., Rezaee, B., Shoja, S. and Ahangari, Z. (2015) 'Evaluation of the Antimicrobial Effect of Chitosan/Polyvinyl Alcohol Electrospun Nanofibers Containing Mafenide Acetate', *Jundishapur Journal of Microbiology*, 8(10), 24239.
- Abdel-Mohsen, M. A., Aly, S. A., Hrdina, R., Montaser, S. A., and Hebeish, A. (2011) 'Ecosynthesis of PVA/chitosan hydrogels for biomedical application', *Journal of Polymers and the Environment*, 19, pp. 1005–1012.
- Abitbol, T., Johnstone, T., Quinn, T.M. and Gray, D.G. (2011) 'Reinforcement with cellulose nanocrystals of poly (vinyl alcohol) hydrogels prepared by cyclic freezing and thawing', *Soft Matter*, 7, pp. 2373–2379.
- Adepu, S., Gaydhane, M.K, Kakunuri, M., Sharma, C.S, Khandelwal, M., Eichhorn S.J. (2017).Effect of micropatterning induced surfacehydrophobicity on drug release from electrospun cellulose acetate nanofibers', *Applied Surface Science*, 426, pp. 755–762.
- Agarwal, S., Wendorff, J.H. and Greiner, A. (2008) 'Use of electrospinning technique for biomedical applications', *Polymer*, 49, pp. 5603–5621.
- Aielo, P. B., Borges, F. A., Romeira, K. M., Miranda, M. C. R., Arruda, L. B. de, L. Filho, P. N., and Herculano, R. D. (2014) 'Evaluation of sodium diclofenac release using natural rubber latex as carrier', *Materials Research*, 17(1), pp. 146–152.
- Aina, A., Morris, A., Gupta, M., Billa, N., & Madhvani, N. (2014) 'Dissolution behavior of poly vinyl alcohol in water and its effect on the physical morphologies of PLGA scaffolds', *UK Journal of Pharmaceutical and Biosciences*, 2(1), pp. 1–6.
- Akhtar, N., Singh, V., Yusuf, M. and Khan, R. (2020) 'Non-invasive drug delivery technology: development and current status of transdermal drug delivery devices, techniques and biomedical applications', *Biomedical Engineering / Biomedizinische Technik*, 65(3), pp. 243–272.

- Akram, R., Ahmad, M., Abrar, A., Sarfraz, R. M., and Mahmood, A. (2018) 'Formulation design and development of matrix diffusion controlled transdermal drug delivery of glimepiride', *Drug Design, Development and Therapy*, 12, pp. 349–364.
- Alam, M. I., Alam, N., Singh, V., Alam, M. S., Ali, M. S., Anwer, T., and Safhi, M. M. (2013) 'Type, Preparation and Evaluation of Transdermal Patch: A Review', *World Journal of Pharmacy and Pharmaceutical Sciences*, 2(4), pp. 2199–2233.
- Ali, U, Zhou, Y, Wang, X and Lin, T. (2011) 'Electrospinning of continuous nanofiber bundles and twisted nanofiber yarns', *Nanofibers–Production, Properties and Functional Applications*, pp. 153–174.
- Alkilani, A. Z., McCrudden, M. T., and Donnelly, R. F. (2015) 'Transdermal Drug Delivery: Innovative Pharmaceutical Developments Based on Disruption of the Barrier Properties of the stratum corneum', *Pharmaceutics*, 7(4), pp. 438–470.
- Alves, M.H, Jensen, B.E, Smith, A.A, and Zelikin, A.N. (2011) 'Poly (vinyl alcohol) physical hydrogels: New vista on a long serving biomaterial', *Macromolecular Bioscience*, 11, pp. 1293–1313.
- Arthanari, S., Mani, G., Jang, J. H., Choi, J. O., Cho, Y. H., Lee, J. H., and Jang, H. T. (2014) 'Preparation and characterization of gatifloxacin–loaded alginate/poly (vinyl alcohol) electrospun nanofibers', *Artificial Cells, Nanomedicine, and Biotechnology*, pp. 1–6.
- Assender, H. E.; Windle, A. H. (1998) 'Crystallinity in poly (vinyl alcohol) 2. Computer modelling of crystal structure over a range of tacticities', *Polymer*, 39(18), pp. 4303–4312
- Baghel, S., Cathcart, H. and O'Reilly, N.J. (2016) 'Theoretical and experimental investigation of drug–polymer interaction and miscibility and its impact on drug supersaturation in aqueous medium', *European Journal of Pharmaceutics and Biopharmaceutics*, 107, pp. 16–31.
- Bahadoran, M., Shamloo, A. and Nokoorian, Y. D. (2020) 'Development of a polyvinyl alcohol/sodium alginate hydrogel–based scaffold incorporating bFGF–encapsulated microspheres for accelerated wound healing', *Scientific Reports. Springer US*, 10(1), pp. 7–9.

- Baker, M. I., Walsh, S. P., Schwartz, Z., and Boyan, B. D. (2012) 'A review of polyvinyl alcohol and its uses in cartilage and orthopedic applications', *Journal of Biomedical Materials Research Part B: Applied Biomaterials*, 100B, (5), pp. 1451–1457.
- Baraf, H.S.B, Gold, M.S, Petruschke, R.A, and Wieman, M.S. (2012) 'Tolerability of topical diclofenac sodium 1% gel for osteoarthritis in seniors and patients with comorbidities', *The American journal of geriatric pharmacotherapy*, 10, pp. 47–60.
- Barry, B.W. (2002) 'Drug delivery routes in skin: a novel approach', *Advanced drug delivery reviews*, 54, pp. 31–40.
- Bartosova, L., and Bajgar, J. (2012) 'Transdermal Drug Delivery In Vitro Using Diffusion Cells', *Current Medicinal Chemistry*, 19(27), pp. 4671–4677.
- Baviskar, D., Biranwar, Y., Bare, K., Parik, V., Sapate, M., and Jain, D. (2013) 'In Vitro and In Vivo Evaluation of Diclofenac Sodium Gel Prepared with Cellulose Ether and Carbopol 934P', *Tropical Journal of Pharmaceutical Research*, 12(4).
- Bennet, D, and Kim, S. A. (2013) 'Transdermal delivery system to enhance quercetin nanoparticle permeability', *Journal of biomaterials science. Polymer edition*, 24, pp. 185–209.
- Bhasarkar, J., and Bal, D. (2019) 'Kinetic investigation of a controlled drug delivery system based on alginate scaffold with embedded voids', *Journal of Applied Biomaterials & Functional Materials*, 17(2), 228080001881746.
- Bhowmick M. and Sengodan T. (2013) 'Mechanisms, kinetics and mathematical modelling of transdermal permeation– an updated review', *Pharmacie Globale*, 4, pp.1–4.
- Bolto, B., Tran, T., Hoang, M. and, Zonglie, X. (2009) 'Crosslinked poly (vinyl alcohol) membranes', *Progress in Polymer Science*, 34(9), pp. 969–981.
- Bolzinger, M.–A., Briançon, S., Pelletier, J., and Chevalier, Y. (2012) 'Penetration of drugs through skin, a complex rate–controlling membrane', *Current Opinion in Colloid & Interface Science*, 17(3), pp. 156–165.

- Bonakdar, S., Emami, S. H., Shokrgozar, M. A., Farhadi, A., Ahmadi, S. A. H., and Amanzadeh, A. (2010) 'Preparation and characterization of polyvinyl alcohol hydrogels crosslinked by biodegradable polyurethane for tissue engineering of cartilage', *Materials Science and Engineering: C*, 30(4), pp. 636–643.
- Bouwstra, J.A, Gooris, G.S, and Ponc, M. (2007) 'Skin lipid organization, composition and barrier function', *IFSCC Magazine*, 10, pp. 297–307.
- Butylina, S., Geng, S., and Oksman, K. (2016) 'Properties of as-prepared and freeze-dried hydrogels made from poly (vinyl alcohol) and cellulose nanocrystals using freeze-thaw technique', *European Polymer Journal*, 81, pp. 386–396.
- Cai, J., Chen, J., Zhang, Q., Lei, M., He, J., Xiao, A., Ma, C., Li, S., and Xiong, H. (2016) 'Well-aligned cellulose nanofiber-reinforced polyvinyl alcohol composite film: mechanical and optical properties', *Carbohydrate polymers*, 140, 238–245.
- Carrer, V., Guzmán, B., Martí, M., Alonso, C., and Coderch, L. (2018) 'Lanolin-Based Synthetic Membranes as Percutaneous Absorption Models for Transdermal Drug Delivery', *Pharmaceutics*, 10(3), 73.
- Cevc, G., Hadgraft, M.J., J. and Roberts, M.S., eds, (2004) 'Transferosomes: innovative transdermal drug carriers', *Modified-Release Drug Delivery Technology in: Rathbone*, pp. 533–560.
- Chai, Q., Jiao, Y., and Yu, X. (2017) 'Hydrogels for Biomedical Applications: Their Characteristics and the Mechanisms behind Them', *Gels (Basel, Switzerland)*, 3(1), 6.
- Chandrashekar, N. S. and Shobha Rani, R. H. (2008) 'Physicochemical and Pharmacokinetic Parameters for Transdermal Drug Delivery', *Indian Journal of Pharmaceutical Sciences*, 70(1), pp. 94–96.
- Charron, P.N., Braddish, T.A. and Oldinski, R.A. (2019) 'PVA-gelatin hydrogels formed using combined theta-gel and cryogel fabrication techniques. *Journal of the Mechanical Behavior of Biomedical Materials*, 92, pp. 90–96.
- Chaturvedi, A., Bajpai, A.K, Bajpai, J and Sharma, A. (2015) 'Antimicrobial poly (vinyl alcohol) cryogel-copper nanocomposites for possible applications in biomedical fields', *Designed Monomers and Polymers*, 18(4), pp. 385–400.

- Chauhan, T., Parashar, B., and Arora, S. (2013) 'Design and Evaluation of Diclofenac Sodium Gel', 2(1), pp. 72–81.
- Chen, G., Chen, N., Li, L., Wang, Q., and Duan, W. (2018) 'Ionic Liquid Modified Poly (vinyl alcohol) with Improved Thermal Processability and Excellent Electrical Conductivity', *Industrial & Engineering Chemistry Research*, 57(15), pp. 5472–5481.
- Chen, P., Wua, Q. S., Ding, Y.P., Chu, M., Huang, Z. M. and Hue, W. (2010) 'A controlled release system of Titanocene Dichloride by electrospun fiber and its antitumor activity in vitro', *European Journal of Pharmaceutics and Biopharmaceutics*, 76, pp. 413–420.
- Colloca, M., Gupta, N., and Porfiri, M. (2013) 'Tensile properties of carbon nanofiber reinforced multiscale syntactic foams', *Compos. Part B Eng*, 44, pp. 584–591.
- Craciun, A.M, Tartau, L., Pinteala, M., Marin, L. (2018). 'Nitrosalicyl-iminechitosan hydrogels-based drug delivery systems for long term sustained release in local therapy', *Journal of Colloid and Interface Science*, 536, pp. 196–207.
- Croitoru, C., Pop, M. A., Bedo, T., Cosnita, M., Roata, I. C., and Hulka, I. (2020) 'Physically Crosslinked Poly (Vinyl Alcohol)/Kappa–Carrageenan Hydrogels: Structure and Applications', *Polymers*, 12(3), 560.
- Cui, Z., Zheng, Z., Lin, L., Si, J., Wang, Q., Peng, X., & Chen, W. (2017)'Electrospinning and crosslinking of polyvinyl alcohol/chitosan composite nanofiber for transdermal drug delivery', *Advances in Polymer Technology*, pp. 1–12.
- Da–Silva T.L., Martins J.M., da Silva Junior A.C., Gimenes M.L., Vieira M.G.A., da Silva M.G.C. (2015) 'Evaluation of incorporation of diclofenac sodium in dried sericin–alginate particles prepared by ionic gelation technique', *Chemical Engineering Transactions*, 43, pp. 829–834.
- Dąbrowska, A. K., Rotaru, G.-M., Derler, S., Spano, F., Camenzind, M., Annaheim, S., Stampfli, R., Schmid, M. and Rossi, R. M. (2015) 'Materials used to simulate physical properties of human skin', *Skin Research and Technology*, 22(1), pp. 3–14.

- Dai, S., Wang, S., Xu, D., Xu, X., Cao, X., Chen, Y., and Yuan, N. (2019) 'A transparent, tough self-healing hydrogel based on dual physically and chemically triple crosslinked network. *Journal of Materials Chemistry C*, 7, 14581.
- Das, S. (2017) 'Preparation and In-Vitro evaluation of Diclofenac Sodium Transdermal Patches', *PharmaTutor*, 5(4), pp. 46–54.
- Dash, S., Murthy, P. N., Nath, L., and Chowdhury, P. (2010) 'Kinetic modeling on drug release from controlled drug delivery systems', *Acta Poloniae Pharmaceutica*, 67(3), pp. 217–223.
- Dattola, E., Parrotta, E. I., Scalise, S., Perozziello, G., Limongi, T., Candeloro, P., and Cuda, G. (2019) 'Development of 3D PVA scaffolds for cardiac tissue engineering and cell screening applications', *RSC Advances*, 9(8), pp. 4246–4257.
- Demerlis, C.C., and Schoneker, D.R. (2003) 'Review of the oral toxicity of polyvinyl alcohol (PVA)', *Food and Chemical Toxicology*, 41, pp. 319–326.
- El-Newehy, M. H., El-Naggar, M. E., Alotaiby, S., El-Hamshary, H., Moydeen, M. and Al-Deyab, S. (2016) 'Preparation of biocompatible system based on electrospun CMC/PVA nanofibers as controlled release carrier of diclofenac sodium', *Journal of Macromolecular Science, Part A*, 53(9), pp. 566–573.
- Elbadawy, A., Kamoun, X. C., Mohamed, S., Mohy, E. and El-Refaie S. K. (2015) 'Crosslinked poly (vinyl alcohol) hydrogels for wound dressing applications: A review of remarkably blended polymers', *Arabian Journal of Chemistry*, 8, pp. 1–14.
- Elias, P.M. (1983) 'Epidermal lipids, barrier function and desquamation', *Journal of Investigative Dermatology*, 80, pp. 44–49.
- Erturk, G. and Mattiasson, B. (2014) 'Cryogels–versatile tools in bioseparation', *Journal of chromatography A*, 1357, pp. 24–35.
- Esenturk, I., Balkan, T., Gungor, S., Sarac, A.S. and Erdal, M.S. (2016) 'Voriconazole–loaded electrospun nanofibers as topical drug carriers', 7th European Dermatology Congress, Alicante, Spain.
- Farooqui, N., Singh, R.P. and Kar, M. (2016) 'Effects of Vehicles and Penetration Enhancers in Transdermal Delivery of Ketorolac Tromethamine', *International journal of pharmacy and life sciences*, 7(1), pp. 4872–4879.

- Fathollahipour, S., Abouei Mehrizi, A., Ghaee, A., and Koosha, M. (2015) 'Electrospinning of PVA/chitosan nanocomposite nanofibers containing gelatin nanoparticles as a dual drug delivery system', *Journal of Biomedical Materials Research Part A*, 103(12), pp. 3852–3862.
- Figueroa–Pizano, M. D., Vélaz, I., Peñas, F. J., Zavala–Rivera, P., Rosas–Durazo, A. J., Maldonado–Arce, A. D., and Martínez–Barbosa, M. E. (2018) 'Effect of freeze–thawing conditions for preparation of chitosan–poly (vinyl alcohol) hydrogels and drug release studies', *Carbohydrate Polymers*, 195, pp. 476–485.
- Finch, C. A. (1992) 'Polyvinyl Alcohol–Developments', John Wiley & Sons, London.
- Finch, C.A. (1973) 'Polyvinyl Alcohol—Properties and Applications', John Wiley & Sons, London.
- Fukumori, T., and Nakaoki, T. (2014) 'High–tensile strength polyvinyl alcohol films prepared from freeze/thaw cycled gels. *Journal of Applied Polymer Science*, 131(15).
- Gadea, J. L., Cesteros, L.C. and Katime, I. (2013) 'Chemical–physical behavior of hydrogels of poly (vinyl alcohol) and poly (ethylene glycol)', *European Polymer Journal*, 49, pp. 3582–3589.
- Gaidukov, S., Danilenko, I., and Gaidukova, G. (2015) 'Characterization of Strong and Crystalline Polyvinyl Alcohol/Montmorillonite Films Prepared by Layer–by–Layer Deposition Method', *International Journal of Polymer Science*, pp. 1–8.
- Gajra, B., Pandya, S. S., Vidyasagar, G., Rabari, H., Dedania, R. R., and Rao, S. (2012) 'Poly vinyl alcohol Hydrogel and its Pharmaceutical and Biomedical Applications: A Review', *International Journal of Pharmaceutical Research*, 4(2), pp. 20–26.
- Galzote, R.M., Rafie, S., Teal, R. and Mody, S.K. (2017) 'Transdermal delivery of combined hormonal contraception: a review of the current literature', *International Journal of Women's Health*, 9, pp. 315–321.
- Ganesh, G. N. K., Sureshkumar, R., Jawahar, N., Senthil, V., D., Nagasamy, V. and Srinivas, M. (2010) 'Preparation and Evaluation of Sustained Release Matrix Tablet of Diclofenac Sodium using Natural Polymer', *Journal of Pharmaceutical Sciences and Research*, 2, pp. 360–368.

- García-Millán, E., Quintáns-Carballo, M., & Otero-Espinar, F. J. (2017) ‘Solid–state characterization of triamcinolone acetone nanosuspensions by X-ray spectroscopy, ATR Fourier transforms infrared spectroscopy and differential scanning calorimetry analysis’, *Data in Brief* 15, pp. 133–137.
- Gencturk, A., Kahraman, E., Gungor, S., Ozhan, G., Ozsoy, Y. and Sarac, A.S. (2016) ‘Polyurethane/ hydroxypropyl cellulose electrospun nanofiber mats as potential transdermal drug delivery system: characterization studies and in vitro assays’, *Artificial Cells, Nanomedicine, and Biotechnology*, 45, pp. 655–664.
- Gholap, S. G., Jog, J. P., and Badiger, M. V. (2004) ‘Synthesis and characterization of hydrophobically modified poly (vinyl alcohol) hydrogel membrane’, *Polymer*. 45(17), pp. 5863–5873.
- Gibas, I. and Janik, H. (2010) ‘Review: synthetic polymer hydrogels for biomedical applications’, *Chemistry and Chemical Technology*, 4, pp. 297–304.
- Ginting, E., J. Reveny, And Sumaiyah. (2018) ‘Formulation and evaluation of in vitro transdermal patch diclofenac sodium using chitosan polymer and polyvinyl alcohol cross–linked tripolyphosphate sodium’, *Asian Journal of Pharmaceutical and Clinical Research*, 11(8), pp. 171–175.
- Giri, A., Ghosh, T., Panda, A. B., Pal, S., and Bandyopdhyay, A. (2012) ‘Tailoring carboxymethyl guar gum hydrogel with nanosilica for sustained transdermal release of diclofenac sodium’, *Carbohydrate Polymers*, 87(2), pp. 1532–1538.
- Goh, Y.F., Shakir, I., and Hussain, R. (2013) ‘Electrospun fibers for tissue engineering, drug delivery, and wound dressing’, *Journal of materials science*, 48, pp. 3027–3054.
- Gordon, R.A., and Peterson, T.A. (2003) ‘Four myths about transdermal drug delivery’, *Drug Delivery Technology*, 3, pp. 1–7.
- Gouda, R., Baishya, H., Qing, Z. (2017) ‘Application of Mathematical Models in Drug Release Kinetics of Carbidopa and Levodopa ER Tablets’, *Journal of Developing Drugs* 6, 171.
- Grassi, M., Lamberti, G., Cascone, S., and Grassi, G. (2011) ‘Mathematical modeling of simultaneous drug release and in vivo absorption’ *International Journal of Pharmaceutics*, 418(1), pp. 130–141.

- Guan, Y., Bian, J., Peng, F., Zhang, X.-M., and Sun, R.-C. (2014) 'High strength of hemicelluloses-based hydrogels by freeze/thaw technique', *Carbohydrate Polymers*, 101, pp. 272–280.
- Gupta, S., Goswami, S. and Sinha, A. (2012) 'A combined effect of freeze–thaw cycles and polymer concentration on the structure and mechanical properties of transparent PVA gels', *Biomedical Materials*, 7 (1), pp. 015001–015006.
- Gupta, S., Webster, T. J. and Sinha, A. (2011) 'Evolution of PVA gels prepared without crosslinking agents as a cell adhesive surface', *Journal of Materials Science: Materials in Medicine*, 22, pp.1763–1772.
- Haehnel W., Herrmann W. O. (1924) 'To Consortium für Elektrochen. Ind. GmbH, Ger. Pat.', 450, 286.
- Hamidi, M., Azadi, A., Rafiei, P. and Ashrafi H., (2013) 'A pharmacokinetic overview of nanotechnology-based drug delivery systems: An adme-oriented approach', *Critical Reviews™ in Therapeutic Drug Carrier Systems*, 30(5), pp. 435–467.
- Hanan, E, Fakhry, G, and Hanaa, E. S. S. (2011) 'Effect of various penetration enhancers concentrations on diclofenac sodium release from cellulose acetate phthalate polymeric film', *Asian journal of pharmaceuticals*, 5, pp. 33–40.
- Haq, A., Goodyear, B., Ameen, D., Joshi, V. and Michniak-Kohn, B. (2018) 'Strat-M® synthetic membrane: Permeability comparison to human cadaver skin', *International Journal of Pharmaceutics*, 547, pp. 432–437.
- Hassan C. M., Peppas N. A. (2000) 'Cellular PVA hydrogels produced by freeze/thawing', *Journal of applied polymer science*, 76, 2075.
- Hassan, C. and Peppas, N. (2000) 'Structure and applications of poly (vinyl alcohol) hydrogels produced by conventional crosslinking or by freezing/thawing methods', *Advances in Polymer Science*, 153, pp. 37–65.
- He, C., Nie, W., and Feng, W. (2014) 'Engineering of biomimetic nanofibrous matrices for drug delivery and tissue engineering,' *Journal of materials chemistry B*, 2(45), pp. 7828–7848.
- Hebbar, R. S., Isloor, A. M., and Ismail, A. F. (2017). Chapter 12 - Contact Angle Measurements. *Membrane Characterization*, pp. 219–255.

- Henning, A., Schaefer, U.F. and Neumann, D. (2009) 'Potential pitfalls in skin permeation experiments: Influence of experimental factors and subsequent data evaluation', *European Journal of Pharmaceutics and Biopharmaceutics*, 72, pp. 324–331.
- Hernández, G. R., Ricardo, M. A., Morales, P. M. and Sánchez, M. L. (2021) 'Polyvinyl alcohol based-drug delivery systems for cancer treatment', *International Journal of Pharmaceutics*, 600, 120478.
- Hernandez, R., Lopez, D., Mijangos, C., and Guenet J.-M. (2002). A reappraisal of the 'thermoreversible' gelation of aqueous poly (vinyl alcohol) solutions through freezing–thawing cycles', *Polymer*, 43, pp. 5661–5663.
- Herrmann W. O., Haehnel W. B., (1927) 'Über den poly–vinylalkohol', *Ber. Dtsch. Chem. Ges.*, 60, pp. 1658–1663.
- Hindi, A. M., Masri, M. Y., Hardcastle, S. Batal, M. A. (2021) 'Synthesis of Polymeric (Self-Disappearing) Nano Medical Patches Loaded with a Long-Acting Pharmacological Substance by Electrospinning Method', *Nanotechnology & Applications*, 4(1), pp. 1–7.
- Hoffman A.S. (2012) 'Hydrogels for biomedical applications', *Advanced drug delivery reviews*, 64, pp. 18–23.
- Holloway, J.L., Spiller, K.L., Lowman, A.M., and Palmese, G.R. (2011) 'Analysis of the in vitro swelling behavior of poly (vinyl alcohol) hydrogels in osmotic pressure solution for soft tissue replacement', *Acta biomaterialia*, 7, pp. 2477–2482.
- Hosseini, M. S., Amjadi, I., and Haghhighipour, N. (2012) 'Preparation of poly (vinyl alcohol)/chitosan–blended hydrogels: Properties, in vitro studies and kinetic evaluation', *Journal of Biomimetics, Biomaterials, and Tissue Engineering*, 15, pp. 63–72.
- Hou, Y., Chen, C., Liu, K., Tu, Y., Zhang, L., and Li, Y. (2015) 'Preparation of PVA hydrogel with high–transparence and investigations of its transparent mechanism. *RSC Advances*, 5(31), pp. 24023–24030.
- Hwang, M.-R., Kim, J. O., Lee, J. H., Kim, Y. I., Kim, J. H., Chang, S. W., and Choi, H.-G. (2010) 'Gentamicin-Loaded Wound Dressing with Polyvinyl Alcohol/Dextran Hydrogel: Gel Characterization and In Vivo Healing Evaluation', *AAPS PharmSciTech*, 11(3), pp. 1092–1103.

- Hyun, J., Hyeung, J., Kyo, I., and Woo, I. (2011) 'Electrospinning Fabrication and Characterization of Water-Soluble Polymer/Montmorillonite/Silver Nanocomposite Nanofibers out of Aqueous Solution', *Advances in Nanocomposites–Synthesis, Characterization and Industrial Applications*, 20, pp. 483–502.
- Izumoto, T, Aioi, A, Uenoyana, S, Kariyama, K, and Azuma, M. (1992) 'Relationship between the transference of drug from a transdermal patch and physicochemical properties', *Chemical and Pharmaceutical Bulletin.*, 40, pp. 456–8.
- Jatav, V. S., Singh, H., and Singh, S. K. (2011) 'Recent trends on hydrogel in human body. *International Journal of Pharma and Bio Sciences*, 2(2), pp. 442–447.
- Jensen, B. E. B., Hosta-Rigau, L., Spycher, P. R., Reimhult, E., Städler, B., and Zelikin, A. N. (2013) 'Lipogels: surface-adherent composite hydrogels assembled from poly (vinyl alcohol) and liposomes', *Nanoscale*, 5(15), pp. 6758.
- Jiang, H., Hu, Y., Li, Y., Zhao, P., Zhu, K. and Chen, W. (2005). 'A facile technique to prepare biodegradable coaxial electrospun nanofibers for controlled release of bioactive agents', *Journal of Controlled Release*, 108(2–3), pp. 237–43.
- Joshi, Y, Chaudhary, R. K., Teotia, U.V.S. (2013) 'Formulation and Evaluation of Diclofenac Sodium Sustained Release Matrix Tablets Using Aegle Marmelos Gum', *International Journal of Current Trends in Pharmaceutical Research*, 1(3), pp. 174–180.
- Kadajji, V. G. and. Betageri, G.V. (2011) 'Water Soluble Polymers for Pharmaceutical Applications', *Polymers*, 3, pp. 1972–2009.
- Kadri, N. A., Raha, M. G., and Pinguan-murphy, B. (2011) 'Polyvinyl alcohol as a viable membrane in artificial tissue design and development', *Clinics (Sao Paulo)*, Brazil)66(8), pp. 1489–1494.
- Kaity, S., Isaac, J. and Ghosh, A. (2013) 'Interpenetrating polymer network of locust bean gum–poly (vinyl alcohol) for controlled release drug delivery', *Carbohydrate polymers*, 94, pp. 456–467.
- Kao, C.C., Chen, S.C., and Sheu, M.T. (1997) 'Lag time method to delay drug release to various sites in the gastrointestinal tract', *Journal of Controlled Release*, 44(2–3), pp. 263–270.

- Karimi, A., and Navidbakhsh, M. (2013) 'Mechanical properties of PVA material for tissue engineering applications', *Materials Technology*, 29(2), pp. 90–100.
- Kataria, K, Gupta, A, Rath, G, Mathur, R.B and Dhakate, S.R. (2014) 'In vivo wound healing performance of drug loaded electrospun composite nanofibers transdermal patch', *International journal of pharmaceuticals*, 469, pp. 102–110.
- Katayose, S. and Kataoka, K. (1997) 'Water soluble poly-ion complex associate of DNA and poly (ethylene glycol)-poly(L-lysine) block copolymers', *Bioconjugate Chemistry*, 8, pp. 702–707.
- Katherine R. Hixon, Tracy, Lu. and Scott, A. (2017) 'A comprehensive review of cryogels and their roles in tissue engineering applications', *Sell Acta Biomaterialia*, 62, pp. 29–41.
- Keishiro, T. and Kimiko, M. (2014) 'Chapter 7-Nanoparticles for transdermal drug delivery system (TDDS)', *Colloid and Interface Science in Pharmaceutical Research and Development*, pp. 131–147.
- Khan, S., and Ranjha, N. M. (2014) 'Effect of degree of cross-linking on swelling and on drug release of low viscous chitosan/poly (vinyl alcohol) hydrogels', *Polymer Bulletin*, 71(8), pp. 2133–2158.
- Kim, J.O, Choi, J.Y, Park, J.K, Kim, J.H, Jin S.G, Chang S.W. (2008) 'Development of clindamycin-loaded wound dressing with polyvinyl alcohol and sodium alginate,' *Biological and Pharmaceutical Bulletin*, 31, pp. 2277–2282.
- Kołodziejaska, J. and Kołodziejczyk, M. (2018) 'Diclofenac in the treatment of pain in patients with rheumatic diseases', *Reumatologia*, 56(3), pp. 174–183.
- Korsmeyer, R.W., Gurny, R., Doelker, E., Buri, P. and Peppas, N.A. (1983) 'Mechanism of solute release from porous hydrophilic polymers', *International journal of pharmaceuticals*, 15, pp. 25–35.
- Kozakevych, R., Bolbukh, Y. and Tertykh, V. (2013) 'Controlled Release of Diclofenac Sodium from Silica-Chitosan Composites,' *World Journal of Nano Science and Engineering*, 3(3), pp. 69–78.
- Kumar, A. (Ed.). (2016) 'Supermacroporous Cryogels: Biomedical and Biotechnological Applications', *Taylor & Francis*, 480.
- Kumar, D., Jat, S.K., Khanna, P.K., Vijayan, N. and Banerjee, S. (2013) 'Synthesis, characterization, and studies of PVA/co-doped ZnO nanocomposite films', *International Journal of Green Nanotechnology*, 4(3), pp. 408–416.

- Kumar, R., Bhatt, P. K and Sharma, S. (2020) 'Formulation and evaluation of diclofenac sustained release tablets', *World journal of pharmacy and pharmaceutical sciences*, 9(3), pp. 1276–1302.
- Kumar, S, Kotian, R.S. (2019) 'Design and development of transdermal drug delivery of nonsteroidal anti-inflammatory drugs: Lornoxicam', *Journal of Reports in Pharmaceutical Sciences*, 8, pp. 277–283.
- Kumari, J., Karande, A.A. and Kumar, A. (2016) 'Combined effect of cryogel matrix and temperature–reversible soluble–insoluble polymer for the development of in vitro human liver tissue', *ACS Applied Materials & Interfaces*, 8 (1), pp. 264–277.
- Larsen, S. W., Østergaard, J., Yaghmur, A., Jensen, H., and Larsen, C. (2013) 'Use of in vitro release models in the design of sustained and localized drug delivery systems for subcutaneous and intra-articular administration', *Journal of Drug Delivery Science and Technology*, 23(4), pp. 315–324.
- Lee, H., Yamaguchi, K., Nagaishi, T., Murai, M., Kim, M., Wei, K. and Kim, I. S. (2017) 'Enhancement of mechanical properties of polymeric nanofibers by controlling crystallization behavior using a simple freezing/thawing process', *RSC Advances*, 7(69), pp. 43994–44000.
- Lee, M., Bae, H., Lee, S., Chung, N. O., Lee, H., Choi, S. and Lee, J. (2011) 'Freezing/thawing processing of PVA in the preparation of structured microspheres for protein drug delivery', *Macromolecular Research*, 19(2), pp. 130–136.
- Li X, Zhang Z, Li J, Sun S, Weng Y and Chen H. (2012) 'Diclofenac/ biodegradable polymer micelles for ocular applications', *Nanoscale*, 4(15), pp. 4667–4673.
- Li, J. and Mooney, D. J. (2016). 'Designing hydrogels for controlled drug delivery', *Nature reviews. Materials*, 1(12), 16071.
- Li, Y., Rogdrigues, J., and Tomas, H. (2012) 'Injectable and biodegradable hydrogels: gelation, biodegradation and biomedical applications', *Chemical Society reviews.*, 41 (6), pp. 2193–2221.
- Liao, G.-M., Li, P.-C., Lin, J.-S., Ma, W.-T., Yu, B.-C., Li, H.-Y., and Lue, S. J. (2016) 'Highly conductive quasi–coaxial electrospun quaternized polyvinyl alcohol nanofibers and composite as high–performance solid electrolytes', *Journal of Power Sources*, 304, pp. 136–145.

- Liechty, W. B., Kryscio, D. R., Slaughter, B.V, and Peppas N. A. (2010) ‘Polymers for drug delivery systems’, *Annual Review of Chemical and Biomolecular Engineering*, 1, pp. 149–173.
- Liu, Y., Vrana, N. E., Cahill, P. A., and McGuinness, G. B. (2009) ‘Physically crosslinked composite hydrogels of PVA with natural macromolecules: Structure, mechanical properties, and endothelial cell compatibility’, *Journal of Biomedical Materials Research Part B: Applied Biomaterials*, 90B (2), pp. 492–502.
- Liu, Y., Wang, S., Lan, W., and Qin, W. (2017) ‘Fabrication and Testing of PVA/Chitosan Bilayer Films for Strawberry Packaging’, *Coatings*, 7(8), pp. 109.
- Lu, Y., Kim, S., and Park, K. (2011) ‘In vitro-in vivo correlation: perspectives on model development’, *International journal of pharmaceutics*, 418(1), pp. 142–148.
- Lyn, M., and Richard, S. (2007) ‘Transdermal drug delivery: principles and opioid therapy’, *Continuing Education in Anaesthesia Critical Care & Pain*, 7(5), pp. 171–176.
- Ma, G., Lin, W., Yuan, Z., Wu, J., Qian, H., Xu, L., and Chen, S. (2016) ‘Development of ionic strength/pH/enzyme triple-responsive zwitterionic hydrogel of the mixed L-glutamic acid and L-lysine polypeptide for site-specific drug delivery’, *Journal of Materials Chemistry B*, 5.
- Mahnama,H., Dadbin, S., Frounchi, M. and Rajabi, S. (2017) ‘Preparation of biodegradable gelatin/PVA porous scaffolds for skin regeneration’, *Artificial Cells, Nanomedicine, and Biotechnology*, 45(5), pp. 928–935.
- Malhotra, S.D., Rana, D.A., and Patel, V.J. (2013) ‘Comparison of analgesic, anti-inflammatory and antipyretic efficacy of diclofenac, paracetamol and their combination in experimental animals’, *International Journal of Basic & Clinical Pharmacology*, 2, pp. 458–65.
- Mamatha, J, Gadili, S, Pallavi, K. (2020) ‘Formulation and Evaluation of Zidovudine Transdermal Patch using Permeation Enhancers’, *Journal of Young Pharmacists*,12(2), pp. 45–50.

- Maneewattanapinyo, P., Yeesamun, A., Watthana, F., Panrat, K., Pichayakorn, W., and Suksaeree, J. (2019) ‘Controlled Release of Lidocaine–Diclofenac Ionic Liquid Drug from Freeze–Thawed Gelatin/Poly (Vinyl Alcohol) Transdermal Patches’, *AAPS PharmSciTech*, 20(8), 322.
- Mansur, H. S., Mansur, A. A. P., and Oréface, R. L. (2007) ‘Protein Immobilization in PVA Hydrogel: A Synchrotron SAXS and FTIR Study’, *Solid State Phenomena*, 121–123, pp. 1355–1358.
- Mansur, H. S., Sadahira, C. M., Souza, A. N., and Mansur, A. A. P. (2008) ‘FTIR spectroscopy characterization of poly (vinyl alcohol) hydrogel with different hydrolysis degree and chemically crosslinked with glutaraldehyde’, *Materials Science and Engineering: C*, 28(4), pp. 539–548.
- Maria, B., Simona, M. and Daniela, R. (2013) ‘In situ gelation of aqueous solutions of entangled poly (vinyl alcohol)’ *Soft Matter*, 9, pp. 1244.
- Maruyama, H., Yokota, Y., Hosono, K., and Arai, F. (2019) ‘Hydrogel Heart Model with Temperature Memory’, *Sensors*, 19(5), 1102.
- Maryam, S., Sajid, A., Nabeel, S., Khurram, R., Umair, A and Moosa, R. (2014) ‘Formulation Considerations and Factors Affecting Transdermal Drug Delivery System–A Review’, *International Journal of Pharmacy and Integrated Life Sciences*, 2, pp. 20–35.
- Masanori, K and Hyon S. H. (2010) ‘Development and evaluation of polyvinyl alcohol—hydrogels as an artificial articular cartilage for orthopedic implants’, *Materials*. 3(4), pp. 2753–2771.
- Mastrangelo, R., Chelazzi, D., Poggi, G., Fratini, E., Pensabene Buemi, L., Petruzzellis, M. L., and Baglioni, P. (2020) ‘Twin–chain polymer hydrogels based on poly (vinyl alcohol) as new advanced tool for the cleaning of modern and contemporary art’, *Proceedings of the National Academy of Sciences*, 117 (13), pp. 7011–7020.
- Matty, F. S., Sultan, M. T., and Amine A. K. (2015) ‘Swelling Behavior of Cross–link PVA with Glutaraldehyde’, *Ibn AL- Haitham Journal for Pure and Applied Sciences*, 28(2), pp. 136–146.

- Maver, T., Gradišnik, L., Smrke, D. M., Stana Kleinschek, K., and Maver, U. (2019) 'Systematic Evaluation of a Diclofenac-Loaded Carboxymethyl Cellulose-Based Wound Dressing and Its Release Performance with Changing pH and Temperature', *AAPS PharmSciTech*, 20(1), 29.
- Mbah, C.J., Uzor, P.F. and Omeje, E.O. (2011) 'Perspectives on transdermal drug delivery', *Journal of Chemical and Pharmaceutical Research*, 3(3), pp. 680–700;
- Michelle, A.S., Karine, S and Luiz, M. (2014) 'Release of the Diclofenac Sodium by Nanofibers of Poly(3-hydroxybutyrate-co-3-hydroxyvalerate) Obtained from Electrospinning and Solution Blow Spinning', *Journal of Nanomaterials*, pp. 1–8.
- Miranda, T.M.R., Goncalves, A.R. and Amorim, M.T.P., (2001) 'Ultraviolet-induced crosslinking of poly (vinyl alcohol) evaluated by principal component analysis of FTIR spectra', *Polymer International*, 50 (10), pp. 1068–1072.
- Mircioiu, C., Voicu, V., Anuta, V., Tudose, A., Celia, C., Paolino, D., Fresta, M., Sandulovici, R., Mircioiu, I. (2019). 'Mathematical Modeling of Release Kinetics from Supramolecular Drug Delivery Systems', *Pharmaceutics*, 11(3), 140.
- Mohamed, R. I. and Damodharan, N. (2020) 'Mathematical Modelling of Dissolution Kinetics in Dosage forms', *Research Journal of Pharmacy and Technology*; 13(3), pp. 1339–1345.
- Monica, A.S and Gautami, J. (2014) 'Design and Evaluation of Topical Hydrogel Formulation of Diclofenac Sodium for Improved Therapy', *International journal of pharmaceutical sciences research*, 5(5), pp. 1973–1980.
- Monica, I. S. (2018) 'Synthesis and Characterization of Microporous Cryogel Matrices with Anti-inflammatory Effect', *International Journal of Engineering Research and Applications (IJERA)*, 8(7), pp.16–19.
- Mumtaz, H., Farooq, M. A., Batool, Z., Ahsan, A. and Syed, A. (2018) 'Significance of in-vitro and in-vivo correlation in drug delivery system', *Research in Pharmacy and Health Sciences*, 4(4), pp. 523–531.

- Muncan, J., Mileusnić, I., Rosić, J. Š. Vasić-Milovanović, A. and Matija, L. (2016) 'Water Properties of Soft Contact Lenses: A Comparative Near-Infrared Study of Two Hydrogel Materials', *International Journal of Polymer Science*, vol. 2016, Article ID 3737916, 8.
- Muppalaneni, S. and Omidian, H. (2013) 'Polyvinyl Alcohol in Medicine and Pharmacy: A Perspective', *Journal of Developing Drugs*, 2, 112.
- Muthappa, R., Purushothaman, B., Meera Sheriffa Begum, K. and Maheswari, P. (2020) 'Kinetic Modeling and Optimization of the Release Mechanism of Curcumin from Folate Conjugated Hybrid BSA Nanocarrier', *Chemical Product and Process Modeling*, 15(1), 20190026.
- Nagaich, U., Bharti, C., Pal, A. K. and Gulati, N. (2014) 'Diclofenac Sodium Loaded Sustained Release Matrix Tablet Possessing Natural and Synthetic Polymers: Formulation and In Vitro Characterization', *Indian Journal of Pharmaceutical Education and Research*, 48, pp. 49–55.
- Najafi-Taher, R., Derakhshan, M. A., Faridi-Majidi, R., and Amani, A. (2015) 'Preparation of an ascorbic acid/PVA–chitosan electrospun mat: a core/shell transdermal delivery system', *RSC Advances*, 5(62), pp. 50462–50469.
- Namrata, V., Lin, S., and Madan, P.L. (2013) 'Development and *in-vitro* evaluation of an optimized carvedilol transdermal therapeutic system using experimental design approach', *Asian journal of pharmaceutical sciences*, 8, pp. 28–38.
- Ngawhirunpat, T., Opanasopit, P., Rojanarata, T., Akkaramongkolporn, P., Ruktanonchai, U. and Supaphol, P. (2009) 'Development of meloxicam-loaded electrospun polyvinyl alcohol mats as a transdermal therapeutic agent', *Pharmaceutical Development and Technology*, 14, pp. 70–79.
- Nikhil, S., Geta, A., Rana, A. C., Zulfiqar A. B., and Dinesh, K. (2011) 'A Review: Transdermal Drug Delivery System: A Tool for Novel Drug Delivery System', *International Journal of Drug Development and Research*, 3(3), pp. 70–84.
- Nkhwa, S., Lauriaga, K. F., Kemal, E. and Deb, S. (2014) 'Poly (vinyl alcohol): Physical Approaches to Designing Biomaterials for Biomedical Applications', *Conference Papers in Science*, 2014.
- Nugent, M.J.D. and Higginbotham, C. L. (2007) 'Preparation of a novel freeze thawed poly (vinyl alcohol) composite hydrogel for drug delivery applications', *European Journal of Pharmaceutics and Biopharmaceutics*, 67, pp. 377–386.

- Okay, O. (Ed.). (2014) 'Synthesis and Structure–Property Relationships of Cryogels', *Polymeric Cryogels: Macroporous Gels with Remarkable Properties, Springer International Publishing*, 263, 103–157.
- Omali, N. B., Subbaraman, L. N., Coles-brennan, C., Fadli, Z., and Jones, L.W. (2015) 'Biological and Clinical Implications of Lysozyme' *Journal of the American Academy of Optometry*, 92(7), pp.750–757.
- Omidian H, Park K. (2010) 'Introduction to Hydrogels. In: Buschow K.H.J, Robert Cahn, Merton Flemings, Bernhard Ilschner, Edward Kramer, Subhash Mahajan, Patrick Veysiere, eds. Biomedical applications of hydrogels handbook', *Oxford, United Kingdom: Pergamon Press*, pp. 1–16.
- Opanasopit, P., Sila-on, W., Rojanarata, T., and Ngawhirunpat, T. (2012) 'Fabrication and properties of capsicum extract–loaded PVA and CA nanofiber patches', *Pharmaceutical Development and Technology*, 18(5), pp. 1140–1147.
- Otto, D.P., Combrinck, J., Otto, A., Tiedt, L.R., de Villiers, M.M. (2018) 'Dissipative particle dynamics investigation of the transport of salicylic acid through a simulated In Vitro skin permeation model', *Pharmaceuticals*, 11, 134.
- Paarakh, M.P., Preethy, Ani Jose, P. A., Setty, C.M, and Peter Christoper, G.V. (2018) 'Release Kinetics–Concepts and Applications', *International Journal of Pharmacy Research & Technology*, 8 (1), pp. 12–20.
- Paaver, U., Tamm, I., Laidmäe, I., Lust, A., Kirsimäe, K., Veski, P., and Heinämäki, J. (2014) 'Soluplus Graft Copolymer: Potential Novel Carrier Polymer in Electrospinning of Nanofibrous Drug Delivery Systems for Wound Therapy', *BioMed Research International*, 2014, 789765.
- Padavan, D.T., Hamilton, A.M., Millon, L.E., Boughner, D.R., and Wan, W. (2011) 'Synthesis, characterization and in vitro cell compatibility study of a poly (amic acid) graft/cross–linked poly (vinyl alcohol) hydrogel', *acta biomaterialia*. 7(1), pp 258–267.
- Paduraru, O.M., Ciolacu, D., Darie, R.N., and Vasile C. (2012) 'Synthesis and characterisation of polyvinyl alcohol/cellulose cryogels and their testing as carriers' for a bioactive component, *Materials Science and Engineering C*, 32, pp. 2508–2515.

- Pal, K., Banthia, A. K., and Majumdar, D. K. (2007) 'Preparation and characterization of polyvinyl alcohol–gelatin hydrogel membranes for biomedical applications. *AAPS PharmSciTech*, 8(1), pp. 142–146.
- Paradossi, G., Cavalieri, F., Chiessi, E., Spagnoli, C., Cowman, M. K. (2003) 'Poly (vinyl alcohol) as versatile biomaterial for potential biomedical applications', *Journal of Materials Science: Materials in Medicine*, 14, 687.
- Parimal, M., Arijit, G., Sougata, J., Nirmal, M. (2013) 'Maleic Anhydride Cross-Linked Chitosan–Polyvinyl Alcohol Hydrogel Matrix Transdermal Patch', *Journal of PharmaSciTech*, 2(2), pp. 62–67.
- Patel, D., Pate, N., Parmar, M. and Kaur, N. (2011) 'Transdermal drug delivery system: Review', *International Journal of Biopharm and Toxicological Research*, 1, pp. 61–80.
- Patil, P. M., Chaudhari, P. D., Jalpa, K. P., Kedar, K. A., Katolkar, P. P. (2012) 'Recent trends in challenges and opportunities of Transdermal drug delivery system', *International Journal of Drug Development and Research*, 4(1), pp. 39–50.
- Patil, S. A. and Rane, B. R. (2011) 'Pragmatic Hydrogel', *International Journal Research in Ayurveda & Pharmacy*, 2(3), pp. 758–766.
- Peixoto, Luciana S., Silva, Fabricio M., Niemeyer, Mariana A. L., Espinosa, Gaudencio, Melo, Priamo A., Nele, Márcio, Pinto, José Carlos (2006) 'Synthesis of Poly (Vinyl Alcohol) and/or Poly (Vinyl Acetate) Particles with Spherical Morphology and Core-Shell Structure and its Use in Vascular Embolization', *Macromolecular Symposia*, 243(1), pp. 190–199.
- Peppas, N. A. (1985) 'Analysis of Fickian and non-Fickian drug release from polymers', *Pharmaceutica acta Helvetiae*, 60, pp. 110–111.
- Peppas, N. A., (1977) 'Infrared spectroscopy of semicrystalline poly (vinyl alcohol) networks', *Die Makromolekulare Chemie*, 178(2), pp. 595–601.
- Peppas, N. A., and Merrill, E. W., (1977a) 'Crosslinked poly (vinyl alcohol) hydrogels as swollen elastic networks', *Journal of applied polymer science*, 21, pp.1763–1770.
- Peppas, N. A., and Mongia, N. K. (1997) 'Ultrapure poly (vinyl alcohol) hydrogels with muco-adhesive drug delivery characteristics', *European journal of pharmaceuticals and biopharmaceutics*, 43(1), pp. 51–58.

- Peppas, N. A., and Narasimhan, B. (2014) ‘Mathematical models in drug delivery: How modeling has shaped the way we design new drug delivery systems’, *Journal of Controlled Release*, 190, pp. 75–81.
- Peppas, N. A., and, S. R., (1991) ‘Reinforced un-crosslinked poly (vinyl alcohol) gels produced by cyclic freezing–thawing processes: a short review’, *Journal of Controlled Release*, 16, pp. 305–310.
- Peppas, N.A. (Ed.), (1987) ‘Hydrogels in Medicine and Pharmacy’, *CRC Press, Boca Raton, FL*, 2, pp. 1–48.
- Peppas, N.A., (1975) ‘Turbidimetric Studies of Aqueous Poly (vinyl alcohol) Solutions’, *Macromolecular Chemistry*, 176, pp. 3433–3440.
- Peppas, N.A., and Merrill, E.W., (1977b) ‘Development of semicrystalline poly (vinyl alcohol) hydrogels for biomedical applications’, *Journal of biomedical materials research*. 11, pp. 423–434.
- Peppas, N.A., and Scott, J.E., (1992) ‘Controlled release from poly (vinyl alcohol) gels prepared by freezing–thawing processes’, *Journal of Controlled Release*, 18, pp. 95–100.
- Peppas, N.A., Bures, P., Leobandung, W., and Ichikawa, H. (2000) ‘Hydrogels in pharmaceutical formulations,’ *European Journal of Pharmaceutics and Biopharmaceutics*, 50, pp. 27–46.
- Peresin, M.S., Vesterinen, A.H., Habibi, Y., Johansson, L.S., Pawlak, J.J., Nevzorov, A.A., and Rojas, O.J. (2014) ‘Crosslinked PVA nanofibers reinforced with cellulose nanocrystals: water interactions and thermomechanical properties’, *Journal of applied polymer science*, 131.
- Permanadewi, I., Kumoro, A. C., Wardhani, D. H., and Aryanti, N. (2019) ‘Modelling of controlled drug release in gastrointestinal tract simulation’, *Journal of Physics: Conference Series*, 1295, 012063.
- Phachamud, T. and Phiriyawirut, M. (2011) ‘Physical properties of polyvinyl alcohol electrospun fiber mat’, *Research Journal of Pharmaceutical, Biological and Chemical Sciences*, 2(2), 675.
- Pilgram, G. S. K., Engelsma-van Pelt A. M., Bouwstra J. A., and Koerten H. K. (1999). ‘Electron diffraction provides new information on human stratum corneum lipid organization studied in relation to depth and temperature’, *Journal of Investigative Dermatology*, 113, pp. 403–409.

- Pillay, V., Dott, C., Choonara, Y. E., Tyagi, C., Tomar, L., Kumar, P., Ndesendo, V. M. K. (2013). 'A Review of the Effect of Processing Variables on the Fabrication of Electrospun Nanofibers for Drug Delivery Applications', *Journal of Nanomaterials*, 2013, 789289.
- Pragya, Y., and Rastogi, V. (2012) 'Transdermal patches: A synergistic approach of drug delivery For NSAIDs', *International journal of pharmaceutical sciences research*, 3, pp. 2897–909.
- Preeti, V. K. and Jathi, K. (2010) 'Preparation and evaluation of polyvinyl alcohol transdermal membranes of salbutamol sulphate', *International Journal of Current Pharmaceutical Research*, 2(2), pp. 13–16.
- Priyanka, K, Abhishek, S, Aman, Pooja, P, Bhawna, C. (2018) 'Formulation and Evaluation of Transdermal Patch of Diclofenac Sodium', *Global Journal of Pharmacy & Pharmaceutical Sciences*, 4(4), 555647.
- Prosun, K. G., Nayanmoni, B., and Hemanta, K. S. (2018) 'Hydrogel: As Advance Drug Delivery System', *Saudi Journal of Medical and Pharmaceutical Sciences*, 4 (5), pp. 602–612.
- Quintero, S. M. M., Ponce F, R. V., Cremona, M., Triques, A. L. C., D' Almeida, A. R., and Braga, A. M. B. (2010) 'Swelling and morphological properties of poly(vinyl alcohol) (PVA) and poly(acrylic acid) (PAA) hydrogels in solution with high salt concentration', *Polymer*, 51(4), pp. 953–958.
- Ragaišienė A, Rukuižienė Ž, Mikučionienė D and Milašius R. (2014) 'Insertion of Electrospun Nanofibres into the Inner Structure of Textiles', *Fibres and Textiles in Eastern Europe*, 22, 6(108), pp. 59–62.
- Rahmani, M., Bidgoli, S. A., and Rezayat, S. M. (2017) 'Electrospun polymeric nanofibers for transdermal drug delivery', *Nanomedicine Journal*, 4(2), pp. 61–70.
- Raja, R. S., Gowda, T., Kumar, T., Mehta, D. S. and Arya, K. (2017) 'Analgesic efficacy and safety of transdermal and oral diclofenac in postoperative pain management following dental implant placement', *General Dentistry*, 65(4), pp. 69–74.
- Rastogi, V., Pragya, P. and Upadhyay. (2012) 'A brief view on antihypertensive drugs delivery through transdermal patches', *Interational journal of pharmaceutical sciences and research*, 3(7), pp. 1955–1970.

- Reveny, J., and Sumaiyah, S. (2018) 'Formulation and Evaluation of In Vitro Transdermal Patch Diclofenac Sodium Using Chitosan Polymer and Polyvinyl Alcohol Cross-Linked Tripolyphosphate Sodium', *Asian Journal of Pharmaceutical and Clinical Research*, 11(8), 171.
- Rianjanu, A., Kusumaatmaja, A., Suyono, E. A., and Triyana, K. (2018) 'Solvent vapor treatment improves mechanical strength of electrospun polyvinyl alcohol nanofibers' *Heliyon*, 4(4), 00592.
- Ricciardi, R., Auriemma, F., Gaillet, C., De Rosa, C. and Lauprêtre, F. (2004) 'Investigation of the Crystallinity of Freeze/Thaw Poly (vinyl alcohol) Hydrogels by Different Techniques', *Macromolecules*, 37 (25), pp. 9510–9516
- Ricciardi, R., D' Errico, G., Auriemma, F., Ducouret, G., Tedeschi, A. M., De Rosa, C., Laupretre, F., Lafuma, F. (2005) 'Short time dynamics of solvent molecules and supramolecular organization of poly (vinyl alcohol) hydrogels obtained by freeze/thaw techniques', *Macromolecules*, 38(15), pp. 6629–6639.
- Ricciardi, R., Mangiapia, G., Celso, F. L., Paduano, L., Triolo, R., Auriemma, F., Gaillet, C., De Rosa, C. and Lauprêtre, F. (2005) 'Structural Organization of Poly (vinyl alcohol) Hydrogels Obtained by Freezing and Thawing Techniques: A SANS Study', *Chemistry of Materials*, 17, pp. 1183–1189.
- Rives, M. F., Osuna, Á. B., Tejedor, J. G. and Gómez Ribelles, J. G. (2017) 'Electrospun PVA/Bentonite Nanocomposites Mats for Drug Delivery', *Materials*, 10(12), 1448.
- Rodríguez-Rodríguez, R., Espinosa-Andrews, H., Velasquillo-Martínez, C., García-Carvajal, Z.Y., 2020. 'Composite hydrogels based on gelatin, chitosan and polyvinyl alcohol to biomedical applications: a review', *International Journal of Polymeric Materials and Polymeric Biomaterials*, 69.
- Rujiravanit, R., Kruaykitanon, S., Jamieson, A. M., and Tokura, S. (2003) 'Preparation of Crosslinked Chitosan/Silk Fibroin Blend Films for Drug Delivery System', *Macromolecular Bioscience*, 3(10), pp. 604–611.
- Sachan, R., and Bajpai M. (2013) 'Transdermal drug delivery system: A Review', *International Journal of Research and Development in Pharmacy & Life Sciences*, 3(1), pp. 748–765.

- Sadhasivam, L., NDey, N., Francis, A. P., and Thiyagarajan, D. T. (2015) 'Transdermal Patches of Chitosan Nanoparticles for Insulin Delivery', *International journal of pharmaceutical sciences research*, 7(5), pp. 84–88.
- Saidi, M., Dabbaghi, A. and Rahmani, S. (2020) 'Swelling and drug delivery kinetics of click-synthesized hydrogels based on various combinations of PEG and star-shaped PCL: influence of network parameters on swelling and release behavior', *Polymer Bulletin*, 77, pp. 3989–4010.
- Sakaguchi, T., Nagano, S., Hara, M., Hyon, S.-H., Patel, M., and Matsumura, K. (2017) 'Facile preparation of transparent poly (vinyl alcohol) hydrogels with uniform microcrystalline structure by hot-pressing without using organic solvents', *Polymer Journal*, 49(7), pp. 535–542.
- Sarwar, M.N., Ullah, A., Haider, M.K., Hussain, N., Ullah, S., Hashmi, M., Khan, M.Q. and Kim, I.S. (2021) 'Evaluating Antibacterial Efficacy and Biocompatibility of PAN Nanofibers Loaded with Diclofenac Sodium Salt', *Polymers*, 13, 510.
- Satyabrata, B. P., Kishore, K., Muvvala, S., and Arun, K. D. (2013) 'Formulation and Evaluation of Diclofenac Transdermal Gel', *Journal of Advanced Pharmacy Research*, 3(3), pp. 248–259.
- Seif, S., Graef, F., Gordon, S., and Windbergs, M. (2016) 'Monitoring Drug Release from Electrospun Fibers Using an In-Situ Fiber-Optic System', *Dissolution Technologies*, 23, pp. 6–11.
- Shaikh, H.K., Kshirsagar, R. V. and Patil, S.G. (2015) 'Mathematical models for drug release characterization: a review', *World Journal of Pharmacy and Pharmaceutical Sciences*, 4 (4), pp. 324–338.
- Shamira, P., Bhavana, C., Mv, G., Jadhav, S., and Dd, G. (2018) 'Formulation and Evaluation of Diclofenac Sodium Gel by Using Carbopol', *International research journal of science and engineering*, A3, pp. 65–68.
- Sharma, S., Tiwari, S., 2020. 'A review on biomacromolecular hydrogel classification and its applications', *International journal of biological macromolecules*, 162, pp. 737–747.
- Shen, X., Xu, Q., Xu, S., Li, J., Zhang, N. and Zhang, L. (2014) 'Preparation and transdermal diffusion evaluation of the prazosin hydrochloride-loaded

- electrospun poly (vinyl alcohol) fiber mats', *Journal of Nanoscience and Nanotechnology*, 14, pp. 5258–5265.
- Shen, X., Yu, D., Zhu, L., Branford-White, C., White, K., and Chatterton, N. P. (2011) 'Electrospun diclofenac sodium loaded Eudragit® L 100-55 nanofibers for colon-targeted drug delivery', *International Journal of Pharmaceutics*, 408(1-2), pp. 200–207.
- Shi, Y., Zhang, J., Xu, S., and Dong, A. (2013) 'Electrospinning of artemisinin-loaded core-shell fibers for inhibiting drug re-crystallization', *Journal of biomaterials science. Polymer edition*, 24, pp. 551–564.
- Shirsand, S., Ladhane, G., Prathap, S., and Prakash, P. (2012) 'Design and evaluation of matrix transdermal patches of meloxicam', *RGUHS Journal of Pharmaceutical Sciences*, 2(4), pp. 58–65.
- Shivakumar, H. N., Desai, B. G. and Deshmukh, G. (2008) 'Design and optimization of diclofenac sodium-controlled release solid dispersions by response surface methodology', *Indian journal of pharmaceutical sciences*, 70 (1), pp. 22–30.
- Singhal, A., Kaur, M., Dubey, K. A., Bhardwaj, Y. K., Jain, D., Pillai, C. G. S., and Tyagi, A. K. (2012) 'Polyvinyl alcohol-In₂O₃ nanocomposite films: synthesis, characterization and gas sensing properties', *RSC Advances*, 2(18), pp. 7180.
- Sirima, S., Phiriyawirut, M. and Suttisintong, K. (2017) 'Comparison of the Release of Aloe Vera Extracts from Poly (Vinyl Alcohol) Electrospun Fibers and Hydrogel Films for Wound Healing Applications', *Key Engineering Materials*, 751, pp. 592–598.
- Stamate, M. I., and Stamate, C. (2018) 'Synthesis and Characterization of Microporous Cryogel Matrices with Anti-inflammatory Effect', *Journal of Engineering Research and Application*, 8(7), pp. 16–19.
- Staudinger H., Frey K., Stark W. (1927) 'Hochmolekulare Verbindungen, 9. Mitteilung: Über Poly-vinylacetat und Poly-vinylalkohol, *Ber. Dtsch. Chem. Ges.*, 60, pp. 1782–1792.
- Suhail, M., Fang, C. W., Khan, A., Minhas, M.U. and Wu, P. C. (2021) 'Fabrication and In Vitro Evaluation of pH-Sensitive Polymeric Hydrogels as Controlled Release Carriers', *Gels*, 7, 110.

- Sulphate, S., Kulkarni, P. V, and Keshavayya, J. (2010) 'Preparation and Evaluation of Polyvinyl Alcohol Transdermal Membranes of salbutamol sulphate', *International Journal of Current Pharmaceutical Research*, 2(2), pp. 13–16.
- Suzuki, A. and Sasaki, S. (2015) 'Swelling and mechanical properties of physically crosslinked poly (vinyl alcohol) hydrogels', *Engineering in Medicine*, 229(12), pp. 828–844.
- Sweetman, S.C. (2002) *Martindale: The complete drug reference. 33rd ed. London (UK): Pharmaceutical Press.*
- Taepaiboon, P., Rungsardthong, U., and Supaphol, P. (2006) 'Drug-loaded electrospun mats of poly (vinyl alcohol) fibres and their release characteristics of four model drugs. *Nanotechnology*, 17(9), pp. 2317–2329.
- Tang, C., Saquing, C.D., Harding, J.R., Khan, S.A. (2010) 'In Situ Cross-Linking of Electrospun Poly (vinyl alcohol) Nanofibers', *Macromolecules*, 43(2), pp. 630–637.
- Tang, C.M., Tian, Y.H., and Hsu, S.H. (2015) 'Poly (vinyl alcohol) Nanocomposites Reinforced with Bamboo Charcoal Nanoparticles: Mineralization Behavior and Characterization', *Materials*, 8(8), pp. 4895–4911.
- Teodorescu, F. Quéniat, G. Foulon, C. Lecoeur, M. Barras, A. Boulahneche S., Medjram M.S., Hubert, T. Abderrahmani, A. Boukherroub, and R. Szunerits, S. (2017) 'Transdermal skin patch based on reduced graphene oxide: a new approach for photothermal triggered permeation of ondansetron across porcine skin', *Journal of Controlled Release*, 245, pp.137–146.
- Thakkar, P. J., Madan, P., and Lin, S. (2013) 'Transdermal delivery of diclofenac using water-in-oil micro-emulsion: formulation and mechanistic approach of drug skin permeation. *Pharmaceutical Development and Technology*, 19(3), pp. 373–384.
- Trevisol, T. C., Scartazzini, L., Valério, A., Guelli Ulson de Souza, S. M. A., Bierhalz, A. C. K., & Valle, J. A. B. (2020) 'Diclofenac release from alginate/carboxymethyl cellulose mono and bilayer films for wound dressing applications', *Cellulose*, 27, pp. 6629–6642.
- Tubbs, R.K. (1966). Sequence distribution of partially hydrolyzed poly (vinyl acetate). *J Polym Sci Part A-1: Polymer Chemistry*, 4, pp. 623–629.

- US Food and Drug Administration. (1997) ‘Guidance for Industry: Nonsterile Semisolid Dosage Forms Scale-Up and Post-approval Changes – Chemistry, Manufacturing, and Controls: In Vitro Release Testing and In Vivo Bioequivalence Documentation’, Rockville (MD), FDA, pp. 19–24.
- Valentín, J. L., López, D., Hernández, R., Mijangos, C., and Saalwächter, K. (2008) ‘Structure of Poly (vinyl alcohol) Cryo-Hydrogels as Studied by Proton Low-Field NMR Spectroscopy’, *Macromolecules*, 42(1), pp. 263–272.
- Varshosaz, J., Jannesari, M., Morshed, M., and Zamani, M. (2011) ‘Composite poly (vinyl alcohol)/poly (vinyl acetate) electrospun nanofibrous mats as a novel wound dressing matrix for controlled release of drugs’, *International Journal of Nanomedicine*, 6, pp. 993–1003.
- Vasanthan, K. S., Subramaniam, A., Krishnan, U. M. and Sethuraman, S. (2015) ‘Influence of 3D porous galactose containing PVA/gelatin hydrogels scaffolds on three-dimensional spheroidal morphology of hepatocytes’, *Journal of Materials Science: Materials in Medicine*, 26, 5345.
- Vashisth, P., Raghuwanshi, N., Srivastava, A.K., Singh, H., Nagar, H. and Pruthi, V. (2017) ‘Ofloxacin loaded gellan/PVA nanofibers-Synthesis, characterization and evaluation of their gastroretentive/mucoadhesive drug delivery potential’, *Materials Science & Engineering, C*, 71, pp. 611–619.
- Vasile, C., Pamfil, D., Stoleru, E. and Baican, M. (2020) ‘New Developments in Medical Applications of Hybrid Hydrogels Containing Natural Polymers’, *Molecules*, 25(7), 1539.
- Vitaliy, E. C. and Khutoryanskiy, V. (2015) ‘Biomedical applications of hydrogels: a review of patents and commercial products’, *European polymer journal*, 65, pp. 252–267.
- Vohra, F., and Raut, A. (2016) ‘Comparative efficacy, safety, and tolerability of diclofenac and aceclofenac in musculoskeletal pain management: A systematic review’, *Indian Journal of Pain*, 30, pp. 3–6.
- Wankei, W., Dawn, B., Lifang, Y and Helium, M. (2014) ‘Chapter 8- Poly (Vinyl Alcohol) Cryogels for Biomedical Applications’, *Polymeric Cryogels Advances in Polymer Science*, 263, pp. 283–321.

- Wong, R. S. H., and Dodou, K. (2017) 'Effect of Drug Loading Method and Drug Physicochemical Properties on the Material and Drug Release Properties of Poly (Ethylene Oxide) Hydrogels for Transdermal Delivery', *Polymers*, 9(12), 286.
- Wyrwa, R., Möller, S., Döhler, K., Heppe, A. and Schnabelrauch, M. (2015) 'Transdermal Drug Delivery using Chitosan Nanoparticles', *BioNanoMaterials*, 16 (2–3), pp. 184–193.
- Xu, P. G., Lei, X. F., Ren, B. D., Lv, S. Y. and Zhang, J. L. (2017) 'Diclofenac transdermal patch versus the sustained release tablet: A randomized clinical trial in rheumatoid arthritic patients', *Tropical Journal of Pharmaceutical Research*, 16(2), pp. 477–482.
- Yang, J. M., Su, W.Y., Leu, T.L., and Yang, M.C. (2004) 'Evaluation of chitosan/PVA blended hydrogel membranes', *Journal of Membrane Science*, 236, pp. 39–51.
- Yang, X., Liu, Q., Chen, X., Yu, F., and Zhu, Z., (2008) 'Investigation of PVA/ws-chitosan hydrogels prepared by combined γ -irradiation and freeze–thawing', *Carbohydrate Polymers*, 73 (3), pp. 401–408.
- Yazhen, W., Zhen, S., Yu, S., Xueying, W., Shuang, Li, Shaobo, D. and Tianyu, L. (2020) 'Preparation of amphiphilic magnetic polyvinyl alcohol targeted drug carrier and drug delivery research', *Designed Monomers and Polymers*, 23:1, pp. 197–206.
- Yolanda, A (2019) 'Polymer nanoparticles for the release of complex molecules', *Materials for Biomedical Engineering, Elsevier*, pp. 135–163.
- Yördem, O. S., Papila, M., Mencilog˘lu, Y. Z. (2008) 'Effects of electrospinning parameters on polyacrylonitrile nanofiber diameter: An investigation by response surface methodology', *Materials and Design*, 29(1), pp. 34–44.
- Younes, H. A., Khaled, R., Mahmoud, H. M., Nassar, H. F., Abdelrahman, M. M., Abo El-Ela, F. I., and Taha, M. (2019) 'Computational and experimental studies on the efficient removal of diclofenac from water using ZnFe-layered double hydroxide as an environmentally benign absorbent', *Journal of the Taiwan Institute of Chemical Engineers*, 102, pp. 297–311.
- Yu, Q., Wu, X., Zhu, Q., Wu, W., Chen, Z. and Li, Y. (2017) 'Enhanced transdermal delivery of meloxicam by nanocrystals: Preparation, in vitro and in vivo evaluation', *Asian Journal of Pharmaceutical Sciences*, pp. 1–34.

- Yuan, X., Zhang, Y., Dong, C., and Sheng, J. (2004) 'Morphology of ultrafine polysulfone fibers prepared by electrospinning', *Polymer International*, 53(11), pp.1704–1710.
- Zainuddin, Hill, D.J.T and Le, T.T. (2001) 'An ESR study on gamma-irradiated poly (vinyl alcohol)', *Radiation Physics and Chemistry*, 62, pp. 283–291.
- Zeng, J., Aigner, A., Czubayko, F., Kissel, T., Wendorff, J. H., and Greiner, A. (2005) 'Poly (vinyl alcohol) Nanofibers by Electrospinning as a Protein Delivery System and the Retardation of Enzyme Release by Additional Polymer Coatings', *Biomacromolecules*, 6(3), pp. 1484–1488.
- Zeng, J., Yang, L., Liang, Q., Zhang, X., Guan, H., and Xu, X. (2005) 'Influence of the drug compatibility with polymer solution on the release kinetics of electrospun fiber formulation', *Journal of Controlled Release*, 105(1–2), pp. 43–51.
- Zhang, Y., Ye, L., Cui, M., Yang, B., Li, J., Sun, H., and Yao, F. (2015) 'Physically crosslinked poly (vinyl alcohol)–carrageenan composite hydrogels: pore structure stability and cell adhesive ability', *RSC Advances*, 5(95), pp. 78180–78191.
- Zhao, Y., Liu, F., and Qin, X. (2017) 'Adsorption of diclofenac onto goethite: Adsorption kinetics and effects of pH', *Chemosphere*, 180, pp. 373–378.

LIST OF PUBLICATIONS

Journal with Impact Factor

1. **Sa'adon, S.**, Ansari, M.N.M., Razak, S.I.A.; Anand, J.S., Nayan, N.H.M., Ismail, A.E., Khan, M.U.A. and Haider, A. (2021) 'Preparation and Physicochemical Characterization of a Diclofenac Sodium-Dual Layer Polyvinyl Alcohol Patch', *Polymers*, 13, 2459.
<https://doi.org/10.3390/polym13152459> **(Indexed by ISI-WOS, Q1: IF 4.329)**
2. **Sa'adon, S.**, Ansari, M.N.M., Razak, S.I.A., Yusof, A.H.M., Faudzi, A.A.M., Sagadevan, S., Nayan, N.H.M., Anand, J.S. and Amin, K.A.M. (2021) 'Electrospun Nanofiber and Cryogel of Polyvinyl Alcohol Transdermal Patch Containing Diclofenac Sodium: Preparation, Characterization and In Vitro Release Studies', *Pharmaceutics*, 13, 1900.
<https://doi.org/10.3390/pharmaceutics13111900> **(Indexed by ISI-WOS, Q1: IF 6.321)**

Indexed Journal:

1. **Sa'adon, S.**, Razak, S.I.A, Ismail, A.E. and Fakhruddin, K. (2019) 'Drug-Loaded Poly-Vinyl Alcohol Electrospun Nanofibers for Transdermal Drug Delivery: Review on Factors Affecting the Drug Release', *Procedia Computer Science*, 158, pp. 436-442. doi: 10.1016/j.procs.2019.09.073. **(Indexed by SCOPUS)**
2. **Sa'adon, S.**, Razak, S.I.A, Ismail, A.E. and Fakhruddin, K. (2019) 'Fabrication of Dual Layer Polyvinyl Alcohol Transdermal Patch: Effect of Freezing-Thawing Cycles on Morphological and Swelling Ability', *Procedia Computer Science*, 158, pp. 51-57. doi:10.1016/j.procs.2019.09.027. **(Indexed by SCOPUS)**

Indexed Conference Proceedings:

1. **Sa'adon, S.**, Razak, S.I.A, Ismail, A.E., Nayan, N. M. H., and Fakhruddin, K. (2019). Influence of Diclofenac Sodium Loading on Physicochemical and Mechanical Properties of Dual Layer Polyvinyl Alcohol Transdermal Patch. Journal of Physics: Conference Series, Volume 1372, International Conference on Biomedical Engineering 26-27 August 2019, Penang Island, Malaysia. 1372, 012049. doi:10.1088/1742-6596/1372/1/012049. **(Best Paper Award)**
(Indexed by SCOPUS)
2. **Sa'adon, S.**, Razak, S.I.A., Fatirah, F. and Nayan, N. M. H. (2018). Review on cellulose nanocrystals (CNCs) as reinforced agent on electrospun nanofibers: mechanical and thermal properties, The International Fundamentum Sciences Symposium 2018 proceedings. IOP Conf. Series: Materials Science and Engineering, 440, 012011. doi:10.1088/1757-899X/440/1/012011. **(Indexed by SCOPUS)**